

High-speed & Intelligent Glove Knitting Machine

超高速智能手套编织机

B-Mac Pro -7/10/13/15/18/21/24G

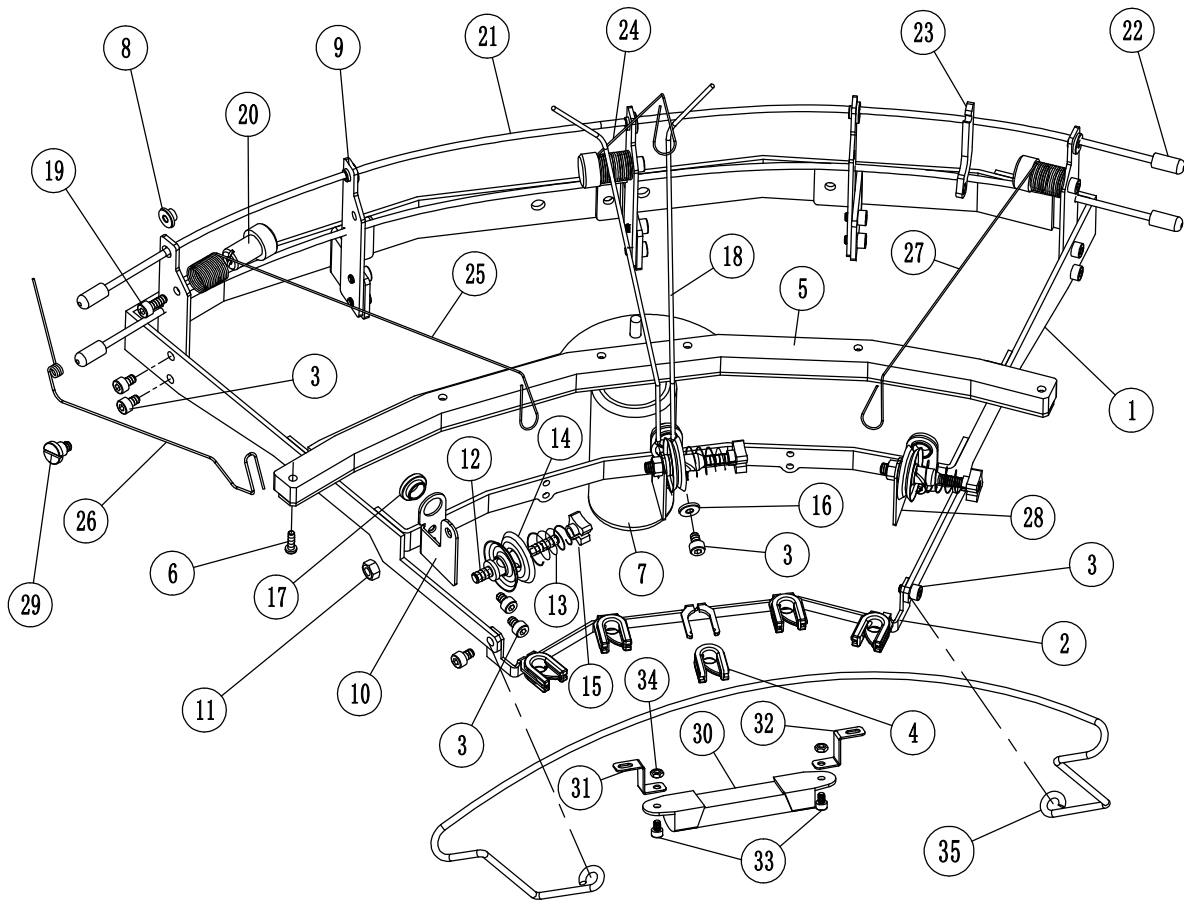
零件图册 (第三版)

SPARE PARTS BOOK (3.1VERSION)

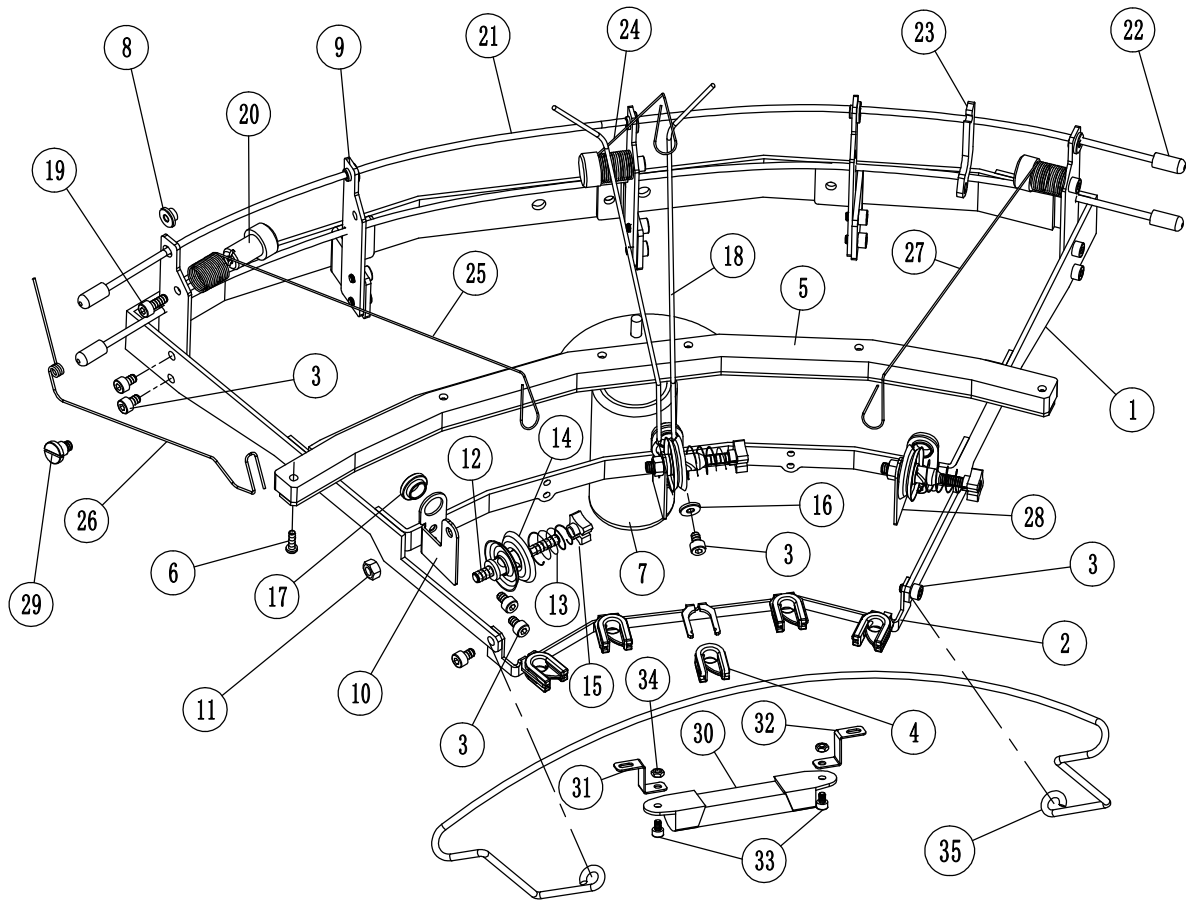


浙江百翔科技股份有限公司

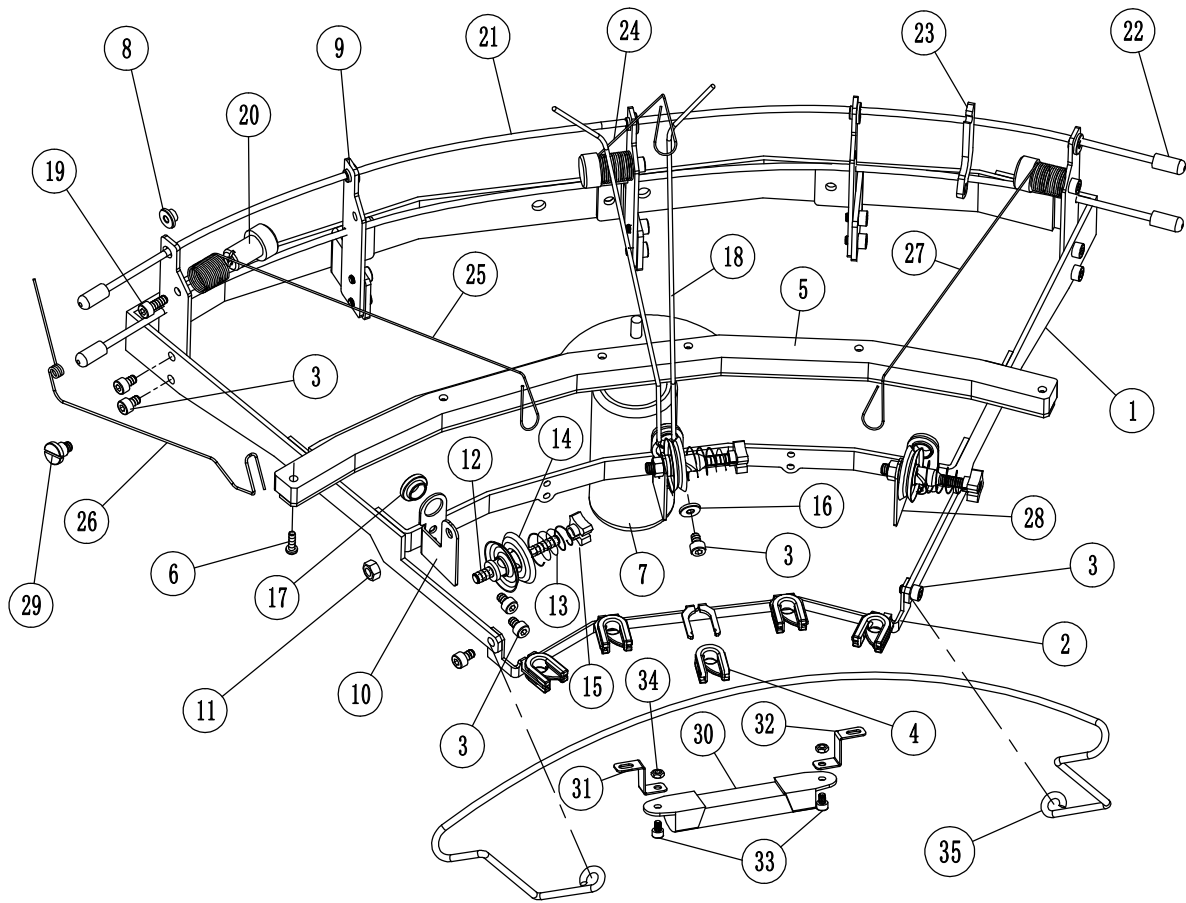
ZHEJIANG BAIXIANG TECHNOLOGY CO., LTD



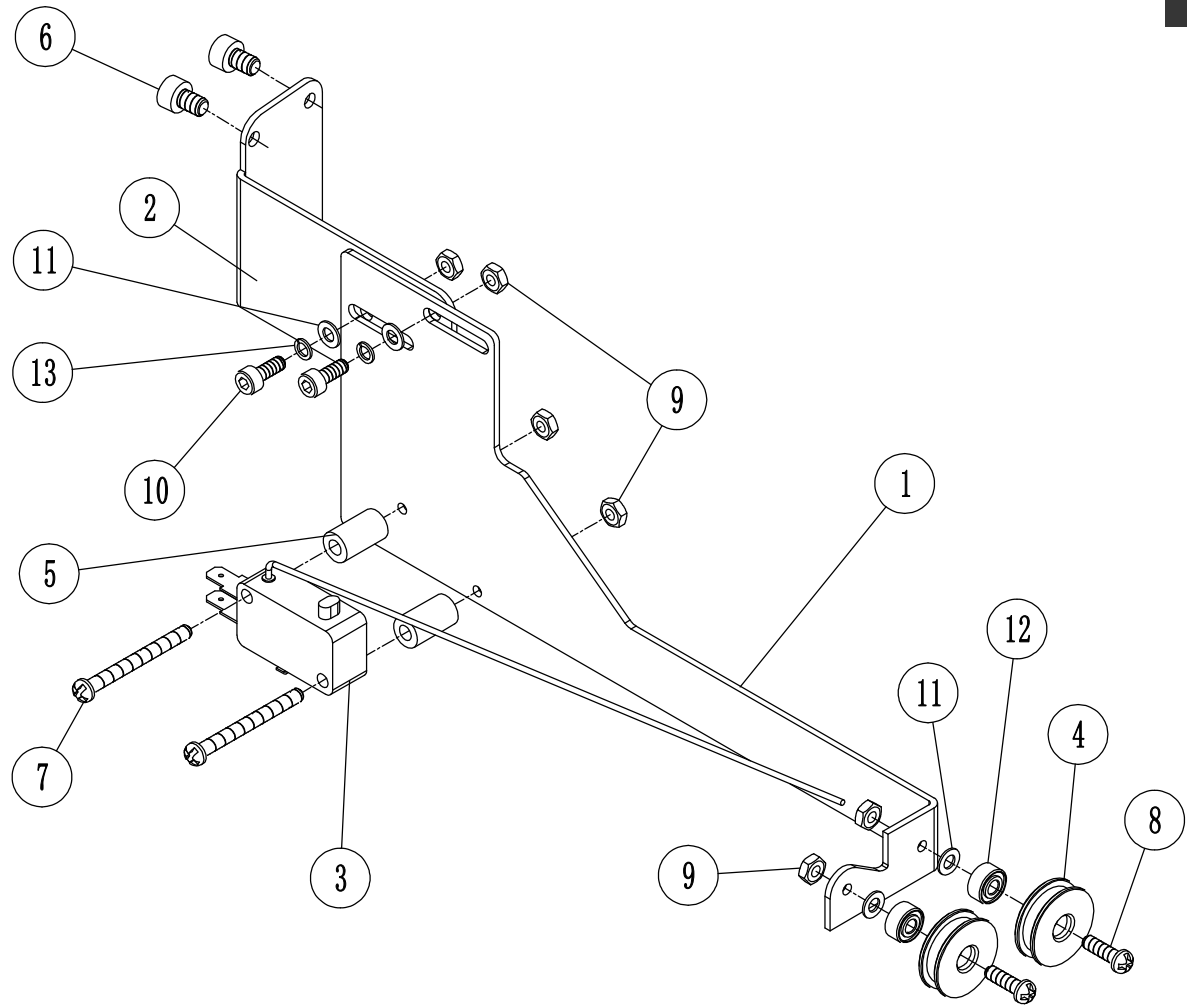
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No.	PARTS No.		(QTY)	
1	GA0001	小线架(99-13G15G18G21G)	1	TENSION SET FRAME-S(99-13G15G18G21G)
1	GA0001-1	中线架(99-7G10IV)	1	TENSION SET FRAME-M(99-7G10IV)
1	GA0001-2	大线架(99-7G10IV特大)	1	TENSION SET FRAME-L(99-7G10IV XL)
2	GA0043	穿线圈(99-7G10IV 5个眼)	1	YARN GUIDE(99-7G10IV/5-EYELET)
2	GA0043-1	穿线圈(99-7G10IV特大 7个眼)	1	YARN GUIDE(99-7G10IV XL/7-EYELET)
2	GA1202	穿线圈(99-13G15G18G21G)	1	YARN GUIDE(99-13G15G18G21G)
3	ESC0406	内六角螺丝(M4X6-12.9级)	18	CAP BOLT(M4*6-12.9)
3	SIS04101	一字螺丝(M4X10X5.8X2)	2	SLOTTED SCREW(M4*10*5.8*2)
4	GA0045	主线瓷珠(99-13G15G18G21G)	5	EYELET(99-13G15G18G21G)
5	GA0012	油毡(小线架用)	1	FELT(FOR TENSION SET FRAME-S)
5	GA0012-2	油毡(L=610mm)中线架用	1	FELT(L=610mm)(FOR TENSION SET FRAME-M)
6	ESS0310	自攻螺丝(M3X10)	6	TAPPING SCREW(M3*10)
7	GCP2026-1	大油瓶(螺母型)	1	OIL BOTTLE(TAPPED)
8	SIS0583	塑料垫圈	5	INSULATING BUSH
9	GA0086	纱架钢丝支架(99-13G15G18G21G)	5	WIRE HOLDER(99-13G15G18G21G)
10	GA0076	左夹线片座(99-7G10IV)	3	TENSION DISK SET PLATE-LEFT(99-7G10IV)
10	GA0076-2	夹线片座(99-13G15G18G21G)	2	TENSION DISK SET PLATE(99-13G15G18G21G)
11	EN05	六角螺母(M5)	3	NUT(M5)
12	XGAG014	夹线器轴	3	TENSION DISK PIN
13	XGAG014-1	压簧	6	PUSH SPRING



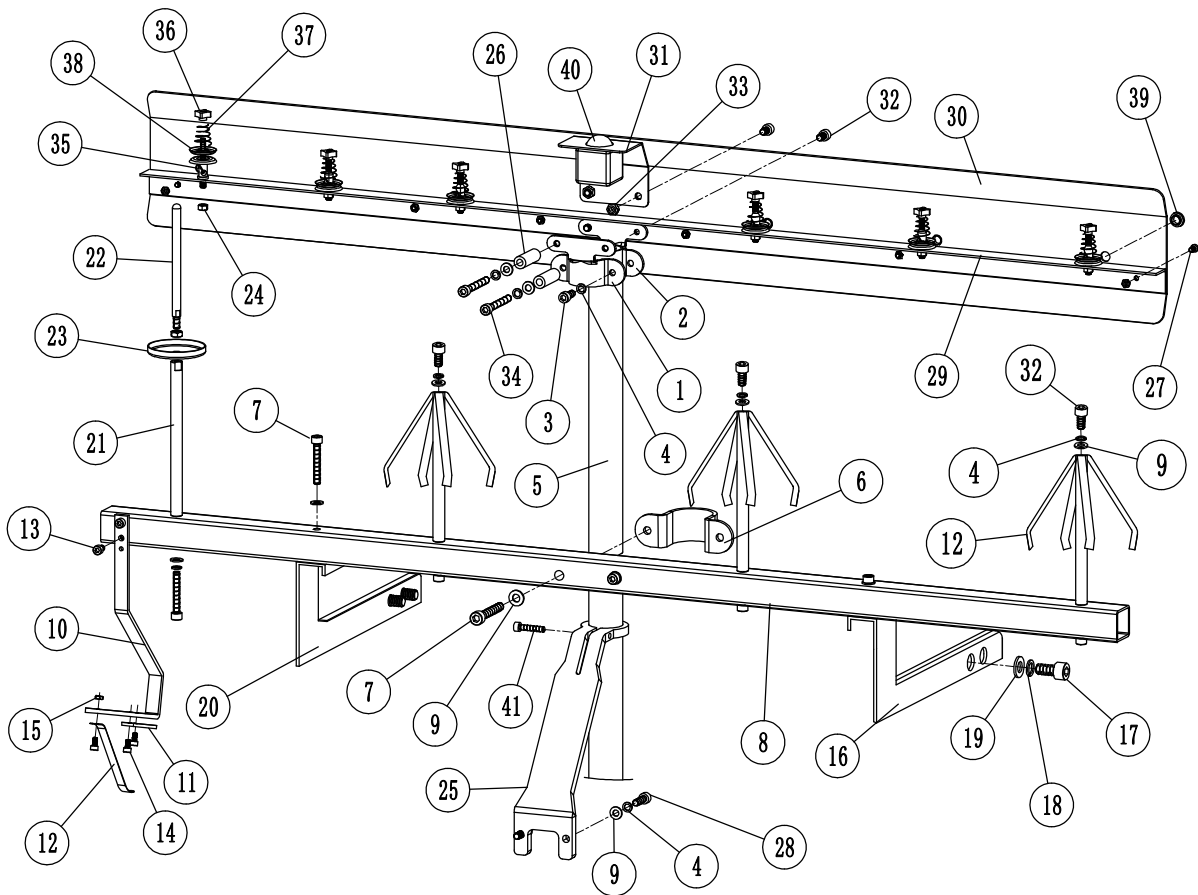
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
14	XGAG014-2	压线盘	3	TENSION DISK WASHER
15	XGAG014-3	蓝色塑料螺母	1	PLASTIC NUT(BLUE)
16	ELH04	平垫(Φ4)	3	FLAT WASHER(Φ4)
17	GA0044	瓷珠(99-13G15G18G21G)	3	EYELET(99-13G15G18G21G)
17	GA0044-1	瓷珠(99-7G10IV)	3	EYELET(99-7G10IV)
18	GA0007	跳线簧导向器	2	TENSION DIRECTOR
19	ESC0410	内六角螺丝(M4X10-12.9级)	3	CAP BOLT(M4*10-12.9)
20	GA1404	跳线簧座	3	TENSION ADJUSTING KNOB
21	GA0010	钢丝(99-13G15G18G21G)	2	TENSION TROLLEY WIRE(99-13G15G18G21G)
21	GA0010-1	钢丝(99-7G10IV)	1	TENSION TROLLEY WIRE(99-7G10IV)
21	GA0010-2	钢丝(99-7G10IV三色)	1	TENSION TROLLEY WIRE(99-7G10IV/3-COLOR)
22	GA0025	保护套	4	PROTECTIVE COVER
23	GA0024	塑料挡片	2	PLASTIC STOPPER
24	GA1402	主跳线簧(99-7G)	1	TENSION(99-7G)
24	GA1402-1	主跳线簧(99-10IV)	1	TENSION(99-10IV)
24	GA1402-11	主跳线簧(99-10IV加瓷珠)	1	TENSION(99-10IV WITH EYELET)
25	GA0054	左跳线簧(99-13G15G18G21G)	1	TENSION-LEFT(99-13G15G18G21G)
25	GA1401	左跳线簧(99-7G)	1	TENSION-LEFT(99-7G)
25	GA1401-1	左跳线簧(99-10IV)	1	TENSION-LEFT(99-10IV)
25	GA1401-11	左跳线簧(99-10IV加瓷珠)	1	TENSION-LEFT(99-10IV WITH EYELET)



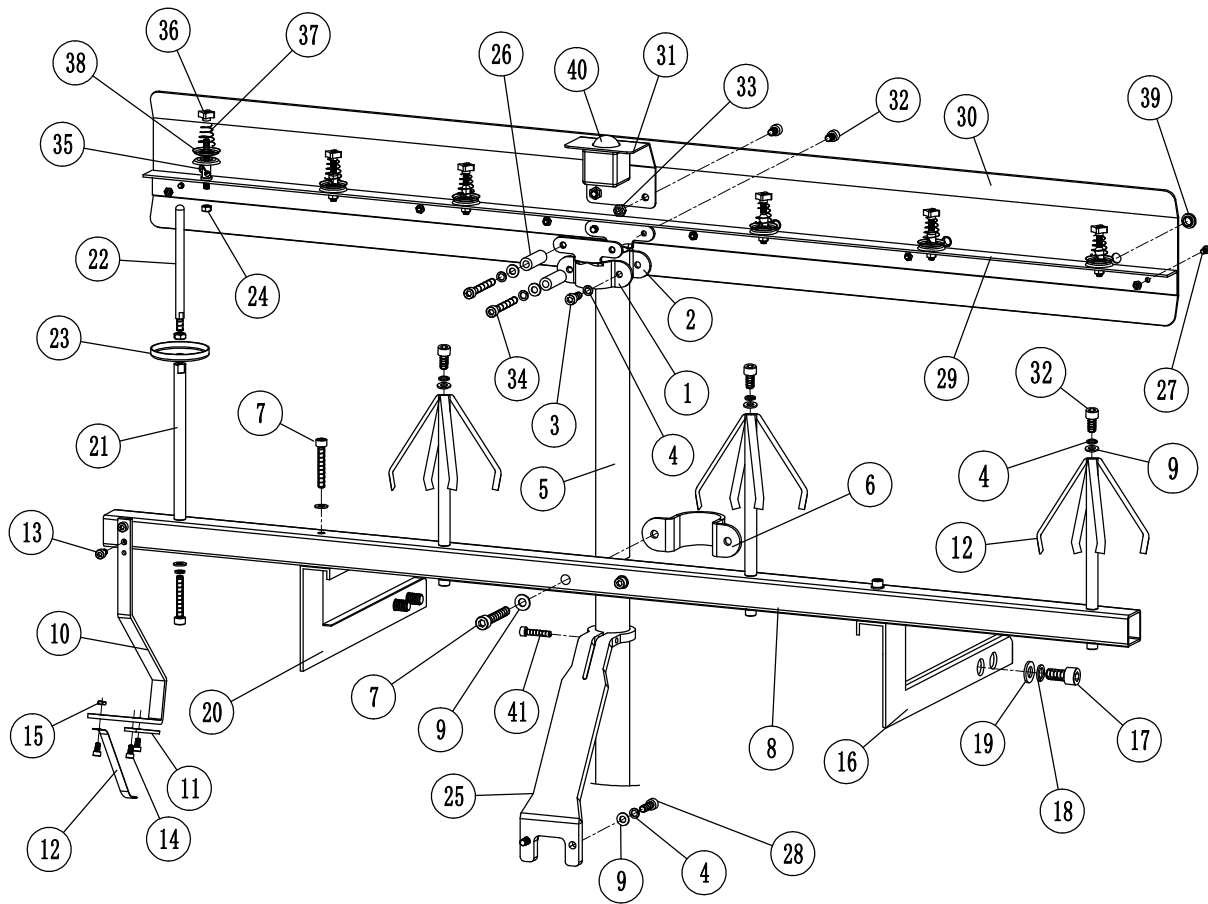
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
26	GA0004	报警簧(99-13G15G18G21G)	1	ALARM TENSION(99-13G15G18G21G)
26	GA0004-1	报警簧(99-7G10IV)	1	ALARM TENSION(99-7G10IV)
27	GA0056	右跳线簧(99-13G15G18G21G)	1	TENSION-RIGHT(99-13G15G18G21G)
27	GA1403	右跳线簧(99-7G)	1	TENSION-RIGHT(99-7G)
27	GA1403-1	右跳线簧(99-10IV)	1	TENSION-RIGHT(99-10IV)
27	GA1403-11	右跳线簧(99-10IV加瓷珠)	1	TENSION-RIGHT(99-10IV WITH EYELET)
28	GA0076-1	右夹线片座(99-7G10IV)	1	TENSION DISK SET PLATE-RIGHT(99-7G10IV)
29	SIS0115	轴位螺丝(99-7G10IV)	6	STEPPED SCREW(99-7G10IV)
30	AD118	LED灯	1	LED
31	GA3056I-1	LED左支架(99-13G15G18G21G)	1	LED BASE-LEFT(99-13G15G18G21G)
31	GA3057I	LED支架(99-7G10IV)	2	LED BASE(99-7G10IV)
32	GA3056I-2	LED右支架(99-13G15G18G21G)	1	LED BASE-RIGHT(99-13G15G18G21G)
33	ESC0406	内六角螺丝(M4X6-12.9级)	2	CAP BOLT(M4*6-12.9)
34	EN04	六角螺母(M4)	2	NUT(M4)
35	GA0035	跳线簧栏杆(99-13G15G18G21G)	1	TENSION STOPPER(99-13G15G18G21G)
35	GA0035-1	跳线簧栏杆(99-7G10G)	1	TENSION STOPPER(99-7G10G)
35	GA0035-2	跳线簧栏杆(99-7G10G大线架)	1	TENSION STOPPER(99-7G10IV XL)



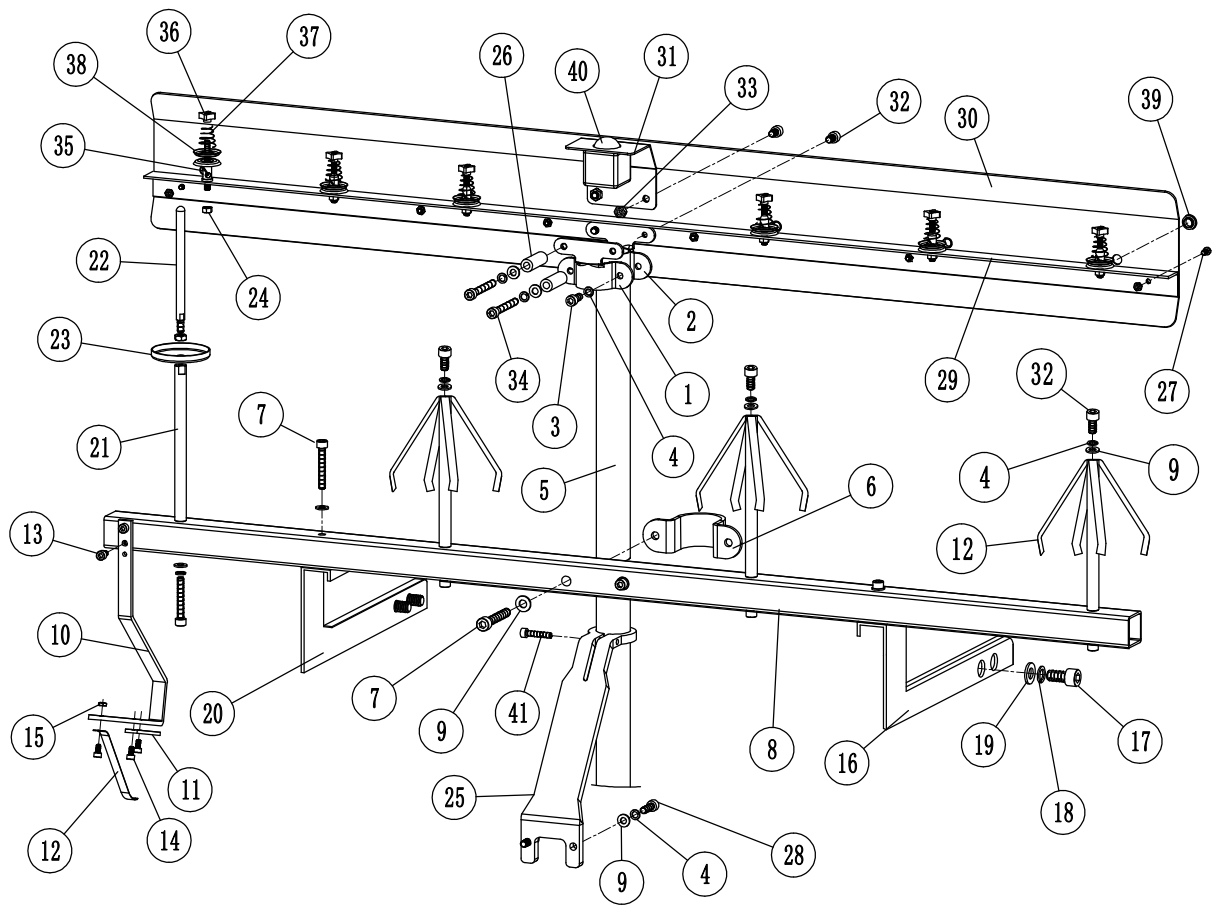
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
1	GA1008I	橡筋感应器固定板	1	ELASTIC SENSOR FIXING PLATE
2	GA1025	橡筋感应器固定板座(99-13G15G18G21G)	1	ELASTIC SENSOR PLATE SEAT(99-13G15G18G21G)
3	XV15F17-2	感应开关	1	SENSOR SWITCH
4	GA9920I	导线轮	2	YARN GUIDE WHEEL
5	GA9921I	塑料垫圈	2	INSULATING BUSH($\phi 3.2 \times \phi 7 \times 13$)
6	ESC0406	内六角螺丝 (M4X6-12.9级)	2	CAP BOLT(M4*6-12.9)
7	ESN0330	十字螺丝 (M3X30)	2	PHILLIPS SCREW(M3*30)
8	ESN0310	十字螺丝 (M3X10)	2	PHILLIPS SCREW(M3*10)
9	EN03	六角螺母 (M3)	6	NUT(M3)
10	ESC0310	内六角螺丝(M3X10-12.9级)	2	CAP BOLT(M3*10-12.9)
11	ELH0307025	垫片(3*6.7*0.25)	4	WASHER(3*6.7*0.25)
12	EJB693	轴承 (693)	2	BEARING(693)
13	ELS03	弹垫 ($\Phi 3$)	2	WASHER($\Phi 3$)



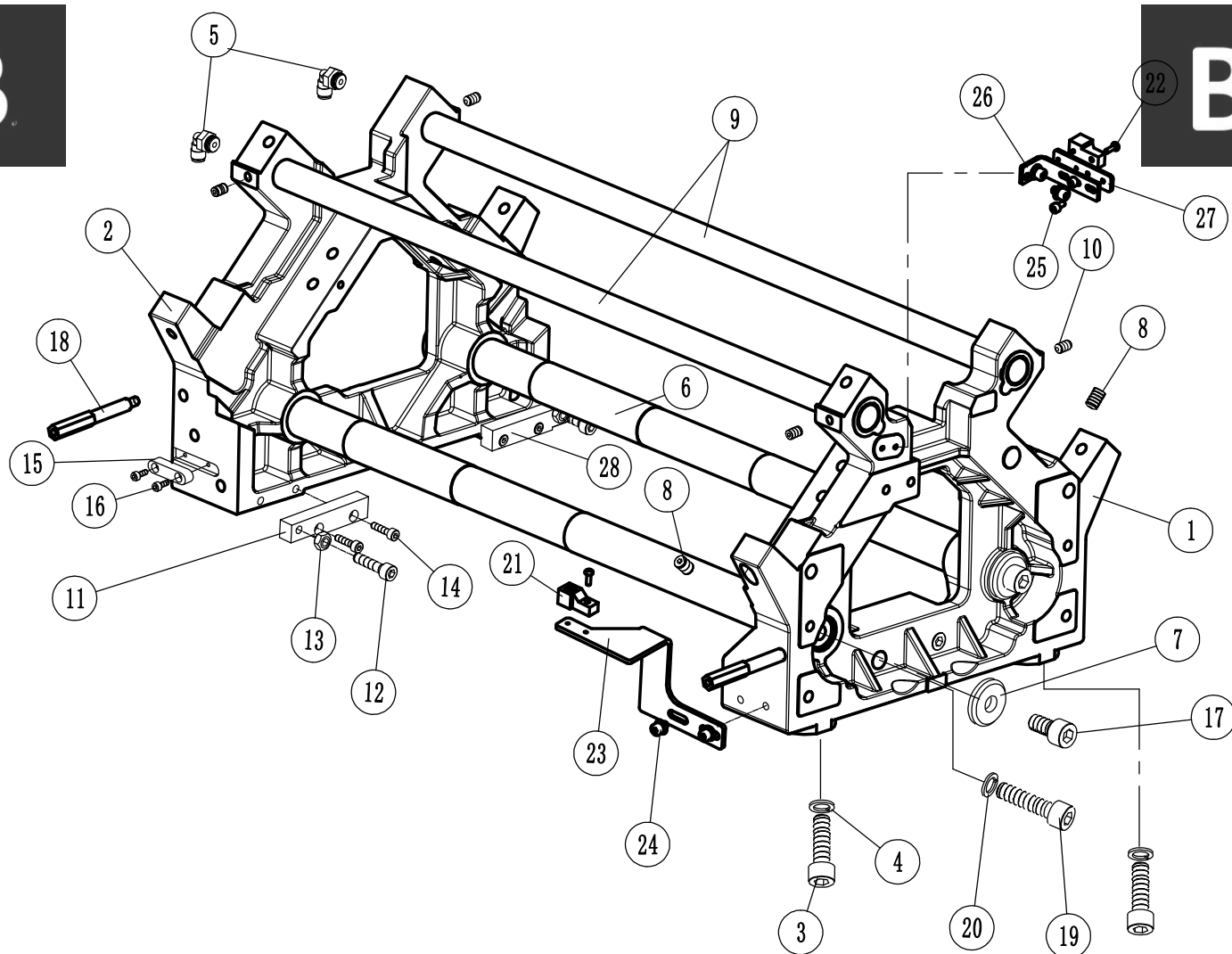
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GA0013A	上纱架节头(里)	1	UPPER POLE BRACKET(INSIDE)
2	GA0013B	上纱架节头(外)	1	UPPER POLE BRACKET(OUTSIDE)
3	ESC0616	内六角螺丝(M6X16-12.9级)	2	CAP BOLT(M6*16-12.9)
4	ELS06	弹垫(Φ6)	14	WASHER(Φ6)
5	GA0015	空管	1	POLE
6	GA0016	下纱架节头	1	LOWER POLE BRACKET
7	ESC0640	内六角螺丝(M6X40-8.8级)	8	CAP BOLT(M6*40-8.8)
8	GA1017I	纱架框	1	CORN STAND PIPE
8	GA1017I-1	纱架框(5孔)	1	CORN STAND PIPE(5-EYELET)
8	GA2017I	纱架框(超大码)	1	CORN STAND PIPE(XL)
9	ELH06	平垫(Φ6)	16	FLAT WASHER(Φ6)
10	GA1057I-1	撑架	1	HOLDER
11	GA0058	三角片	1	SUPPORT PLATE
12	GA0059	弹簧片	1	SPRING PLATE
12	GA0059-1	弹簧片	8	SPRING PLATE
13	ESC0510	内六角螺丝(M5X10-12.9级)	2	CAP BOLT(M5*10-12.9)
14	ESC0408	内六角螺丝(M4X8-12.9级)	3	CAP BOLT(M4*8-12.9)
15	EN04	六角螺母(M4)	7	NUT(M4)
16	GA1022I	右纱架托脚	1	CORN STAND BRACKET-RIGHT
17	ESC1020	内六角螺丝(M10X20-8.8级)	4	CAP BOLT(M10*20-8.8)



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18	ELS10	弹垫(Φ10)	4	WASHER(Φ10)
19	ELH10	平垫(Φ10)	4	FLAT WASHER(Φ10)
20	GA1023I	左纱架托脚	1	CORN STAND BRACKET-LEFT
21	GA1018I	纱线托盘轴一	4	CORN STAND PIN
22	GA2018I	纱线托盘轴二(不用)	4	CORN STAND PIN
23	GA3018I	纱线盘(不用)	4	CORN STAND DISK
24	EN05	六角螺母(M5)	6	NUT(M5)
25	GA4418I	纱架支撑板	1	CORN STAND PLATE
26	SIS0592	长垫圈	2	WASHER
27	EBSC0408	内六角圆头螺丝(M4X8-12.9级EG)	6	ROUND HEAD SCREW(M4*8-12.9EG)
28	ESC0620	内六角螺丝(M6X20-12.9级)	2	CAP BOLT(M6*20-12.9)
29	GA1041I	夹线器支承架	1	YARN GUIDE BAR
29	GA1041I-1	夹线器支承架(99-7M-B4)	1	YARN GUIDE BAR(99-7G TERRY-B4)
30	GA1042I	穿线板	1	YARN GUIDE PLATE
30	GA1042I-1	穿线板(99-7M-B4)	1	YARN GUIDE PLATE(99-7G TERRY-B4)
31	GA2024I	报警灯固定架	1	STOP MOTION BASE
32	ESC0610	内六角螺丝(M6X10-12.9级)	8	CAP BOLT(M6*10-12.9)
33	EN06	六角螺母(M6)	6	NUT(M6)
34	ESC0650	内六角螺丝(M6X50-8.8级)	2	CAP BOLT(M6*50-8.8)
35	XGAG014	夹线器轴	6	TENSION DISK PIN



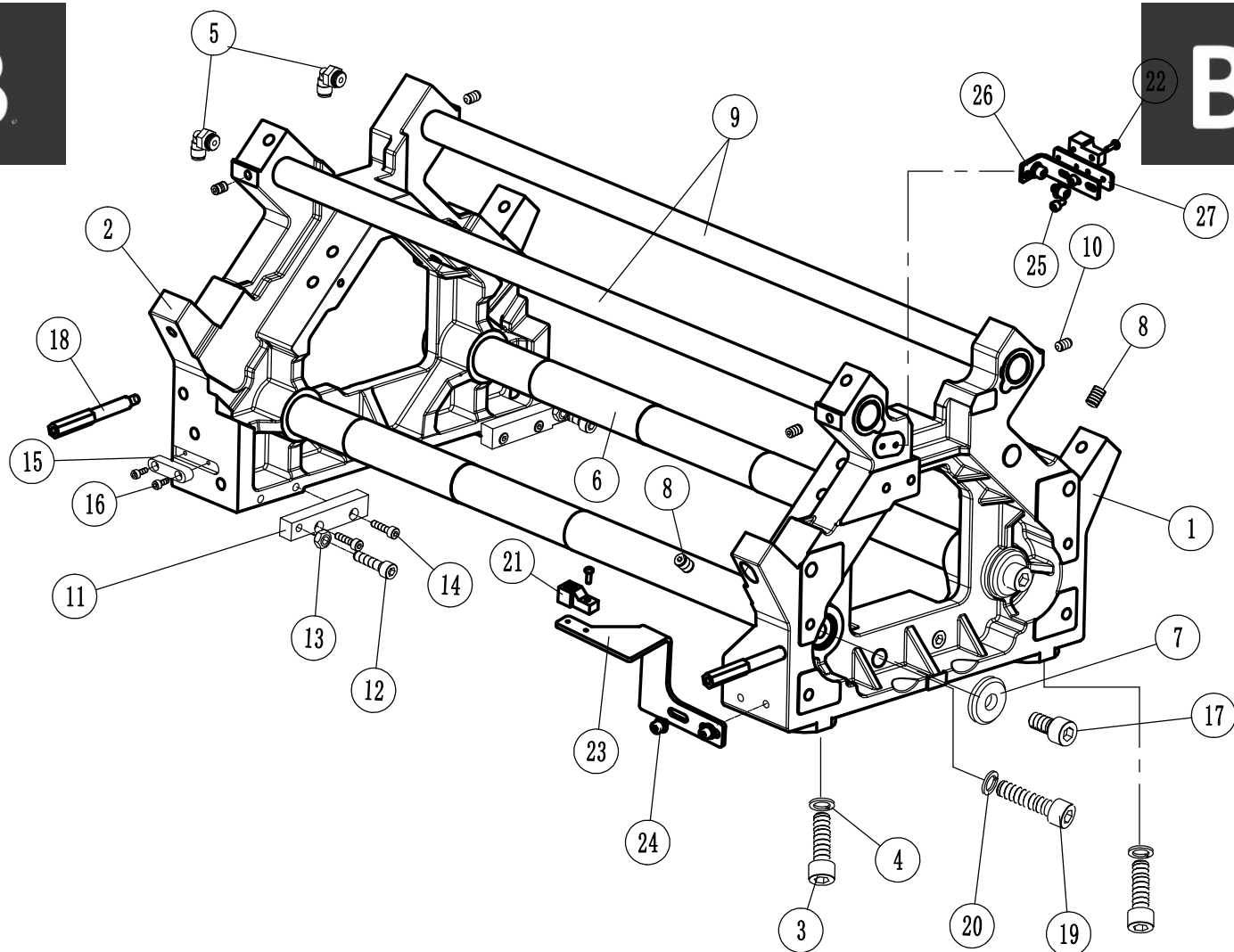
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
36	XGAG014-3	蓝色塑料螺母	6	PLASTIC NUT(BLUE)
37	XGAG014-1	压簧	6	PUSH SPRING
38	XGAG014-2	压线盘	12	TENSION DISK WASHER
39	GA0044	瓷珠(99-13G15G18G21G)	6	EYELET(99-13G15G18G21G)
40	AD116-2540	报警灯	1	STOP MOTION LAMP
41	ESC0525	内六角螺丝(M5X25-12.9级)	1	CAP BOLT(M5*25-12.9)



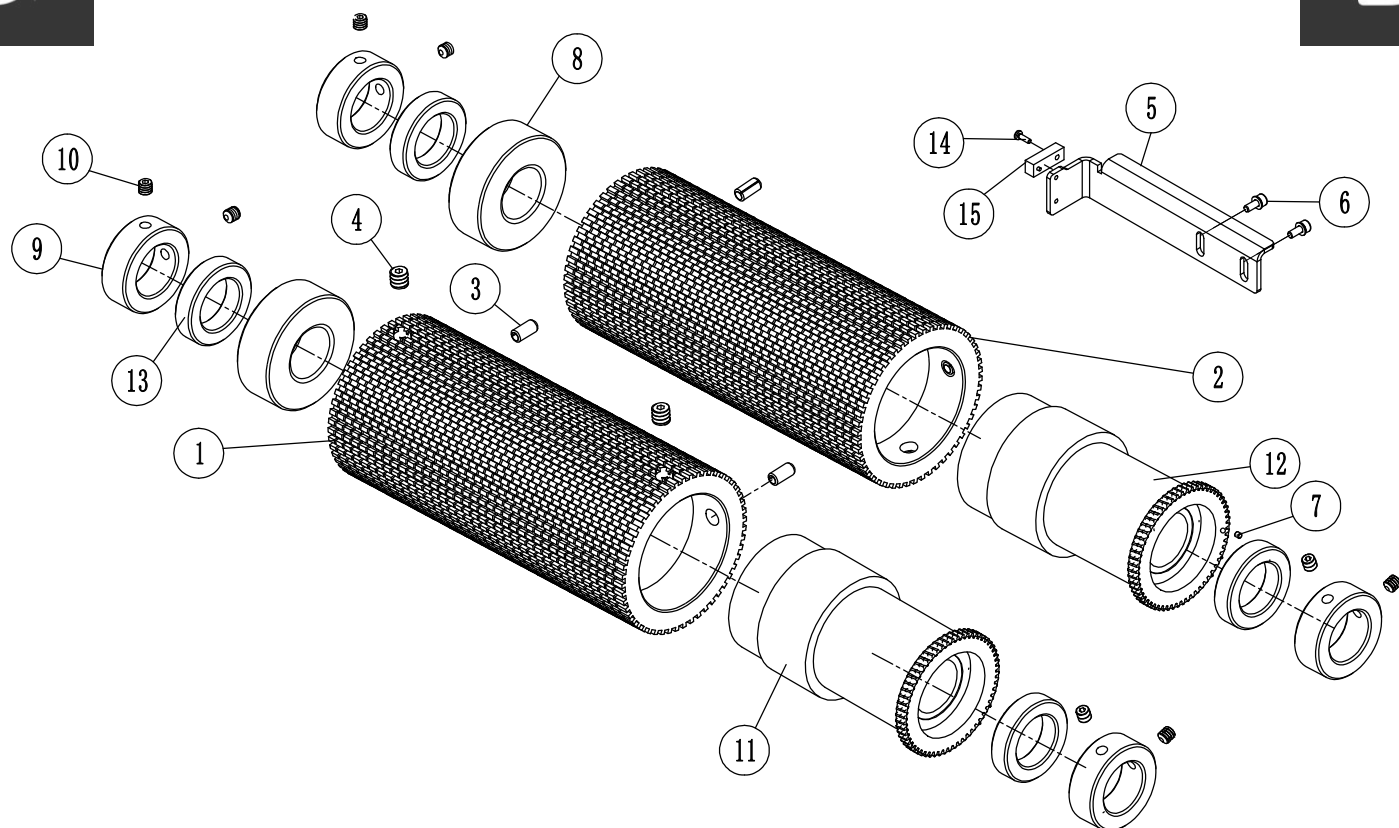
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1	BXNJ-B01-XB2001	右尖角墙板 (BXNJ-7G)	1	SIDE BED-RIGHT(BXNJ-7G)
1	BXNJ-B01-XB5001	右尖角墙板(BXNJ-10IV13G15G18G21G)	1	SIDE BED-RIGHT
2	BXNJ-B01-XB2002	左尖角墙板(BXNJ-7G)	1	SIDE BED-LEFT(BXNJ-7G)
2	BXNJ-B01-XB5002	左尖角墙板(BXNJ-10IV13G15G18G21G)	1	SIDE BED-LEFT
3	ESC1040	内六角螺丝 (M10X40-8.8级)	4	CAP BOLT(M10*40-12.9)
4	ELS10	弹垫 (Φ10)	4	WASHER(Φ10)
5	PL4-01G-M10	油接头 (M10)	2	ELBOW(M10)
6	GB0008	滚筒轴	2	SIDE BED STAY
6	GB2008	滚筒轴 (超大码)	2	SIDE BED STAY(XL)
7	SIS0512	平垫(倒角平垫)	4	FLAT WASHER(CHAMFERED)
8	ESF0812	内六角紧定螺丝 (M8X12-12.9级)	2	SET SCREW(M8*12-12.9)
9	GCB1008I	机头轴	2	CARRIAGE RAIL
9	GCB3008I	机头轴 (超大码)	2	CARRIAGE RAIL(XL)
10	ESF0610	内六角紧定螺丝 (M6X10-12.9级)	4	SET SCREW(M6*10-12.9)
11	GCB1535I	前左轴座调节板	1	ADJUSTING BOARD-F/L
12	ESC0625	内六角螺丝 (M6X25-12.9级)	1	CAP BOLT(M6*25-12.9)
13	EN06	六角螺母 (M6)	2	NUT(M6)
14	ESC0416	内六角螺丝 (M4X16-12.9级)	4	CAP BOLT(M4*16-12.9)
15	SIS0832I	定位键	4	LOCATING KEY

B

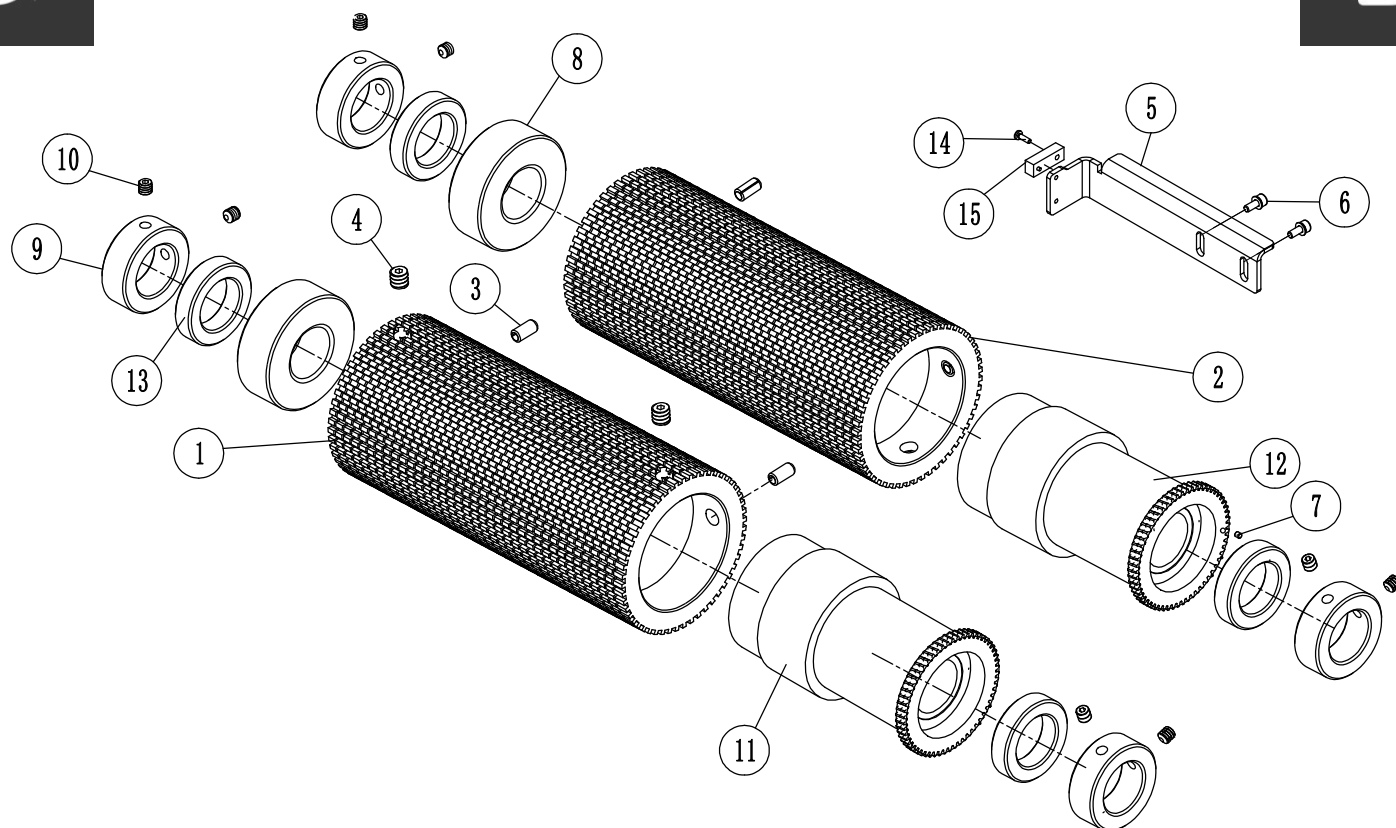
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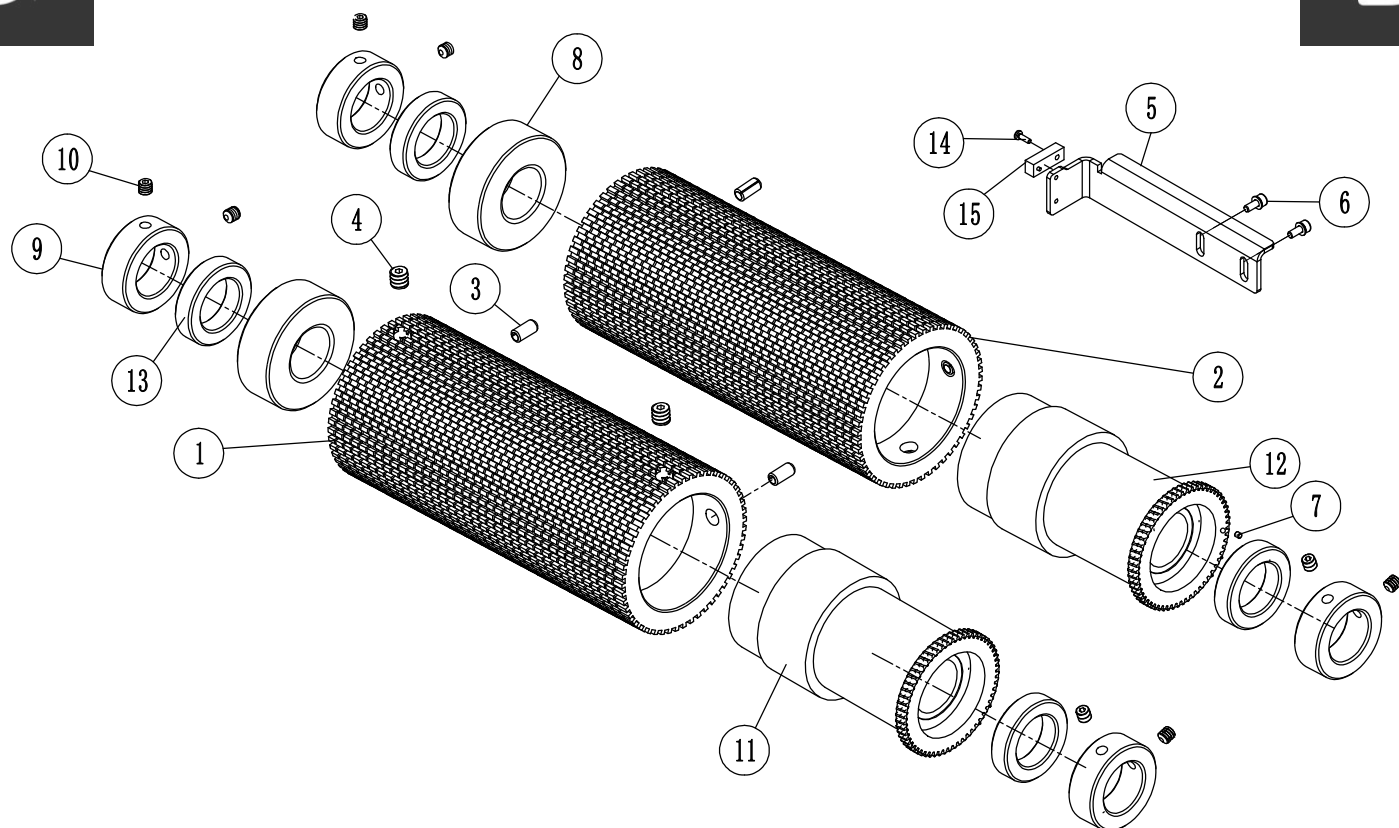
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16	ESC0308	内六角螺丝 (M3X8-12.9级)	4	CAP BOLT(M3*8-12.9)
17	ESC1020	内六角螺丝 (M10X20-8.8级)	4	CAP BOLT(M10*20-8.8)
18	BXNJ-P01-XP0023	前支撑柱	2	SUPPORT POST
19	ESC0640	内六角螺丝 (M6X40-12.9级)	2	CAP BOLT(M6*40-8.8)
20	ELS06	弹垫Φ6	2	WASHER(Φ6)
21	SDT-105	磁感应器	2	MAGNETIC SENSOR
22	ESN02508	十字螺丝 (M2.5X8)	2	PHILLIPS SCREW(M2.5*8)
23	BXNJ-K01-XK4101	机头零位信号板	1	CARRIAGE HOME SIGNAL PLATE
24	SESC0410	内六角三件套螺丝(M4*10)	4	3-PIECE SCREW(M4*10)
25	ESC0306	内六角螺丝(M3*6-12.9级)	2	CAP BOLT(M3*6-12.9)
26	BXNJ-B15-XB7144	叉刀零位信号板	1	STITCH HOLDER HOME SIGNAL PLATE
27	BXNJ-B15-XB7244	叉刀信号调节板	1	STITCH HOLDER SIGNAL ADJUSTING PLATE
28	BXNJ-B01-XB1536	后左轴座调节板	1	ADJUSTING PLATE-B/L



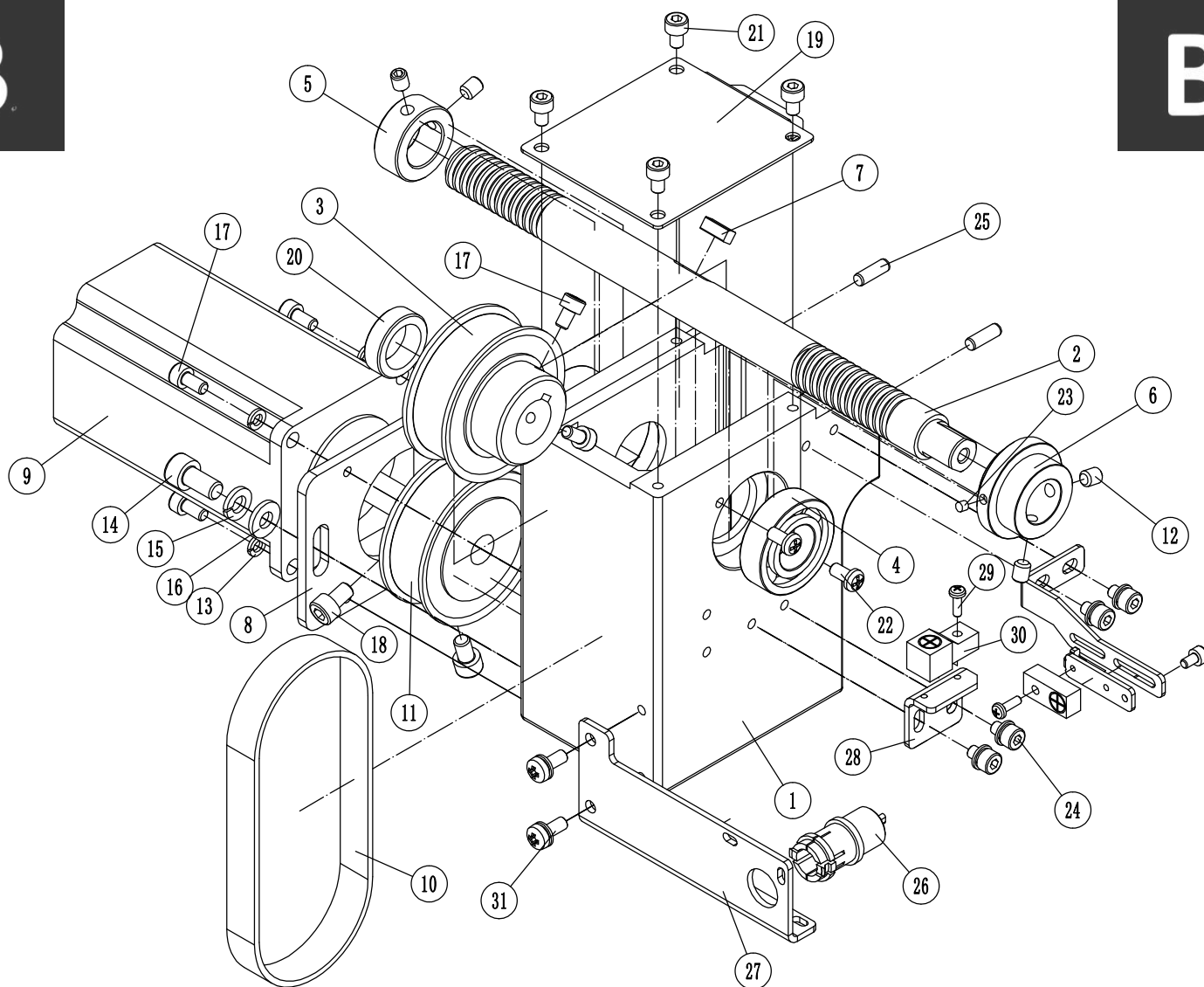
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
1	GB1422I	前针鼓(99-7G)(58槽)	1	NEEDLE SELECTION DRUM-F(99-7G/58-SLOT)
1	GB3422I	前针鼓(99-7M)(58槽)	1	NEEDLE SELECTION DRUM-F(99-7G TERRY/58-SLOT)
1	GB4422I	前针鼓(99-7M-63)(58槽)	1	NEEDLE SELECTION DRUM-F(99-7G TERRY-63/58-SLOT)
1	GB5422I	前针鼓(99-7M-58)(58槽)	1	NEEDLE SELECTION DRUM-F(99-7G-58/58-SLOT)
1	GCB02116I	前针鼓(99-21G)(58槽)	1	NEEDLE SELECTION DRUM-F(99-21G/58-SLOT)
1	GCB2805I	前针鼓(99-18G)(58槽)	1	NEEDLE SELECTION DRUM-F(99-18G/58-SLOT)
1	GCB3805I	前针鼓(99-18G-133)(58槽)	1	NEEDLE SELECTION DRUM-F(99-18G-133/58-SLOT)
1	GCB5013I	前针鼓(99-13G)(58槽)	1	NEEDLE SELECTION DRUM-F(99-13G/58-SLOT)
1	GCB5507I	前针鼓(99-10IVG)(58槽)	1	NEEDLE SELECTION DRUM-F(99-10IVG/58-SLOT)
1	GCB7013I	前针鼓(99-13G-98)(58槽)	1	NEEDLE SELECTION DRUM-F(99-13G-98/58-SLOT)
1	GCB7055I	前针鼓(99-15G)(58槽)	1	NEEDLE SELECTION DRUM-F(99-15G/58-SLOT)
1	GCB8013I	前针鼓(99-15G-113)(58槽)	1	NEEDLE SELECTION DRUM-F(99-15G-113/58-SLOT)
1	GDB2001I	前针鼓(99-10M)(58槽)	1	NEEDLE SELECTION DRUM-F(99-10G TERRY/58-SLOT)
1	GMB130I	前针鼓(99-13M)(58槽)	1	NEEDLE SELECTION DRUM-F(99-13G TERRY/58-SLOT)
1	GCB02405I	前针鼓(99-24G)(58槽)	1	NEEDLE SELECTION DRUM-F(99-24G/58-SLOT)



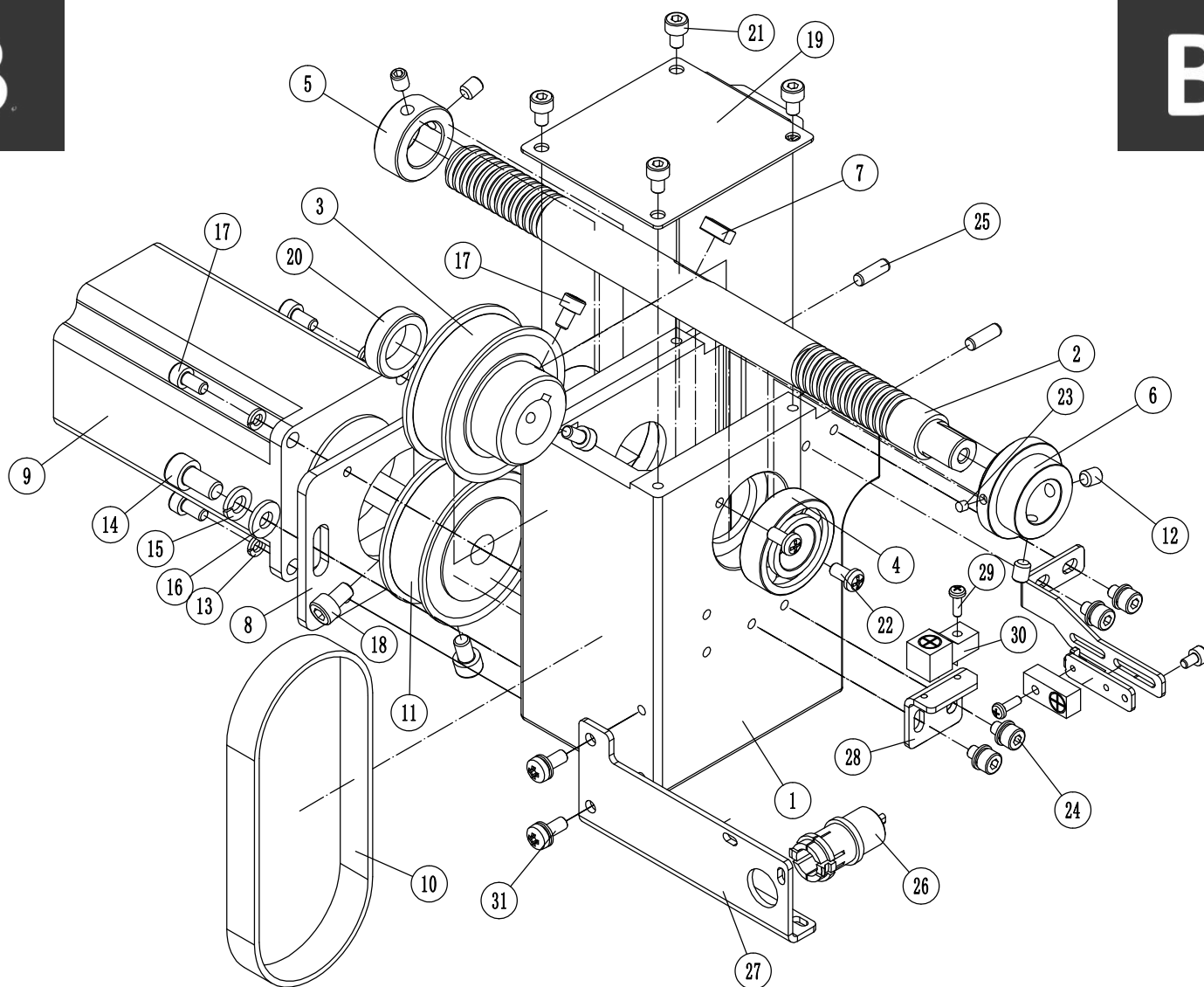
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
2	GB1423I	后针鼓(99-7G)(58槽)	1	NEEDLE SELECTION DRUM-B(99-7G/58-SLOT)
2	GB3423I	后针鼓99-7M(58槽)	1	NEEDLE SELECTION DRUM-B(99-7G TERRY/58-SLOT)
2	GB4423I	后针鼓99-7M-63(58槽)	1	NEEDLE SELECTION DRUM-B(99-7G TERRY-63/58-SLOT)
2	GB5423I	后针鼓(99-7M-58)(58槽)	1	NEEDLE SELECTION DRUM-B(99-7G-58/58-SLOT)
2	GCB02117I	后针鼓(99-21G)(58槽)	1	NEEDLE SELECTION DRUM-B(99-21G/58-SLOT)
2	GCB2806I	后针鼓(99-18G)(58槽)	1	NEEDLE SELECTION DRUM-B(99-18G/58-SLOT)
2	GCB3806I	后针鼓(99-18G-133)(58槽)	1	NEEDLE SELECTION DRUM-B(99-18G-133/58-SLOT)
2	GCB6014I	后针鼓(99-13G)(58槽)	1	NEEDLE SELECTION DRUM-B(99-13G/58-SLOT)
2	GCB7056I	后针鼓(99-15G)(58槽)	1	NEEDLE SELECTION DRUM-B(99-15G/58-SLOT)
2	GCB8014I	后针鼓(99-13G-98)(58槽)	1	NEEDLE SELECTION DRUM-B(99-13G-98/58-SLOT)
2	GCB9014I	后针鼓(99-15G-113)(58槽)	1	NEEDLE SELECTION DRUM-B(99-15G-113/58-SLOT)
2	GDB2002I	后针鼓(99-10M)(58槽)	1	NEEDLE SELECTION DRUM-B(99-10G TERRY/58-SLOT)
2	GMB1302	后针鼓(99-13M)(58槽)	1	NEEDLE SELECTION DRUM-B(99-13G TERRY/58-SLOT)
2	GCB02406I	后针鼓(99-24G)(58槽)	1	NEEDLE SELECTION DRUM-B(99-24G/58-SLOT)
3	EPR0612	弹性销(Φ6X12)	4	ROLL PIN(Φ6*12)
4	ESF0808	内六角紧定螺丝(M8X8-12.9级)	4	SET SCREW(M8*8-12.9)
5	BXNJ-B02-XB10012	滚筒信号板	1	DRUM HOME SIGNAL PLATE
5	BXNJ-B02-XB10013	滚筒信号板(BXNJ-7G)	1	DRUM HOME SIGNAL PLATE(BXNJ-7G)
6	SESC0410	内六角三件套螺丝M4*10	2	3-PIECE SCREW(M4*10)
7	CT0202	磁铁	1	MAGNET
8	BXCS-B01-CB0031	滚筒轴套	2	DRUM BUSH(STANDARD)
9	SIS0567A	紧圈(45#)	4	COLLAR(45#)
10	ESF0606	内六角紧定螺丝(M6X6-12.9级)	8	SET SCREW(M6*6-12.9)



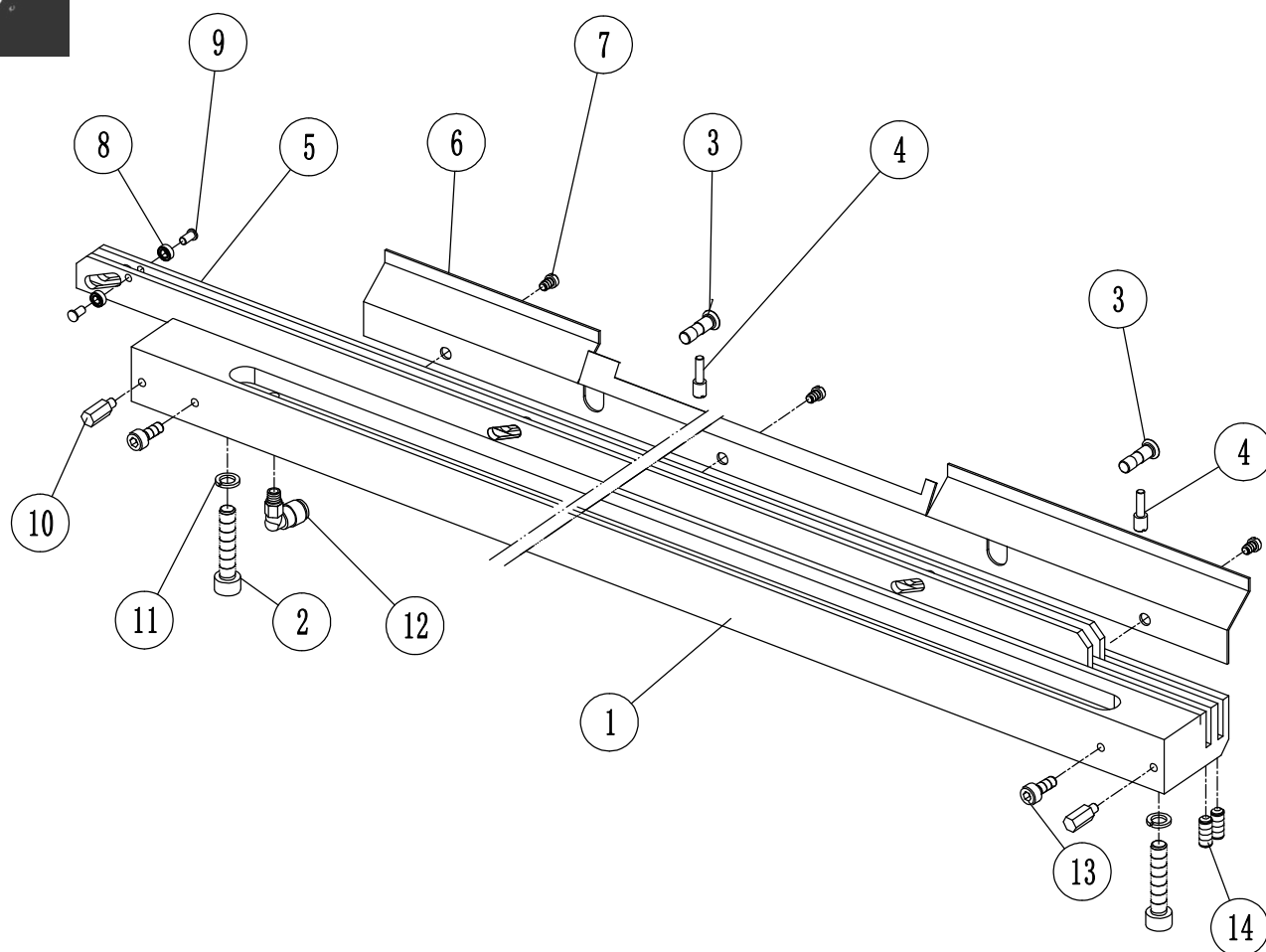
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
11	BXNJ-B02-XB3022	前滚筒斜齿轮(特大码)	1	DRUM ADVANCING GEAR SET-F(XL)
11	BXNJ-B02-XB2022	前滚筒斜齿轮	1	DRUM ADVANCING GEAR SET-F
12	BXNJ-B02-XB3024	后滚筒斜齿轮(特大码)	1	DRUM ADVANCING GEAR SET-B(XL)
12	BXNJ-B02-XB2024	后滚筒斜齿轮	1	DRUM ADVANCING GEAR SET-B
13	EJB6905	轴承6905	1	BEARING(6905)
14	ESN02508	十字螺丝 (M2.5*8)	1	PHILLIPS SCREW(M2.5*8)
15	BXTH-BXC01-05Z	长方形感应器 (霍尔) (线长150mm)	1	SENSOR(L=150mm)



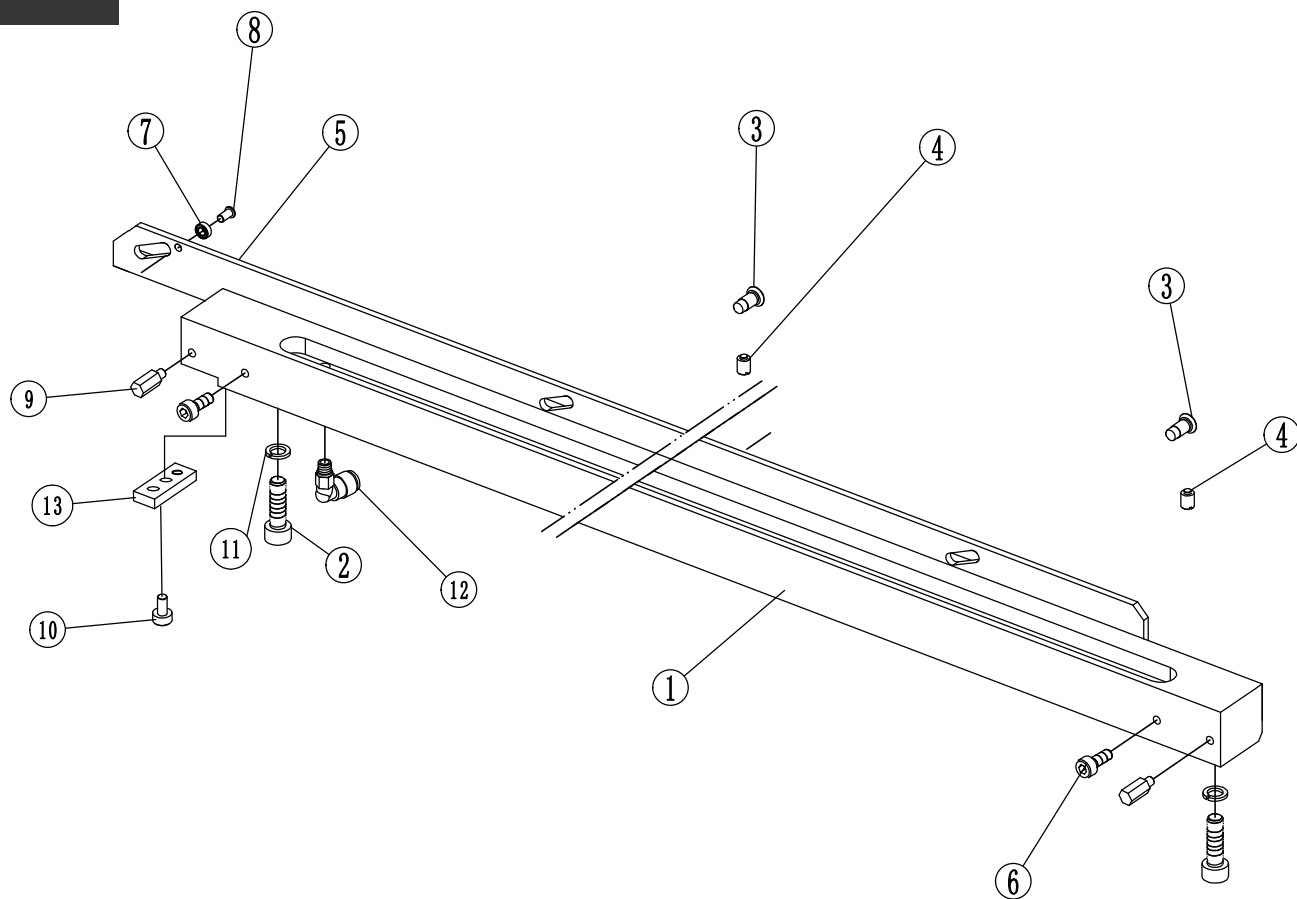
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-B03-XB1007	滚筒传动箱	1	DRUM DRIVE BOX
2	BXNJ-B03-XB2034	传动蜗杆	1	DRIVE WORM
3	BXNJ-B03-HM53002	从滚筒同步轮	1	DRUM TIMING PULLEY
4	EJB6002	轴承6002	2	BEARING(6002)
5	BXNJ-B03-XB1018	蜗杆挡圈	1	WORM COLLAR
6	BXNJ-B03-XB1145	滚筒信号套	1	DRUM SIGNAL SLEEVE
7	SIS0432A	A型平键4*4*32	1	TYPE-A KEY(4*4*32)
8	BXNJ-B03-XB2131	滚筒电机底板	1	MOTOR BASE
9	BX-B03-20-F57H76E	滚筒电机 (自制B3B4闭环)	1	DRUM MOTOR
10	BXNJ-B03-TBD5M12290	滚筒同步带	1	DRUM TIMING BELT
11	B03-13-HM53001I	滚筒同步轮三	1	DRUM TIMING PULLEY
12	ESF0506	内六角紧定螺丝(M5*6-12.9级)	4	SET SCREW(M5*6-12.9)
13	ELS04	弹垫Φ4	4	WASHER(Φ4)
14	ESC0616	内六角螺丝(M6*16-12.9级)	2	CAP BOLT(M6*16-12.9)
15	ELS06	弹垫Φ6	2	WASHER(Φ6)
16	ELH06	平垫Φ6	2	FLAT WASHER(Φ6)
17	ESC0410	内六角螺丝 (M4*10-12.9级)	6	CAP BOLT(M4*10-12.9)
18	ESC0508	内六角螺丝 (M5*8-12.9级)	2	CAP BOLT(M5*8-12.9)
19	BXNJ-B03-XB1008	滚筒传动箱盖板	1	DRIVE BOX COVER
20	BXNJ-B03-XB1019	蜗杆同步轮垫圈	1	TIMING PULLEY WASHER
21	ESC0408	内六角螺丝 (M4*8-12.9级)	4	CAP BOLT(M4*8-12.9)
22	SY0408	特制十一字螺丝 (M4*8)	4	HI-PERFORMANCE COMBO HEAD SCREW(M4*8)



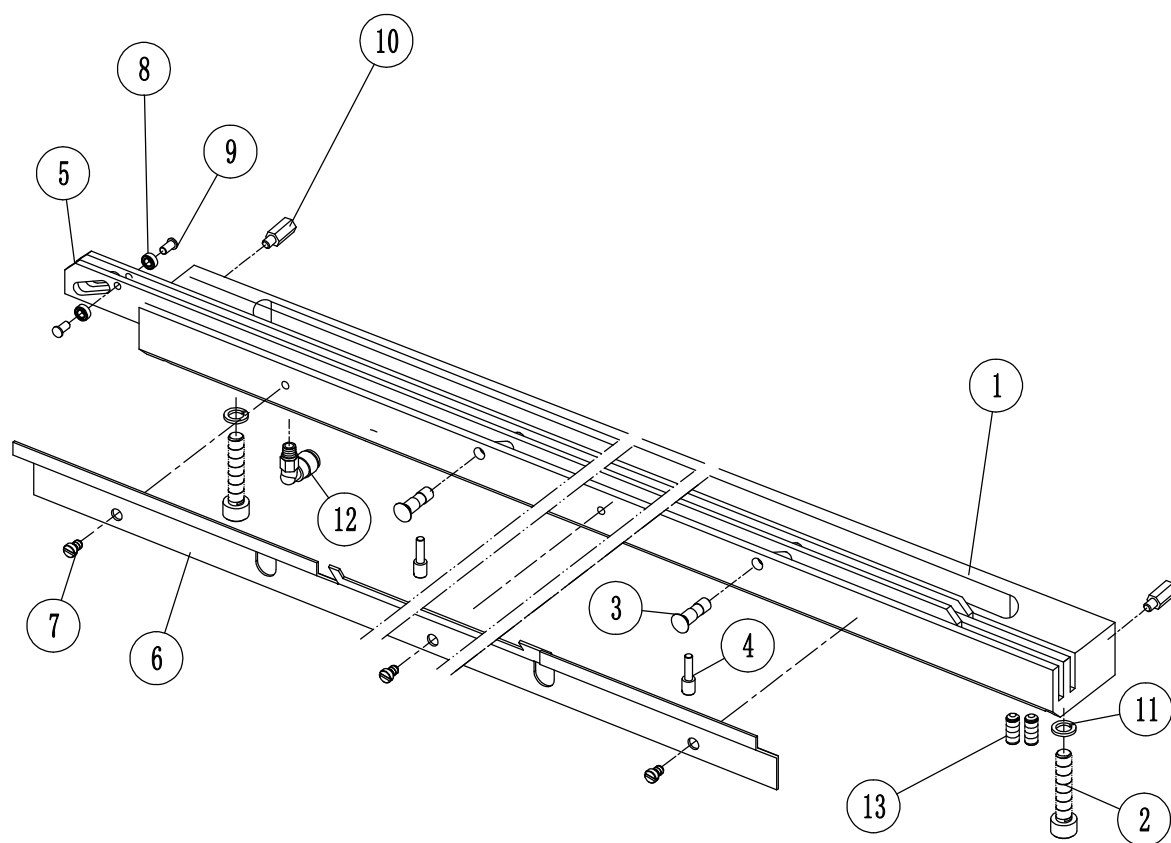
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
23	BXTH-BXC01-06	磁铁Φ3*3	1	MAGNET
24	ESNS0410	十字三件套螺丝 (M4*10)	2	3-PIECE SCREW(M4*10)
25	EPT0414	圆柱销(硬)Φ4*14	2	ROUND PIN(Φ4*14)
26	STBJXB-FSTDx	手套落发射头(STK)	1	EMITTER HEAD(STK)
27	BXNJZDJ25	红外发射头支架二	1	IR EMITTER HEAD BRACKET
28	BXNJ-B03-XB2008	滚筒信号板	1	DRUM SIGNAL PLATE
29	ESN02508	十字螺丝 (M2.5*8)	1	PHILLIPS SCREW(M2.5*8)
30	SDT-105	磁感应器	1	MAGNETIC SENSOR



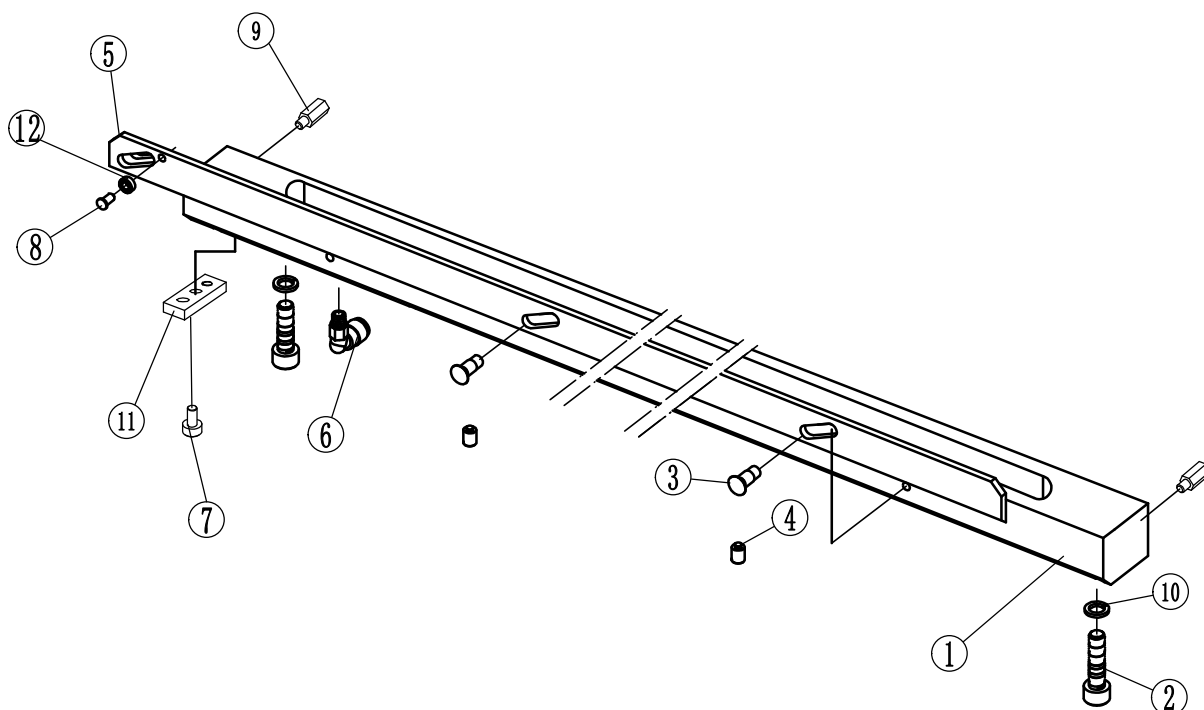
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
1	BXNJ-B05-XB4112	前顶杆座	1	CARRIAGE GUIDE RAIL-F
2	ESC0622	内六角螺丝(M6X22-12.9级)	2	CAP BOLT(M6*22-8.8)
3	SIS5445I	销柱	2	PIN POST
4	SIS0358	紧定螺丝	2	SET SCREW
5	BXCS-B07-CB0029	顶杆三	2	CARRIAGE CONTROL BAR(STANDARD)
6	BXNJ-B05-XB1212	前护板 (BXNJ-13G)	1	CARRIAGE GUIDE RAIL COVER-F(BXNJ-13G)
6	BXNJ-B05-XB2212	前护板 (BXNJ-15G)	1	CARRIAGE GUIDE RAIL COVER-F(BXNJ-15G)
6	BXNJ-B05-XB3212	前护板 (BXNJ-18G)	1	CARRIAGE GUIDE RAIL COVER-F(BXNJ-18G)
6	BXNJ-B05-XB2128	前护板 (BXNJ-21G)	1	CARRIAGE GUIDE RAIL COVER-F(BXNJ-21G)
6	BXNJ-B05-XB2407	前护板 (BXNJ-24G)	1	CARRIAGE GUIDE RAIL COVER-F(BXNJ-24G)
7	SIS0003	一字螺丝(SM9/64X4X6.2X2)	3	SLOTTED SCREW(SM9/64*4*6.2*2)
8	SIS040625	滚套	2	ROLLER BUSH
8	EJB63ZZ	轴承(63ZZ)	2	BEARING(63ZZ)
9	SIS4290-1	滚套销	2	ROLLER PIN
10	BXNJ-B05-XB1010	前顶杆座螺柱	2	CARRIAGE GUIDE RAIL STUD-F
11	ELS06	弹垫(Φ6)	2	WASHER(Φ6)
12	PL4-M5	油接头(M5)	1	ELBOW(M5)
13	ESC0610	内六角螺丝(M6X10-12.9级)	2	CAP BOLT(M6*10-12.9)
14	ESF0512	内六角紧定螺丝(M5X12-12.9级)	2	SET SCREW(M5*12-12.9)

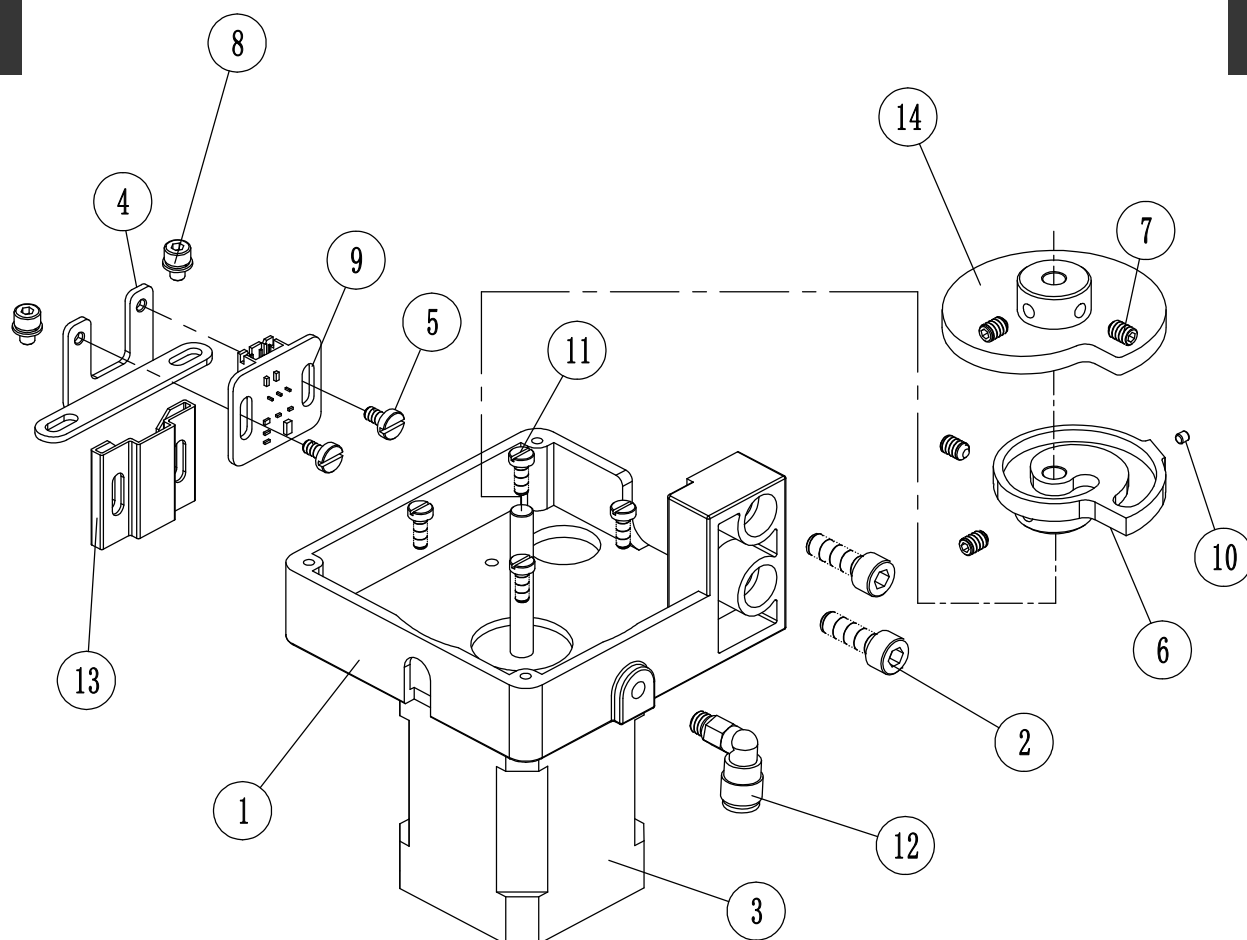


序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-B05-XB4092	前顶杆座	1	CARRIAGE GUIDE RAIL-F
2	ESC0622	内六角螺丝(M6X22-12.9级)	2	CAP BOLT(M6*22-8.8)
3	BXNJ-B06-XB5445	顶杆座销柱 (BXNJ-7G)	2	PIN POST(BXNJ-7G)
4	ESF0406	内六角紧定螺丝(M4X6-12.9级)	2	SET SCREW(M4*6-12.9)
5	BXCS-B07-CB0029	顶杆三	1	CARRIAGE CONTROL BAR(STANDARD)
6	ESC0610	内六角螺丝(M6X10-12.9级)	2	SLOTTED SCREW(SM9/64*4*6.2*2)
7	SIS040625	滚套	1	ROLLER BUSH
7	EJB63ZZ	轴承(63ZZ)	1	BEARING(63ZZ)
8	SIS4290-1	滚套销	1	ROLLER PIN
9	BXNJ-B05-XB1010	前顶杆座螺栓	1	CARRIAGE GUIDE RAIL STUD-F
10	ESC0408	内六角螺丝(M4X8-12.9级)	1	CAP BOLT(M4*8-12.9)
11	ELS06	弹垫(Φ6)	2	WASHER(Φ6)
12	PL4-M5	油接头(M5)	2	ELBOW(M5)
13	BXNJ-B05-XB4093	顶杆座垫块 (BXNJ-7G)	0或1	CARRIAGE GUIDE RAIL SPACER(BXNJ-7G)

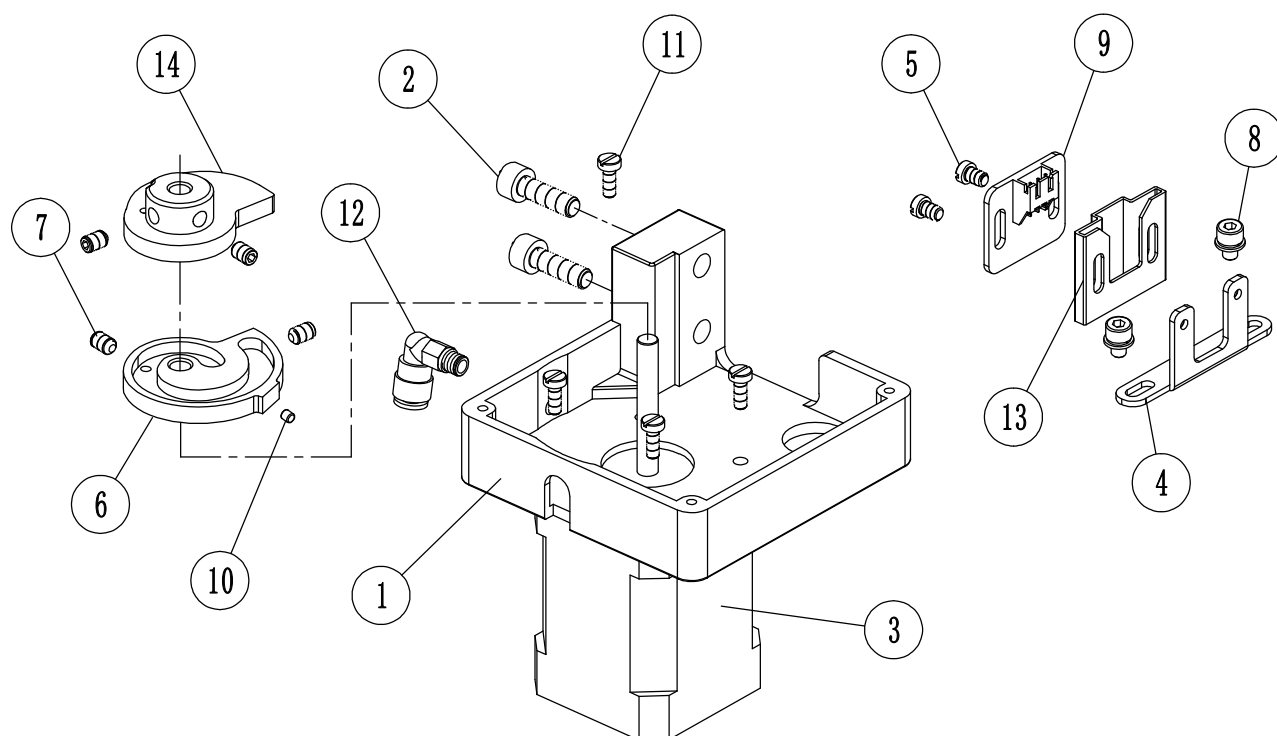


序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
1	BXNJ-B06-XB5110	后顶杆座	1	CARRIAGE GUIDE RAIL-B
2	ESC0622	内六角螺丝(M6X22-12.9级)	2	CAP BOLT(M6*22-8.8)
3	SIS5445I	销柱	2	PIN POST
4	SIS0358	紧定螺丝	2	SET SCREW
5	BXCS-B07-CB0029	顶杆三	2	CARRIAGE CONTROL BAR(STANDARD)
6	BXNJ-B06-XB5213	后护板 (BXNJ-13G)	1	CARRIAGE GUIDE RAIL COVER-B(BXNJ-13G)
6	BXNJ-B06-XB1213	后护板 (BXNJ-15G)	1	CARRIAGE GUIDE RAIL COVER-B(BXNJ-15G)
6	BXNJ-B06-XB2213	后护板 (BXNJ-18G)	1	CARRIAGE GUIDE RAIL COVER-B(BXNJ-18G)
6	BXNJ-B06-XB3213	后护板 (BXNJ-21G)	1	CARRIAGE GUIDE RAIL COVER-B(BXNJ-21G)
6	BXNJ-B06-XB2129	后护板 (BXNJ-24G)	1	CARRIAGE GUIDE RAIL COVER-B(BXNJ-24G)
7	SIS0003	一字螺丝(SM9/64X4X6.2X2)	3	SLOTTED SCREW(SM9/64*4*6.2*2)
8	SIS040625	滚套	2	ROLLER BUSH
8	EJB63ZZ	轴承(63ZZ)	2	BEARING(63ZZ)
9	SIS4290-1	滚套销	2	ROLLER PIN
10	BXNJ-B06-XB1011	后顶杆座螺柱	2	CARRIAGE GUIDE RAIL STUD-B
11	ELS06	弹垫(Φ6)	2	WASHER(Φ6)
12	PL4-M5	油接头(M5)	1	ELBOW(M5)
13	ESF0512	内六角紧定螺丝(M5X12-12.9级)	2	SET SCREW(M5*12-12.9)

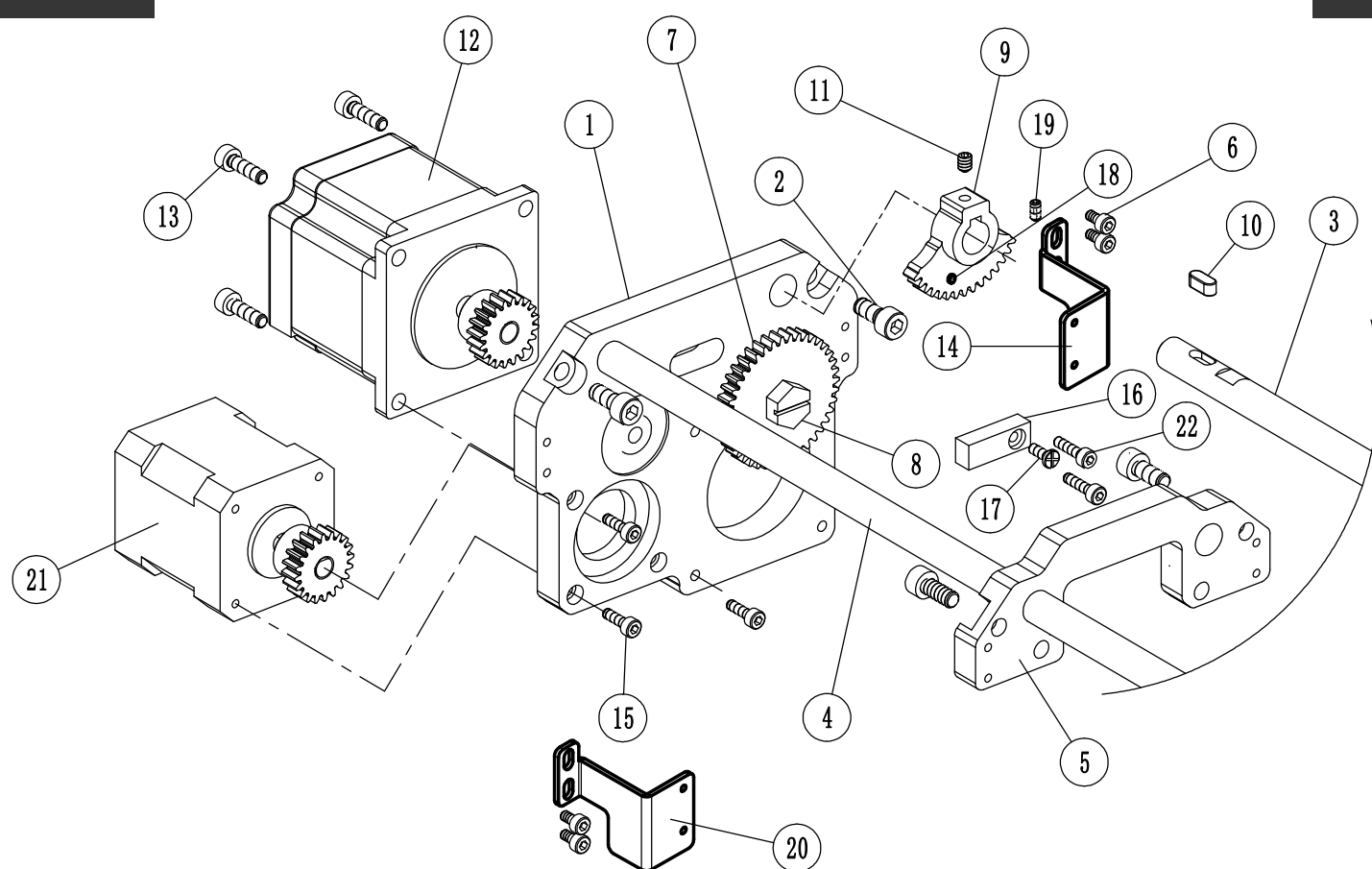
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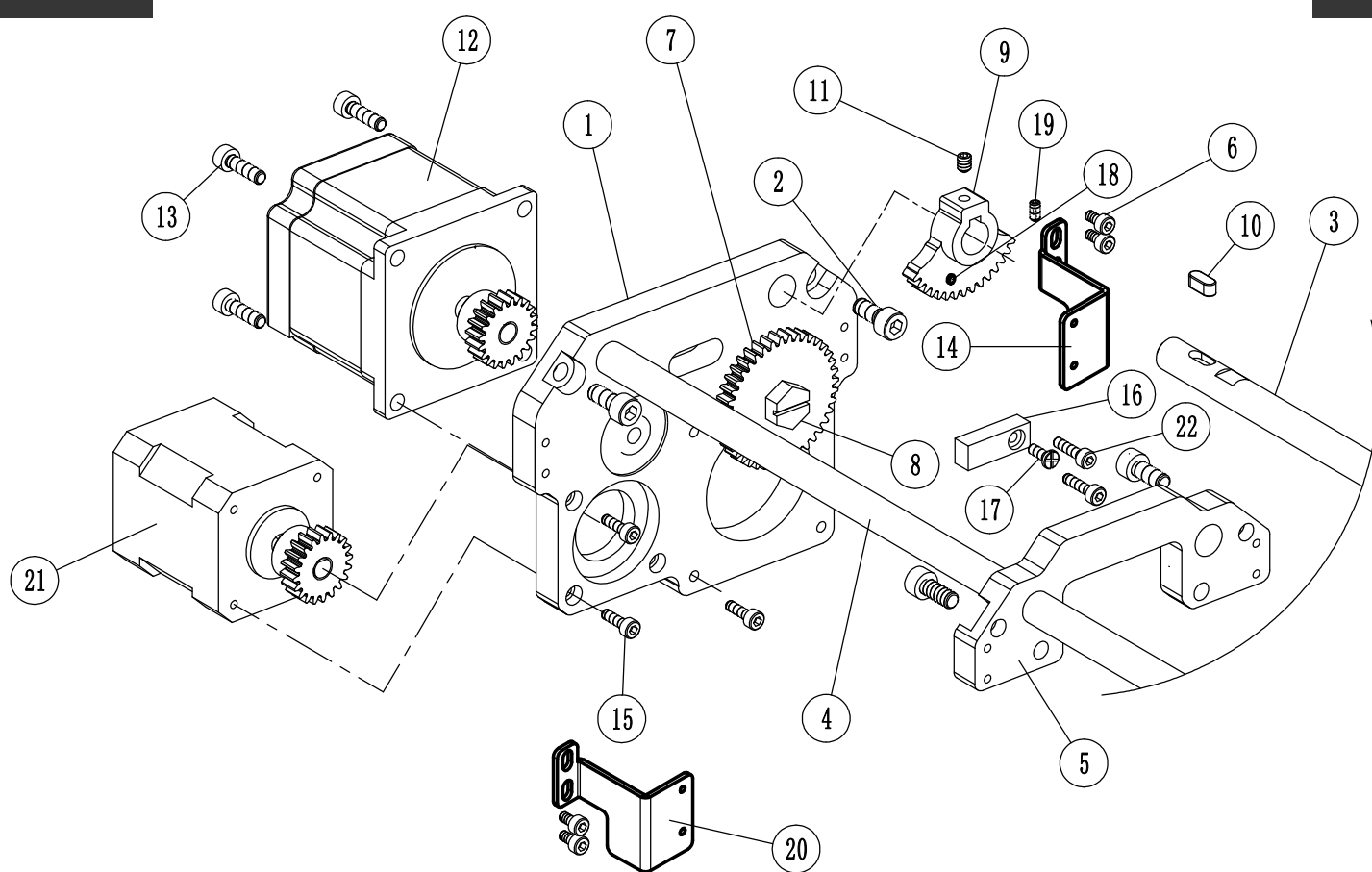
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GCB1160I	前电机座	1	MOTOR BASE-F
2	ESC0516	内六角螺丝(M5X16-12.9级)	2	CAP BOLT(M5*16-12.9)
3	BXNJ-B07-BJ4256	顶杆电机	1	CARRIAGE MOTOR
3	BXNJ-B07-BJ4256B	顶杆电机	1	CARRIAGE MOTOR
4	GCB0020I	顶杆信号固定板	1	CARRIAGE SIGNAL SET PLATE
5	SIS03062	一字螺丝(M3X6X6.5X2)	2	SLOTTED SCREW(M3*6*6.5*2)
6	GCB2163I	前密度凸轮二	1	DENSITY CAM-F
6	GCB2163I-1	前密度凸轮二	1	DENSITY CAM-F
6	BXNJ-B07-XB3163	前密度凸轮	1	DENSITY CAM-F
7	ESF0406	内六角紧定螺丝(M4X6-12.9级)	2或4	SET SCREW(M4*6-12.9)
8	SESC0308	内六角三件套螺丝(M3*8)	2	3-PIECE SCREW(M3*8)
9	MP004AI	霍尔开关二	1	HALL SWITCH
10	CT0403	磁铁	1	MAGNET
11	SIS03081	一字螺丝(M3X8X5.5X2)	4	COMBO HEAD SCREW(M3*8*5.5*2)
12	PL4-M5	油接头(M5)	1	ELBOW(M5)
13	MP004AI-1	霍尔塑料壳二	1	HALL SWITCH PLASTIC HOUSING
14	BXNJ-B07-XB3166	前半针凸轮	0或1	HALF NEEDLE CAM-F



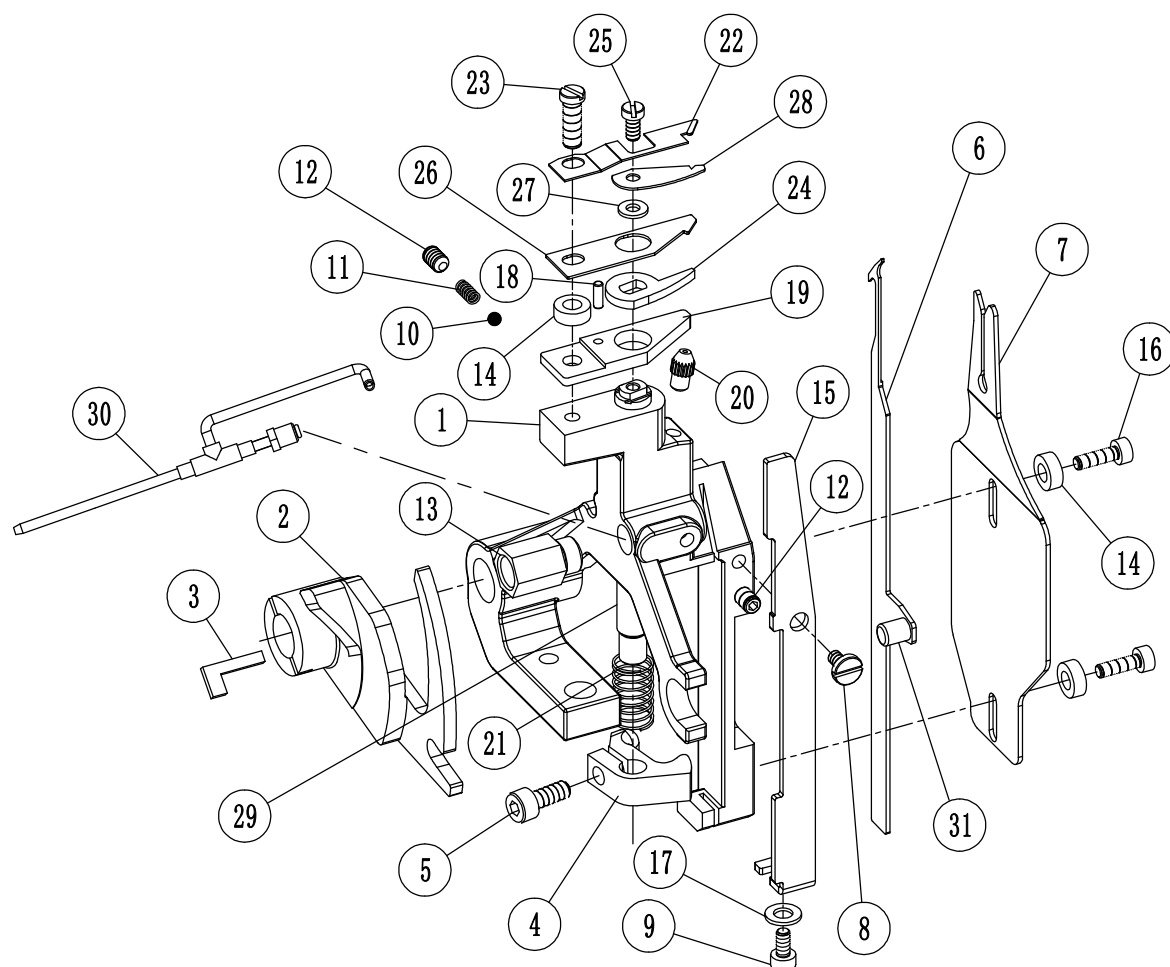
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GCB1161I	后电机座	1	MOTOR BASE-B
2	ESC0516	内六角螺丝(M5X16-12.9级)	2	CAP BOLT(M5*16-12.9)
3	BXNJ-B07-BJ4256	顶杆电机	1	CARRIAGE MOTOR
3	BXNJ-B07-BJ4256B	顶杆电机	1	CARRIAGE MOTOR
4	GCB0020I	顶杆信号固定板	1	CARRIAGE SIGNAL SET PLATE
5	SIS03062	一字螺丝(M3X6X6.5X2)	2	SLOTTED SCREW(M3*6*6.5*2)
6	GCB1164I	后密度凸轮	1	DENSITY CAM-B
6	GCB1164I-1	后密度凸轮	1	DENSITY CAM-B
6	BXNJ-B08-XB2164	后密度凸轮	1	DENSITY CAM-B
7	ESF0404	内六角紧定螺丝(M4X4-12.9级)	2或4	SET SCREW(M4*4-12.9)
8	SESC0308	内六角三件套螺丝(M3*8)	2	3-PIECE SCREW(M3*8)
9	MP004AI	霍尔开关二	1	HALL SWITCH
10	CT0403	磁铁	1	MAGNET
11	SIS03081	一字螺丝(M3X8X5.5X2)	4	COMBO HEAD SCREW(M3*8*5.5*2)
12	PL4-M5	油接头(M5)	1	ELBOW(M5)
13	MP004AI-1	霍尔塑料壳二	1	HALL SWITCH PLASTIC HOUSING
14	BXNJ-B08-XB2165	后半针凸轮	0或1	HALF NEEDLE CAM-B



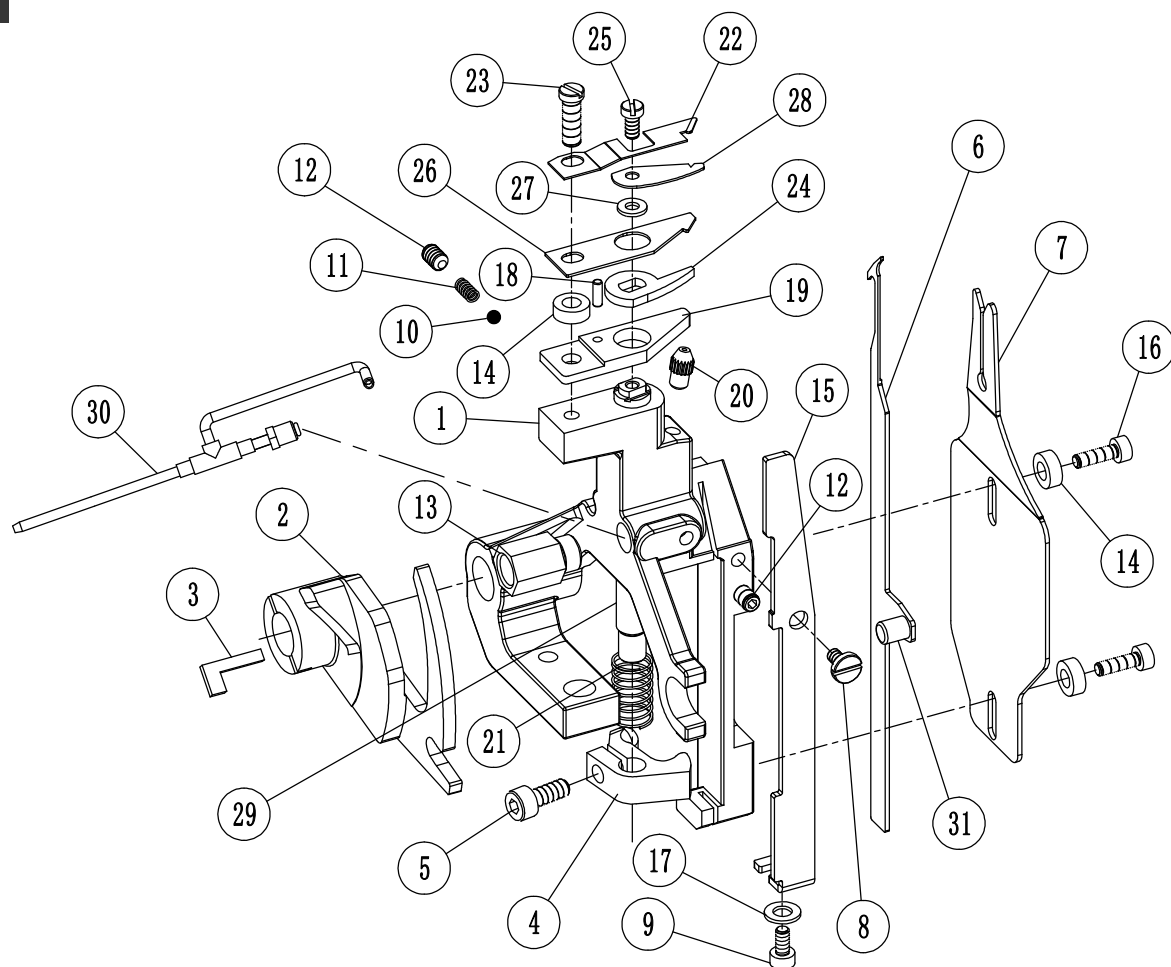
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
1	GCB7121I-1	电机底板四	1	MOTOR BASE
2	ESC0512	内六角螺丝 (M5X12-12.9级)	4	CAP BOLT(M5*12-12.9)
3	GCB1053I	新剪刀轴一	1或2	LOOPER BLOCK GUIDE SHAFT
3	GCB2053I	新剪刀轴三 (超大码)	1或2	LOOPER BLOCK GUIDE SHAFT(XL)
4	GCB1053I-1	新剪刀轴二	1或0	LOOPER BLOCK GUIDE SHAFT
4	GCB2053I-1	新剪刀轴四 (超大码)	1或0	LOOPER BLOCK GUIDE SHAFT(XL)
5	BXNJ-B13-XB3152	右支块	1	LOOPER HOLDER PLATE
6	ESC0306	内六角螺丝 (M3X6-12.9级)	2或4	CAP BOLT(M3*6-12.9)
7	GCB0140I	双面齿轮	1或2	DUAL-SIDED GEAR
8	SIS081106I	齿轮轴位螺丝	1或2	STEPPED SCREW
9	GCB0115I	扇形齿轮	1或2	SECTOR GEAR
10	SIS0410A	A型平键 (4X4X10)	1或2	TYPE-A KEY(4*4*10)
11	ESF0404	内六角紧定螺丝 (M4X4-12.9级)	2或4	SET SCREW(M4*4-12.9)
12	BJ5756I-3	剪线电机三	1	CUTTER MOTOR
13	ESC0414	内六角螺丝 (M4X14-12.9级)	4	CAP BOLT(M4*14-12.9)
14	BXNJ-B13-XB7134	剪刀零位右信号板	1	CUTTER HOME SIGNAL PLATE-RIGHT
15	ESC0310	内六角螺丝 (M3X10-12.9级)	3	CAP BOLT(M3*10-12.9)
16	SDT-105	感应器	1或2	MAGNETIC SENSOR
17	ESN02508	一字螺丝 (M3X8X5.5X1.2)	1或2	PHILLIPS SCREW(M2.5*8)
18	CT0203	磁铁	1或2	MAGNET



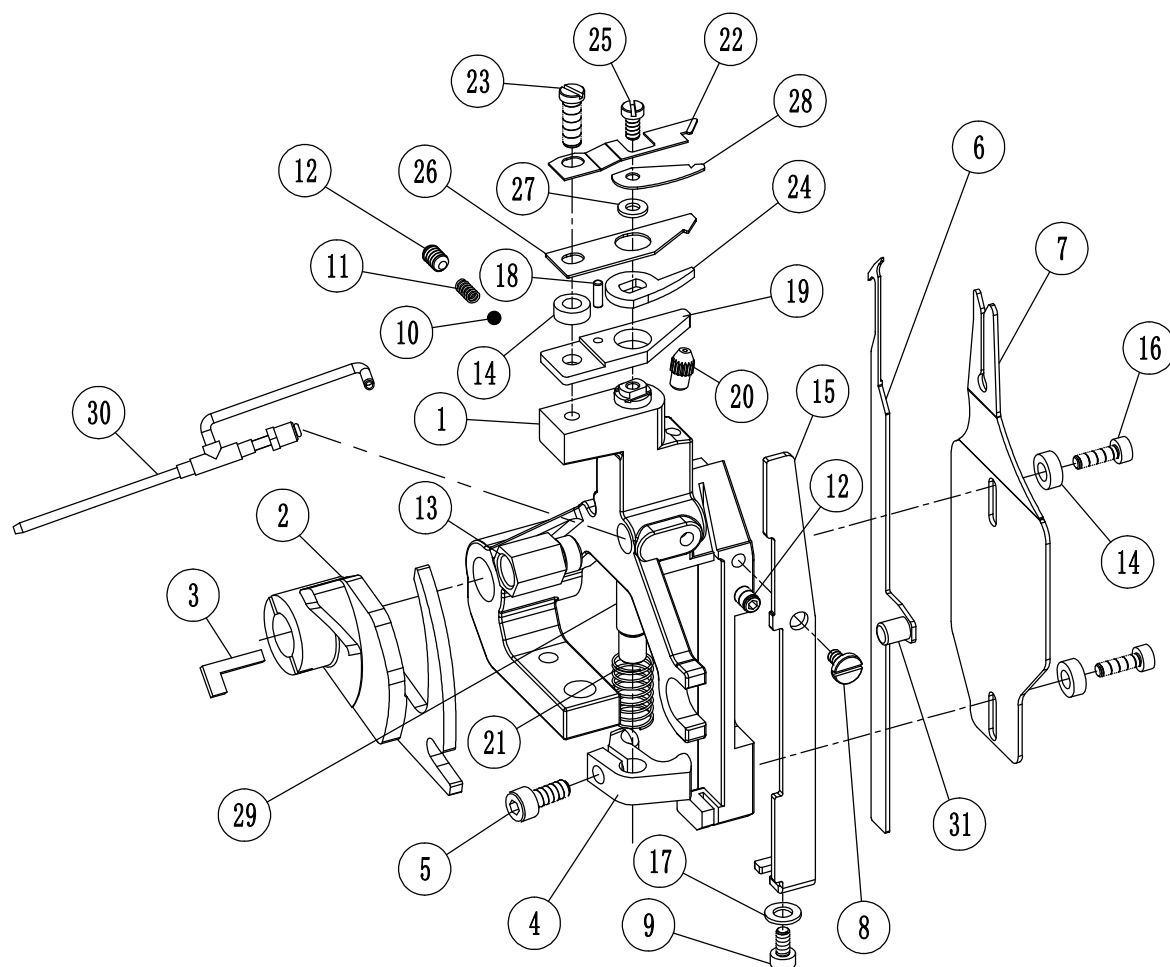
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
19	ESF0306	内六角紧定螺丝 (M3X6-12.9级)	2或4	SET SCREW(M3*6-12.9)
20	BXNJ-B13-XB7133	剪刀零位左信号板	0或1	CUTTER HOME SIGNAL PLATE-LEFT
21	BJ4258I-2	剪线电机二	1	CUTTER MOTOR
22	ESC0312	内六角螺丝(M3X12-12.9级)	2或4	CAP BOLT(M3*12-12.9)



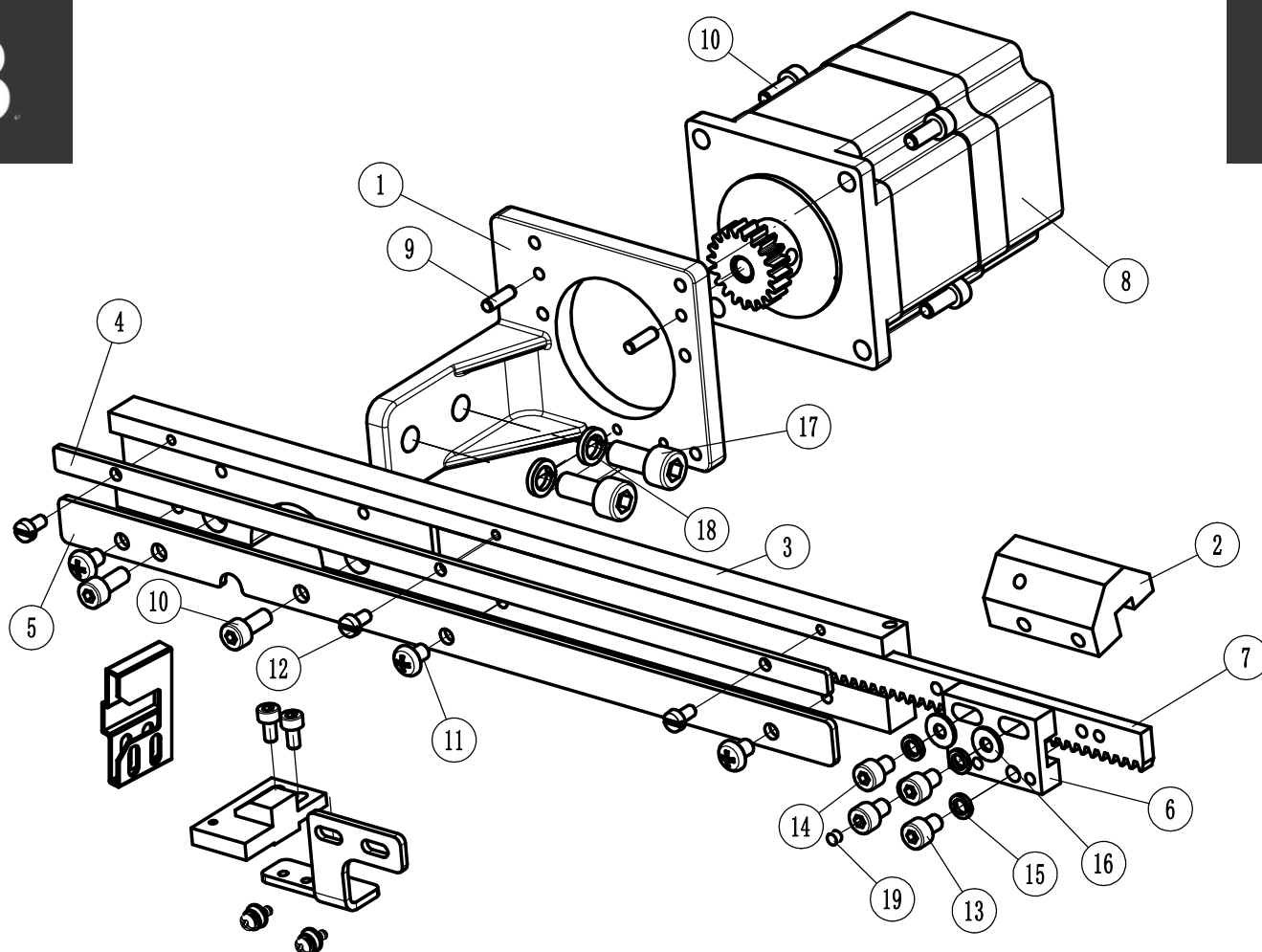
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
1	GCB4042I	剪刀座三(99-10IV)	1	LOOPER BLOCK(99-10IV)
1	GCB5042I	剪刀座四(99-13G15G18G21G)	1	LOOPER BLOCK(99-13G15G18G21G)
1	GCB6042I	剪刀座五(99-7G)	1	LOOPER BLOCK(99-7G)
2	GCB7124I	拨脚	1	DRIVE LEVER
2	GCB8124I	拨脚(双层剪刀)	1	DRIVE LEVER(DOUBLE CUTTER)
3	GB0060	七字键	1	LEVER GUIDE KEY
4	GCB7135I	转脚	1	WORKING LEVER
5	ESC0410	内六角螺丝(M4X10-12.9级)	1	CAP BOLT(M4*10-12.9)
6	GCS4004-1	勾刀(99-13G反手)	1	LOOPER(99-13G-TURN)
6	GCS4004-4	勾刀(99-10G10IV10M)	1	LOOPER(99-10G10IV)
6	GCS4004-5	勾刀(99-13G15G18G正手)	1	LOOPER(99-13G15G18G-NON TURN)
6	GCS4005-1	勾刀(99-15G18G21G反手)	1	LOOPER(99-15G18G21G-TURN)
6	GCS4006-2	勾刀(99-7G)	1	LOOPER(99-7G)
6	GCS4006-M	勾刀(99-7M)	1	LOOPER(99-7G TERRY)
7	GB0019	剪刀挡板B4(58槽)	1	LOOPER BLOCK COVER(B4/58-SLOT)
7	GB0019-3	剪刀挡板	1	LOOPER BLOCK COVER
8	SIS1121	轴位螺丝	1	STEPPED SCREW
9	ESC0306	内六角螺丝(M3X6-12.9级)	1	CAP BOLT(M3*6-12.9)
10	EQS003	钢珠	1	STEEL BALL
11	SIS0633	压簧	1	PUSH SPRING



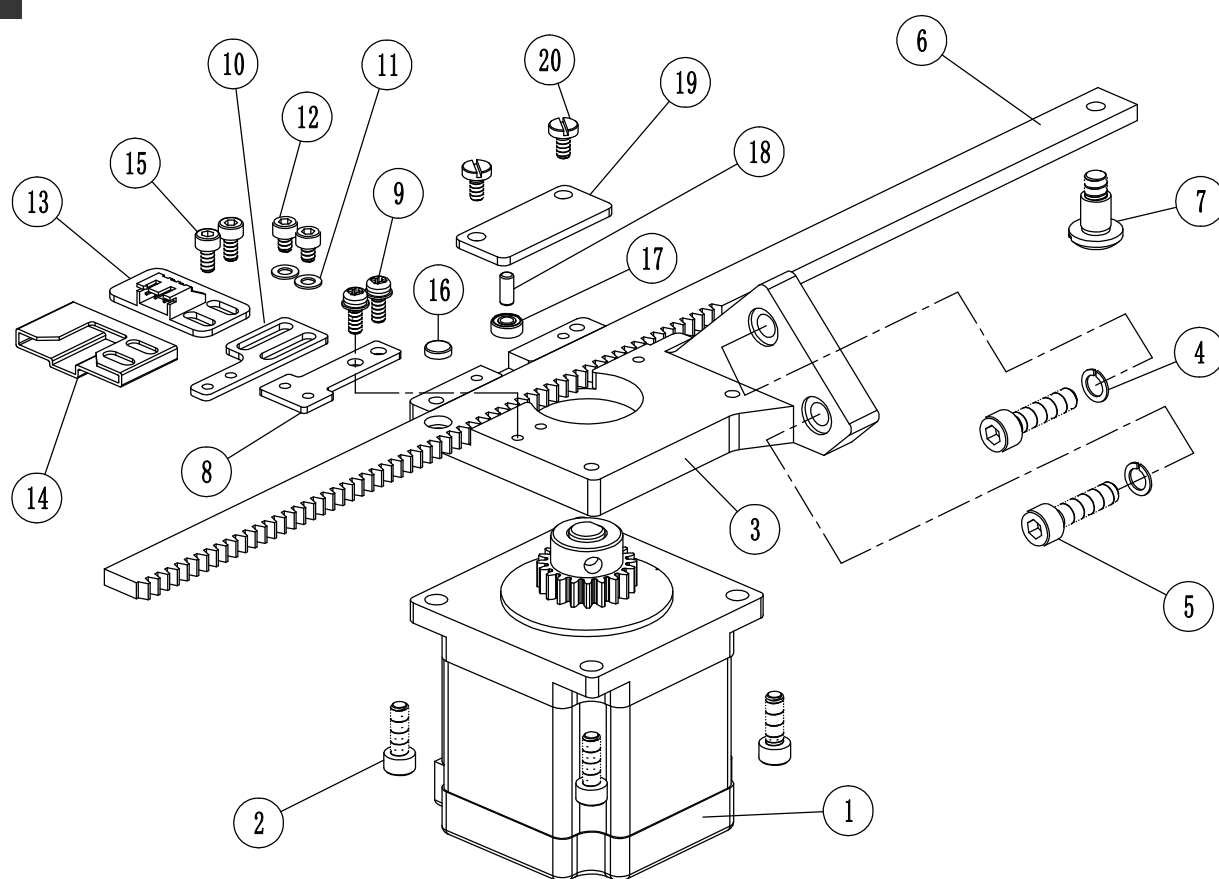
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
12	ESF0406	内六角紧定螺丝(M4X6-12.9级)	2	SET SCREW(M4*6-12.9)
13	GB1708	气管螺帽	1	AIR PIPE SCREW
14	SIS0526	垫片	3	WASHER
15	GCB7128I-1	勾刀挡板	1	LOOPER GUIDE PLATE
16	EBSC0310	内六角圆头螺丝(M3X10-12.9级)	2	ROUND HEAD SCREW(M3*10-12.9EG)
17	ELH04	平垫(Φ4)	1	FLAT WASHER(Φ4)
18	EPT0206	圆柱销(硬)(Φ2X6)	1	ROUND PIN(Φ2*6)
19	GB0063-1	下剪刀(运城)	1	YARN CUTTER(FIXED)
19	GB0063-2	下剪刀(钨钢)	1	YARN CUTTER(FIXED)(TUNGSTEN STEEL)
20	GB0056	吹气头	1	AIR NOZZLE
21	SIS0642	压簧	1	PUSH SPRING
22	GCB1539	切线片-3(99-13G15G18G21G)	1	CUTTER SUB PRESSER(99-13G15G18G21G)
23	SISA018-1	一字螺丝(M4X12)	1	SLOTTED SCREW(M4*12)
24	GB0065	上剪刀	1	YARN CUTTER
24	GB0065-1	上剪刀(钨钢)	1	YARN CUTTER(TUNGSTEN STEEL)
24	GB0065-2	上剪刀(运城)	1	YARN CUTTER
25	SIS03061	一字螺丝(M3X6X4.8X2)	1	SLOTTED SCREW(M3*6*4.8*2)
26	GB1030	压片(99-7G10IV)	1	YARN CUTTER PRESSING PLATE(99-7G10IV)
26	GB2030	压片(毛圈专用)	2	YARN CUTTER PRESSING PLATE(TERRY)
26	GCB0090	切线片-2(99-13G15G18G21G)	1	CUTTER SUB PRESSER(99-13G15G18G21G)



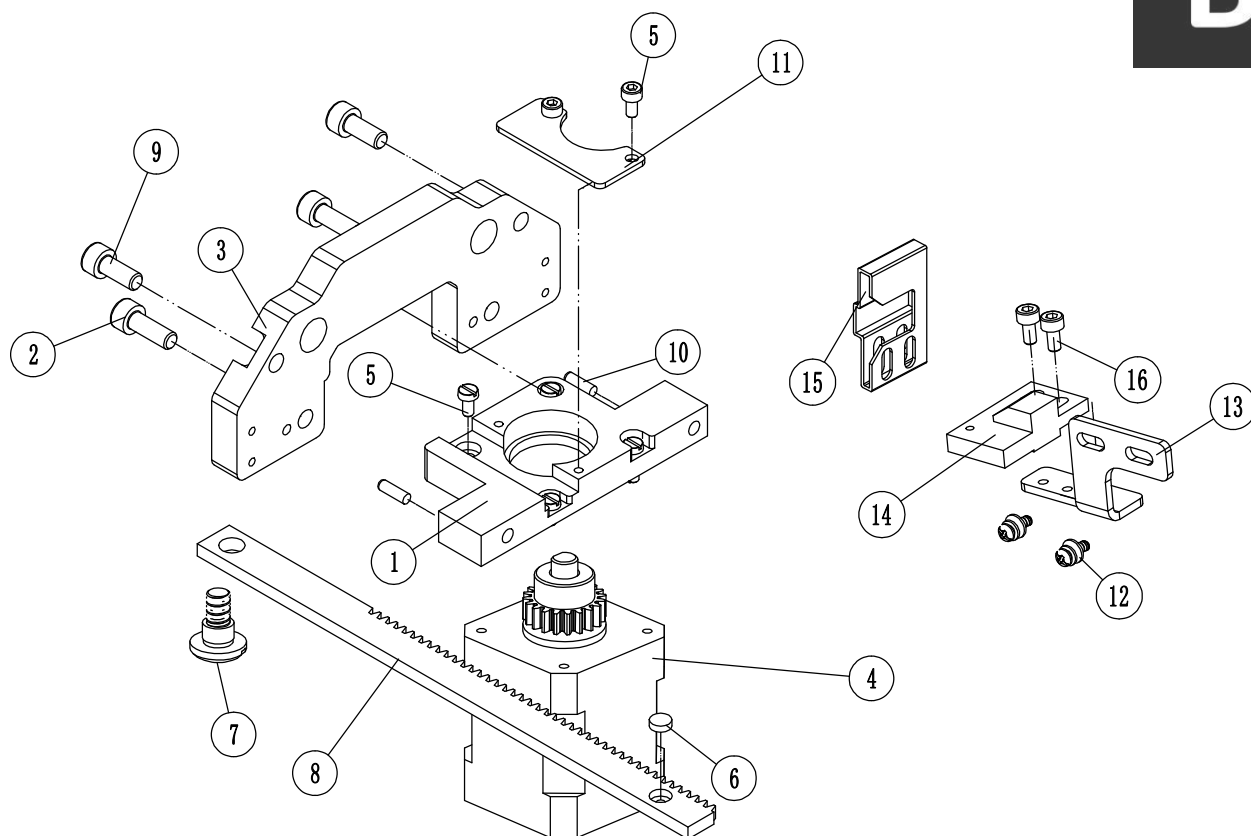
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
27	SIS5166	小垫片	1	WASHER
28	GB0129	氨纶丝压片(99-7G10IV)	1	CUTTER SUB PRESSER(99-7G10IV)
28	GCB0089	切线片-1(99-13G15G18G21G)	1	CUTTER SUB PRESSER(99-13G15G18G21G)
29	GCB0018-2	剪刀转轴(99-7G10G)	1	SHANK(99-7G10G)
29	GCB0018-3	剪刀转轴(99-10IV13G15G18G21G)	1或2	SHANK(99-10IV13G15G18G21G)
30	GCB7146	左剪刀气管	1	AIR PIPE
31	GDMD01	勾刀铆钉	1	CAULKING PIN



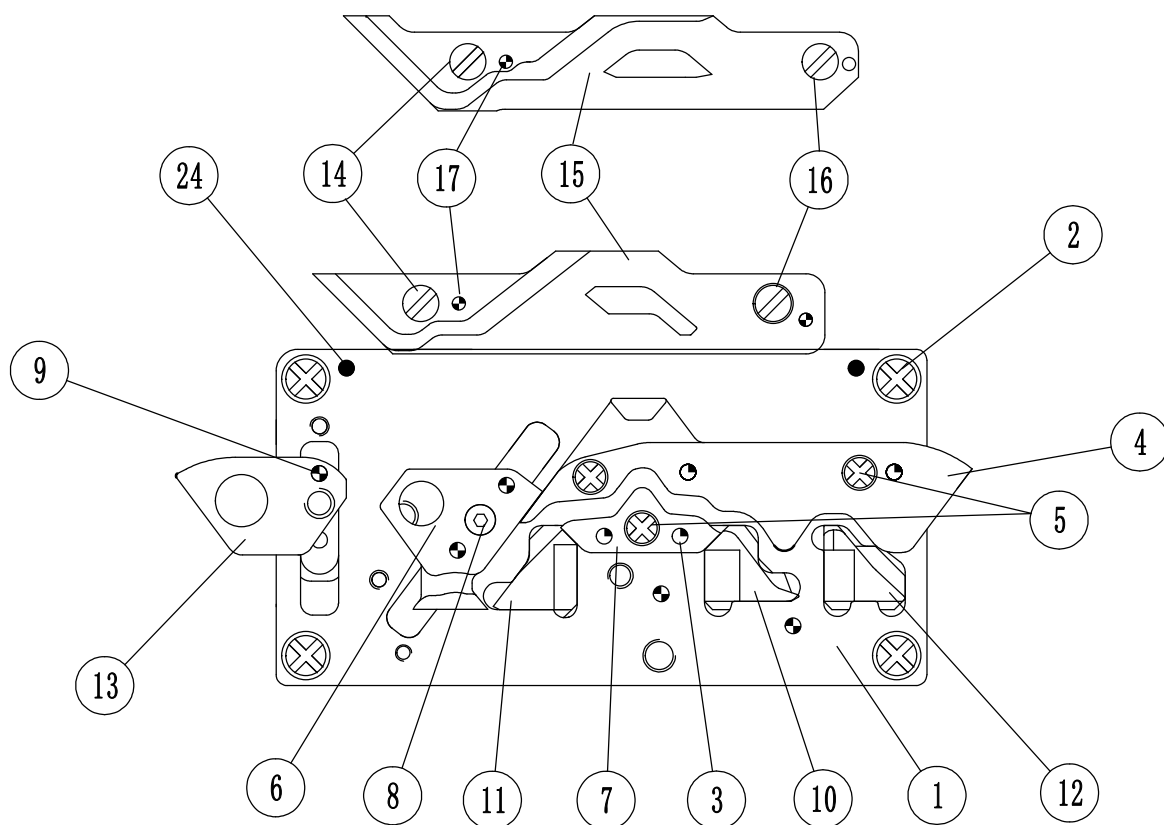
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-B15-XB7136	叉刀电机底板	1	MOTOR BASE
2	BXNJ-B15-XB7137	叉刀支架	1	STITCH HOLDER DRIVE GUIDE
3	BXNJ-B15-XB7143	叉刀齿条盒	1	RACK HOUSING
4	BXNJ-B15-XB7139	齿条盒上盖板	1	RACK HOUSING COVER
5	BXNJ-B15-XB7140	齿条盒下盖板	1	RACK HOUSING COVER
6	BXNJ-B15-XB7138	叉刀连接块	1	LINK BLOCK
7	BXNJ-B15-XB7142	叉刀齿条	1	STITCH HOLDER RACK
8	BXNJ-B15-CDDJ5764	叉刀电机	1	STITCH HOLDER MOTOR
9	EPT0310	圆柱销 (硬) $\Phi 3 \times 10$	2	ROUND PIN($\Phi 3 \times 10$)
10	ESC0410	内六角螺丝(M4*10-12.9级)	5	CAP BOLT(M4*10-12.9)
11	SYJ0408	特制十一字螺丝(M4*8)	3	HI-PERFORMANCE COMBO HEAD SCREW(M4*8)
12	SIS03061	一字螺丝(M3*6*4.8*2)	3	SLOTTED SCREW(M3*6*4.8*2)
13	ESC0412	内六角螺丝(M4*12-12.9级)	2	CAP BOLT(M4*12-12.9)
14	ESC0416	内六角螺丝(M4*16-12.9级)	2	CAP BOLT(M4*16-12.9)
15	ELS04	弹垫 $\Phi 4$	4	WASHER($\Phi 4$)
16	ELH04	平垫 $\Phi 4$	2	FLAT WASHER($\Phi 4$)
17	ESC0618	内六角螺丝(M6*18-12.9级)	2	CAP BOLT
18	ELS06	弹垫($\Phi 6$)	2	WASHER($\Phi 6$)
19	BXTH-BXC01-06	磁铁	1	MAGNET



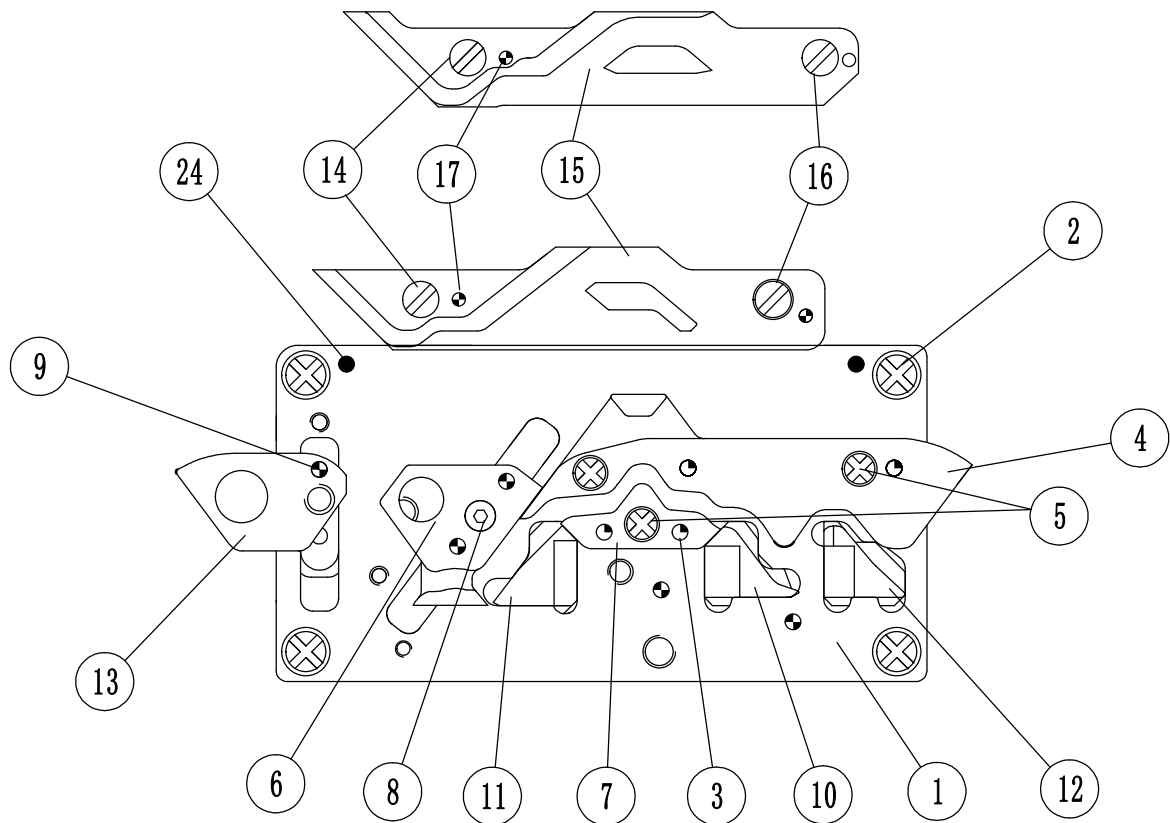
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-P01-JDDJ5756	剪刀电机	1	CUTTER MOTOR
2	ESC0412	内六角螺丝 (M4X12-12.9级)	4	CAP BOLT(M4*12-12.9)
3	GCB7123I	电机底板三	1	MOTOR BASE
4	ELS05	弹垫 (Φ5)	2	WASHER(Φ5)
5	ESC0520	内六角螺丝 (M5X20-12.9级)	2	CAP BOLT(M5*20-12.9)
6	GCB7125I	齿条一(99-10IV13G15G18G21G)	1	RACK(99-10IV13G15G18G21G)
6	GCB7125I-1	齿条一(99-特大码)	1	RACK
6	GCB7125I-2	齿条一(99-超大码)	1	RACK(XL)
6	GCB8125I	齿条一(99-7G)	1	RACK(99-7G)
7	SIS7746I	左剪刀螺丝	1	CUTTER SCREW-LEFT
8	GCB7143I	感应固定板一	1	
9	ESNS0308	十字三件套螺丝 (M3X8)	2	3-PIECE SCREW(M3*8)
10	GCB7144I	感应固定板二	1	
11	ELH03	平垫 (Φ3)	2	
12	ESC0304	内六角螺丝 (M3X4-12.9级)	2	CAP BOLT(M3*4-12.9)
13	MP003AI	霍尔开关一	1	HALL SWITCH
14	MP003AI-1	霍尔塑料壳一	1	HALL SWITCH PLASTIC HOUSING
15	ESC0306	内六角螺丝 (M3X6-12.9级)	2	CAP BOLT(M3*6-12.9)
16	CT0602	磁铁	1	MAGNET(1.9-2.0)
17	EJB683	轴承 (683)	1	BEARING(683)
18	EPT0307	圆柱销(硬)(Φ3X7)	1	
19	GCB7132I	盖板	1	
20	SIS03062	一字螺丝 (M3X6X6.5X2)	2	SLOTTED SCREW(M3*8*5.5*1.2)



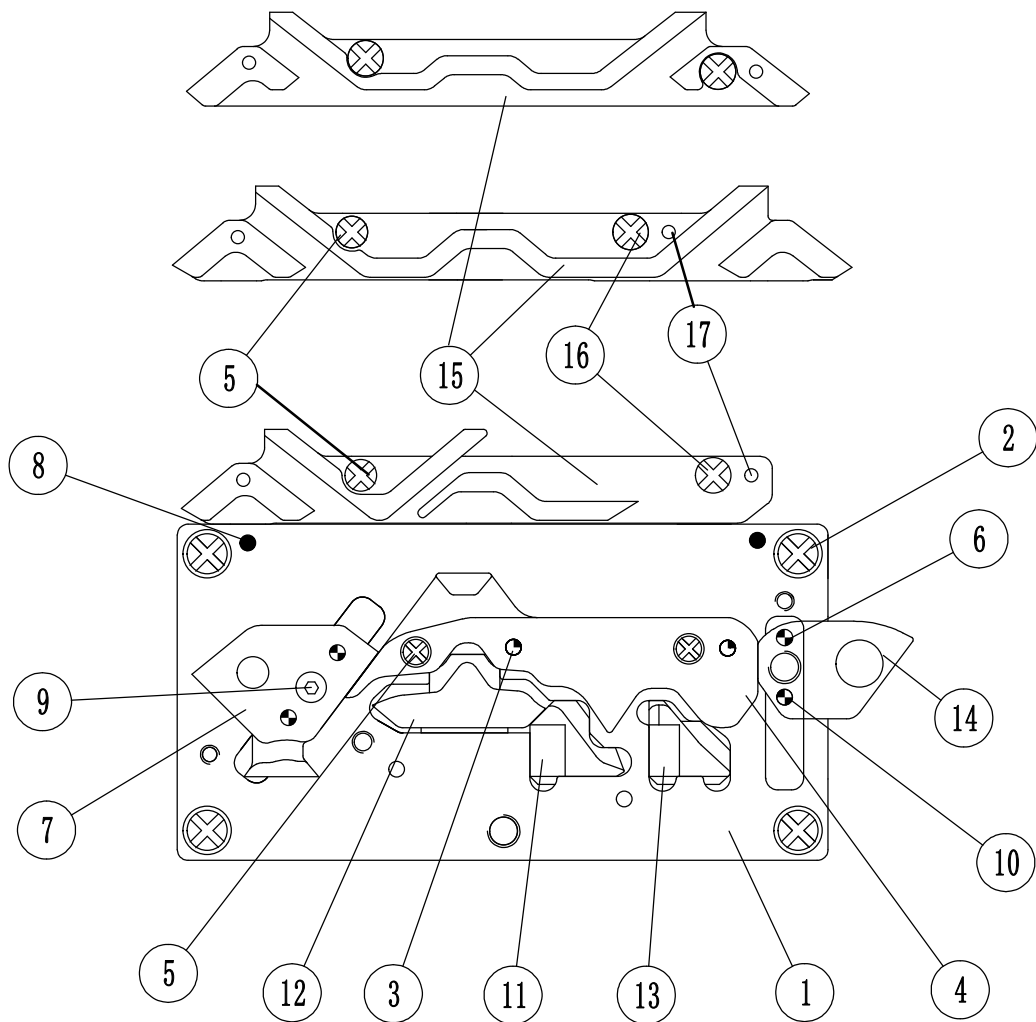
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
1	BXNJ-B16-XB7123	右剪刀电机座	1	MOTOR BASE
2	ESC0514	内六角螺丝 (M5X14-12.9级)	2	CAP BOLT(M5*14)
3	BXNJ-B13-XB3152	右支块	1	LOOPER HOLDER PLATE
4	BXNJ-B16-JDDJ5756	BXNJ剪刀杆电机	1	CUTTER MOTOR
5	SIS03082	一字螺丝 (M3X8X6.5X2)	4	SLOTTED SCREW(M3*8*5.5*1.2)
6	CT0602	磁铁	1	MAGNET(1.9-2.0)
7	SIS7745I	右剪刀螺丝	1	CUTTER SCREW-RIGHT
8	BXNJ-B17-XB7126	右剪刀齿条	1	RACK
9	ESC0512	内六角螺丝 (M5X12-12.9级)	2	CAP BOLT(M5*12-12.9)
10	EPT0310	圆柱销(硬)(Φ3X10)	2	ROUND PIN(Φ3*10)
11	BXNJ-B17-XB7132	右剪刀齿条盖板	1	RACK HOUSING COVER
12	ESNS0308	十字三件套螺丝 (M3*8)	2	3-PIECE SCREW(M3*8)
13	BXNJ-B17-XB7145	右剪刀零位固定板	1	CUTTER HOME POSITION SET PLATE-RIGHT
14	MP003AI	霍尔开关—	1	HALL SWITCH
15	MP003AI-1	霍尔塑料壳—	1	HALL SWITCH PLASTIC HOUSING
16	ESC0306	内六角螺丝(M3*6-12.9级)	2	CAP BOLT(M3*6-12.9)



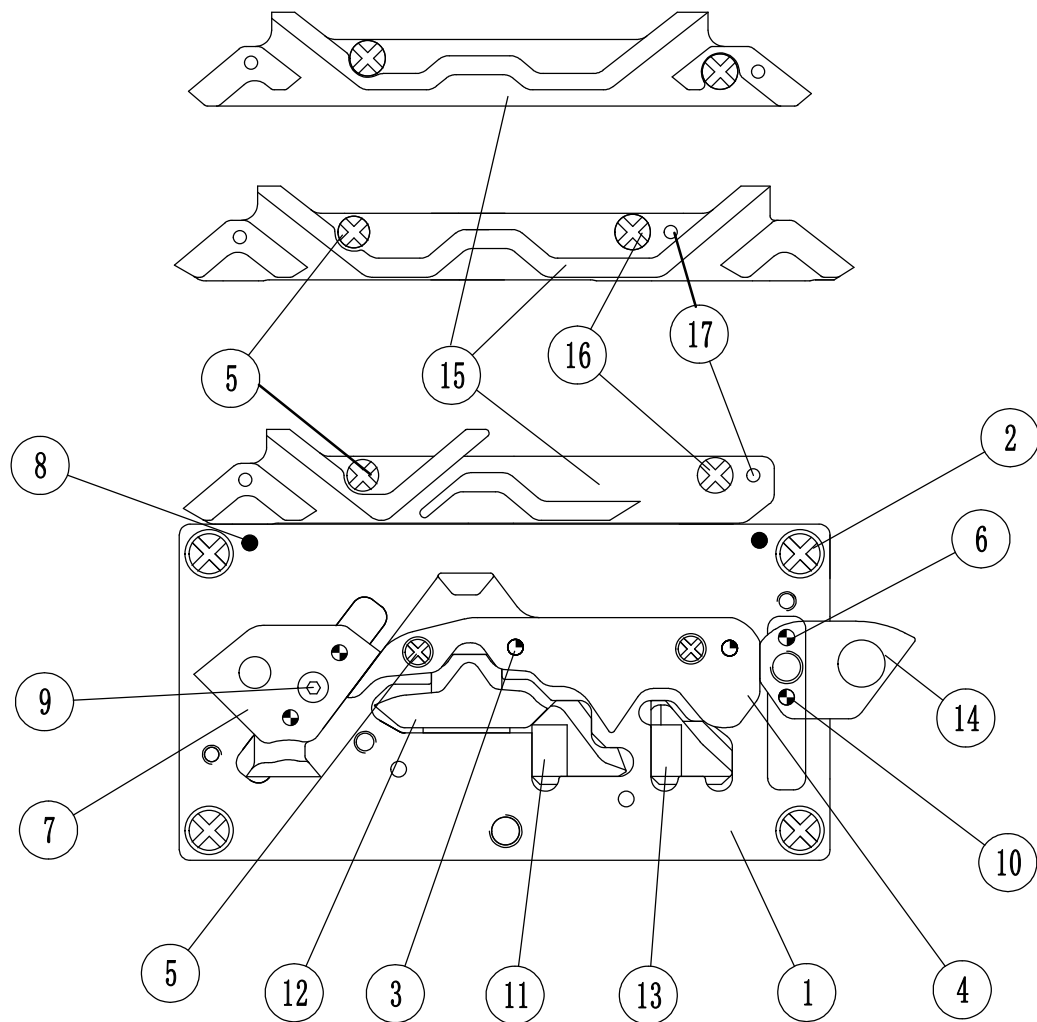
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-C01-XC1128	前三角底板BXNJ-10IV)	1	CAM PLATE-F(BXNJ-10IV)
1	BXNJ-C01-XC2128	前三角底板(BXNJ-13G15G18G21G)	1	CAM PLATE-F(BXNJ-13G15G18G21G)
1	BXNJ-C01-XC3128	前三角底板 (菠萝纹)	1	CAM PLATE-F(PINE PATT)
2	SY0408	特制十一字螺丝 (M4*8)	4	HI-PERFORMANCE COMBO HEAD SCREW(M4*8)
3	EPT0307	圆柱销(硬)(Φ3X7)	4	ROUND PIN(Φ3*7)
4	BXNJ-C01-XC2565	前织针三角(BXNJ-10IV)	1	NEEDLE CAM-F(BXNJ-10IV)
4	BXNJ-C01-XC2064	前织针三角(BXNJ-13G15G)	1	NEEDLE CAM-F(BXNJ-13G15G)
4	BXNJ-C01-XC3801	前织针三角(BXNJ-18G)	1	STITCH CAM(BXNJ-10IV)
4	BXNJ-C01-XC2101	前织针三角(BXNJ-21G24G)	1	STITCH CAM(BXNJ-13G15G)
5	SY0406	特制十一字螺丝 (M4*6)	3	HI-PERFORMANCE COMBO HEAD SCREW(M4*6)
6	BXNJ-C01-XC2558	密度三角(BXNJ-10IV)	1	CENTER CAM-F(BXNJ-10IV)
6	BXNJ-C01-XC2130	密度三角(BXNJ-13G15G)	1	CENTER CAM-F(BXNJ-13G15G)
6	BXNJ-C01-XC2130	密度三角(BXNJ-18G21G)	1	CENTER CAM-F(BXNJ-18G21G)
7	BXNJ-C01-XC2665	前中间三角(BXNJ-10IV)	1	CENTER CAM-F(BXNJ-10IV)
7	BXNJ-C01-XC1164	前中间三角(BXNJ-13G15G)	1	CENTER CAM-F(BXNJ-13G15G)
7	BXNJ-C01-XC2811	前中间三角(BXNJ-18G)	1	CENTER CAM-F(BXNJ-18G)
7	BXNJ-C01-XC2104	前中间三角(BXNJ-21G24G)	1	CENTER CAM-F(BXNJ-21G24G)
7	BXNJ-C01-XC3131	前后中间三角 (菠萝纹-13G)	1	CENTER CAM (PINE PATT-13G)
7	BXNJ-C01-XC3804	前后中间三角 (菠萝纹-18G)	1	CENTER CAM (PINE PATT-18G)
7	BXNJ-C01-XC3108	前后中间三角 (菠萝纹-21G24G)	1	CENTER CAM (PINE PATT-21G24G)
8	ESC0412	内六角薄头螺丝 (M4*12-12.9级)	1	THIN HEAD SCREW(M4*12-12.9)
9	EPT0308	圆柱销(硬)(Φ3X8)	4	ROUND PIN(Φ3*8)
10	BXNJ-C01-XC2560	起针三角(BXNJ-10IV)	1	RAISING CAM(BXNJ-10IV)



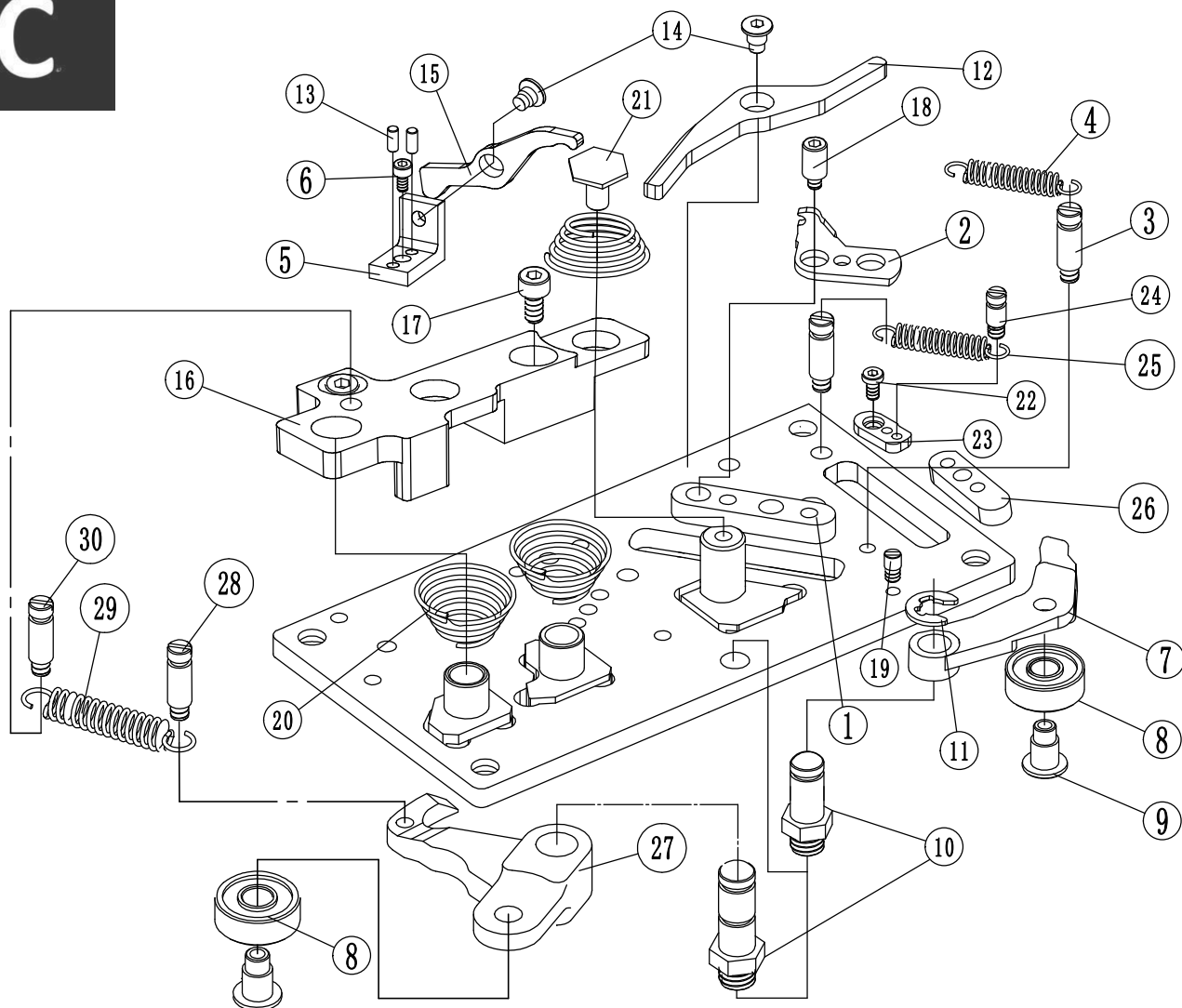
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
10	BXNJ-C01-XC1132	起针三角(BXNJ-13G15G)	1	RAISING CAM(BXNJ-13G15G)
11	BXNJ-C01-XC1155	封口三角(BXNJ-10IV)	1	SET UP CAM(BXNJ-10IV)
11	BXNJ-C01-XC1133	封口三角(BXNJ-13G15G18G21G)	1	SET UP CAM(BXNJ-13G15G18G21G)
12	BXNJ-C01-XC2562	橡筋三角(BXNJ-10IV)	1	ELASTIC CAM(BXNJ-10IV)
12	BXNJ-C01-XC1134	橡筋三角(BXNJ-13G15G)	1	ELASTIC CAM(BXNJ-13G15G)
12	BXNJ-C01-XC2806	橡筋三角(BXNJ-18G21G)	1	ELASTIC CAM(BXNJ-18G21G)
13	BXNJ-C01-XC1135	前掀针三角	1	PRESSER CAM-F
14	SIS0075	一字螺丝(SM11/64X6X6X2.5)	1	SLOTTED SCREW(SM11/64*6*6*2.5)
15	BXNJ-C01-XC0145	前剪刀压下三角	1	CUTTER CLEAR CAM-F
16	SIS0025	沉头螺丝(SM11/64X5X7.2X0.2)	1	COUNTERSUNK SCREW(SM11/64*5*7.2*0.2)
17	EPT2507	圆柱销(硬)(Φ2.5X7)	2	ROUND PIN(Φ2.5*7)



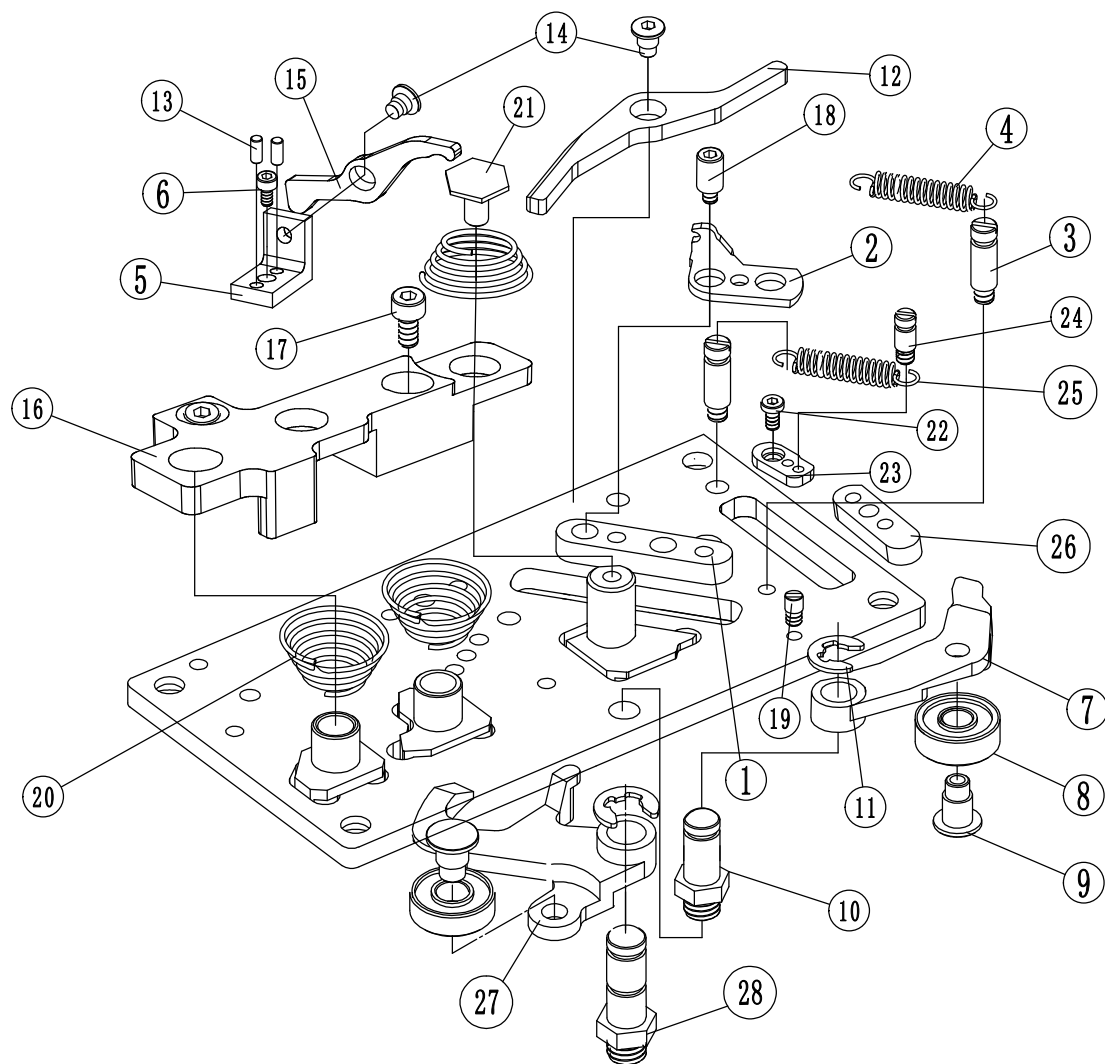
序号 零件图号		零件名称	个数	PARTS NAME
No. PARTS No.			(QTY)	
1	BXNJ-C04-XC1129	后三角底板(BXNJ-10IV)	1	CAM PLATE-B(99-10IV)
1	BXNJ-C04-XC2129	后三角底板(BXNJ-13G15G18G21G24G)	1	CAM PLATE-B(99-13G15G18G21G)
2	SY0408	特制十一字螺丝 (M4*8)	4	HI-PERFORMANCE COMBO HEAD SCREW(M4*8)
3	EPT0307	圆柱销(硬)(Φ3X7)	2	ROUND PIN(Φ3*7)
4	BXNJ-C02-XC2566	后织针三角(BXNJ-10IV)	1	NEEDLE CAM-B(BXNJ-10IV)
4	BXNJ-C02-XC2065	后织针三角(BXNJ-13G15G)	1	NEEDLE CAM-B(BXNJ-13G15G)
4	BXNJ-C02-XC2802	后织针三角(BXNJ-18G)	1	NEEDLE CAM-B(BXNJ-18G)
4	BXNJ-C02-XC2106	后织针三角(BXNJ-21G24G)	1	NEEDLE CAM-B(BXNJ-21G24G)
5	SY0406	特制十一字螺丝 (M4*6)	3	HI-PERFORMANCE COMBO HEAD SCREW(M4*6)
6	EPT0308	圆柱销(硬)(Φ3X/8)	1	ROUND PIN(Φ3*8)
7	BXNJ-C01-XC2558	密度三角(BXNJ-10IV)	1	STITCH CAM(BXNJ-10IV)
7	BXNJ-C01-XC2130	密度三角(BXNJ-13G15G)	1	STITCH CAM(BXNJ-13G15G)
7	BXNJ-C01-XC2131	密度三角(BXNJ-18G21G)	1	STITCH CAM(BXNJ-18G21G)
8	EPT0309	圆柱销(硬)(Φ3X9)	2	ROUND PIN(Φ3*9)
9	ESCB0412	内六角薄头螺丝 (M4*12-12.9级)	1	THIN HEAD SCREW(M4*12-12.9)
10	EPT0312	圆柱销(硬)(Φ3X12)	3	ROUND PIN(Φ3*12)
11	BXNJ-C01-XC1132	起针三角(BXNJ-13G15G)	1	RAISING CAM(BXNJ-13G15G)
11	BXNJ-C01-XC2560	起针三角(BXNJ-10IV)	1	RAISING CAM(BXNJ-10IV)
12	BXNJ-C02-XC1131	后中间三角(BXNJ-13G15G)	1	CENTER CAM-B(BXNJ-13G15G)
12	BXNJ-C02-XC2559	后中间三角(BXNJ-10IV)	1	CENTER CAM-B(BXNJ-10IV)
12	BXNJ-C02-XC2804	后中间三角(BXNJ-18G)	1	CENTER CAM-B(BXNJ-18G)
12	BXNJ-C02-XC2108	后中间三角(BXNJ-21G24G)	1	CENTER CAM-B(BXNJ-21G24G)



序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
12	BXNJ-C01-XC3131	前后中间三角 (菠萝纹-13G)	1	CENTER CAM(PINE PATT-13G)
12	BXNJ-C01-XC3804	前后中间三角 (菠萝纹-18G)	1	CENTER CAM(PINE PATT-18G)
12	BXNJ-C01-XC3108	前后中间三角 (菠萝纹-21G24G)	1	CENTER CAM(PINE PATT-21G24G)
13	BXNJ-C01-XC1134	橡筋三角(BXNJ-13G15G)	1	ELASTIC CAM(BXNJ-13G15G)
13	BXNJ-C01-XC2562	橡筋三角(BXNJ-10IV)	1	ELASTIC CAM(BXNJ-10IV)
13	BXNJ-C01-XC2806	橡筋三角(BXNJ-18G21G)	1	ELASTIC CAM(BXNJ-18G21G)
14	BXNJ-C02-XC1136	后掀针三角(BXNJ-10IV13G15G)	1	PRESSER CAM-B
15	BXNJ-C02-XC0146	后剪刀压下三角	1	CUTTER CLEAR CAM-B
15	BXNJ-C02-XC1146	后剪刀压下三角(双色)	1	CUTTER CLEAR CAM-B(2-COLOR)
15	BXNJ-C02-XC2146	后剪刀压下三角(低叉)	1	CUTTER CLEAR CAM-B(D3)
15	BXNJ-C02-XC3146	后剪刀压下三角 (回程剪线)	1	CUTTER CLEAR CAM-B(RETURN CUT)
16	ESC0308	内六角螺丝(M3X8-12.9级)	1	CAP BOLT(M3*8-12.9)
17	EPT2507	圆柱销(硬)(Φ2.5X7)	2	ROUND PIN(Φ2.5*7)



序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-C03-XC1064	密度压板	1	DOME PRESSING PLATE
2	BXNJ-C03-XC2125	密度勾簧板	1	STITCH CAM SPRING HOOK
3	SIS0215	拉簧螺丝	2	HI-PERFORMANCE SCREW(M3)
4	SIS6504-2	密度拉簧(99-13G15G18G21G直径0.7圈数25)	1	PULL SPRING(DIA.0.7/ TURNS25)
4	SIS6504-3	密度拉簧(99-7G直径0.7圈数23)	1	PULL SPRING(99-7G-DIA.0.7/TURNS23)
4	SIS6504-4	密度拉簧(99-10IV直径0.8圈数23)	1	PULL SPRING(99-10IV-DIA.0.8/TURNS23)
5	BXNJ-C03-XC1227	封口压脚转动座	1	CONTROL LEVER BASE
6	ESC0306	内六角螺丝(M3X6-12.9级)	1	CAP BOLT(M3*6-12.9)
7	BXNJ-C03-XC1125	密度推脚	1	STITCH CAM CONTROL LEVER
8	EJB605	轴承605	1	BEARING(605)
8	EJB63ZZ	轴承	2	BEARING (63ZZ)
9	C12-07-SIS5416I-1	轴承芯 (99-7G)	1	SHAFT PIN(99-7G)
10	BXNJ-C04-SIS0818	密度控制螺丝	1	CONTROL LEVER HOLDER PIN
10	BXNJ-C04-SIS1818	密度半针小轴	1	PIN
11	ERE05	开口挡圈(Φ5)	1	E-RING(Φ5)
12	BXNJ-C03-XC2226	前转动板	1	ROTATING PLATE-F
13	EPT2507	圆柱销 (硬) Φ2.5*7	2	ROUND PIN(Φ2.5*7)
14	SIS1133	轴位螺丝	2	STEPPED SCREW
15	BXNJ-C03-XC1226	封口压脚	1	SET UP CAM CONTROL LEVER
16	BXNJ-C03-XC3117	前三角座	1	CAM CONTROL BRACKET-F
16	BXNJ-C03-XC4117	前三角座 (菠萝纹)	1	CAM CONTROL BRACKET-F(PINE PATT)
17	ESC0410	内六角螺丝(M4X10-12.9级)	2	CAP BOLT(M4*10-12.9)



序号 零件图号

零件名称

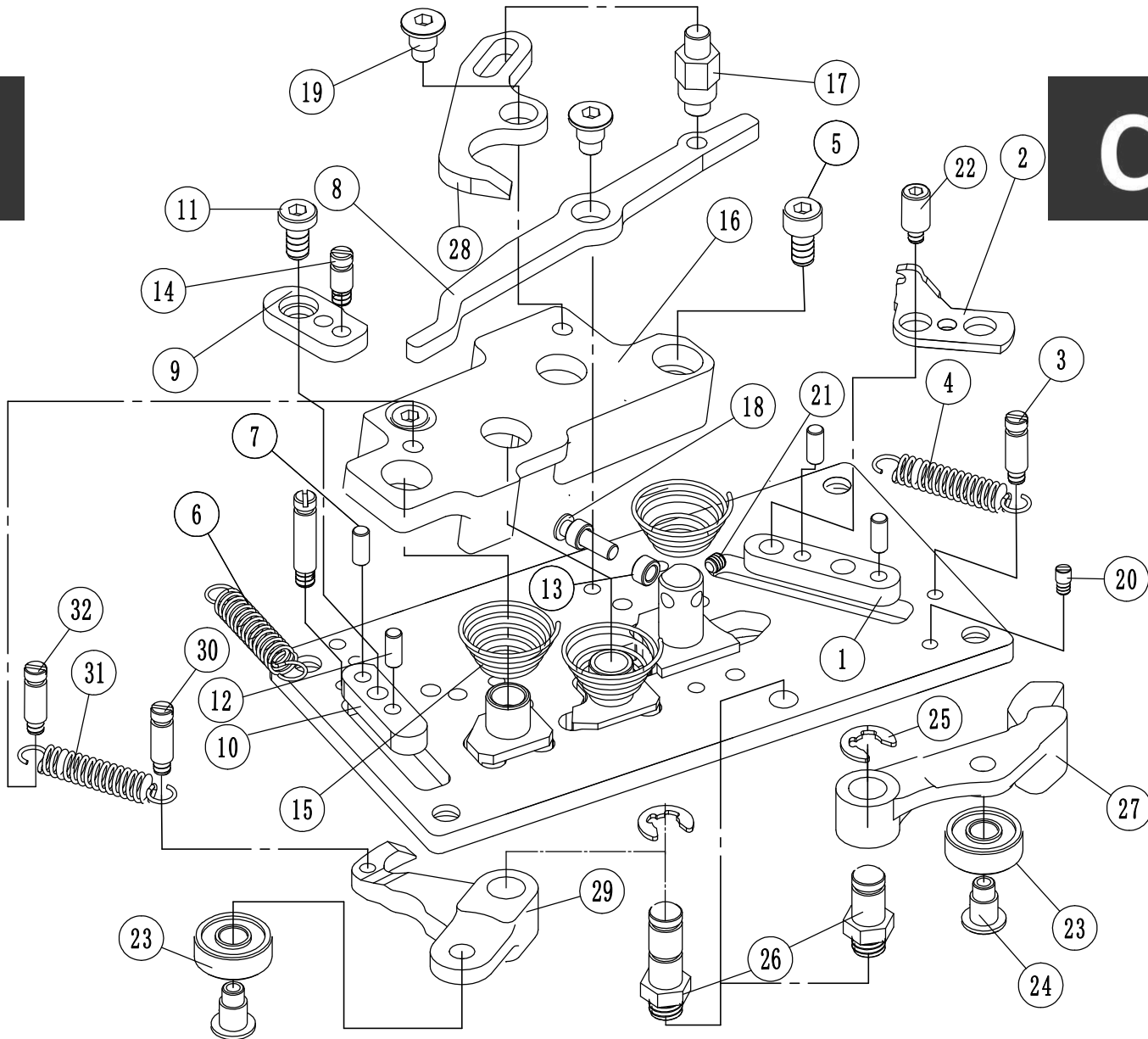
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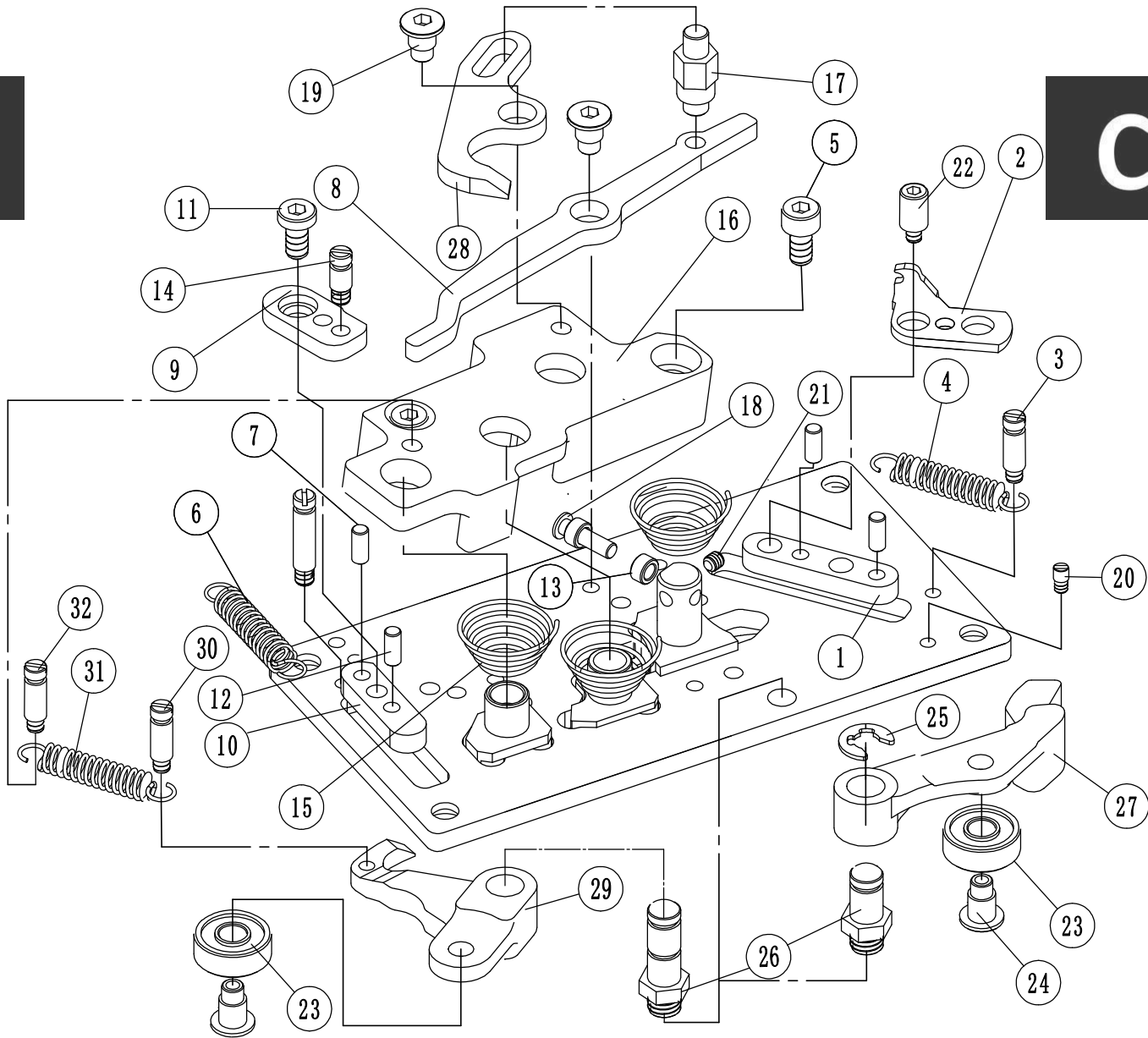
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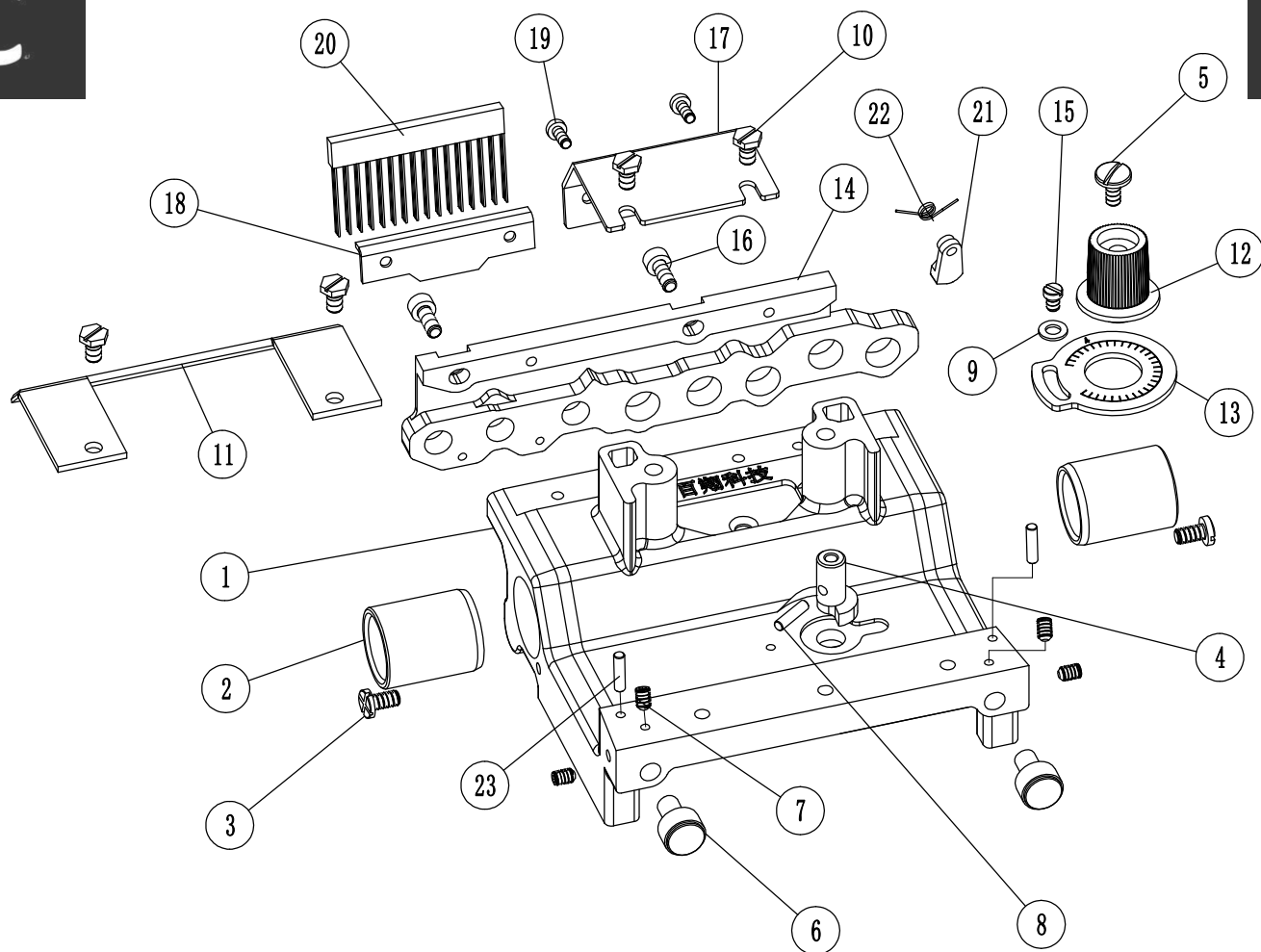
18	BXNJ-C04-SIS0822	密度螺丝	1	LONG HEAD SCREW(BXNJ-13G15G18G21G)
18	BXNJ-C04-SIS0820	密度螺丝	1	LONG HEAD SCREW(BXNJ-7G10IVG)
19	SIS0204-1	限位螺丝(99-10IV13G15G18G21G)	1	SCREW(99-10IV13G15G18G21G)
20	SIS08104I	宝塔压簧(99-10IV13G15G18G21G)(Φ0.85)	1	CONICAL SPRING(99-10IV13G15G18G21G Φ0.85)
20	SIS08102I	宝塔压簧(99-10IV13G15G18G21G)(Φ0.75)	1	CONICAL SPRING(99-10IV13G15G18G21G Φ0.75)
21	BXNJ-C04-SIS1128	封口压簧螺丝	1	CAULKING PIN
22	ESCB0408	内六角薄头螺丝 (M4*8-12.9级)	1	THIN HEAD SCREW(M4*8-12.9)
23	BXNJ-C03-XC1139	掀针压板(BXNJ-10IV13G15G18G21G)	1	DOME PRESSING PLATE
24	SIS3131I	拉簧柱	1	STEPPED SCREW
25	BXNJ-C04-SIS0821	掀针拉簧	1	PULL SPRING
26	BXNJ-C03-XC1137	掀针滑条	1	PRESSER CAM SLIDE HOLDER
27	BXNJ-C03-XC3128	前后半针推脚	1	CENTER CAM CONTROL LEVER
28	SIS0101	拉簧螺丝	1	HI-PERFORMANCE SCREW
29	SIS0606	拉簧	1	PULL SPRING
30	SIS0216	拉簧螺丝	1	HI-PERFORMANCE SCREW



序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-C03-XC1064	密度压板	1	DOME PRESSING PLATE
2	BXNJ-C03-XC2125	密度勾簧板	1	STITCH CAM SPRING HOOK
3	SIS0215	拉簧螺丝	2	HI-PERFORMANCE SCREW(M3)
4	SIS6504-2	密度拉簧(99-13G15G18G21G直径0.7圈数25)	1	PULL SPRING(DIA.0.7/ TURNS25)
4	SIS6504-3	密度拉簧(99-7G直径0.7圈数23)	1	PULL SPRING(99-7G-DIA.0.7/TURNS23)
4	SIS6504-4	密度拉簧(99-10IV直径0.8圈数23)	1	PULL SPRING(99-10IV-DIA.0.8/TURNS23)
5	ESC0410	内六角螺丝(M4X10-12.9级)	2	CAP BOLT(M4*10-12.9)
6	BXNJ-C04-SIS0821	掀针拉簧	1	PULL SPRING
7	EPT0308	圆柱销(硬)(Φ3X8)	1	ROUND PIN(Φ3*8)
8	BXNJ-C04-XC2227	后转动板	1	ROTATING PLATE-B
9	BXNJ-C03-XC1139	掀针压板(BXNJ-10IV13G15G18G21G)	1	DOME PRESSING PLATE
10	BXNJ-C03-XC1137	掀针滑条	1	PRESSER CAM SLIDE HOLDER
11	ESC0408	内六角薄头螺丝9M4*8-12.9级)	1	THIN HEAD SCREW(M4*8-12.9)
12	EPT0312	圆柱销(硬)(Φ3X12)	1	ROUND PIN(Φ3*12)
13	EJB63ZZ	轴承63ZZ	2	BEARING(63ZZ)
14	SIS3131I	拉簧柱	1	STEPPED SCREW
15	SIS08102I	宝塔压簧(99-10IV13G15G18G21G)(Φ0.75)	3	CONICAL SPRING(Φ0.75)
16	BXNJ-C04-XC1118	后三角座	1	CAM CONTROL BRACKET-B
16	BXNJ-C04-XC2118	后三角座 (菠萝纹)	1	CAM CONTROL BRACKET-B (PINE PATT)
17	BXNJ-C04-SIS0819	半针控制螺丝	1	CONTROL LEVER HOLDER PIN
18	SIS0430	销	1	PIN



序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
19	SIS1133	轴位螺丝	2	STEPPED SCREW
20	SIS0204-1	限位螺丝(99-10IV13G15G18G21G)	1	SCREW(99-10IV13G15G18G21G)
21	ESF0303	内六角紧定螺丝(M3X3-12.9级)	1	SET SCREW(M3*3-12.9)
22	BXNJ-C04-SIS0820	密度螺丝(BXNJ-13G15G18G21G)	1	LONG HEAD SCREW(BXNJ-13G15G18G21G)
22	BXNJ-C04-SIS0822	密度螺丝	1	LONG HEAD SCREW(BXNJ-7G10IVG)
23	EJB605	轴承605	1	BEARING(605)
23	EJB63ZZ	轴承	2	BEARING(63ZZ)
24	C12-07-SIS5416I-1	轴承芯 (99-7G)	1	SHAFT PIN(99-7G)
25	ERE05	开口挡圈(Φ5)	1	E-RING(Φ5)
26	BXNJ-C04-SIS0818	密度控制螺丝	1	CONTROL LEVER HOLDER PIN
26	BXNJ-C04-SIS1818	密度半针小轴	1	PIN
27	BXNJ-C03-XC1125	密度推脚	1	STITCH CAM CONTROL LEVER
28	BXNJ-C04-XC1127	半针推脚	1	CENTER CAM CONTROL LEVER
29	BXNJ-C03-XC3128	前后半针推脚	1	CENTER CAM CONTROL LEVER
30	SIS0101	拉簧螺丝	1	HI-PERFORMANCE SCREW
31	SIS0606	拉簧	1	PULL SPRING
32	SIS0216	拉簧螺丝	1	HI-PERFORMANCE SCREW



序号 零件图号

零件名称

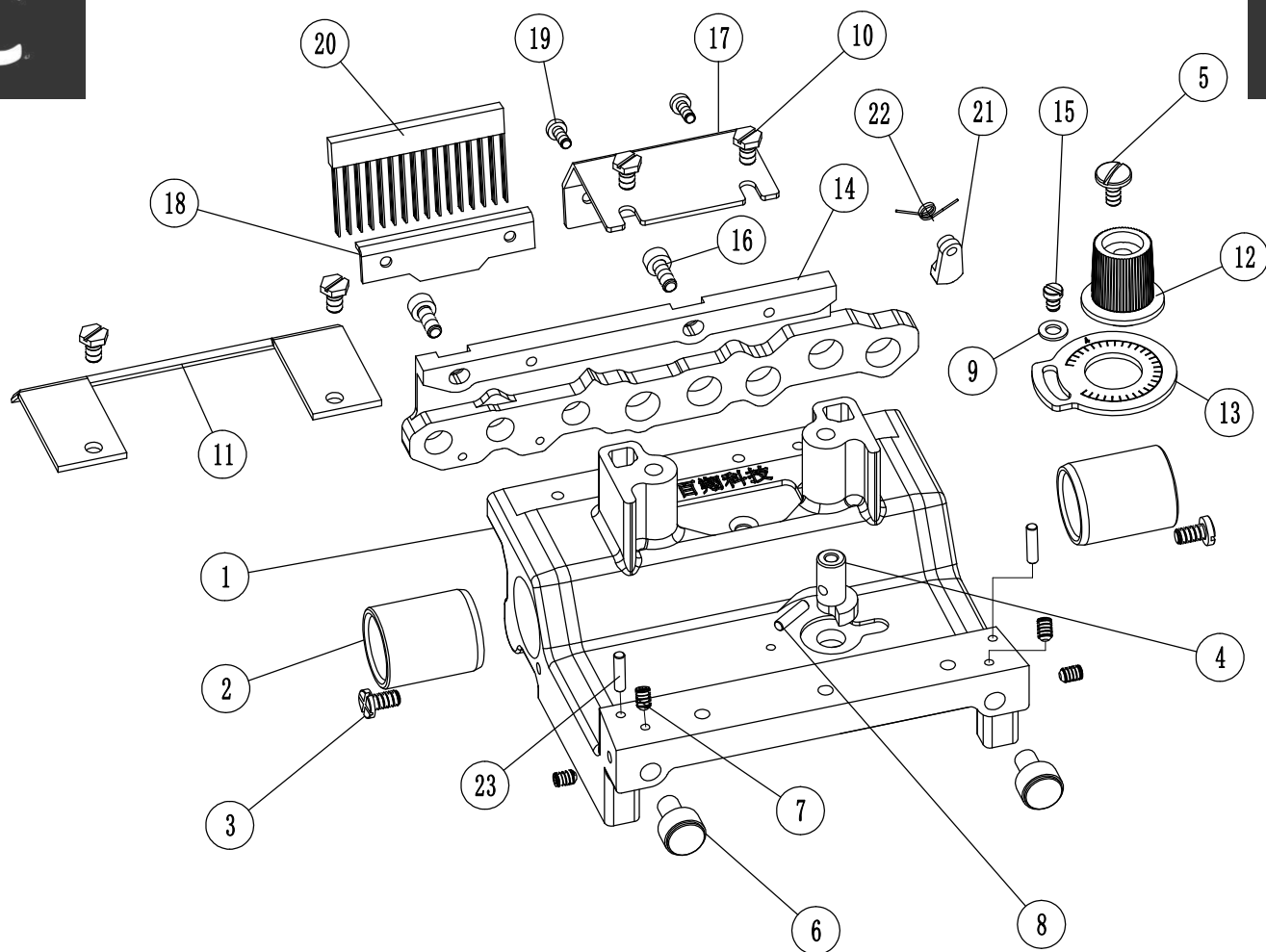
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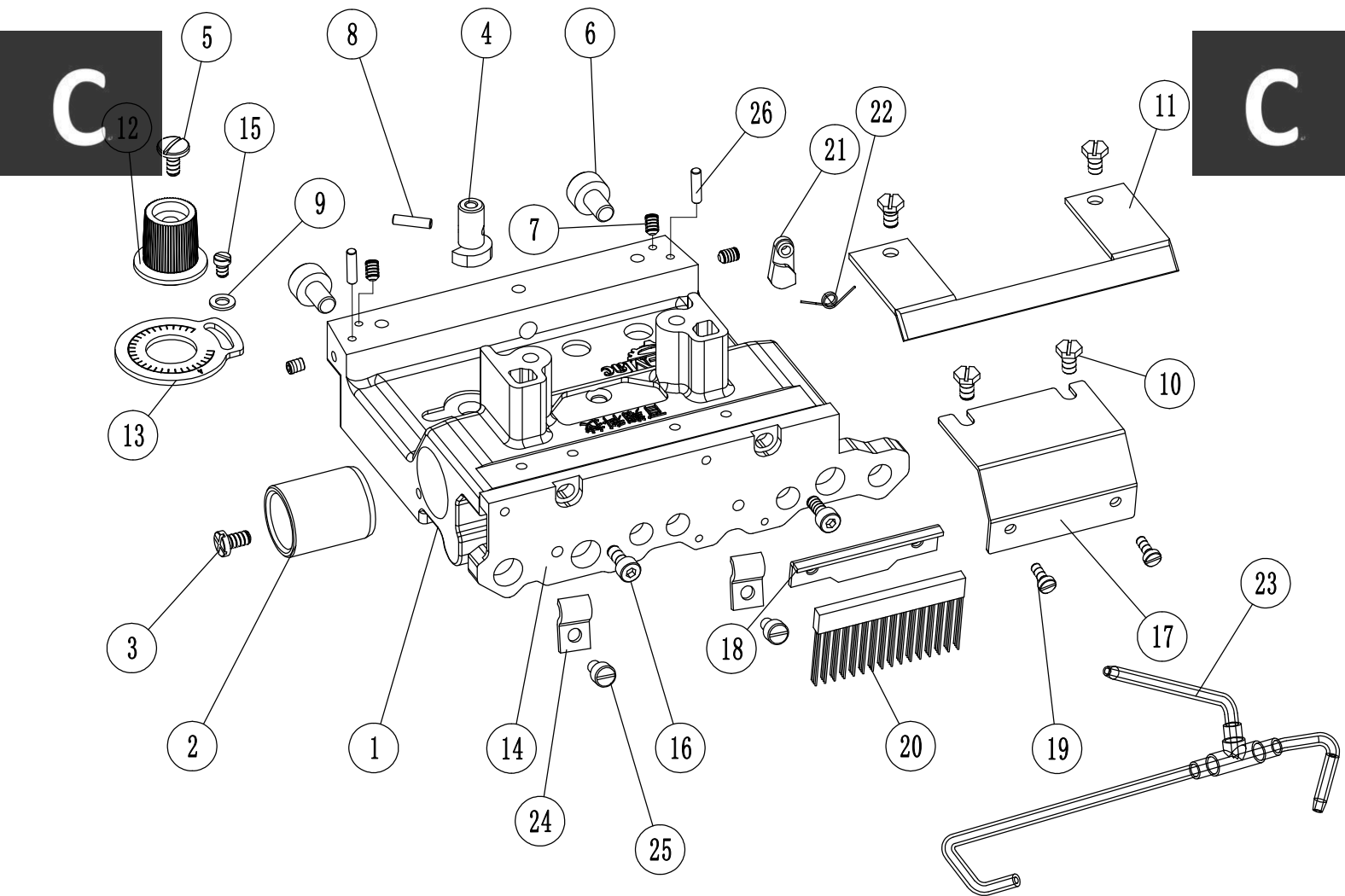
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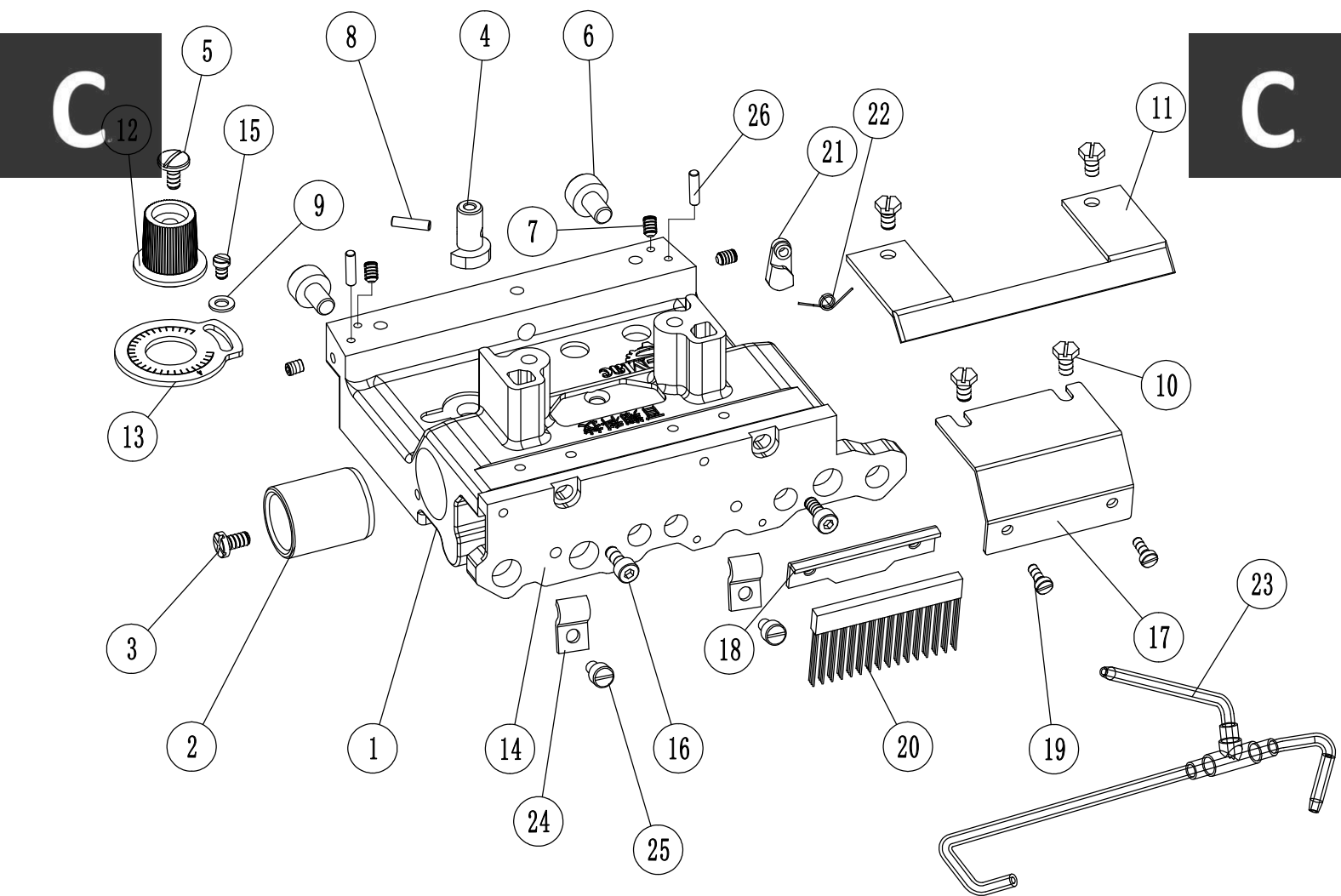
1	BXNJ-C05-XC5109	前机头壳	1	CARRIAGE COVER-F
1	BXNJ-C05-XC6109	前机头壳(菠萝纹)	1	CARRIAGE COVER-F(PINE PATT)
2	EMG1828	铜套	2	OIL-LESS METAL
3	SY0408	特制十一字螺丝 (M4*8)	2	HI-PERFORMANCE COMBO HEAD SCREW(M4*8)
4	GCC2070I	密度调节凸轮(99-10IV13G15G18G21G)	1	STITCH ADJUSTING CAM
5	BXNJ-C05-SIS1015	密度凸轮螺丝	1	SCREW
6	GCC9891I-1	机头转动组件(99-10IV13G15G18G21G)	2	CARRIAGE ROTATING ASSEMBLY
7	ESF0406	内六角紧定螺丝(M4X6-12.9级)	4	SET SCREW(M4*6-12.9)
8	EPT0312	圆柱销(硬)(Φ3X12)	1	ROUND PIN(Φ3*12)
9	ELH04	平垫(Φ4)	1	FLAT WASHER(Φ4)
10	SIS0081	六角螺丝	4	HEX HEAD SCREW
11	GCC0143	导向板(99-10IV13G15G18G21G)	1	CARRIAGE GUIDE(99-10IV13G15G18G21G)
12	BXNJ-C05-XC0149	密度旋钮	1	STITCH ADJUSTING KNOB(HIGH TYPE)
13	GCC0071	密度片	1	STITCH CAM DIAL PLATE
14	BXNJ-C05-XC5568	前生克三角(BXNJ-10IV)	1	SINKER CAM-F(BXNJ-10IV)
14	BXNJ-C05-XC3062	前生克三角(BXNJ-13G)	1	SINKER CAM-F(BXNJ-13G)
14	BXNJ-C13-XC1319	前生克三角(BXNJ-13M)	1	SINKER CAM-F(BXNJ-13TERRY)
14	BXNJ-C05-XC2157	前生克三角(BXNJ-15G)	1	SINKER CAM-F(BXNJ-15G)
14	BXNJ-C05-XC2807	前生克三角(BXNJ-18G)	1	SINKER CAM-F(BXNJ-18G)
14	BXNJ-C05-XC2110	前生克三角(BXNJ-21G24G)	1	SINKER CAM-F(BXNJ-21G24G)
15	ESPN0405	十字扁圆头螺钉(M4X5)	1	PAN HEAD SCREW(M4*5)
16	ESC0410	内六角螺丝(M4X10-12.9级)	2	CAP BOLT(M4*10-12.9)
17	GCC0142	毛刷座(99-10IV13G15G18G21G)	1	BRUSH HOLDER(99-10IV13G15G18G21G)



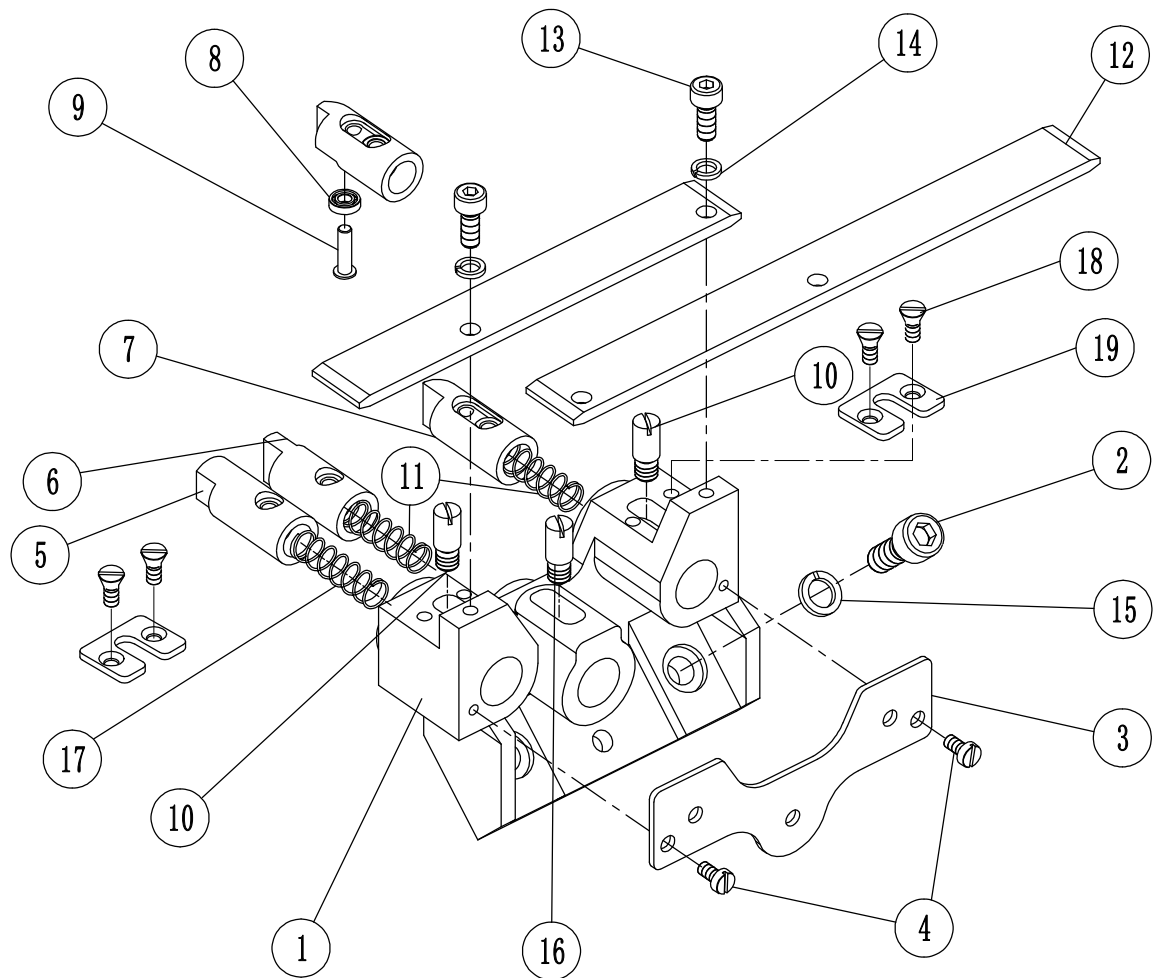
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
18	GC0018	毛刷夹片	1	BRUSH PRESSER
19	SIS03081	一字螺丝(M3X8X5.5X2)	2	COMBO HEAD SCREW(M3*8*5.5*2)
20	EHH5025	毛刷(99-13G15G18G21G棕色)	1	BRUSH(99-13G15G18G21G-BROWN)
20	EHH5025-1	毛刷(99-10IV绿色)	1	BRUSH(99-10IV-GREEN)
21	GCC1571	生克三角活络头(99-10IV)	1	SWIVEL HEAD(99-10IV)
22	SIS6735	扭簧(99-10IV)	1	TORSION SPRING(99-10IV)
23	EPT0412	圆柱销 (硬) Φ4*12	2	ROUND PIN(Φ4*12)



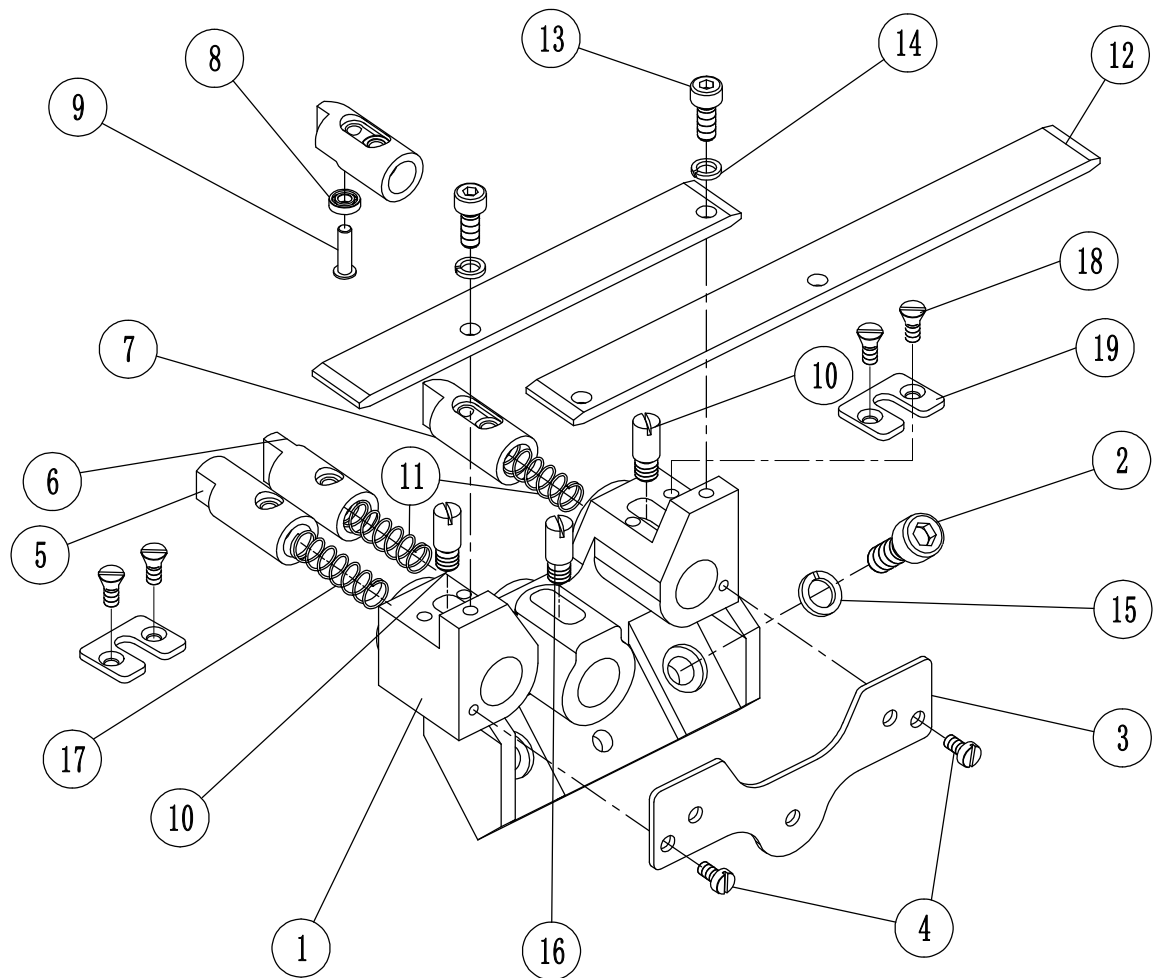
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-C06-XC5110	后机头壳	1	CARRIAGE COVER-B
1	BXNJ-C06-XC6110	后机头壳 (菠萝纹)	1	CARRIAGE COVER-B(PINE PATT)
2	EMG1828	铜套	2	OIL-LESS METAL
3	SY0408	特制十一字螺丝 (M4*8)	2	HI-PERFORMANCE COMBO HEAD SCREW(M4*8)
4	GCC2070I	密度调节凸轮(99-10IV13G15G18G21G)	1	STITCH ADJUSTING CAM
5	BXNJ-C05-SIS1015	密度凸轮螺丝	1	SCREW
6	GCC9891I-1	机头转动组件(99-10IV13G15G18G21G)	2	CARRIAGE ROTATING ASSEMBLY
7	ESF0406	内六角紧定螺丝(M4X6-12.9级)	4	SET SCREW(M4*6-12.9)
8	EPT0312	圆柱销(硬)(Φ3X12)	1	ROUND PIN(Φ3*12)
9	ELH04	平垫(Φ4)	1	FLAT WASHER(Φ4)
10	SIS0081	六角螺丝	4	HEX HEAD SCREW
11	GCC0143	导向板(99-10IV13G15G18G21G)	1	CARRIAGE GUIDE(99-10IV13G15G18G21G)
12	BXNJ-C05-XC0149	密度旋钮	1	STITCH ADJUSTING KNOB(HIGH TYPE)
13	GCC0071	密度片	1	STITCH CAM DIAL PLATE
14	BXNJ-C06-XC5569	后生克三角(BXNJ-10IV)	1	SINKER CAM-B(BXNJ-10IV)
14	BXNJ-C06-XC3063	后生克三角(BXNJ-13G)	1	SINKER CAM-B(BXNJ-13G)
14	BXNJ-C14-XC1320	后生克三角(BXNJ-13M)	1	SINKER CAM-B(BXNJ-13TERRY)
14	BXNJ-C06-XC2158	后生克三角(BXNJ-15G)	1	SINKER CAM-B(BXNJ-15G)
14	BXNJ-C06-XC2808	后生克三角(BXNJ-18G)	1	SINKER CAM-B(BXNJ-18G)
14	BXNJ-C06-XC2111	后生克三角(BXNJ-21G24G)	1	SINKER CAM-B(BXNJ-21G24G)
15	ESPN0405	十字扁圆头螺钉(M4X5)	1	PAN HEAD SCREW(M4*5)
16	ESC0410	内六角螺丝(M4X10-12.9级)	2	CAP BOLT(M4*10-12.9)



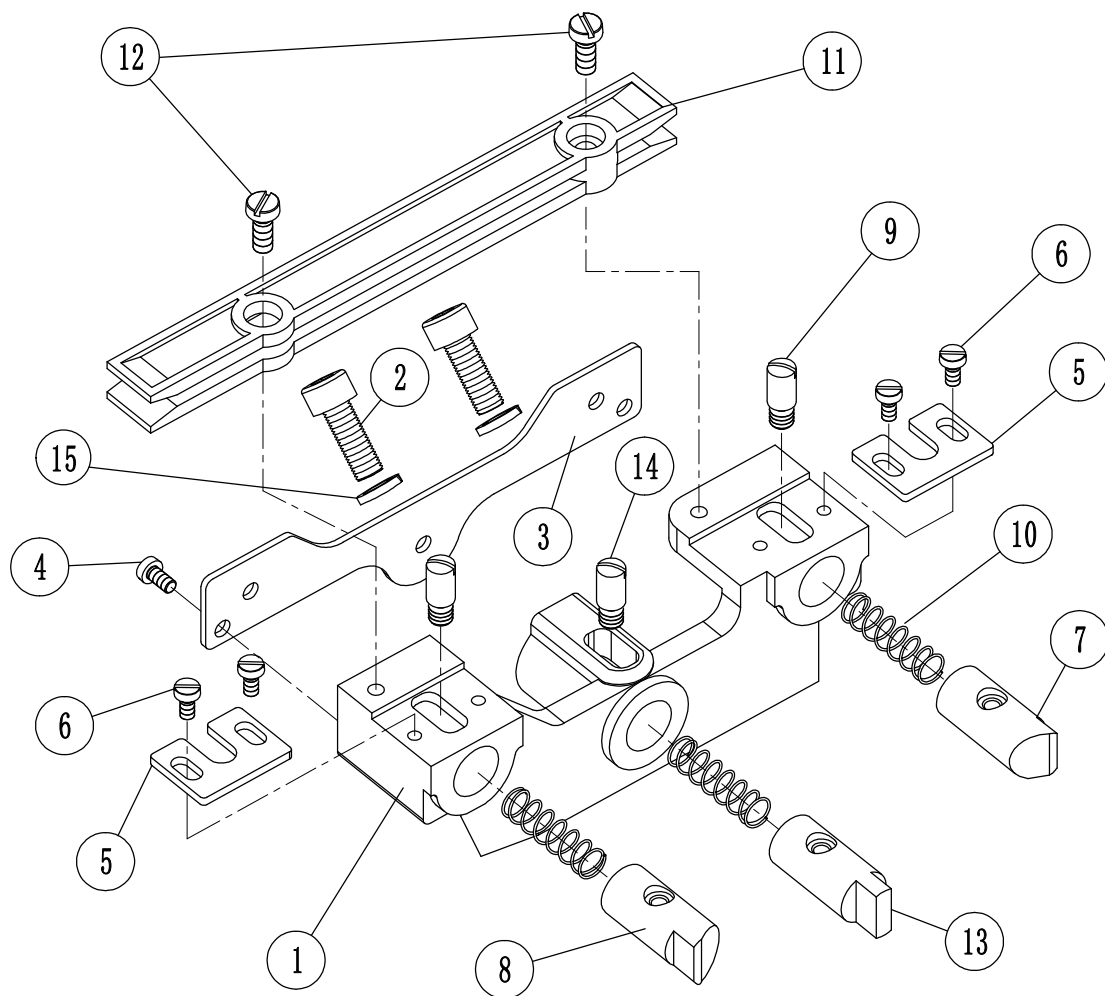
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
17	GCC0142	毛刷座(99-10IV13G15G18G21G)	1	BRUSH HOLDER(99-10IV13G15G18G21G)
18	GC0018	毛刷夹片	1	BRUSH PRESSER
19	SIS03081	一字螺丝(M3X8X5.5X2)	2	COMBO HEAD SCREW(M3*8*5.5*2)
20	EHH5025	毛刷(99-13G15G18G21G棕色)	1	BRUSH(99-13G15G18G21G-BROWN)
20	EHH5025-1	毛刷(99-10IV绿色)	1	BRUSH(99-10IV-GREEN)
21	GCC1571	生克三角活络头(99-10IV)	1	SWIVEL HEAD(99-10IV)
22	SIS6735	扭簧(99-10IV)	1	TORSION SPRING(99-10IV)
23	GCC3080I	后机头上气管	1	AIR PIPE(99-10IVG13G15G18G21G)
24	GCC2083I	气管上压片	2	AIR PIPE SET PLATE
25	SIS0075	一字螺丝(SM11/64*6*6*2.5)	2	SLOTTED SCREW(SM11/64*6*6*2.5)
26	EPT0412	圆柱销 (硬) Φ4*12	2	ROUND PIN(Φ4*12)



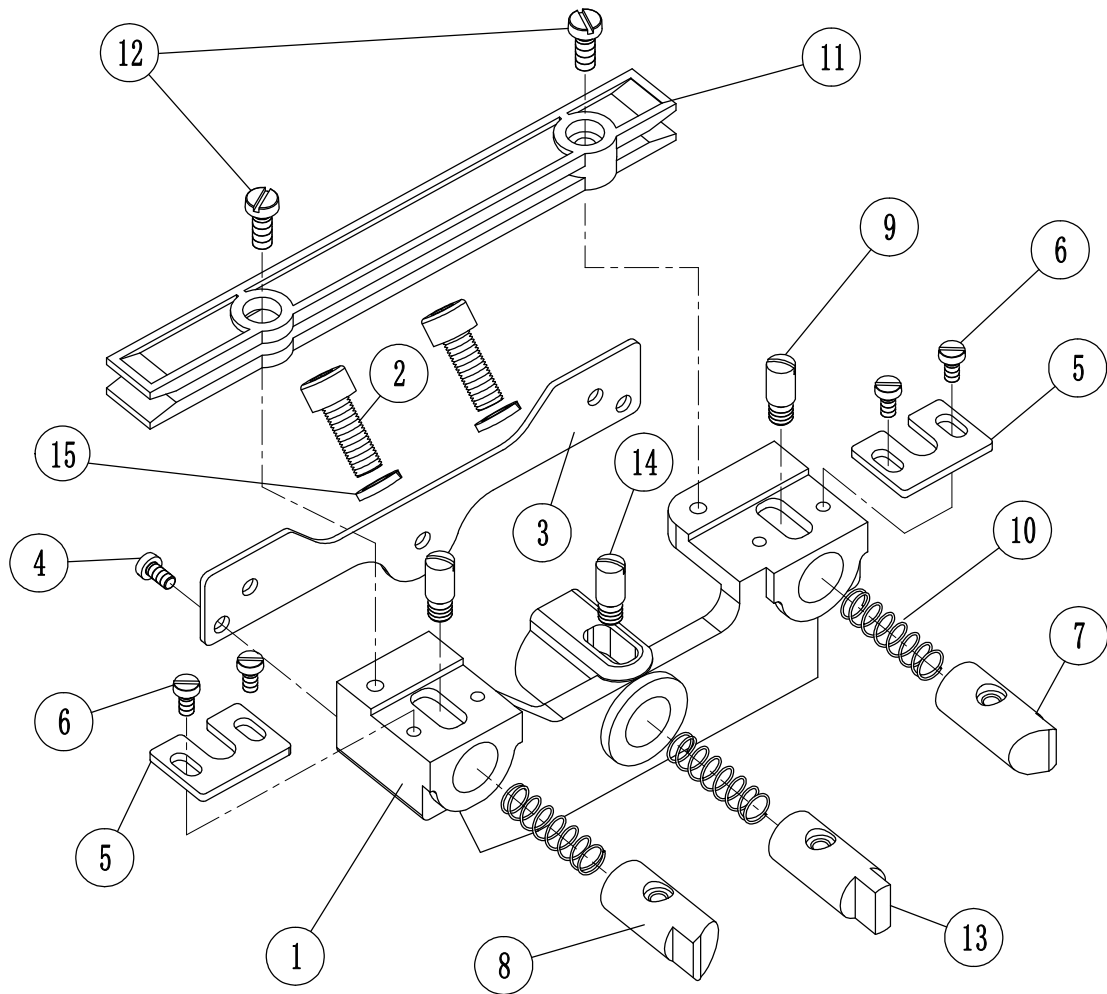
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-C07-XC0051	前铝座	1	YARN PIN BOX-F
1	BXNJ-C07-XC2440	前铝座(BXNJ-7M10M)	1	YARN PIN BOX-F(7G10G TERRY)
1	BXNJ-C07-XC3440	前铝座(BXNJ-7M10M低杆)	1	YARN PIN BOX-F(7G10G TERRY)
2	ESC0616	内六角螺丝(M6X16-12.9级)	2	CAP BOLT(M6*16-12.9)
3	GC1441	前压簧板(99-7M)	1	YARN PIN BOX COVER-F(99-7G TERRY)
3	GCC0053	前压簧板	1	YARN PIN BOX COVER-F
4	SIS04061	一字螺丝(M4X6X5.5X2)	2	SLOTTED SCREW(M4*6*5.5*2)
5	GCC5529I	四型主弹头	1	CARRIER CATCHING PIN
5	GCC5529I-1	主弹头(Φ8)(99-10IV)	1	CARRIER CATCHING PIN(99-10IV)
6	GCC2726	前热熔弹头	1	CARRIER CATCHING PIN
7	GC0553	副弹头(99-7M)	1	CARRIER CATCHING PIN(99-7G TERRY)
7	GC0553-1	去线弹头	1	CARRIER CATCHING PIN(WT-RELEASE)
7	GCC3726	四型副弹头(13G15G加轴承)	1	CARRIER CATCHING PIN(13G15G-WITH BEARING)
7	GCC3726-1	四型副弹头(18G21G加轴承)	1	CARRIER CATCHING PIN(18G21G-WITH BEARING)
8	EJB683	轴承683ZZ	1	BEARING(683)
9	SIS4331	轴承芯(U3)	1	SHAFT PIN(U3)
10	C07-10-SIS0208	弹头螺丝(SM11/64)	2	LONG HEAD SCREW(SM11/64)
10	SIS0211	弹头螺丝(SM11/64)	2	LONG HEAD SCREW(SM11/64)
11	SIS6259	压簧	2	PUSH SPRING
12	GC1718	梭子滑条(劳保)	1	CARRIER GUIDE
12	GCC0164	梭子滑条(U2U3)	1	CARRIER GUIDE(U2U3)



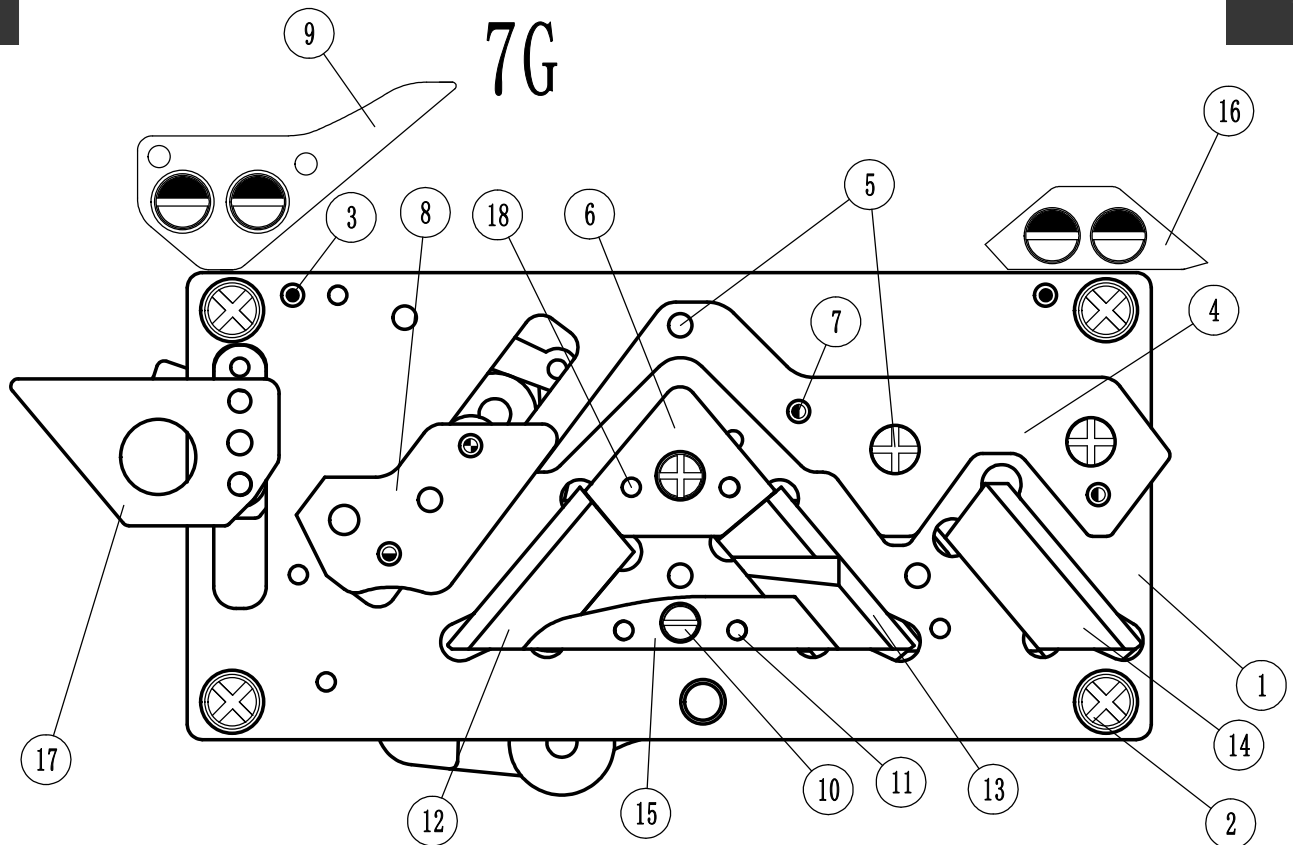
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
13	ESC0412	内六角螺丝(M4X12-12.9级)	2	CAP BOLT(M4*12-12.9)
14	ELS04	弹垫(Φ4)	2	WASHER(Φ4)
15	ELS06	弹垫(Φ6)	2	WASHER(Φ6)
16	SIS0211-1	弹头螺丝(M5)	1	LONG HEAD SCREW(M5)
17	C07-11-SIS6259-1	压簧(粗)(0.55*6.9*23*9圈)	1	PUSH SPRING(0.55*6.9*23*9TURNS)
18	BXNJ-C07-SIS1025	弹头挡板螺丝	4	SCREW(M4*6COUNTERSUNK)
19	BXNJ-C07-XC0929	弹头挡板	2	COVER



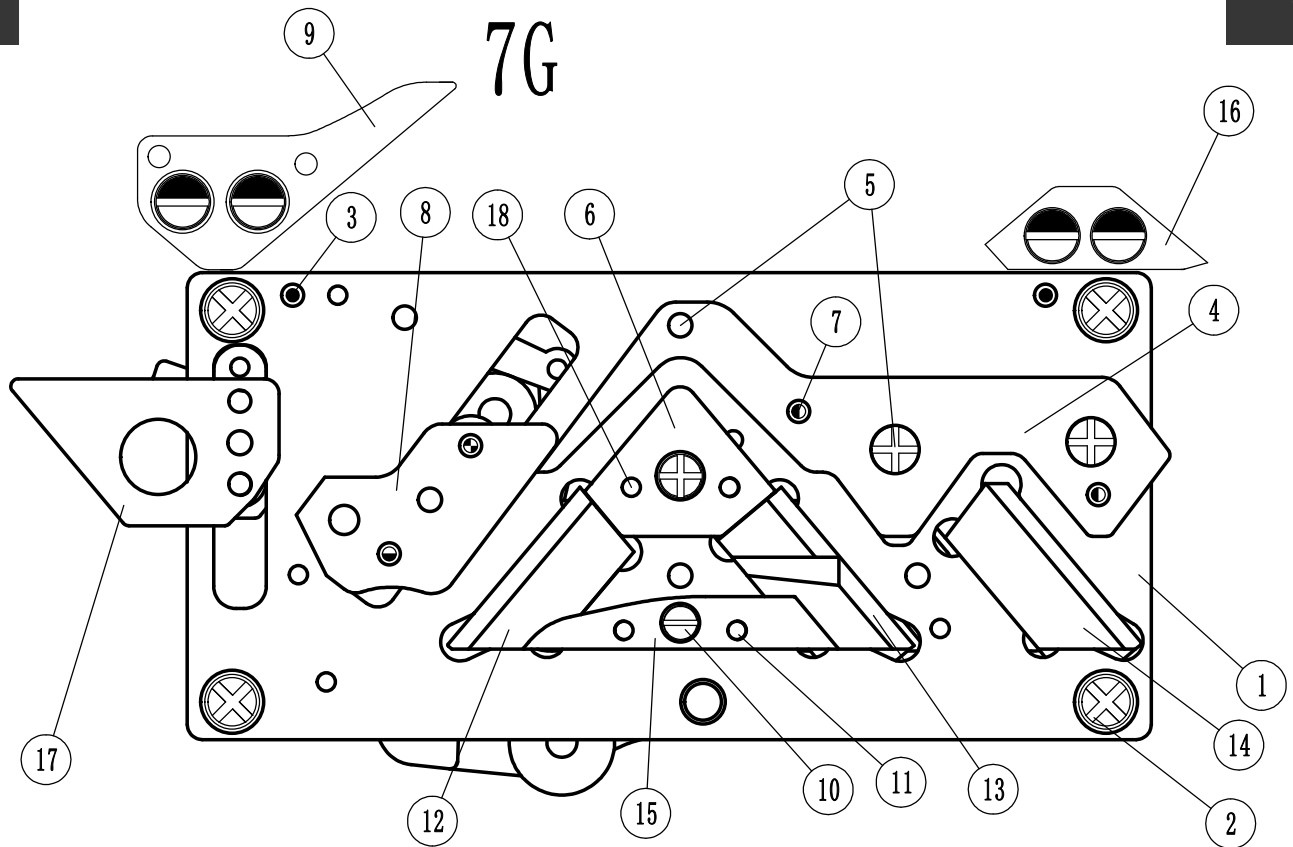
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-C08-XC1115	后铝座(BXNJ--10IV13G15G18G21G	1	YARN PIN BOX-B
1	BXNJ-C08-XC1184	后铝座(BXNJ--7G)	1	YARN PIN BOX-B(BXNJ-7G)
1	BXNJ-C08-XC2441	后铝座(BXNJ--7M10M)	1	YARN PIN BOX-B(BXNJ-7G10G TERRY)
2	ESC0620	内六角螺丝(M6X20-12.9级)	2	CAP BOLT(M6*20-12.9)
3	GCC0116I	后压簧板(99-10IV13G15G18G21G)	1	YARN PIN BOX COVER-B
3	GCC2721I	后压簧板(99-7G)	1	YARN PIN BOX COVER-B(99-7G)
4	SIS0020	一字螺丝(SM9/64X5X5.3X2)	2	SLOTTED SCREW(SM9/64*5*5.3*2)
5	GCC0185	小盖板	2	COVER
6	SIS0002	一字螺丝(SM9/64X8X8X2)	4	SLOTTED SCREW(SM9/64*8*8*2)
7	GC2724-10	橡筋弹头一	1	CARRIER CATCHING PIN (ELASTIC YARN)
7	GC2724-10.5	橡筋弹头一	1	CARRIER CATCHING PIN (ELASTIC YARN)
7	GC2724-9	橡筋弹头一	1	CARRIER CATCHING PIN (ELASTIC YARN)
7	GC2724-9.5	橡筋弹头一	1	CARRIER CATCHING PIN (ELASTIC YARN)
8	GC2725-10	橡筋弹头二	1	CARRIER CATCHING PIN (ELASTIC YARN)
8	GC2725-10.5	橡筋弹头二	1	CARRIER CATCHING PIN (ELASTIC YARN)
8	GC2725-9	橡筋弹头二	1	CARRIER CATCHING PIN (ELASTIC YARN)
8	GC2725-9.5	橡筋弹头二	1	CARRIER CATCHING PIN (ELASTIC YARN)
9	SIS2133	弹头螺丝(SM11/64)	2	LONG HEAD SCREW(SM11/64)
10	SIS6259	压簧	3	PUSH SPRING
11	GC1426	塑料导板	1	CARRIAGE GUIDE



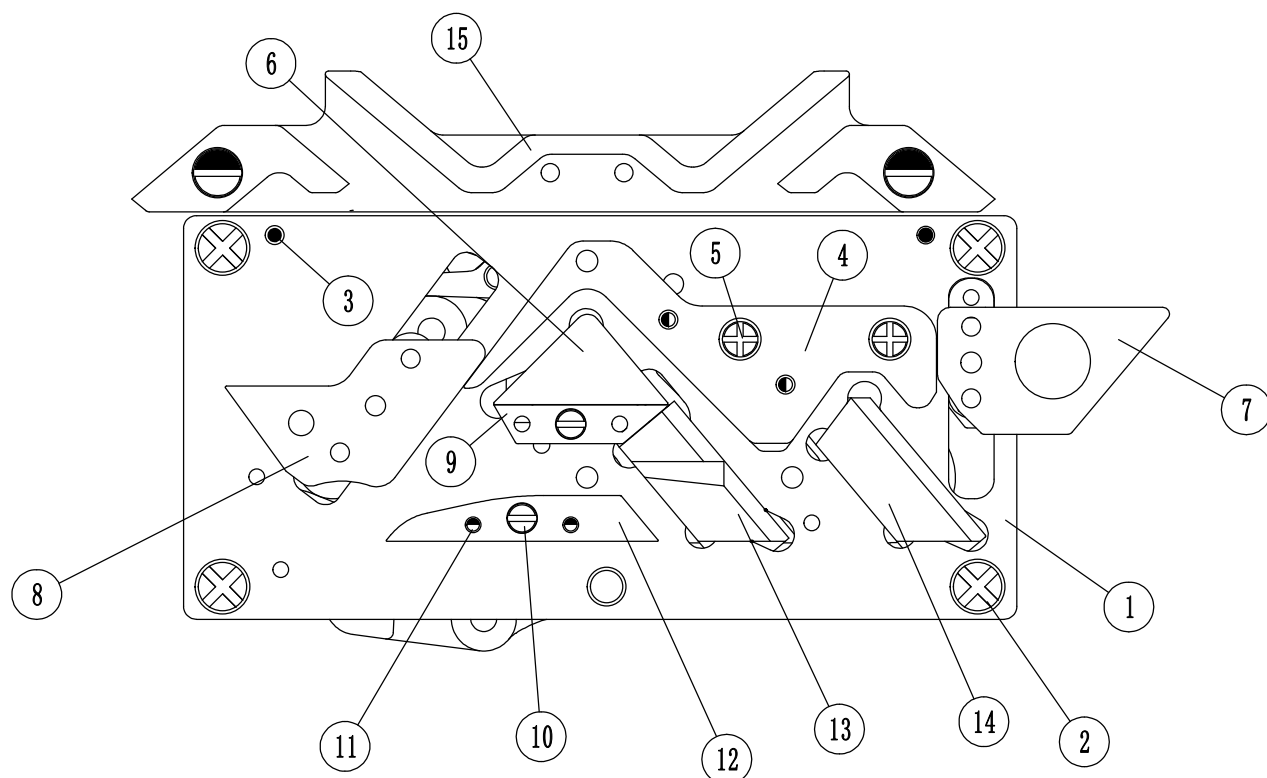
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
12	SIS0071	沉头螺丝(SM11/64X4.5X7.2X0.2)	2	COUNTERSUNK SCREW(SM11/64*6.4*7.2*0.2)
13	GCC2727	后双色弹头	1	CARRIER CATCHING PIN (COLOR YARN)
14	SIS0211-1	弹头螺丝(M5)	1	LONG HEAD SCREW(M5)
15	ELS06	弹垫(Φ6)	2	WASHER(Φ6)



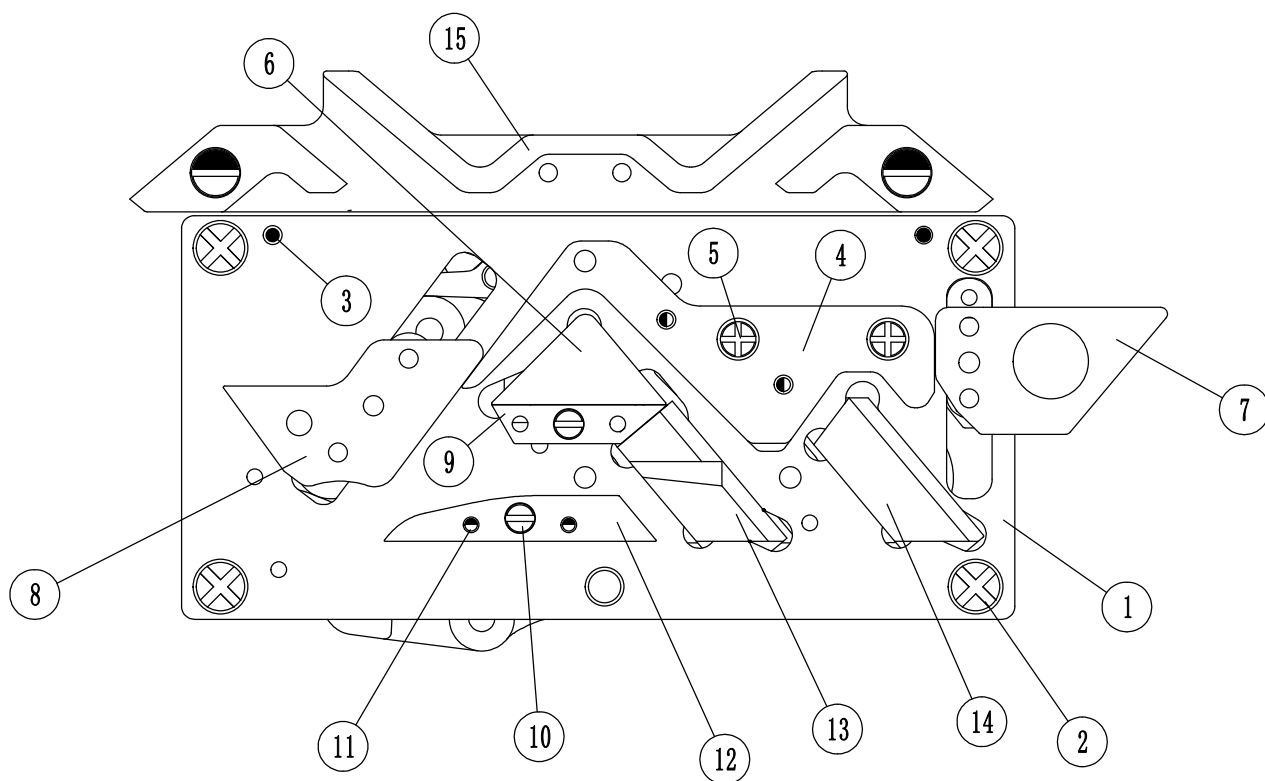
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
1	BXNJ-C09-XC1037	前三角底板(BXNJ-7G)	1	CAM PLATE-F(BXNJ-7G)
1	BXNJ-C15-XC2137	前三角底板(9BXNJ-7M)	1	CAM PLATE-F(BXNJ-7G TERRY)
1	BXNJ-C15-XC2111	前三角底板(BXNJ-10M)	1	CAM PLATE-F(BXNJ-10G TERRY)
2	SY0408	特制十一字螺丝 (M4*8)	4	HI-PERFORMANCE COMBO HEAD SCREW(M4*8)
3	EPT0309	圆柱销(硬)(Φ3X9)	2	ROUND PIN(Φ3*9)
4	BXNJ-C09-XC1039	前过桥三角(BXNJ-7G)	1	BRIDGE CAM-F(BXNJ-7G)
4	BXNJ-C15-XC2139	前织针三角(BXNJ-7M)	1	BRIDGE CAM-F(BXNJ-7G TERRY)
4	BXNJ-C15-XC1101	前织针三角(BXNJ-10M)	1	BRIDGE CAM-F(BXNJ-10G TERRY)
5	SY0406	特制十一字螺丝 (M4*6)	3	HI-PERFORMANCE COMBO HEAD SCREW(M4*6)
6	BXNJ-C09-XC1089	前中间三角(BXNJ-7G)	1	CENTER CAM-F(BXNJ-7G)
7	EPT0307	圆柱销(硬)(Φ3X7)	2	ROUND PIN(Φ3*7)
8	BXNJ-C09-XC1047	前密度三角(BXNJ-7G)	1	STITCH CAM-F(BXNJ-7G)
8	BXNJ-C15-XC2047	前密度三角(BXNJ-7M)	1	STITCH CAM-F(BXNJ-7G TERRY)
9	C09-19-GC3705I-1	前剪刀压下三角(99-7G)	1	CUTTER CLEAR CAM-F(99-7G)
10	SIS03061	一字螺丝 (M3X6X4.8X2)	1	SLOTTED SCREW(M3*6*4.8*2)
11	EPT2507	圆柱销(硬)(Φ2.5X7)	4	ROUND PIN(Φ2.5*7)
12	BXNJ-C09-XC1061	封口三角(BXNJ-7G)	1	SET UP CAM(BXNJ-7G)
12	BXNJ-C15-XC2161	封口三角(BXNJ-7M)	1	SET UP CAM(BXNJ-7G TERRY)
12	BXNJ-C15-XC1108	封口三角(BXNJ-10M)	1	SET UP CAM(BXNJ-10G TERRY)
13	BXNJ-C09-XC1060	起针三角(BXNJ-7G)	1	RAISING CAM(BXNJ-7G)
14	BXNJ-C09-XC1062	橡筋三角(BXNJ-7G)	1	ELASTIC CAM(BXNJ-7G)
15	BXNJ-C09-XC0077	前后回针三角 (BXNJ-7G)	1	GUIDE CAM(BXNJ-7G)



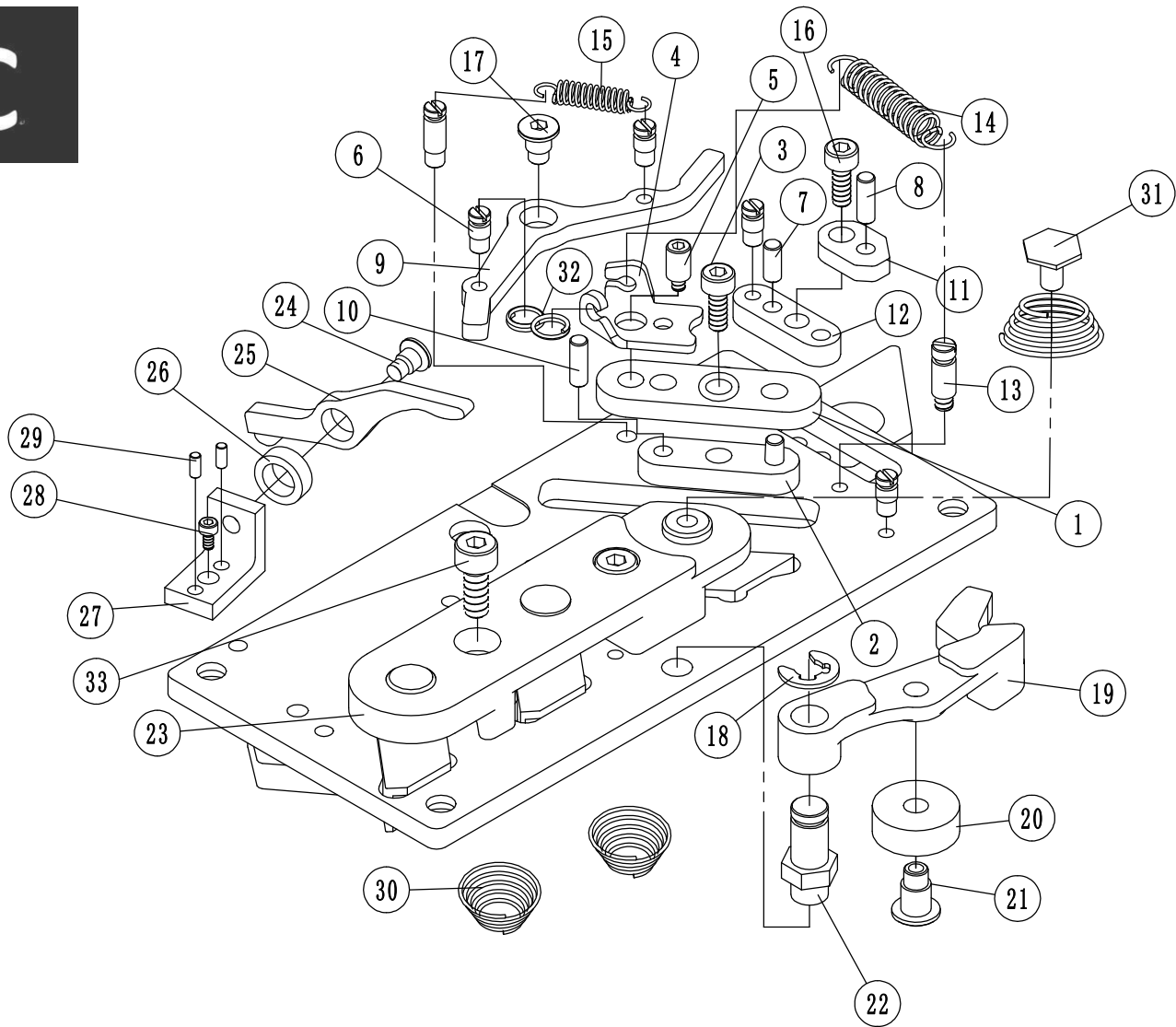
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
16	GC1088I	橡筋导向三角(99-7G)	1	ELASTIC GUIDE CAM(99-7G)
17	BXNJ-C09-XC1035	前后掀针三角	1	PRESSER CAM(BXNJ-7G)
17	BXNJ-C15-XC3136	前后压针三角(BXNJ-7M)	1	STITCH CAM SET (BXNJ-7G TERRY)
17	BXNJ-C15-XC3235	前压针三角(BXNJ-7M10M右封)	1	STITCH CAM SET(BXNJ-7G10G TERRY RIGHT SEALING)
18	EPT2507	圆柱销(硬)(Φ2.5X7)	4	ROUND PIN(Φ2.5*7)



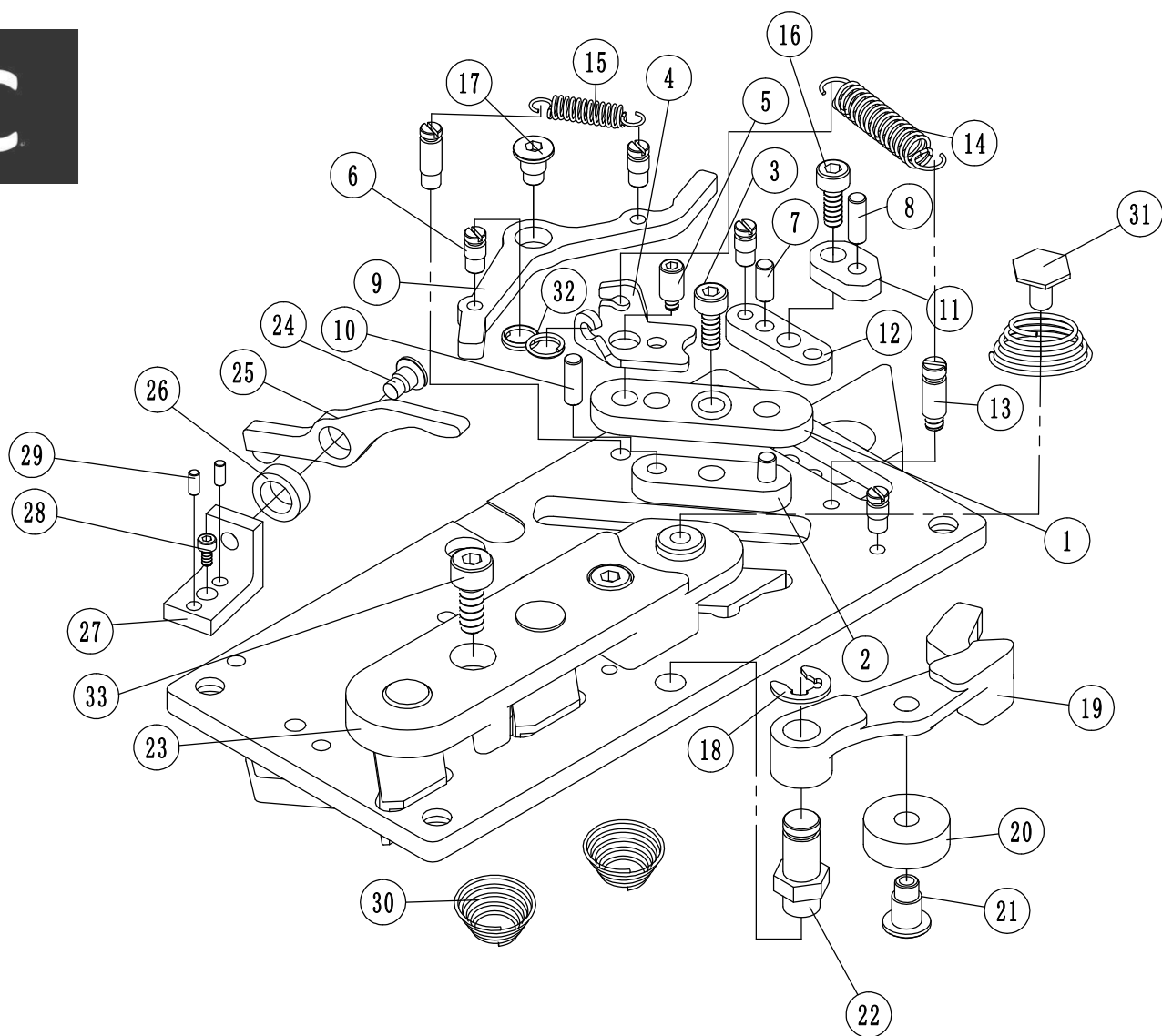
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-C10-XC1085	后三角底板(BXNJ-7G)	1	CAM PLATE-B(BXNJ-7G)
1	BXNJ-C16-XC2238	后三角底板(BXNJ-7M)	1	CAM PLATE-B(BXNJ-7G TERRY RIGHT SEALING)
1	BXNJ-C16-XC2138	后三角底板(BXNJ-7M右封)	1	CAM PLATE-B(BXNJ-7G TERRY RIGHT SEALING)
1	BXNJ-C16-XC3112	后三角底板(BXNJ-10M)	1	CAM PLATE-B(BXNJ-10G TERRY)
1	BXNJ-C16-XC2112	后三角底板(BXNJ-10M右封)	1	CAM PLATE-B(BXNJ-10G TERRY RIGHT SEALING)
2	SY0408	特制十一字螺丝 (M4*8)	4	HI-PERFORMANCE COMBO HEAD SCREW(M4*8)
3	EPT0309	圆柱销(硬)(Φ3X9)	2	ROUND PIN(Φ3*9)
4	BXNJ-C10-XC1046	后过桥三角(BXNJ-7G)	1	BRIDGE CAM-B(BXNJ-7G)
4	BXNJ-C16-XC2146	后织针三角(BXNJ-7M)	1	BRIDGE CAM-B(BXNJ-7G TERRY)
4	BXNJ-C16-XC2246	后织针三角(BXNJ-7M右封)	1	BRIDGE CAM-B(BXNJ-7G TERRY RIGHT SEALING)
4	BXNJ-C16-XC1202	后织针三角(BXNJ-10M)	1	BRIDGE CAM-B(BXNJ-10G TERRY)
4	BXNJ-C16-XC1102	后织针三角(BXNJ-10M右封)	1	BRIDGE CAM-B(BXNJ-10G TERRY RIGHT SEALING)
5	SY0406	特制十一字螺丝 (M4*6)	3	HI-PERFORMANCE COMBO HEAD SCREW(M4*6)
6	BXNJ-C10-XC1086	后半针三角(BXNJ-7G)	1	CENTER CAM-B(BXNJ-7G)
7	BXNJ-C09-XC1035	前后掀针三角	1	PRESSER CAM(BXNJ-7G)
7	BXNJ-C15-XC3136	前后压针三角(BXNJ-7M)	1	STITCH CAM SET(BXNJ-7G TERRY)
7	BXNJ-C15-XC3236	后压针三角(BXNJ-7M10M右封)	1	STITCH CAM SET-B(7G10G TERRY RIGHT SEALING)
8	BXNJ-C10-XC1048	后密度三角(BXNJ-7G)	1	STITCH CAM-B(BXNJ-7G)
8	BXNJ-C10-XC2048	后密度三角(BXNJ-7M)	1	STITCH CAM-B(BXNJ-7G TERRY)
8	BXNJ-C16-XC1106	后密度三角(BXNJ-10M)	1	STITCH CAM-B(BXNJ-10G TERRY)
9	BXNJ-C10-XC1087	后中间导向三角(BXNJ-7G)	1	CENTER GUIDE CAM-B(BXNJ-7G)



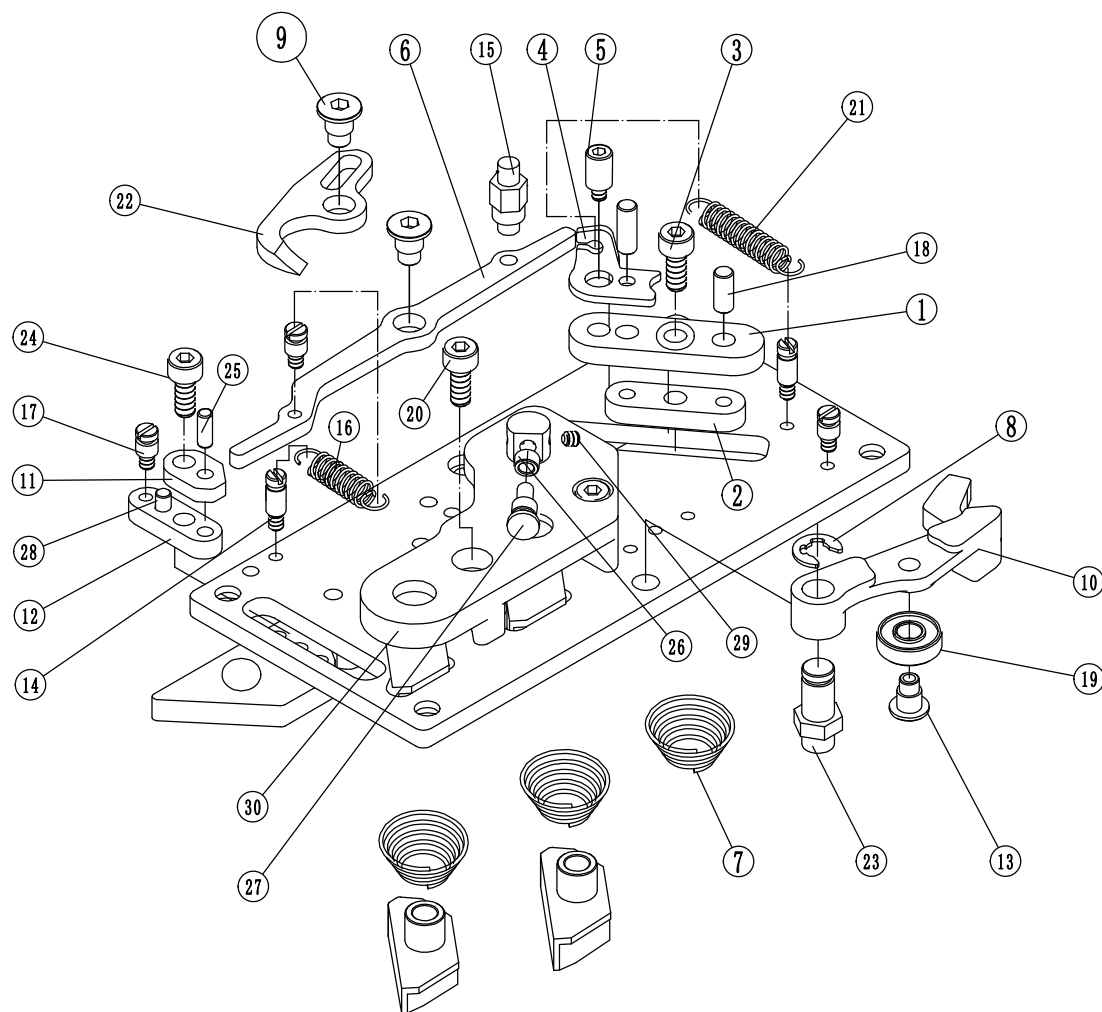
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
10	SIS03061	一字螺丝(M3X6X4.8X2)	2	SLOTTED SCREW(M3*6*4.8*2)
11	EPT2507	圆柱销(硬)(Φ2.5X7)	4	ROUND PIN(Φ2.5*7)
12	BXNJ-C09-XC0077	前后回针三角(BXNJ-7G)	1	GUIDE CAM(BXNJ-7G)
13	BXNJ-C10-XC1060	起针三角(BXNJ-7G)	1	RAISING CAM(BXNJ-7G)
14	BXNJ-C10-XC1062	橡筋三角(BXNJ-7G)	1	ELASTIC CAM(BXNJ-7G)
15	BXNJ-C10-XC2705	剪刀压下三角(BXNJ-7G回程剪线)	1	CUTTER CLEAR CAM(BXNJ-7G RETURN CUT)



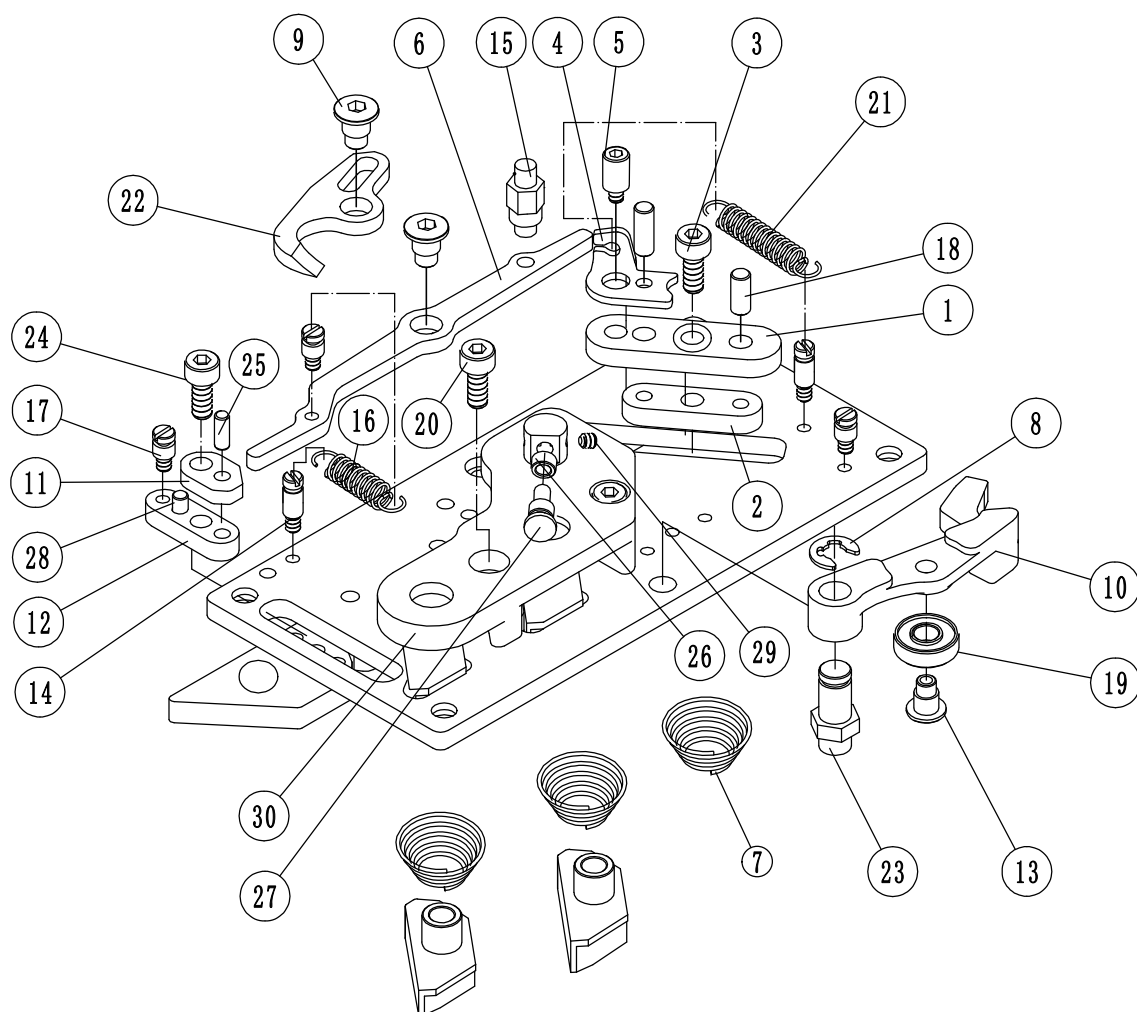
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-C12-XC1049	前密度压板(BXNJ-7G)(33.5)	1	DOME PRESSING PLATE(BXNJ-7G)
1	BXNJ-C11-XC1150	密度滑动座(BXNJ-7M)	1	DOME PRESSING PLATE(BXNJ-7G TERRY)
1	BXNJ-C11-XC1050	密度滑动座(BXNJ-10M)	1	DOME PRESSING PLATE(BXNJ-10G TERRY)
2	GC2049I	密度滑条(99-7G)	1	STITCH CAM SLIDE HOLDER(99-7G)
2	BXNJ-C11-XC2149	密度滑条(BXNJ-7M10M)	1	STITCH CAM SLIDE HOLDER(BXNJ-7G10G TERRY)
3	ESC0410	内六角螺丝(M4X10-12.9级)	1	CAP BOLT(M4*10-12.9)
4	BXNJ-C11-XC1044	前密度勾簧板(99-7G)	1	STITCH CAM SPRING HOOK-F(BXNJ-7G)
4	BXNJ-C11-XC1151	勾簧板(BXNJ-7M)	1	SPRING HOOK(BXNJ-7G TERRY)
5	BXNJ-C04-SIS0822	密度螺丝	1	LONG HEAD SCREW(BXNJ-7G10IVG)
6	BXNJ-C11-SIS0216	拉簧螺丝(BXNJ-7G)	4	STEPPED SCREW(BXNJ-7G)
7	EPT0308	圆柱销(硬)(Φ3X8)	1	ROUND PIN(Φ3*8)
8	EPT0312	圆柱销(硬)(Φ3X12)	1	ROUND PIN(Φ3*12)
9	BXNJ-C11-XC2216	前转动板(BXNJ-7G)	1	ROTATING PLATE-F(BXNJ-7G)
9	BXNJ-C11-XC2306	前转动板(BXNJ-7M)	1	ROTATING PLATE-F(BXNJ-7G TERRY)
10	EPT0309	圆柱销(硬)(Φ3X9)	2	ROUND PIN(Φ3*9)
11	BXNJ-C11-XC6036	掀针压板(BXNJ-7G)	1	DOME PRESSING PLATE(BXNJ-7G)
11	BXNJ-C11-XC6136	掀针压板(BXNJ-7M)	1	DOME PRESSING PLATE(BXNJ-7G TERRY)
12	BXNJ-C11-XC6035	掀针滑条(BXNJ-7G)	1	PRESSER CAM SLIDE HOLDER(BXNJ-7G)
12	BXNJ-C11-XC6135	掀针滑条(BXNJ-7M10M)	1	PRESSER CAM SLIDE HOLDER(BXNJ-7G10G TERRY)
13	SIS3131I	拉簧柱	2	STEPPED SCREW
14	SIS6504-3	密度拉簧(99-7G直径0.7圈数23)	1	PULL SPRING(99-7G-DIA.0.7/TURNS23)
15	BXNJ-C09-SIS0921	掀针拉簧 (BXNJ-7G)	1	PULL SPRING(BXNJ-7G)



序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
16	ESC0410	内六角螺丝(M4X10-12.9级)	1	CAP BOLT(M4*10-12.9)
17	SIS1133	轴位螺丝	1	STEPPED SCREW
18	ERE05	开口挡圈(Φ5)	1	E-RING(Φ5)
19	BXNJ-C11-XC1070	密度推脚(BXNJ-7G)	1	STITCH CAM CONTROL LEVER(BXNJ-7G)
20	EJB605	轴承(605)	1	BEARING(605)
21	SIS5416I-1	轴承芯	1	SHAFT PIN
22	BXNJ-C04-SIS0818	密度控制螺丝	1	CONTROL LEVER HOLDER PIN
23	BXNJ-C11-XC1065	前三角座(BXNJ-7G)	1	CAM CONTROL BRACKET-F(BXNJ-7G)
23	BXNJ-C11-XC2165	封口三角座(BXNJ-7M)	1	SET UP CAM (BXNJ-7G TERRY)
23	BXNJ-C11-XC3165	封口三角座(BXNJ-10M)	1	SET UP CAM (BXNJ-10G TERRY)
24	BXNJ-C11-XC1217	封口压脚转动座螺丝	1	CAULKING PIN(BXNJ-7G)
25	BXNJ-C11-XC1216	封口压脚(BXNJ-7G)	1	SET UP CAM CONTROL LEVER(BXNJ-7G)
26	BXNJ-C11-XC1218	封口压脚垫圈(BXNJ-7G)	1	WASHER(BXNJ-7G)
27	BXNJ-C03-XC1227	封口压脚转动座	1	CONTROL LEVER BASE
28	ESC0306	内六角螺丝(M3X6-12.9级)	1	CAP BOLT(M3*6-12.9)
29	EPT2507	圆柱销(硬) Φ2.5*7	2	ROUND PIN(Φ2.5*7)
30	SIS08101I	宝塔压簧(0.8)	3	CONICAL SPRING(Φ0.8)
31	BXNJ-C04-SIS1128	封口压簧螺丝	1	CAULKING PIN
31	BXNJ-C11-SIS1138	封口压簧螺丝(10M)	1	CAULKING PIN(10G TERRY)
32	BXNJ-C11-XC1219	小拉簧	1	SPRING HOOK(BXNJ-7G)
33	ESC0410	内六角螺丝(M4X10-12.9级)	2	CAP BOLT(M4*10-12.9)



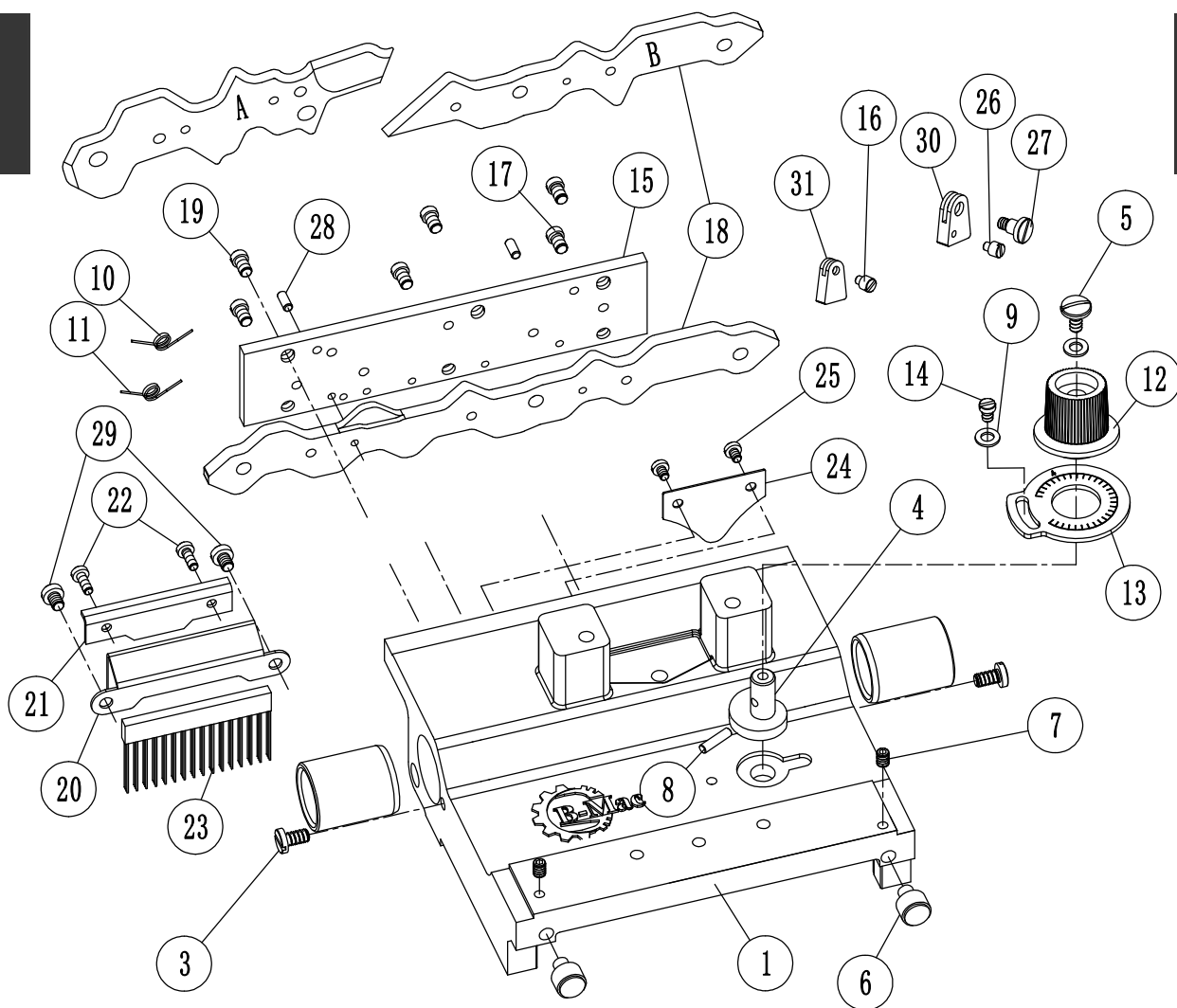
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-C12-XC1049	后密度压板(BXNJ-7G)	1	DOME PRESSING PLATE(BXNJ-7G)
1	BXNJ-C11-XC1150	密度滑动座(BXNJ-7M)	1	DOME PRESSING PLATE(BXNJ-7G TERRY)
1	BXNJ-C11-XC1050	密度滑动座(BXNJ-10M)	1	DOME PRESSING PLATE(BXNJ-10G TERRY)
2	GC2049I	密度滑条(99-7G)	1	STITCH CAM SLIDE HOLDER(99-7G)
2	BXNJ-C11-XC2149	密度滑条(BXNJ-7M10M)	1	STITCH CAM SLIDE HOLDER(99-7G10G TERRY)
3	ESC0410	内六角螺丝(M4X10-12.9级)	1	CAP BOLT(M4*10-12.9)
4	BXNJ-C12-XC1045	后密度勾簧板(99-7G)	1	STITCH CAM SPRING HOOK-B(BXNJ-7G)
4	BXNJ-C11-XC1151	勾簧板(99-7M)	1	SPRING HOOK(BXNJ-7G TERRY)
5	BXNJ-C04-SIS0822	密度螺丝	1	LONG HEAD SCREW(BXNJ-7G10IVG)
6	BXNJ-C12-XC2217	后转动板	1	ROTATING PLATE-B(BXNJ-7G)
6	BXNJ-C12-XC2307	后转动板(7M)	1	ROTATING PLATE-B(BXNJ-7G TERRY)
7	SIS08101I	宝塔压簧(0.8)	3	CONICAL SPRING(Φ0.8)
8	ERE05	开口挡圈(Φ5)	1	E-RING(Φ5)
9	SIS1133	轴位螺丝	2	STEPPED SCREW
10	BXNJ-C11-XC1070	密度推脚(99-7G)	1	STITCH CAM CONTROL LEVER(BXNJ-7G)
11	BXNJ-C11-XC6036	掀针压板(99-7G)	1	DOME PRESSING PLATE(BXNJ-7G)
12	BXNJ-C11-XC6035	掀针滑条(99-7G)	1	PRESSER CAM SLIDE HOLDER(BXNJ-7G)
13	SIS5292I	轴承芯	1	SHAFT PIN
14	SIS3131I	拉簧柱	2	STEPPED SCREW
15	BXNJ-C04-SIS0819	半针控制螺丝	1	CONTROL LEVER HOLDER PIN
16	BXNJ-C09-SIS0921	掀针拉簧(BXNJ-7G)	1	PULL SPRING(BXNJ-7G)
17	BXNJ-C11-SIS0216	拉簧螺丝	3	STEPPED SCREW(BXNJ-7G)



序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
18	EPT0309	圆柱销(硬)(Φ3X9)	2	ROUND PIN(Φ3*9)
19	EJB695	轴承695	1	BEARING(695)
20	ESC0410	内六角螺丝(M4X10-12.9级)	2	CAP BOLT(M4*10-12.9)
21	SIS6504-3	密度拉簧(99-7G直径0.7圈数23)	1	PULL SPRING(99-7G-DIA.0.7/TURNS23)
22	BXNJ-C11-XC1117	密度推脚	1	CENTER CAM CONTROL LEVER(BXNJ-7G)
23	BXNJ-C04-SIS0818	密度控制螺丝	1	CONTROL LEVER HOLDER PIN
24	ESC0410	内六角螺丝(M4X10-12.9级)	1	CAP BOLT(M4*10-12.9)
25	EPT0312	圆柱销(硬)(Φ3X12)	1	ROUND PIN(Φ3*12)
26	EJB63ZZ	轴承63ZZ	2	BEARING(63ZZ)
27	SIS0430	销	1	PIN
28	EPT0308	圆柱销(硬)(Φ3X8)	1	ROUND PIN(Φ3*8)
29	ESF0303	内六角紧定螺丝(M3X3-12.9级)	1	SET SCREW(M3*3-12.9)
30	BXNJ-C12-XC1067	后三角座(BXNJ-7G)	1	CAM CONTROL BRACKET-B(BXNJ-7G)
30	BXNJ-C11-XC2167	后三角座(BXNJ-7M)	1	CAM CONTROL BRACKET-B(BXNJ-7G TERRY)
30	BXNJ-C12-XC3167	后三角座(BXNJ-10M)	1	CAM CONTROL BRACKET-B(BXNJ-10G TERRY)

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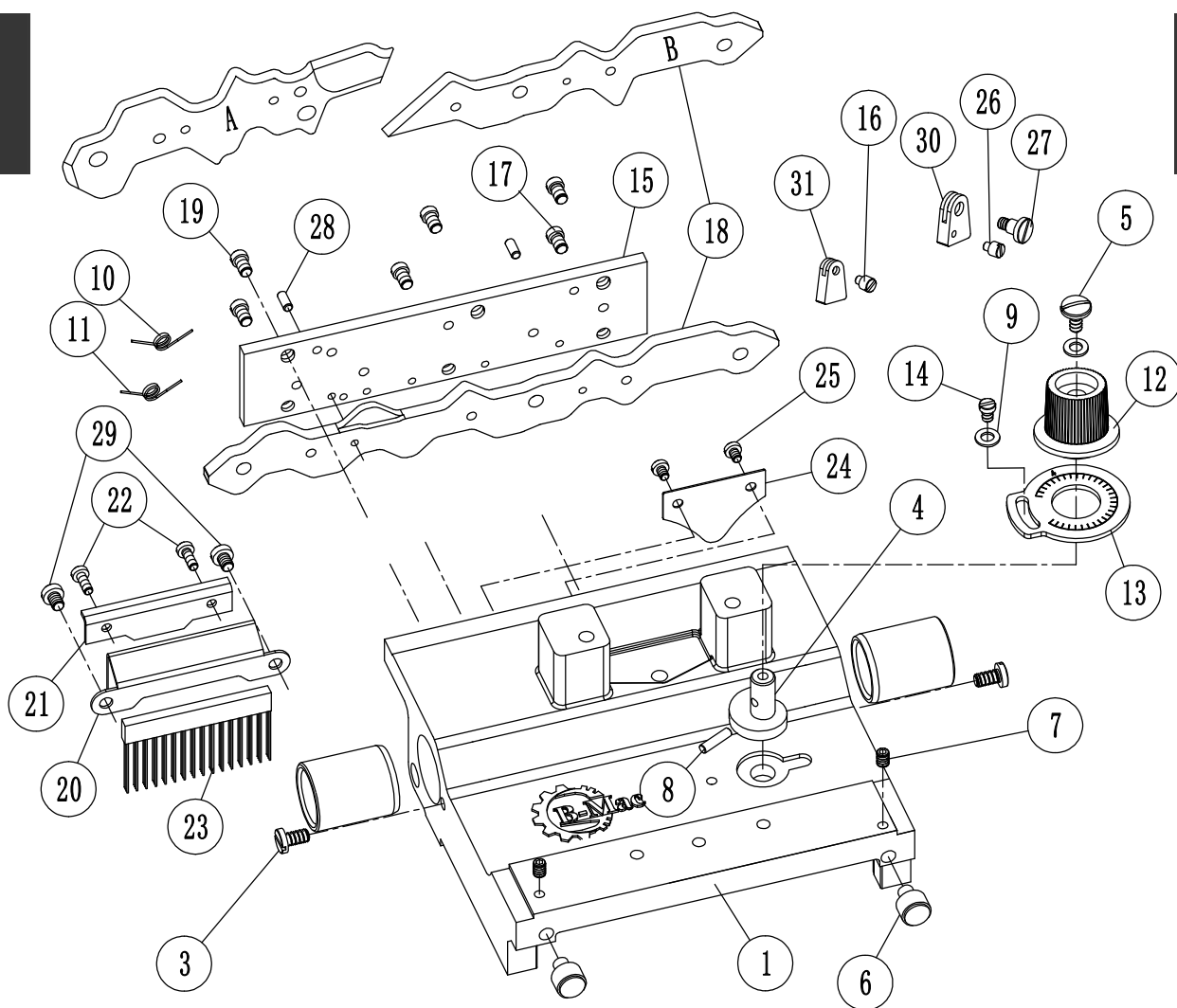
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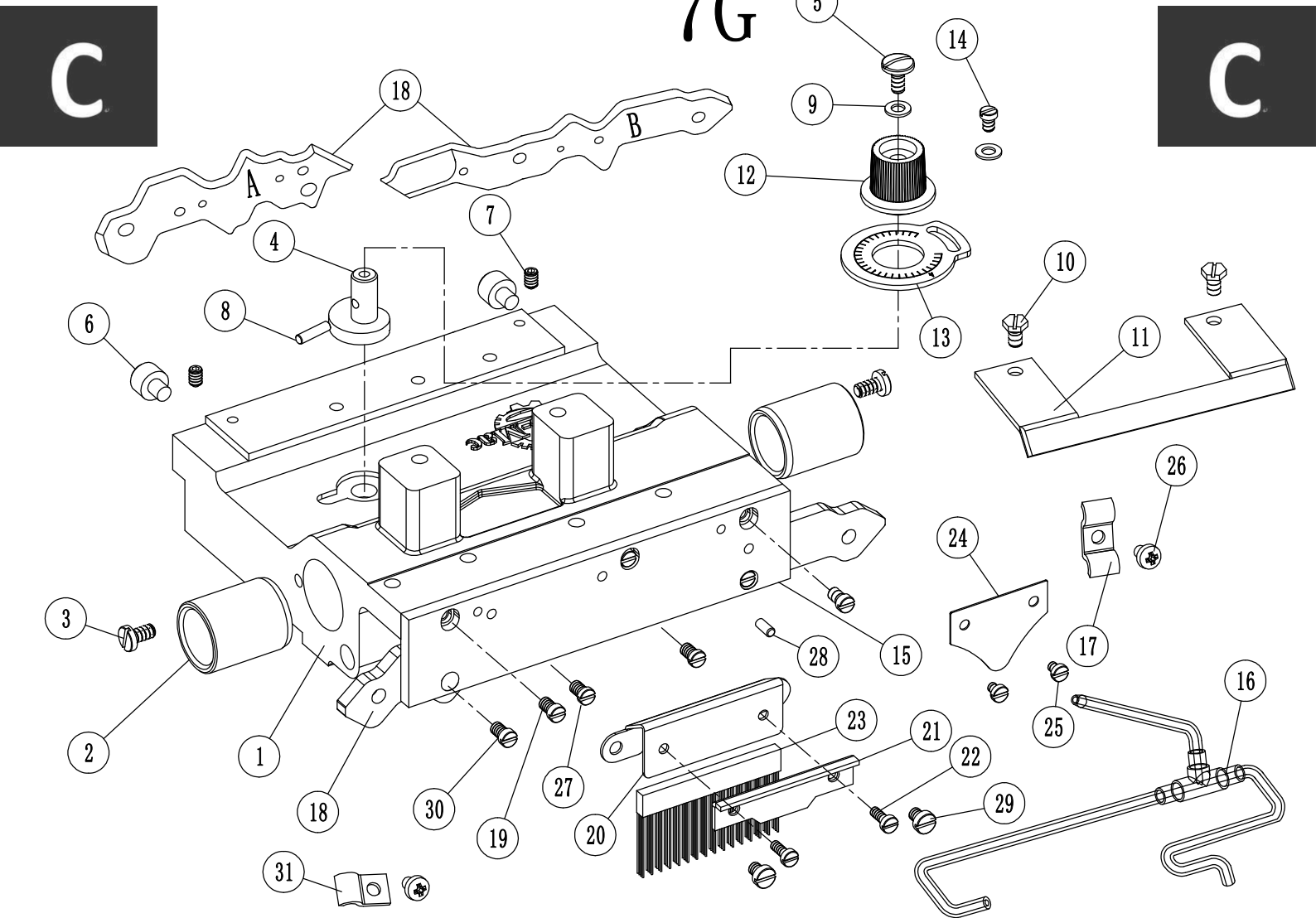
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-C13-XC3128	前机头壳(BXNJ-7G)	1	CARRIAGE COVER-F(BXNJ-7G)
1	BXNJ-C13-XC4128	前机头壳(BXNJ-7M)	1	CARRIAGE COVER-F(BXNJ-7G TERRY)
1	BXNJ-C13-XC5128	前机头壳(BXNJ-7M10M低杆)	1	CARRIAGE COVER-F(BXNJ-7G10G TERRY)
2	EMG1828	铜套	2	OIL-LESS METAL
3	SIS0010	底板螺丝(SM11/64X8X8X2)	2	SCREW(SM11/64*8*8*2)
4	GCC3070I	密度调节凸轮(99-7G)	1	STITCH ADJUSTING CAM(99-7G)
4	BXNJ-C13-XC4070	密度调节凸轮(BXNJ-7M10M)	1	STITCH ADJUSTING CAM(BXNJ-7G10G TERRY)
5	SIS1005I	密度凸轮螺丝	1	SCREW
6	GCC9891I	机头转动组件(99-7G)	4	CARRIAGE ROTATING ASSEMBLY(99-7G)
7	ESF0406	内六角紧定螺丝(M4X6-12.9级)	4	SET SCREW(M4*6-12.9)
8	EPT0312	圆柱销(硬)(Φ3X12)	1	ROUND PIN(Φ3*12)
9	ELH04	平垫(Φ4)	2	FLAT WASHER(Φ4)
10	SIS6200	扭簧(99-7M10M)	2	TORSION SPRING(99-7G TERRY10G TERRY)
11	SIS6420	扭簧(99-7M10M)	2	TORSION SPRING(99-7G TERRY10G TERRY)
12	BXNJ-C05-XC0139	密度旋钮	1	STITCH ADJUSTING KNOB(HIGH TYPE)
13	GCC0071	密度片	1	STITCH CAM DIAL PLATE
14	ESPN0405	十字扁圆头螺钉(M4X5)	1	PAN HEAD SCREW(M4*5)
15	GC1011I	前生克三角底板(99-7G)	1	SINKER CAM SET-F(99-7G)
15	BXNJ-C15-XC2137	前生克三角底板(BXNJ-7M)	1	SINKER CAM SET-F(99-7G TERRY)
15	GDC1013I	前生克三角底板(99-10M)	1	SINKER CAM SET-F(99-10G TERRY)
16	SIS0276	一字螺丝(99-7M10M)	2	SLOTTED SCREW(99-7G TERRY10G TERRY)

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序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
17	SIS04063	一字螺丝(M4X6X5.5X2.5)	3	SLOTTED SCREW(M4*6*5.5*2.5)
18	BXNJ-C13-XC1013	前生克三角(BXNJ-7G)	1	SINKER CAM-F(BXNJ-7G)
18	BXNJ-C13-XC1417	前生克三角A(BXNJ-7M)	1	SINKER CAM-F ABXNJ-7G TERRY)
18	BXNJ-C13-XC1418	前生克三角B(BXNJ-7M)	1	SINKER CAM-F B(BXNJ-7G TERRY)
19	ESC0410	内六角螺丝 (M4X10-12.9级)	3	CAP BOLT(M4*10-12.9)
20	GC0017	毛刷座(99-7G)	1	BRUSH HOLDER(99-7G)
20	GC0017-1	毛刷座(99-7M)	1	BRUSH HOLDER(99-7G TERRY)
21	GC0018	毛刷夹片	1	BRUSH PRESSER
22	SIS03081	一字螺丝(M3X8X5.5X2)	2	COMBO HEAD SCREW(M3*8*5.5*2)
23	EHH5025-2	毛刷(99-7G白色)	1	BRUSH(99-7G-WHITE)
24	GC0015	护针片(99-7G)	1	FABRIC PRESSER(99-7G)
24	GC0154	护针片(99-10G)	1	FABRIC PRESSER(99-10G)
25	SIS03041	一字螺丝(M3X4X5.5X1.8)	2	SLOTTED SCREW(M3*4*5.5*1.8)
26	SIS0294	轴位螺丝(99-7M10M)	2	STEPPED SCREW(99-7G TERRY10G TERRY)
27	SIS1110	轴位螺钉(99-7M10M)	2	STEPPED SCREW(99-7G TERRY10G TERRY)
28	EPT0307	圆柱销(硬)(Φ3X7)	2	ROUND PIN(Φ3*7)
29	SIS04052	一字螺丝(M4X5X7X2.5)	2	SLOTTED SCREW(M4*5*7*2.5)
30	GC1416	大活络头(99-7M)	2	SWIVEL HEAD(99-7G TERRY)
30	GDC0017	大活络头(99-10M)	2	SWIVEL HEAD(99-10G TERRY)
31	BXNJ-C13-XC1421	小活络头(BXNJ-7M)	2	SWIVEL HEAD(99-7G TERRY)
31	GDC0018	小活络头(99-10M)	2	SWIVEL HEAD(99-10G TERRY)

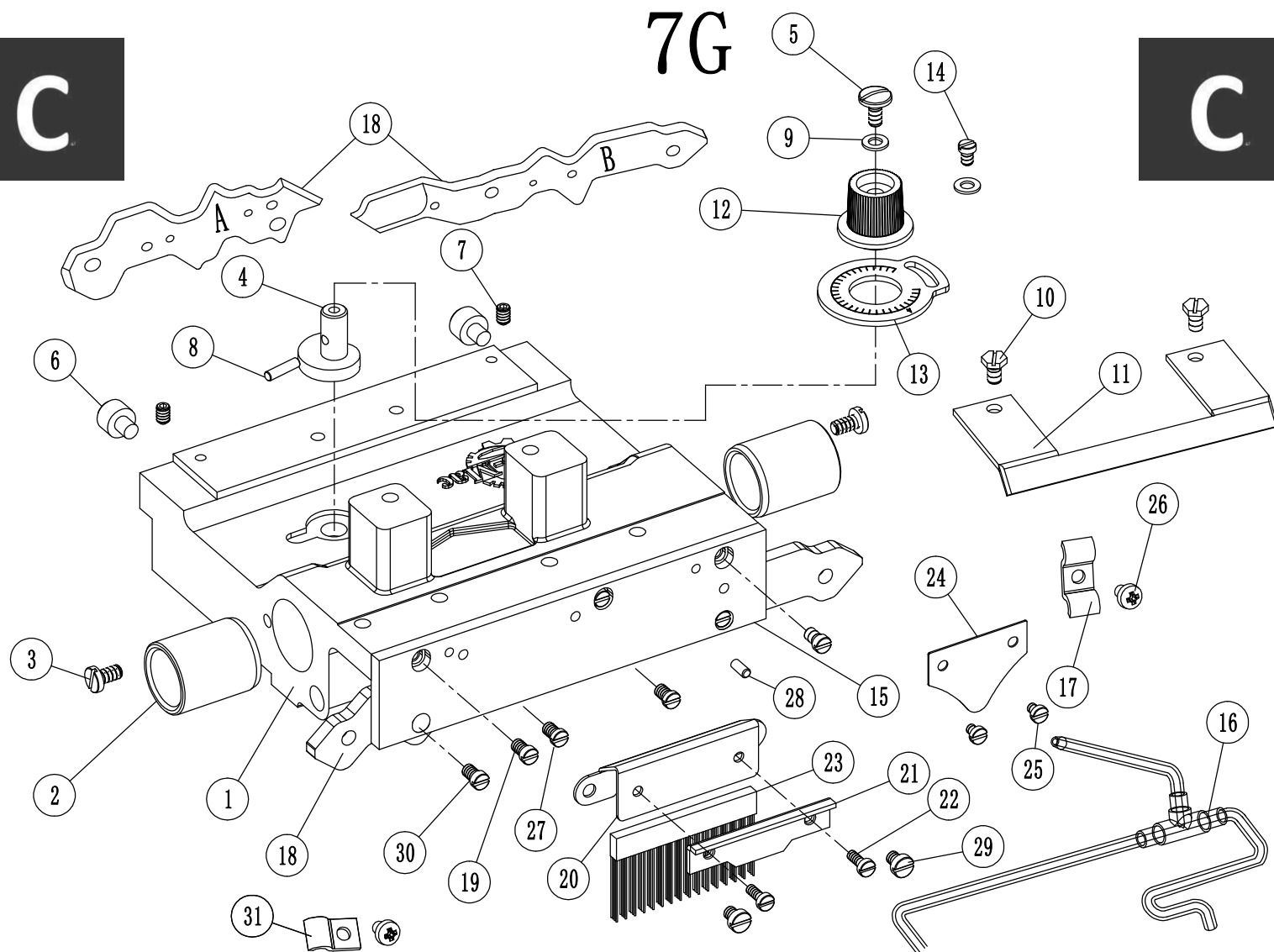


序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
1	BXNJ-C14-XC3148	后机头壳(BXNJ-7G)	1	CARRIAGE COVER-B(BXNJ-7G)
1	BXNJ-C14-XC4129	后机头壳(BXNJ-7M10M)	1	CARRIAGE COVER-B(BXNJ-7G10G TERRY)
2	EMG1828	铜套	2	OIL-LESS METAL
3	SIS0010	底板螺丝(SM11/64X8X8X2)	2	SCREW(SM11/64*8*8*2)
4	GCC3070I	密度调节凸轮(99-7G)	1	STITCH ADJUSTING CAM(99-7G)
5	SIS1005I	密度凸轮螺丝	1	SCREW
5	BXNJ-C13-XC4070	密度凸轮螺丝(BXNJ-7M10M)	1	SCREW(BXNJ-7G10G TERRY)
6	GCC9891I	机头转动组件(99-7G)	4	CARRIAGE ROTATING ASSEMBLY(99-7G)
7	ESF0406	内六角紧定螺丝(M4X6-12.9级)	4	SET SCREW(M4*6-12.9)
8	EPT0312	圆柱销(硬)(Φ3X12)	1	ROUND PIN(Φ3*12)
9	ELH04	平垫(Φ4)	2	FLAT WASHER(Φ4)
10	SIS0081	六角螺丝	2	HEX HEAD SCREW
11	GCC0143	导向板(99-10IV13G15G18G21G)	1	CARRIAGE GUIDE(99-10IV13G15G18G21G)
12	BXNJ-C05-XC0139	密度旋钮	1	STITCH ADJUSTING KNOB(HIGH TYPE)
13	GCC0071	密度片	1	STITCH CAM DIAL PLATE
14	ESPN0405	十字扁圆头螺钉(M4X5)	1	PAN HEAD SCREW(M4*5)
15	BXNJ-C14-XC1012	后生克三角底板(BXNJ-7G)	1	SINKER CAM SET-B(BXNJ-7G)

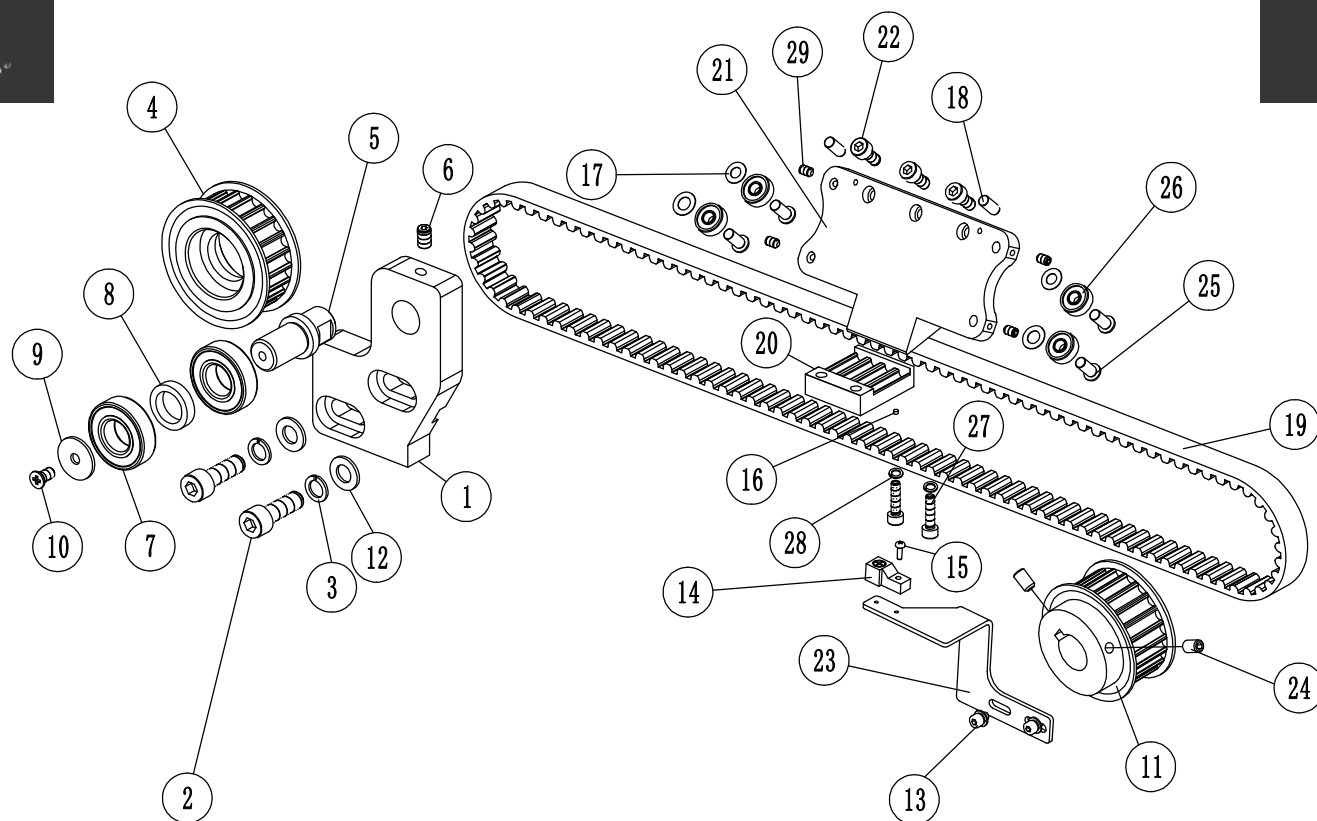
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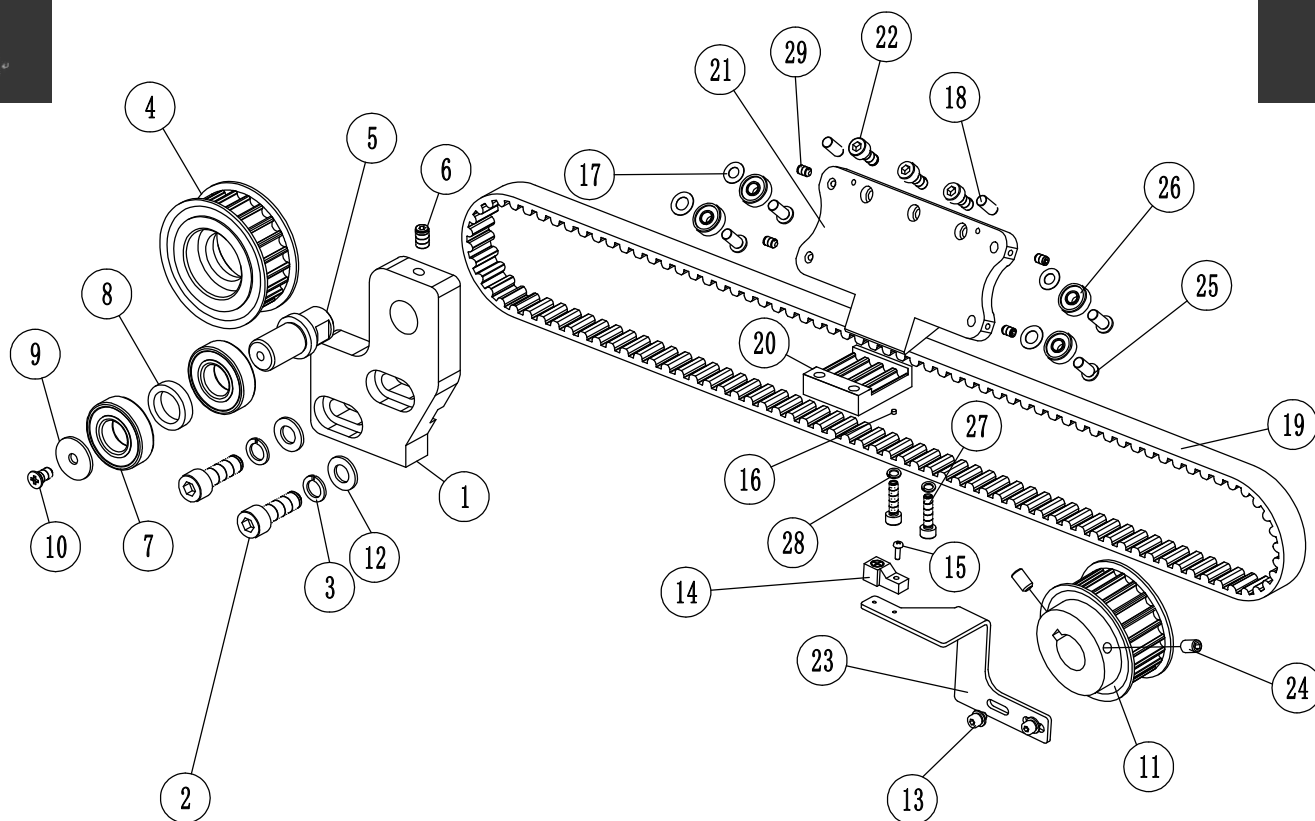
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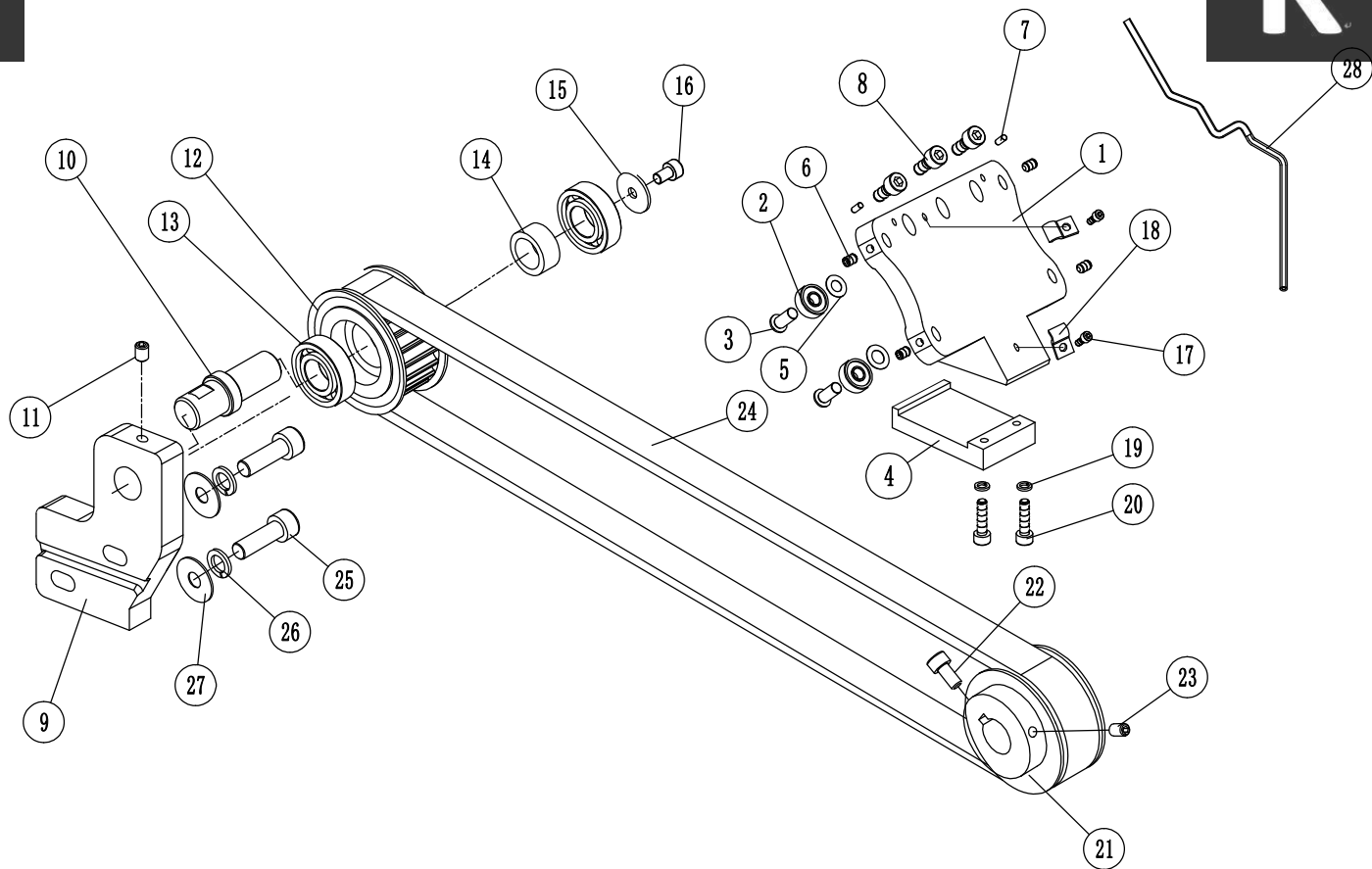
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
16	GCC3079I	后机头上气管	1	AIR PIPE(STANDARD)
16	BXNJ-C06-XC0926	后机头上气管 (BXNJ-7M10M)	1	AIR PIPE(STANDARD)(BXNJ-7G10G TERRY)
17	GB0121	气管压片长	1	AIR PIPE SET PLATE(BXTH)
18	BXNJ-C14-XC1014	后生克三角(BXNJ-7G)	1	SINKER CAM-B(BXNJ-7G)
18	BXNJ-C14-XC1419	后生克三角A(BXNJ-7M)	1	SINKER CAM-B A(BXNJ-7G TERRY)
18	BXNJ-C14-XC1420	后生克三角B(BXNJ-7M)	1	SINKER CAM-B B(BXNJ-7G TERRY)
19	ESC0410	内六角螺丝 (M4X10-12.9级)	3	CAP BOLT(M4*10-12.9)
20	GC0017	毛刷座(99-7G)	1	BRUSH HOLDER(99-7G)
20	GC0017-1	毛刷座(99-7M)	1	BRUSH HOLDER(99-7G TERRY)
21	GC0018	毛刷夹片	1	BRUSH PRESSER
22	SIS03081	一字螺丝(M3X8X5.5X2)	2	COMBO HEAD SCREW(M3*8*5.5*2)
23	EHH5025-2	毛刷(99-7G白色)	1	BRUSH(99-7G-WHITE)
24	GC0015	护针片(99-7G)	1	FABRIC PRESSER(99-7G)
24	GC0154	护针片(99-10G)	1	FABRIC PRESSER(99-10G)
25	SIS03041	一字螺丝(M3X4X5.5X1.8)	2	SLOTTED SCREW(M3*4*5.5*1.8)
26	ESN0406	十字螺丝(M4X6)	2	PHILLIPS SCREW(M4*6)
27	SIS04061	一字螺丝(M4X6X5.5X1.8)	2	SLOTTED SCREW(M4*6*5.5*2)
28	EPT0307	圆柱销(硬)(Φ3X7)	2	ROUND PIN(Φ3*7)
29	SIS04052	一字螺丝(M4X5X7X2.5)	2	SLOTTED SCREW(M4*5*7*2.5)
30	SIS04063	一字螺丝(M4X6X5.5X2.5)	3	SLOTTED SCREW(M4*6*5.5*2.5)



序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-K01-XK5204	前左同步轮座	1	DRUM TIMING PULLEY SET-F/L
2	ESC0830	内六角螺丝 (M8*30-8.8级)	2	CAP BOLT(M8*30-8.8)
3	ELS08	弹垫(Φ8)	2	WASHER(Φ8)
4	HM8223I	后左同步轮	1	TIMING PULLEY-B/L
5	BXNJ-K01-XK5205	前后支撑螺柱	1	SUPPORT STUD
6	ESF0610	内六角紧定螺丝(M6X10-12.9级)	1	SET SCREW(M6*10-12.9)
7	EJB6002	轴承6002	2	BEARING(6002)
8	GCB6552I	垫圈一	1	WASHER
9	SIS0520I	垫片(20X5.1X1.5)	1	WASHER(20*5.1*1.5)
10	EPN0510	十字平头螺丝(M5X10)(头部φ7.6)	1	FLAT HEAD SCREW(M5*10(HEADφ7.6))
11	BXNJ-K04-HM8225	主电机同步轮	1	MAIN MOTOR TIMING PULLEY
12	ELH08	平垫(Φ8)	2	FLAT WASHER(Φ8)
13	SESC0410	内六角三件套螺丝('M4*10)	2	3-PIECE SCREW(M4*10)
14	SDT-105	磁感应器	1	MAGNETIC SENSOR
15	ESN02508	十字螺丝 (M2.5X8)	1	PHILLIPS SCREW(M2.5*8)
16	CT0602	磁铁	1	MAGNET(1.9-2.0)
17	ELHB061102	补偿垫片(6*11*0.2)	4	ADJUSTING WASHER(6*11*0.2)
18	EPT0414	圆柱销 (硬) Φ4*14	2	ROUND PIN(Φ4*14)
19	BXNJ-K01-8M201312	前后同步带	1	TIMING BELT
20	BXNJ-K01-XK0012	前同步带压板8M	1	TIMING BELT SET PLATE
21	BXNJ-K01-XK9922	前后机头连接片	1	CARRIAGE LINK
21	BXNJ-K01-XK1924	前后机头连接片 (BXNJ-7G7M10I	1	CARRIAGE LINK(BXNJ-7G)
21	BXNJ-K01-XK9921	前后机头连接片 (菠萝纹)	1	CARRIAGE LINK(PINE PATT)



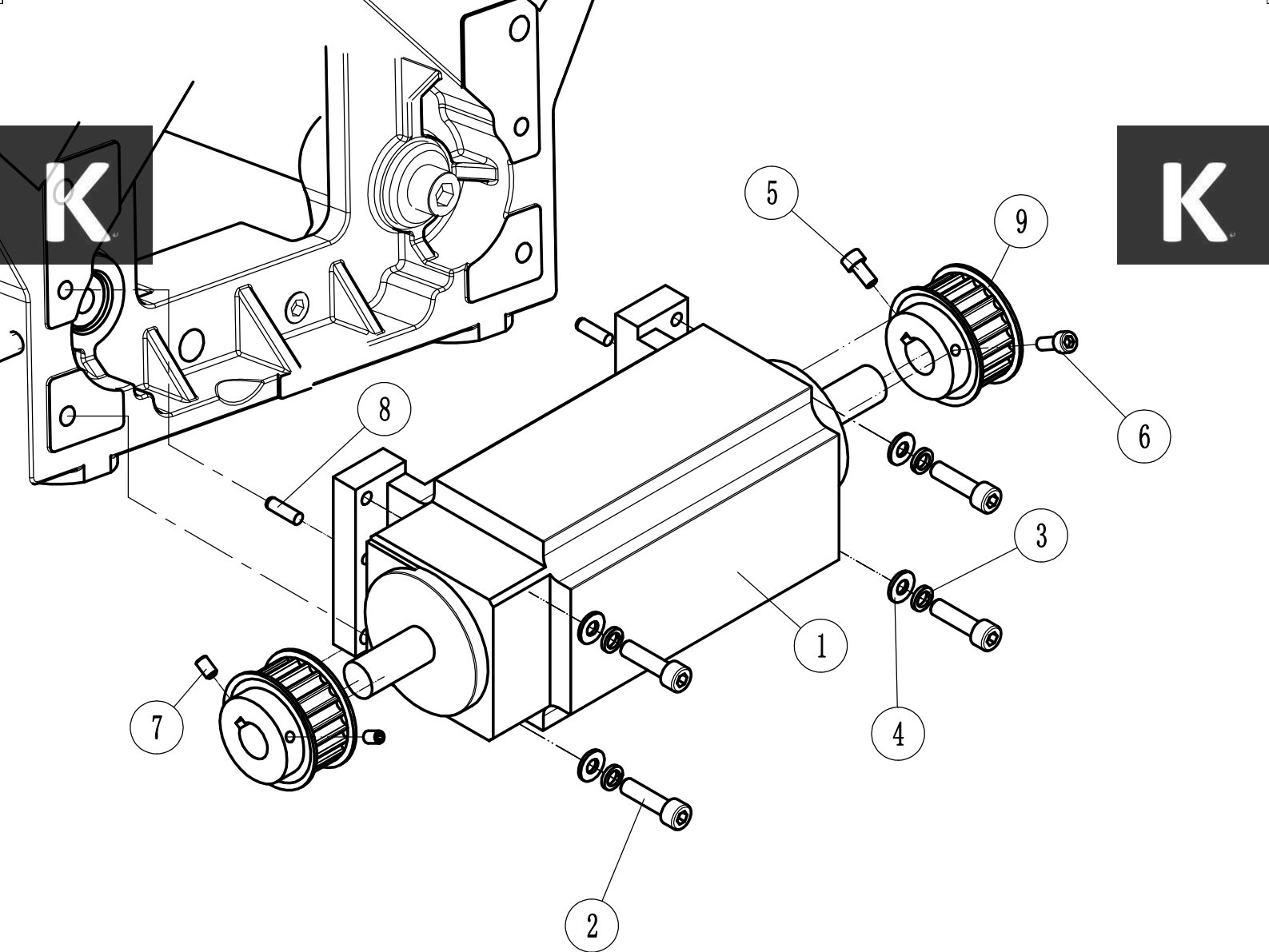
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
22	ESC0514	内六角螺丝(M5X14-12.9级)	3	CAP BOLT(M5*14)
23	BXNJ-K01-XK4101	机头零位信号板	1	CARRIAGE HOME SIGNAL PLATE
24	ESF0610	内六角紧定螺丝(M6X10-12.9级)	2	SET SCREW(M6*10-12.9)
25	BXNJ-K01-SIS9925	轴销	4	PIN WITH HEAD
26	EJB606	轴承606	4	BEARING(606)
27	ESC0414	内六角螺丝(M4X14-12.9级)	2	CAP BOLT(M4*14-12.9)
28	ELS04	弹垫Φ4	2	WASHER(Φ4)
29	ESF0406	内六角紧定螺丝 (M4*6-12.9级)	4	SET SCREW(M4*6-12.9)



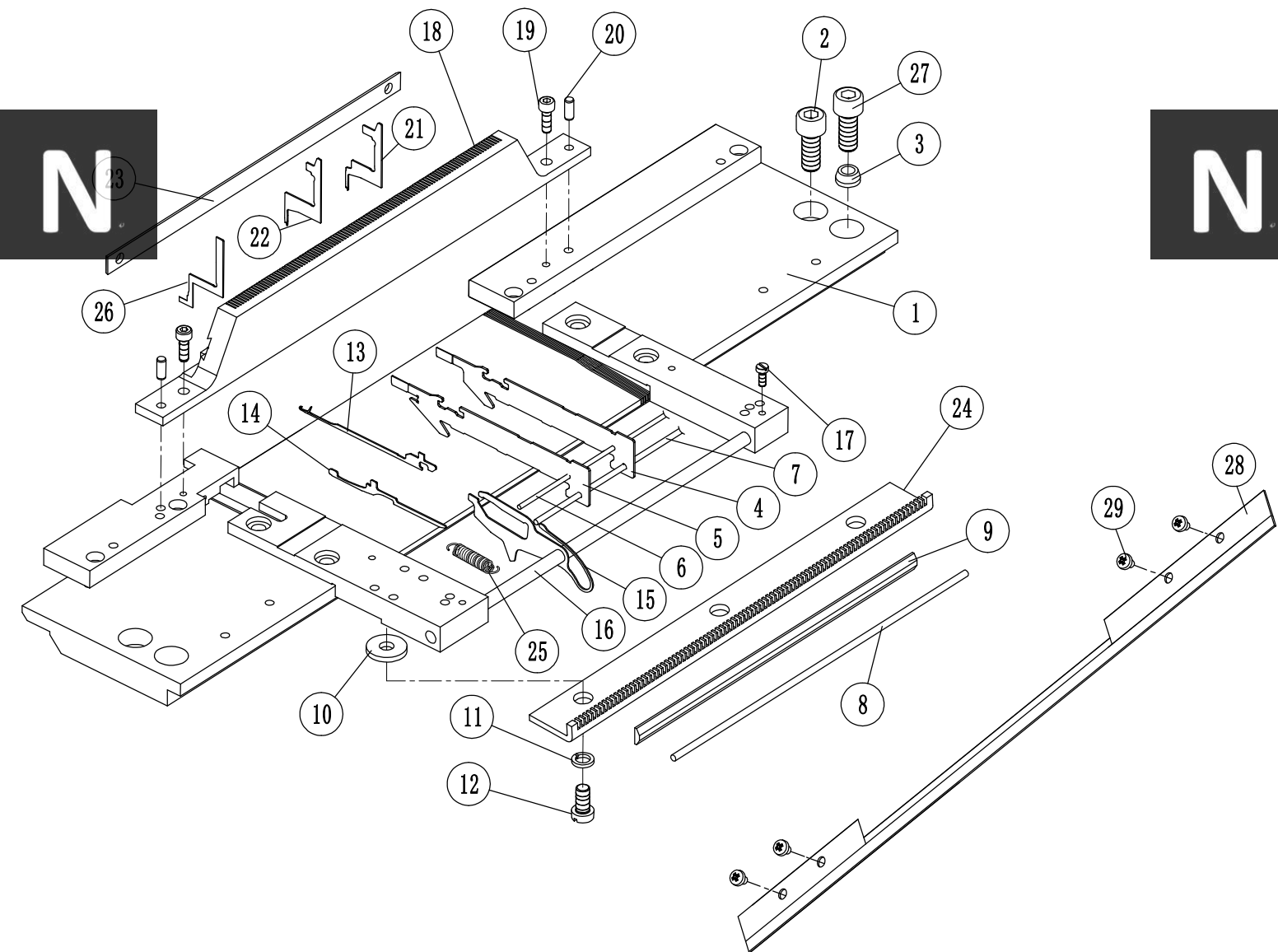
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-K01-XK9922	前后机头连接片	1	CARRIAGE LINK
1	BXNJ-K01-XK1924	前后机头连接片(BXNJ-7G7M10M)	1	CARRIAGE LINK(BXNJ-7G10G TERRY)
1	BXNJ-K01-XK9922	前后机头连接片 (菠萝纹)	1	CARRIAGE LINK(PINE PATT)
2	EJB606	轴承606	4	BEARING(606)
3	BXNJ-K01-SIS9925	轴销	4	PIN WITH HEAD
4	BXNJ-K01-XK0012	前同步带压板8M	1	TIMING BELT SET PLATE
5	ELHB061102	补偿垫片(6*11*0.2)	4	ADJUSTING WASHER(6*11*0.2)
6	ESF0406	内六角紧定螺丝 (M4*6-12.9级)	4	SET SCREW(M4*6-12.9)
7	EPT0414	圆柱销 (硬) Φ4*14	2	ROUND PIN(Φ4*14)
8	ESC0514	内六角螺丝(M5X14-12.9级)	3	CAP BOLT(M5*14)
9	BXNJ-K03-XK5202	后左同步轮座	1	DRUM TIMING PULLEY SET-B/L
10	BXNJ-K01-XK5205	前后支撑螺柱	1	SUPPORT STUD
11	ESF0610	内六角紧定螺丝(M6X10-12.9级)	1	SET SCREW(M6*10-12.9)
12	HM8223I	后左同步轮	1	TIMING PULLEY-B/L
13	EJB6002	轴承6002	2	BEARING(6002)
14	GCB6553I	垫圈二	1	WASHER
15	SIS0520I	垫片(20X5.1X1.5)	1	WASHER(20*5.1*1.5)
16	EPN0510	十字平头螺丝(M5X10)(头部φ7.6)	1	FLAT HEAD SCREW(M5*10(HEADφ7.6))
17	ESC0406	内六角螺丝(M4X6-12.9级)	2	CAP BOLT(M4*6-12.9)
18	GCC3079I	后机头上气管	2	AIR PIPE(STANDARD)
19	ELS04	弹垫Φ4	2	WASHER(Φ4)



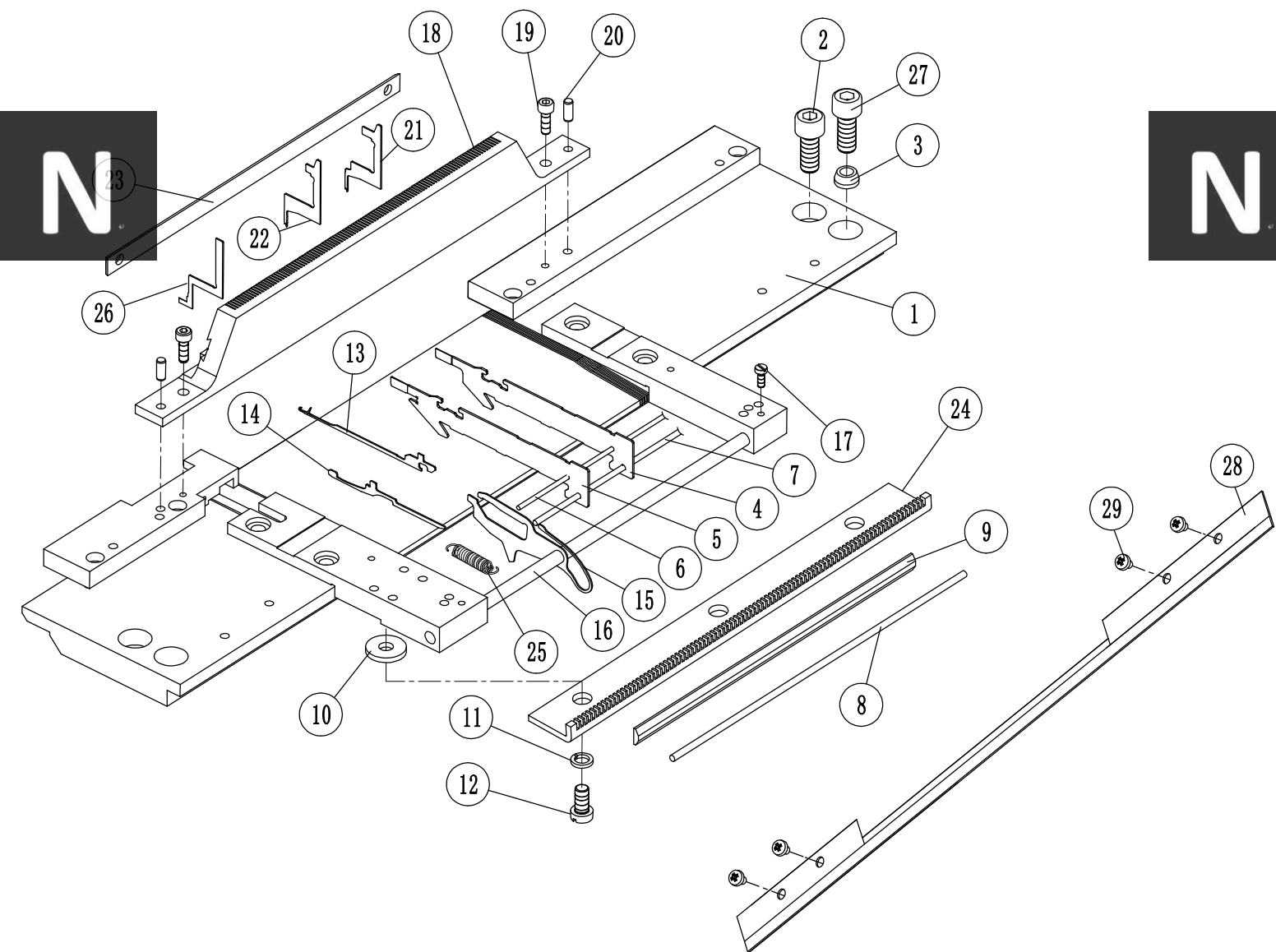
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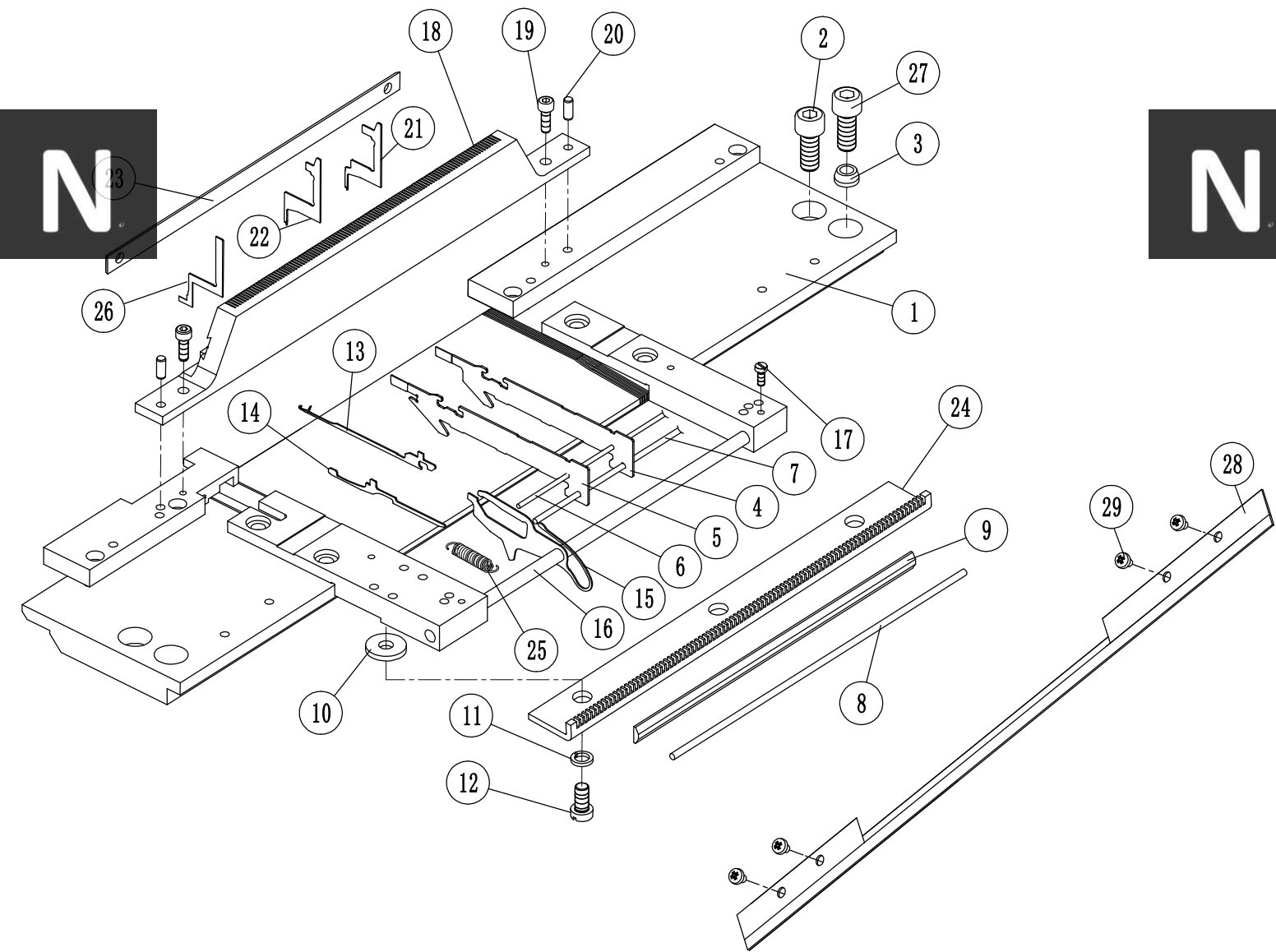
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
1	BXNJ-K04-SSF0610	主电机	1	MAIN MOTOR
2	ESC0830	内六角螺丝(M8X30-8.8级)	4	CAP BOLT(M8*30-8.8)
3	ELS08	弹垫(Φ8)	4	WASHER(Φ8)
4	ELH08	平垫(Φ8)	4	FLAT WASHER(Φ8)
5	ESC0612	内六角螺丝(M6X12-12.9级)	1	CAP BOLT(M6*12-12.9)
6	ESC0616	内六角螺丝(M6X16-12.9级)	1	CAP BOLT(M6*16-12.9)
7	ESF0610	内六角紧定螺丝	2	SET SCREW(M6*10-12.9)
8	EPT0620	硬销φ6×20	2	ROUND PIN(Φ6*20)
9	BXNJ-K04-HM8225	主电机同步轮	2	MAIN MOTOR TIMING PULLEY



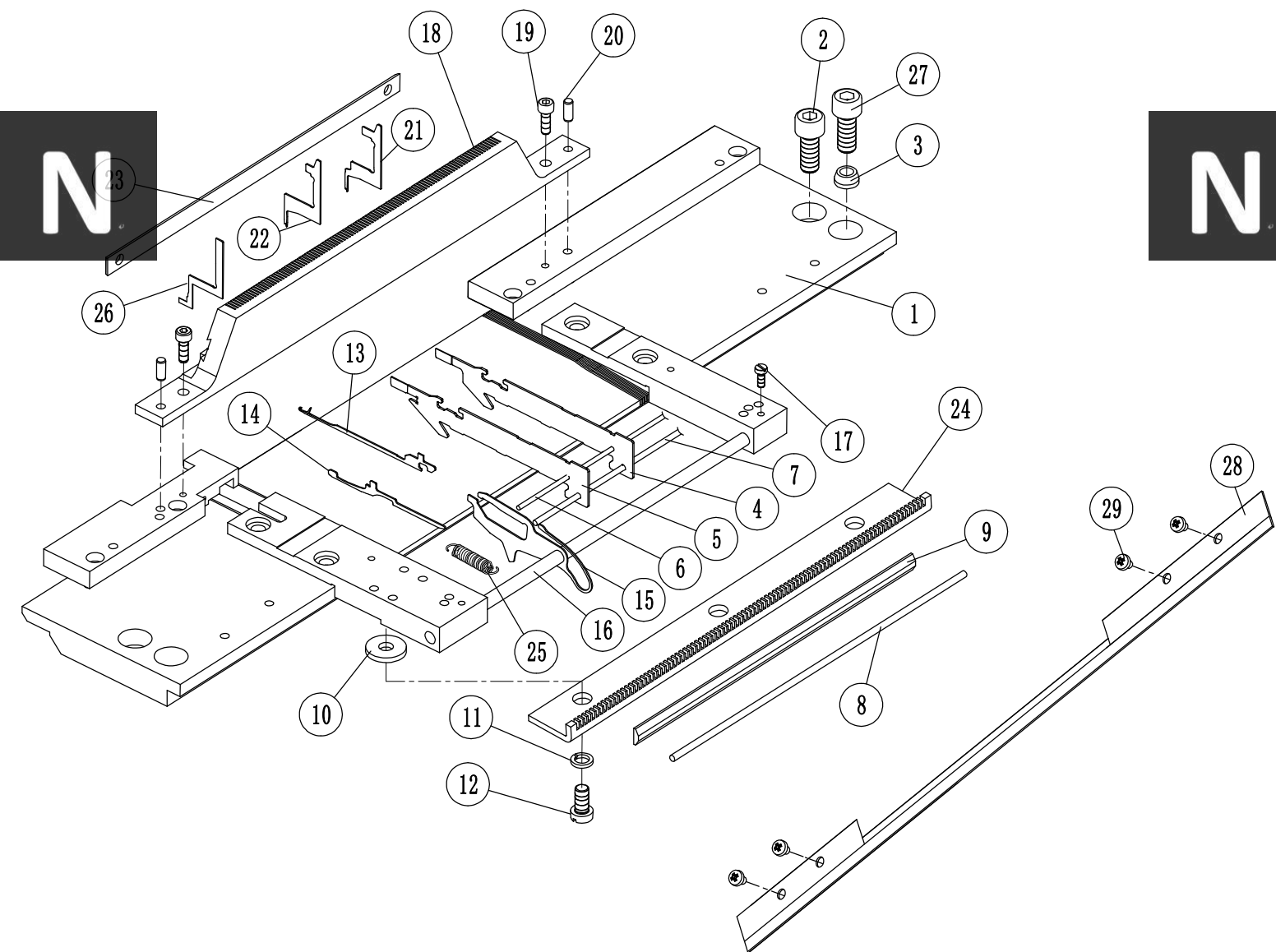
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-N01-XN0001	前针板(BXNJ-7G)	1	NEEDLE BED-F(BXNJ-7G)
1	BXNJ-N01-XN2466	前针板(BXNJ-7M)	1	NEEDLE BED-F(BXNJ-7G TERRY)
1	BXNJ-N01-XN3568	前针板(BXNJ-10IV)	1	NEEDLE BED-F(BXNJ-10IV)
1	BXNJ-N01-XN1004	前针板(BXNJ-10M)	1	NEEDLE BED-F(BXNJ-10G TERRY)
1	BXNJ-N01-XN4074	前针板(BXNJ-13G)	1	NEEDLE BED-F(BXNJ-13G)
1	BXNJ-N01-XN1303	前针板(BXNJ-13M)	1	NEEDLE BED-F(BXNJ-13G TERRY)
1	BXNJ-N01-XN4097	前针板(BXNJ-15G)	1	NEEDLE BED-F(BXNJ-15G)
1	BXNJ-N01-XN4811	前针板(BXNJ-18G)	1	NEEDLE BED-F(BXNJ-18G)
1	BXNJ-N01-XN02112	前针板(BXNJ-21G)	1	NEEDLE BED-F(BXNJ-21G)
1	BXNJ-N01-XN02401	前针板(BXNJ-24G)	1	NEEDLE BED-F(BXNJ-24G)
2	ESC0820	内六角螺丝(M8X20-8.8级)	2	CAP BOLT(M8*20-8.8)
3	BXNJ-N01-XN1156	定位套	2	LOCATING SLEEVE
4	GCN0083	钢皮(99-15G)	198	NEEDLE PLATE(99-15G)
4	GCN02121I	钢皮(99-21G)	302	NEEDLE PLATE(99-21G)
4	GCN1066	钢皮(99-13G)	168	NEEDLE PLATE(99-13G)
4	GCN1560	钢皮(99-10IV)	126	NEEDLE PLATE(99-10IV)
4	GCN1801	钢皮(99-18G)	236	NEEDLE PLATE(99-18G)
4	GMN1305	钢皮 (99-13M)	170	NEEDLE PLATE(99-13G TERRY)
4	GN0003	钢皮(99-7G)	82	NEEDLE PLATE(99-7G)
4	GN0804I	钢皮(99-8G)	88	NEEDLE PLATE(99-8G)
4	GCN02413I	钢皮(99-24G)	344	NEEDLE PLATE(99-24G)
5	GCN0084	带勾钢皮(99-15G)	12	HOOKEED NEEDLE PLATE(99-15G)



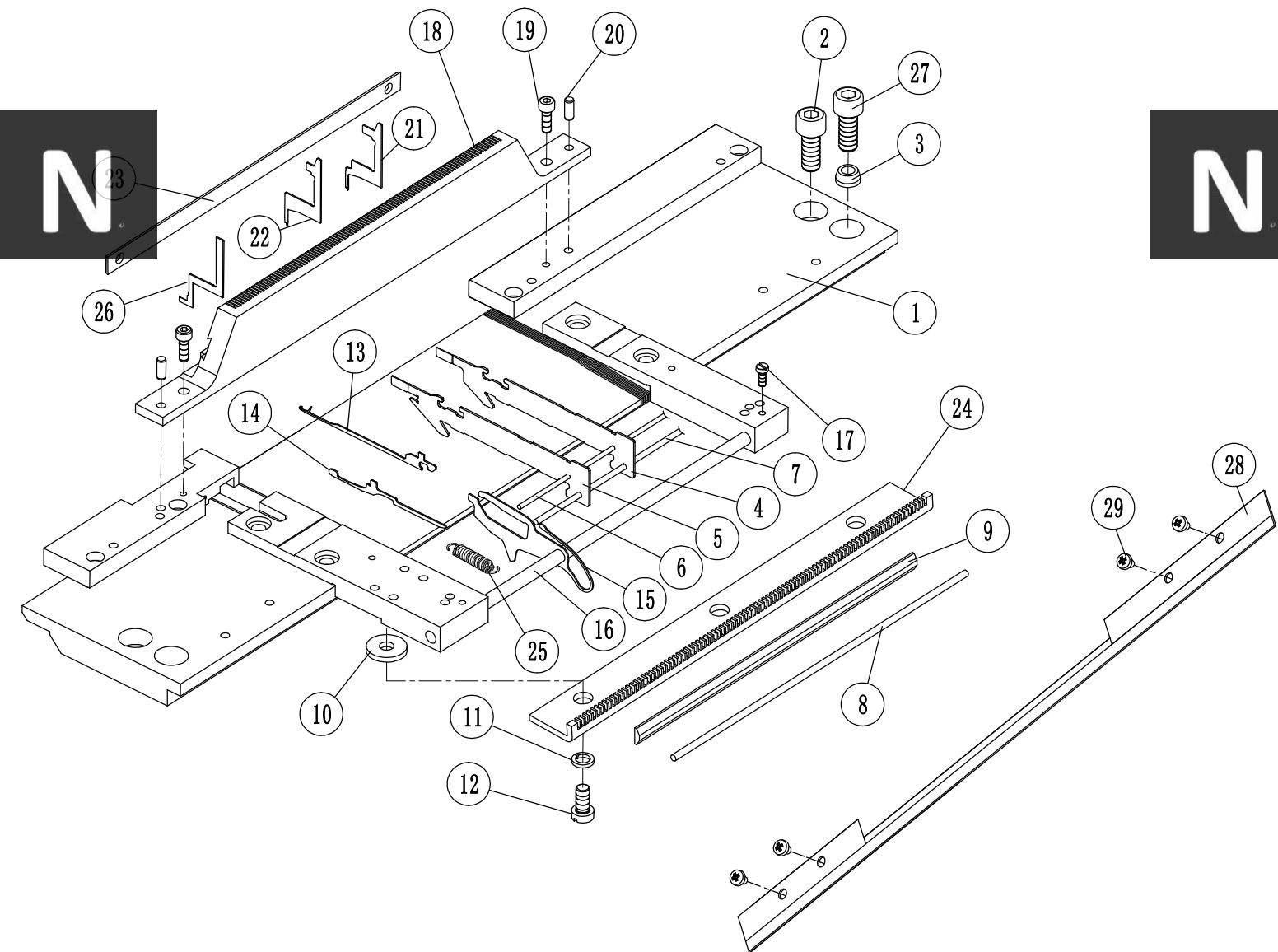
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
5	GCN02122I	带勾钢皮(99-21G)	12	HOOKED NEEDLE PLATE(99-21G)
5	GCN1067	带勾钢皮(99-13G)	12	HOOKED NEEDLE PLATE(99-13G)
5	GCN1561	带勾钢皮(99-10IV)	12	HOOKED NEEDLE PLATE(99-10IV)
5	GCN1802	带勾钢皮(99-18G)	12	HOOKED NEEDLE PLATE(99-18G)
5	GMN1306	带钩钢皮 (99-13M)	12	HOOKED NEEDLE PLATE(99-13G TERRY)
5	GN0004	带勾钢皮(99-7G)	12	HOOKED NEEDLE PLATE(99-7G)
5	GN0004-1	带勾钢皮(99-7G)	12	HOOKED NEEDLE PLATE(99-7G TERRY)
5	GN0805I	带勾钢皮(99-8G)	12	HOOKED NEEDLE PLATE(99-8G)
5	GCN02414I	带勾钢皮(99-24G)	12	HOOKED NEEDLE PLATE(99-24G)
6	GCN0125	钢皮芯轴二(99-18G)(Φ2X174)	2	MANDREL(Φ2*174)
6	GCN0125-1	钢皮芯轴二(99-18G-133/21G)(Φ2X189.5)	2	MANDREL(Φ2*189.5)
6	GCN0194	钢皮芯轴二(99-15G)(Φ2X179)	2	MANDREL(Φ2*179)
6	GCN0194-1	钢皮芯轴二(99-15G-113)(Φ2X196.5)	2	MANDREL(Φ2*196.5)
6	GCN1094	钢皮芯轴二(99-13G)(Φ2X180.5)	2	MANDREL(Φ2*181)
6	GCN1094-1	钢皮芯轴二(99-13G-98)(Φ2X199)	2	MANDREL(Φ2*199)
6	GCN1094-2	钢皮芯轴二(99-13G-113)(Φ2×255)	2	MANDREL(Φ2*255)
6	GCN1591	钢皮芯轴二(99-10IV)(Φ2X176)	2	MANDREL(Φ2*176)
6	GCN1591-1	钢皮芯轴二(99-10IV-73)(Φ2X188.5)	2	MANDREL(Φ2*188.5)
6	GN0051	钢皮芯轴二(99-7G)(Φ2X160)	2	MANDREL(Φ2*160)
6	GN1468	钢皮芯轴二(99-7G-58)(Φ2X200.5)	2	MANDREL(Φ2*200.5)
6	GN2468	钢皮芯轴二(99-7G-63)(Φ2X217.5)	2	MANDREL(Φ2*217.5)



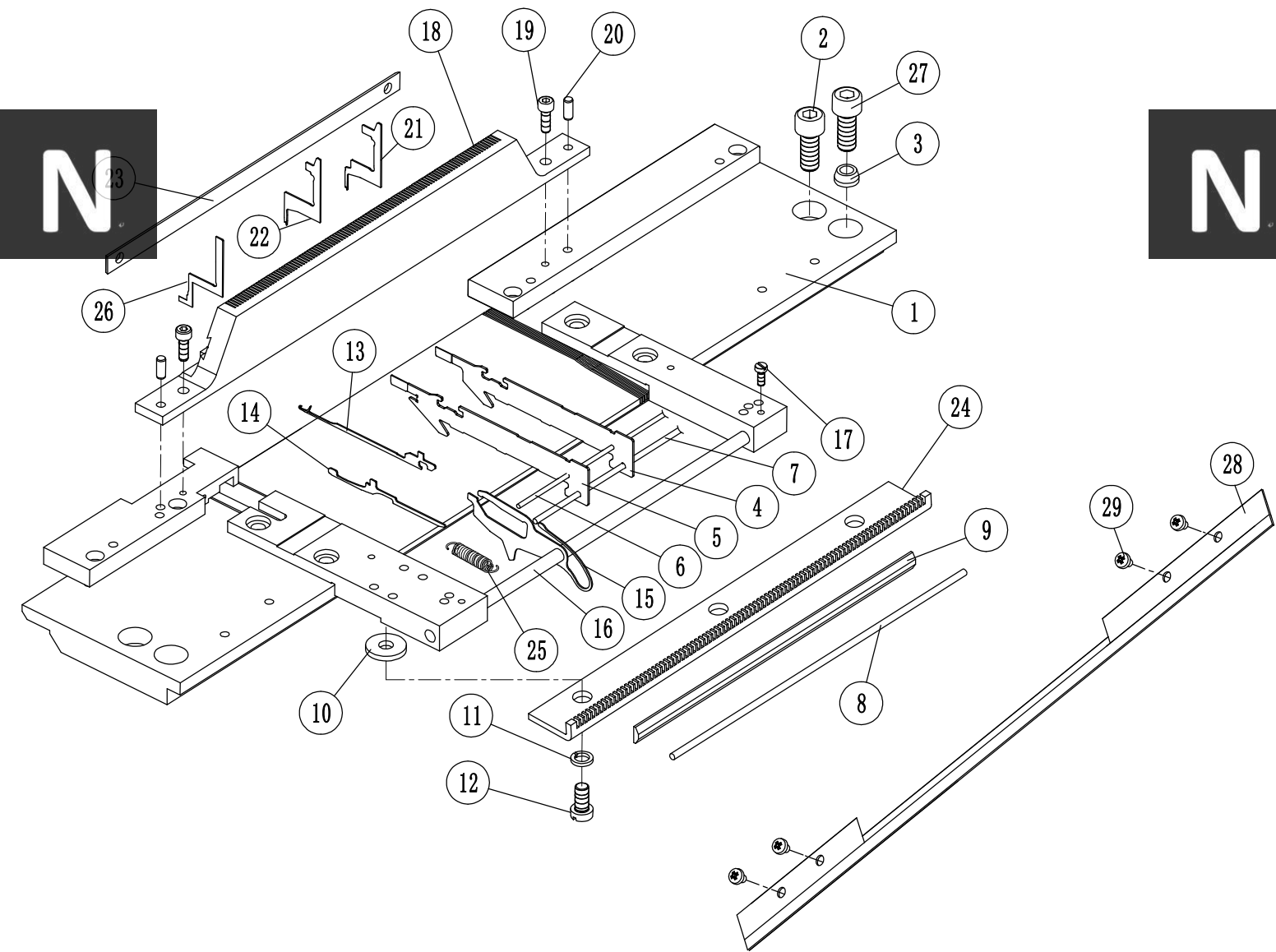
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
7	GN0007	钢皮芯轴(99-7G)(Φ2.5X185)	2	MANDREL(Φ2.5*185)
7	GN1546	钢皮芯轴(99-普通10IV13G15G18G)(Φ2.5X210)	2	MANDREL(Φ2.5*210)
7	GN1546-1	钢皮芯轴(99-特大码10IV13G15G18G21G)(Φ2.5X230)	2	MANDREL-XL(Φ2.5*230)
7	GN1546-2	钢皮芯轴(99-10M)(Φ2.5X220)	2	MANDREL(99-10G TERRY(Φ2.5*220))
7	GN1546-3	钢皮芯轴(Φ2.6X210)	2	MANDREL(Φ2.6*210)
7	GN1546-4	钢皮芯轴(99-7G-63)(Φ2.5X250)	2	MANDREL(Φ2.5*250)
8	GN0008	钢皮压紧条(99-7G)(Φ3X168)	2	WEDGE PRESS STRIP(Φ3*168)
8	GN1055	钢皮压紧条(99-普通10IV13G15G18G)(Φ3X186)	2	WEDGE PRESS STRIP(Φ3*186)
8	GN1055-1	钢皮压紧条(99-特大码10IV13G15G18G21G)(Φ3X205)	2	WEDGE PRESS STRIP(Φ3*205)
8	GN1055-2	钢皮压紧条(Φ3.2X186)	2	WEDGE PRESS STRIP(Φ3.2*186)
8	GN1055-3	钢皮压紧条(Φ3X191)	2	WEDGE PRESS STRIP(φ3*191)
8	GN1055-4	钢皮压紧条(99-7G-63)(Φ3*230)	2	WEDGE PRESS STRIP(Φ3*230)
8	GN1055-5	钢皮压紧条(99-13G-113)(Φ3×255)	2	WEDGE PRESS STRIP(Φ3×255)
9	GN0009	压紧条(99-7G)	2	PRESS BAR(99-7G/L=165)
9	GN0009-1	压紧条(99-7G-63)	2	PRESS BAR(99-7G-63/L=230)
9	GN1056	压紧条(99-普通10IV13G15G18G)	2	PRESS BAR(L=185)
9	GN1056-1	压紧条(99-特大码10IV13G15G18G21G)	2	PRESS BAR(XL/L=212)
9	GN1056-2	压紧条(99-13G-113)	2	PRESS BAR(99-13G-113/L=255)
10	SIS0507	垫片	6	WASHER
11	ELS06	弹垫(Φ6)	3	WASHER(Φ6)
12	SIS0610-1	一字螺丝(M6X10X9.5X1.9)	3	SLOTTED SCREW(M6*10*9.5*1.9)
13	GCN00071	高勾针(99-15G)		HIGH NEEDLE(99-15G)
13	GCN02125I	高勾针(99-21G)		HIGH NEEDLE(99-21G)



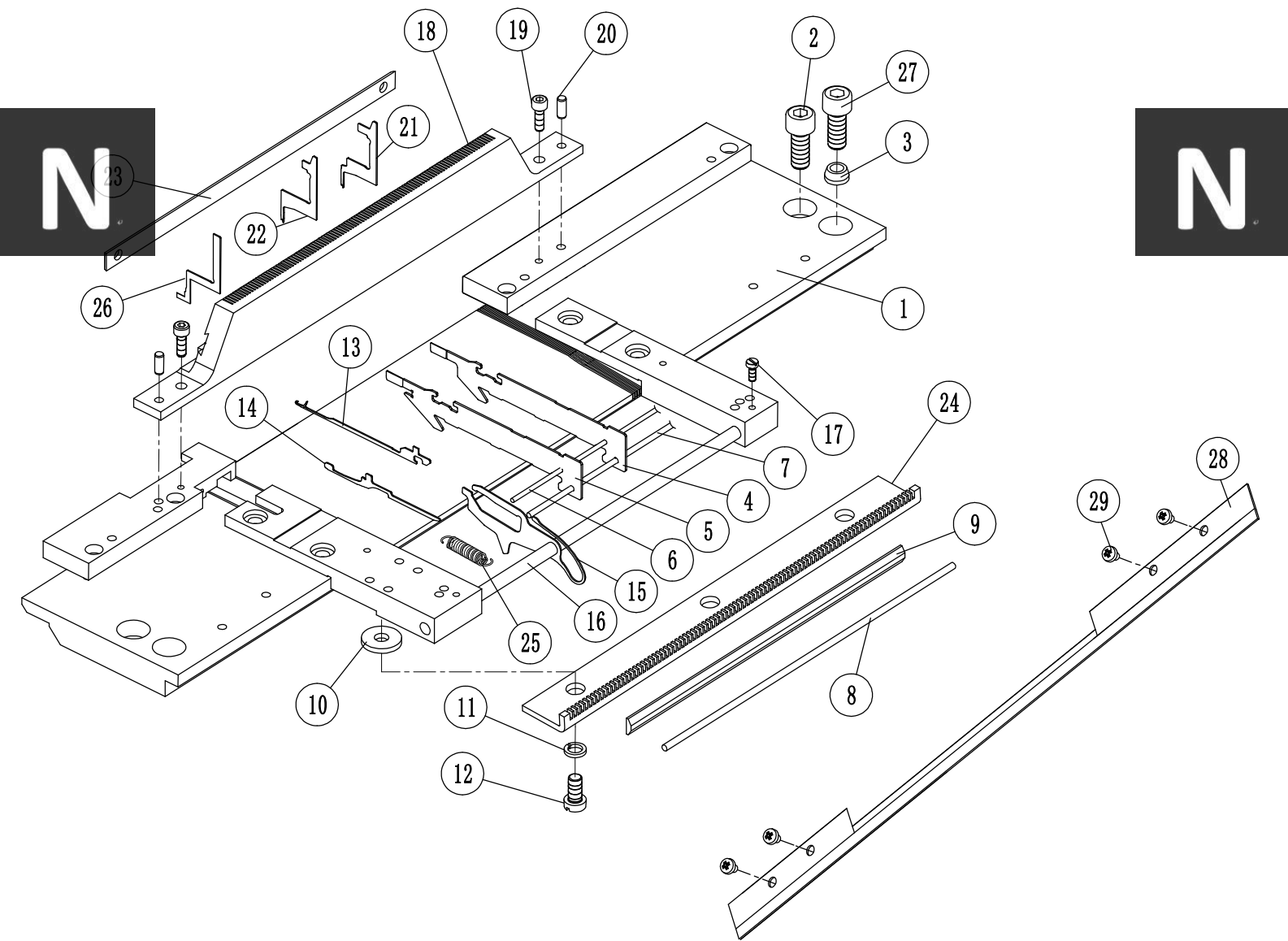
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
13	GCN10021	高勾针(99-13G)		HIGH NEEDLE(99-13G)
13	GCN10521	高勾针(99-18G)		HIGH NEEDLE(99-18G)
13	GCN02417I	高勾针(99-24G)		HIGH NEEDLE(99-24G)
13	GCN1501	高勾针(99-10IV)		HIGH NEEDLE(99-10IV)
13	GDN0001	勾针(99-10M)		NEEDLE(99-10G TERRY)
13	GMN1316	勾针 (99-13M) 74.85MJ-13N		NEEDLE(99-13G TERRY)
13	GN0013	勾针(99-7G)		NEEDLE(99-7G)
13	GN0113	勾针(99-10G)		NEEDLE(99-10G)
13	GN14031	勾针99-7M)		NEEDLE(99-7G TERRY)
14	GCN1009I	针脚(99-10IV13G15G)		JACK(99-10IV13G15G)
14	GCN1010I	针脚(99-18G21G)		JACK(99-18G21G)
14	GN0015	针脚(99-7G)(精冲)		JACK(99-7G)
15	GCN1085I	鸟片(99-10IV13G15G)		CONTROL JACK(99-10IV13G15G)
15	GCN1185I	鸟片(99-18G21G)	103	CONTROL JACK(99-18G21G)
15	GMN1323	鸟片(99-13M)		CONTROL JACK(99-13G TERRY)
15	GN1017I	鸟片(99-7G)	46	CONTROL JACK(99-7G)
16	GCN0018	鸟片芯轴(普通)	2	JACK HOLDER ROD
16	GCN0018-1	鸟片芯轴(特大码)	2	JACK HOLDER ROD(XL)
16	GCN0018-2	鸟片芯轴(99-7G-63)	2	JACK HOLDER ROD(99-7G-63)
17	SIS0001	一字螺丝 (SM9/64X6X4.4X2)	4	SLOTTED SCREW(SM9/64*6*4.4*2)
18	GCN0120	前后生克座(99-15G)	2	SINKER BED(99-15G)



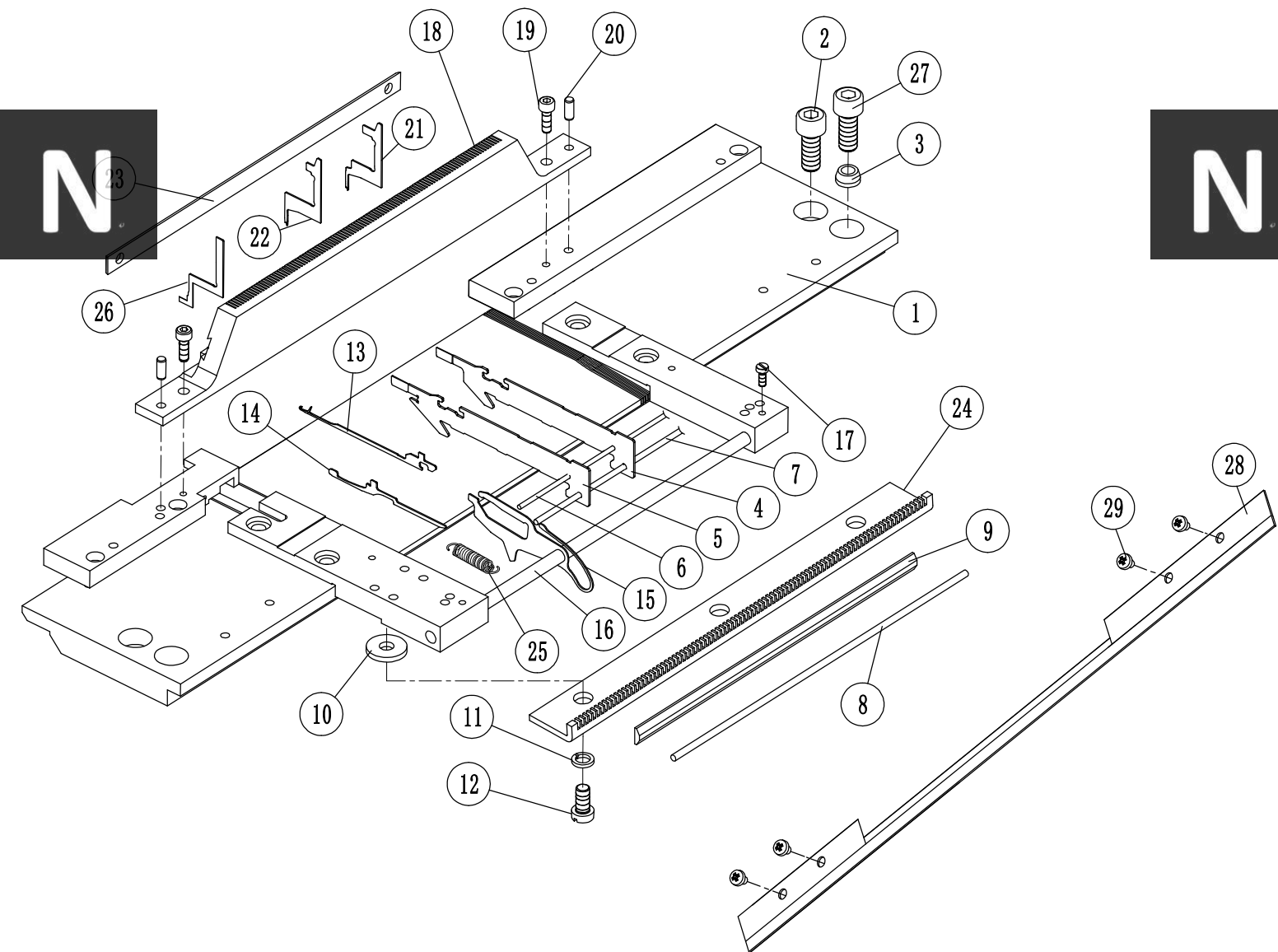
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
18	GCN0120-1	前后生克座(99-15G-113)	2	SINKER BED(99-15G-113)
18	GCN0120-2	前后生克座(99-15G-123)	2	SINKER BED(99-15G-123)
18	GCN02114I	前后生克座(99-21G)	2	SINKER BED(99-21G)
18	GCN12114I	前后生克座(99-21G-104)	2	SINKER BED(99-21G-104)
18	GCN1086	前后生克座(99-13G)	2	SINKER BED(99-13G)
18	GCN1086-1	前后生克座(99-13G-98)	2	SINKER BED(99-13G-98)
18	GCN1086-2	前后生克座(99-13G-113)	2	SINKER BED(99-13G-113)
18	GCN1586	前后生克座(99-10IV)	2	SINKER BED(99-10IV)
18	GCN1586-1	前后生克座(99-10IV-73)	2	SINKER BED(99-10IVG-73)
18	GCN1586-2	前后生克座(99-10IV-83)	2	SINKER BED(99-10IV-83)
18	GCN1824	前后生克座(99-18G)	2	SINKER BED(99-18G)
18	GCN1824-1	前后生克座(99-18G-133)	2	SINKER BED(99-18G-133)
18	GDN1013	前后生克座(99-10M)	2	SINKER BED(99-10G-73)
18	GMN1307	前后生克座 (99-13M)	2	SINKER BED(99-13G TERRY)
18	GN0564	前后生克座(99-7G)	2	SINKER BED(99-7G)
18	GN0805I-1	前后生克座(99-8G-58G)	2	SINKER BED(99-8G-58G)
18	GN0806I	前后生克座(99-8G)	2	SINKER BED(99-8G)
18	GN1476	前后生克座(99-7M)	2	SINKER BED(99-7G TERRY)
18	GN2476	前后生克座(99-7G-58)	2	SINKER BED(99-7G-58)
18	GN3476	前后生克座(99-7G-63)	2	SINKER BED(99-7G-63)
18	GCN02403I	前后生克座(99-24G)	2	SINKER BED(99-24G)



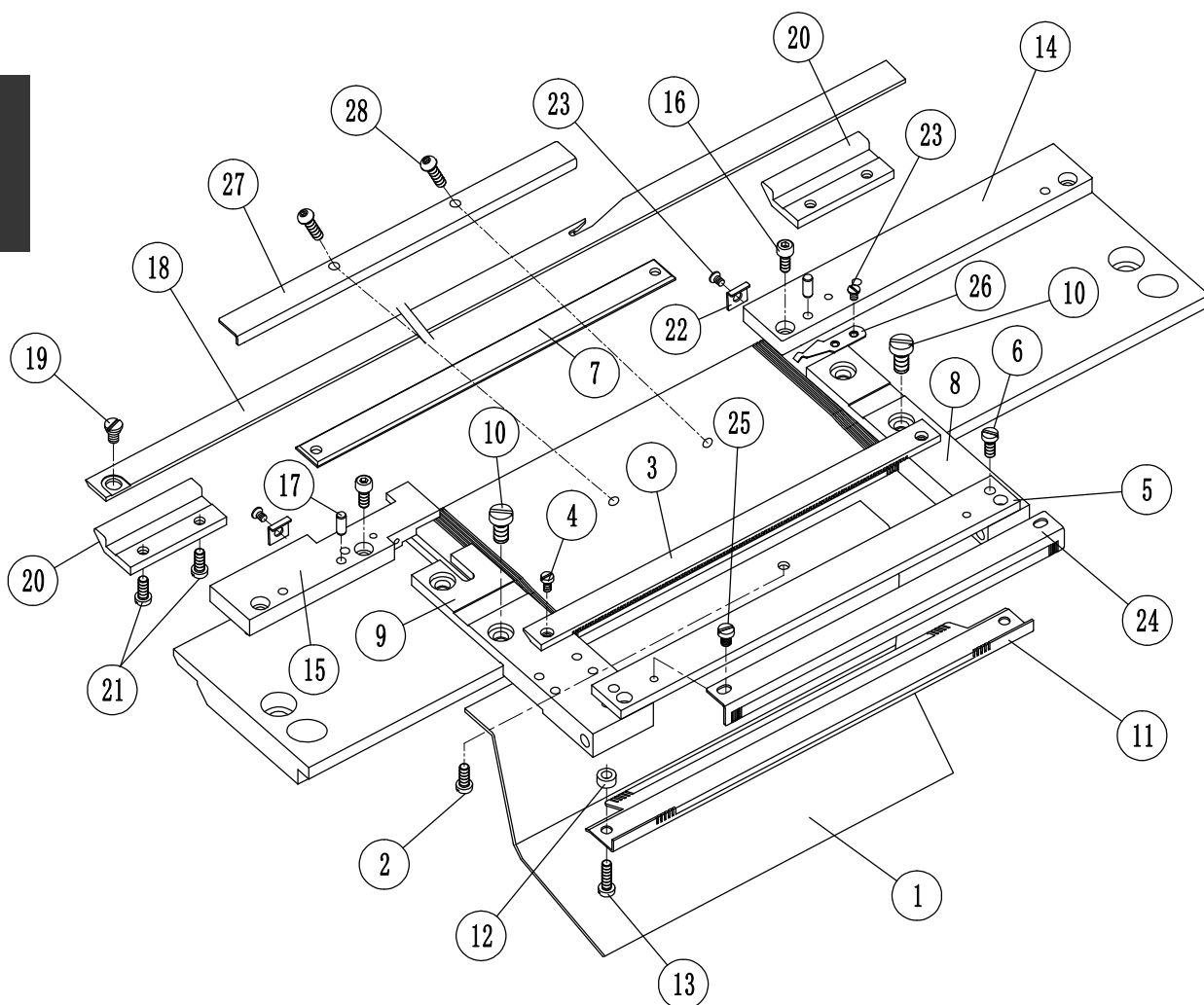
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
19	ESC0412	内六角螺丝(M4X12-12.9级)	2	CAP BOLT(M4*12-12.9)
20	EPT0408	圆柱销(硬)(Φ4X8)	2	ROUND PIN(Φ4*8)
21	DMJ590	生克片(99-10M)		SINKER(99-10G TERRY)
21	DMJ690	生克片(99-7M)		SINKER(99-7G TERRY)
21	DMJ690-1	生克片(99-7M)(带轴)		SINKER(99-7G TERRY-WITH PIN)
21	GCN0089	高生克片(99-15G)		HIGH SINKER(99-15G)
21	GCN02126I	高生克片(99-21G)		HIGH SINKER(99-21G)
21	GCN1068	高生克片(99-13G)		HIGH SINKER(99-13G)
21	GCN1170	高生克片(99-18G)		HIGH SINKER(99-18G)
21	GCN02416I	高生克片(99-24G)		HIGH SINKER(99-24G)
21	GCN1562	高生克片(99-10IV)		HIGH SINKER(99-10IV)
21	GMN1317	生克片 (99-13M) DMJ580		SINKER(99-13G TERRY-DMJ580)
21	GN0022	高生克片(99-7G)		HIGH SINKER(99-7G)
21	GCN02416I	高生克片(99-24G)		HIGH SINKER(99-24G)
22	GCN02127I	低生克片(99-21G)		LOW SINKER(99-21G)
22	GCN1563	低生克片(99-10IV)		LOW SINKER(99-10IV)
22	GN0023	低生克片(99-7G)		LOW SINKER(99-7G)
23	GN0025	生克片拦条(99-7G)(L=178)	2	SINKER PRESSING PLATE(99-7G/L=178)
23	GN1418	生克片拦条(99-10IV13G15G18G)(L=202)	2	SINKER PRESSING PLATE(L=202)



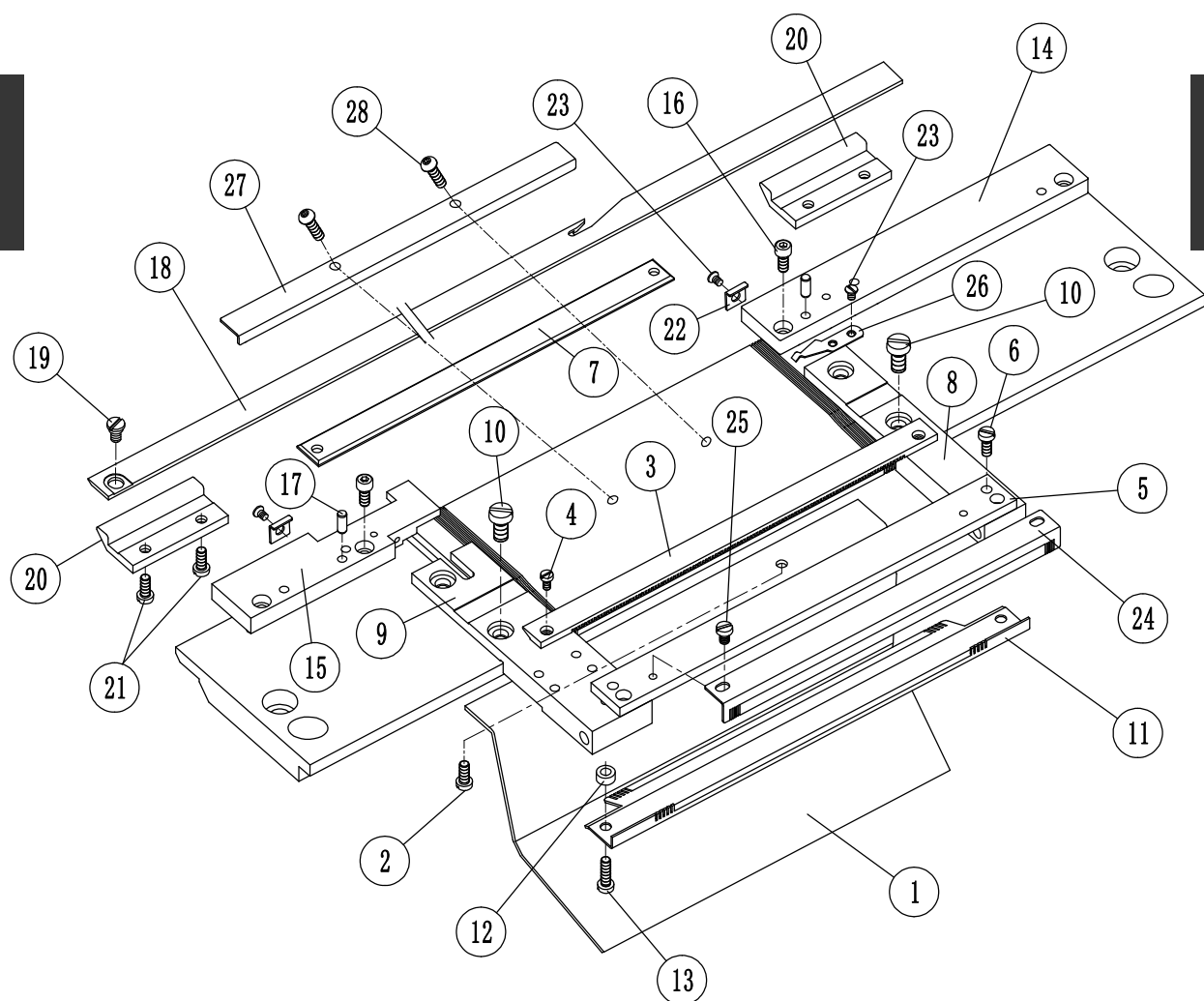
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
23	GN1418-1	生克片拦条(99-10IV-83)(L=223)	2	SINKER PRESSING PLATE(99-10IV-83/L=223)
23	GN1418-2	生克片拦条(99-15G-123)(L=236)	2	SINKER PRESSING PLATE(99-15G-123/L=236)
23	GN1418-3	生克片拦条(99-21G)(L=212)	2	SINKER PRESSING PLATE(99-21G/L=212)
23	GN1418-4	生克片拦条(99-13G-113)(L=252)	2	SINKER PRESSING PLATE(99-13G-113/L=252)
23	GN1418-5	生克片拦条(99-15G-113)(L=219)	2	SINKER PRESSING PLATE(99-15G-113/L=219)
24	GcN1419	前针板压板(99-13G)	1	NEEDLE SPACER-F(99-13G)
24	GcN1419-1	前针板压板(99-13G-98)	1	NEEDLE SPACER-F(99-13G-98)
24	GcN1420	前针板压板(99-15G)	1	NEEDLE SPACER-F(99-15G)
24	GcN1420-1	前针板压板(99-15G-113)	1	NEEDLE SPACER-F(99-15G-113)
24	GcN1423	前后针板压板(99-18G)	1	NEEDLE SPACER(99-18G)
24	GcN1423-1	前后针板压板(99-18G-133/21G)	1	NEEDLE SPACER(99-18G-133/21G)
25	GMN1318	拉簧 (99-13M)		PULL SPRING(99-13G TERRY)
25	SIS0603	鸟片拉簧(99-7G)		PULL SPRING(99-7G)
26	GN0024	生克片(99-7G特殊)		SINKER(99-7G-SPECIAL)
27	BXNJ-N01-EMSC0820	定位套螺丝	2	LOCATING SLEEVE SCREW
28	BXNJ-B05-XB1102	前护板 (BXNJ-7G)	1	CARRIAGE GUIDE RAIL COVER-F(BXNJ-7G)
28	BXNJ-B05-XB2102	前护板 (BXNJ-7M)	1	CARRIAGE GUIDE RAIL COVER-F(BXNJ-7G TERRY)
28	BXNJ-B05-XB5214	前护板 (BXNJ-10M)	1	CARRIAGE GUIDE RAIL COVER-F(BXNJ-10G TERRY)
28	BXNJ-B05-XB5212I	前护板(BXNJ-10IV)	1	CARRIAGE GUIDE RAIL COVER-F(BXNJ-10IV)
28	BXNJ-B05-XB1212	前护板(BXNJ-13G)	1	CARRIAGE GUIDE RAIL COVER-F(BXNJ-13G)
28	BXNJ-B05-XB2212	前护板(BXNJ-15G)	1	CARRIAGE GUIDE RAIL COVER-F(BXNJ-15G)
28	BXNJ-B05-XB3212	前护板(BXNJ-18G)	1	CARRIAGE GUIDE RAIL COVER-F(BXNJ-18G)



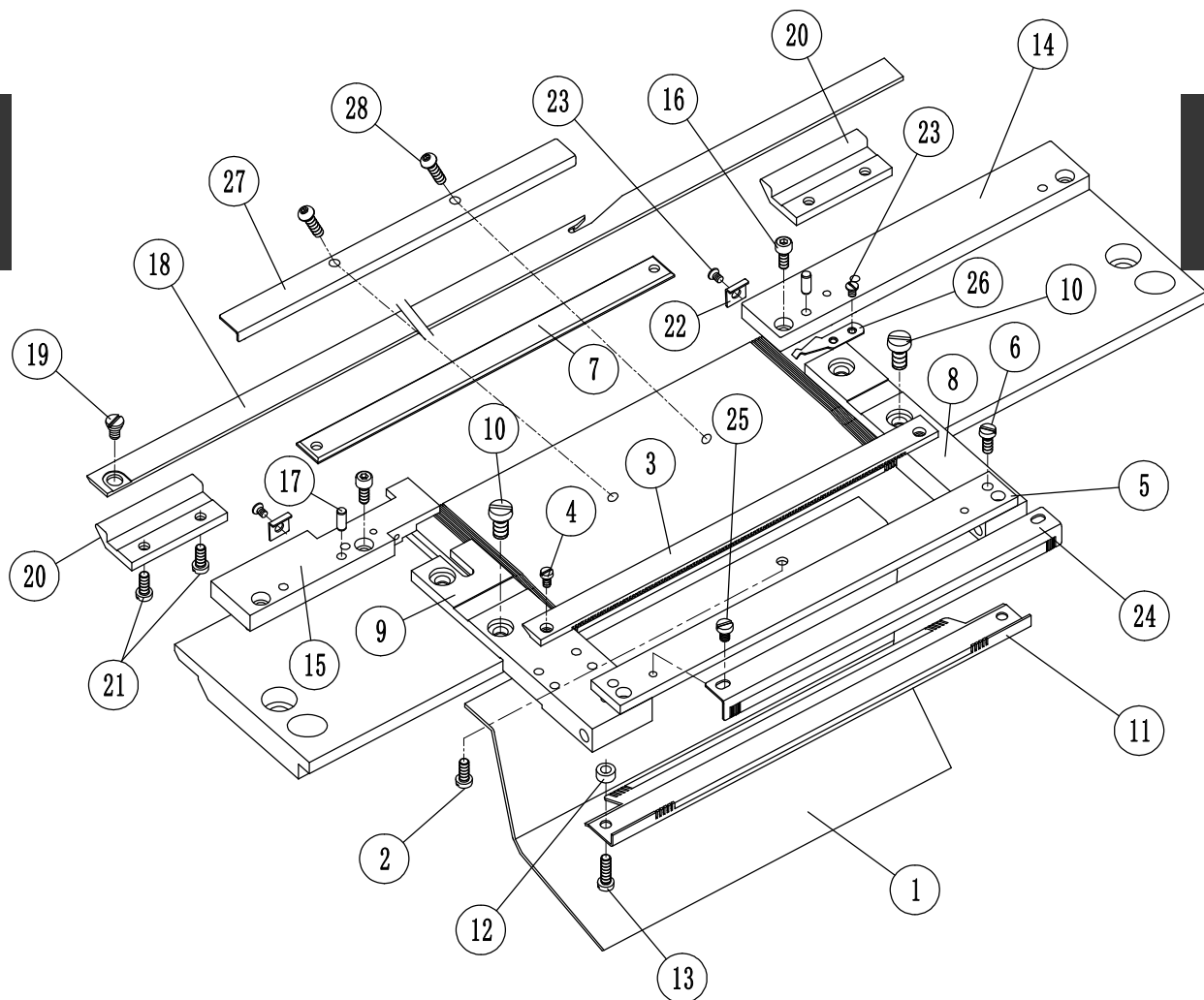
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
28	BXNJ-B05-XB2128	前护板(BXNJ-21G)	1	CARRIAGE GUIDE RAIL COVER-F(BXNJ-21G)
28	BXNJ-B05-XB8212	前护板(BXNJ-13M)	1	CARRIAGE GUIDE RAIL COVER-F(BXNJ-13G TERRY)
28	BXNJ-B06-XB02408	前护板(BXNJ-24G)	1	CARRIAGE GUIDE RAIL COVER-F(BXNJ-24G)
29	ESN0405	十字螺丝(M4X5)	4	PHILLIPS SCREW(M4*5)



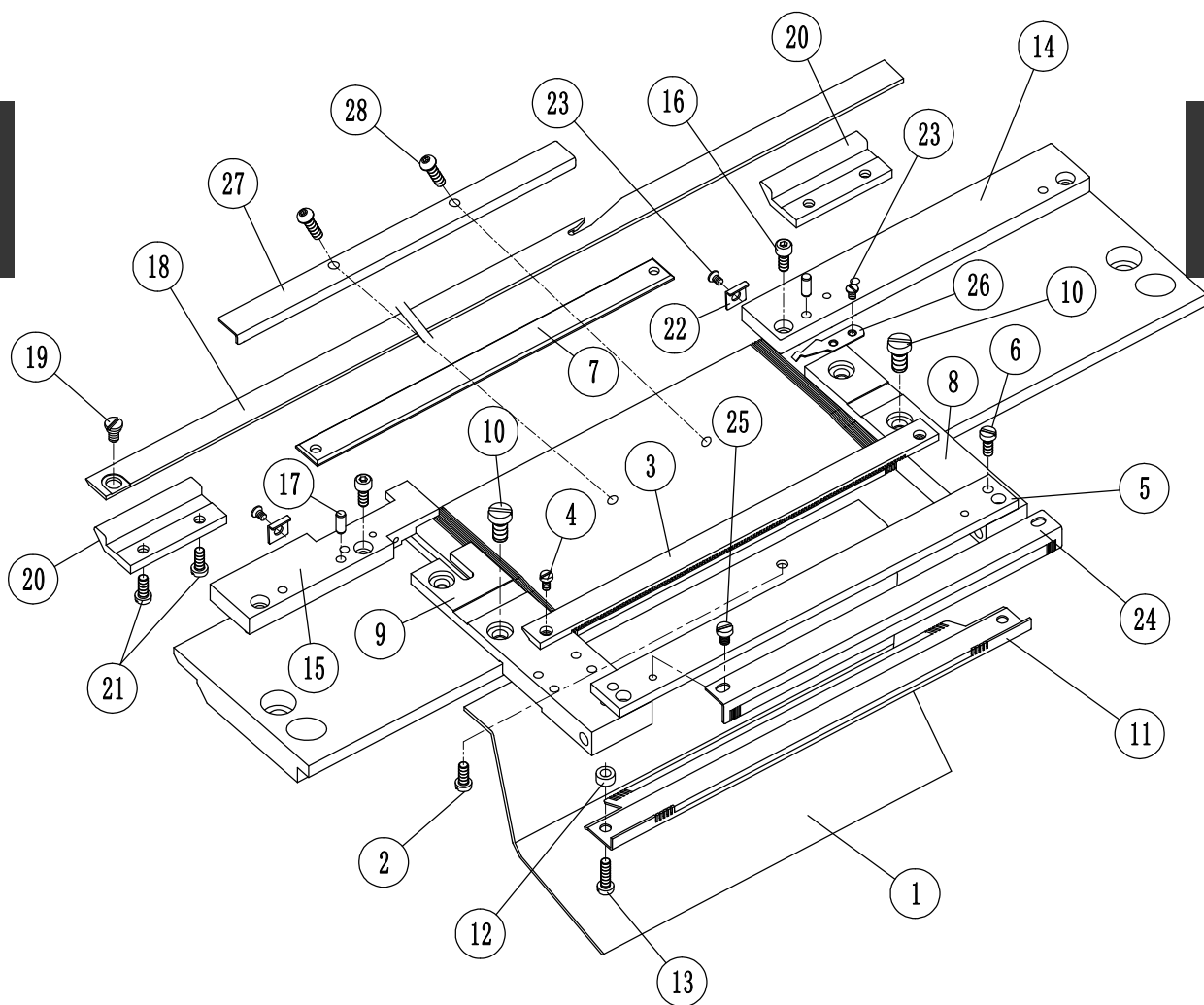
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GCN1070I	手套隔板	1	GLOVE GUIDE
1	GCN2070I	手套隔板(99-10IV13G15G18G21G塑料)	1	GLOVE GUIDE(99-10IV13G15G18G21G)
1	GN0034	手套隔板(99-7G)	1	GLOVE GUIDE(99-7G)
1	GN1558	手套隔板(99-7G-58)	1	GLOVE GUIDE(99-7G-58)
1	GN1558-1	手套隔板(超大码)	1	GLOVE GUIDE(XL)
1	GN2158	手套隔板(99-21G-104)	1	GLOVE GUIDE(99-21G-104)
2	EBSC0406	内六角圆头螺丝(M4X6)	2	ROUND HEAD SCREW(M4*6-12.9EG)
3	GCN0101	钢皮压条(99-15G)	2	NEEDLE SPACER(99-15G)
3	GCN0101-1	钢皮压条(99-15G-113)	2	NEEDLE SPACER(99-15G-113)
3	GCN0101-2	钢皮压条(99-15G-123)	2	NEEDLE SPACER(99-15G-123)
3	GCN02404I	钢皮压条(99-24G)	2	NEEDLE SPACER(99-24G)
3	GCN02115I	钢皮压条(99-21G)	2	NEEDLE SPACER(99-21G)
3	GCN12115I	钢皮压条(99-21G-104)	2	NEEDLE SPACER(99-21G-104)
3	GCN1078	钢皮压条(99-13G)	2	NEEDLE SPACER(99-13G)
3	GCN1078-1	钢皮压条(99-13G-98)	2	NEEDLE SPACER(99-13G-98)
3	GCN1078-2	钢皮压条(99-13G-113)	2	NEEDLE SPACER(99-13G-113)
3	GCN1574	钢皮压条(99-10IV)	2	NEEDLE SPACER(99-10IV)
3	GCN1574-1	钢皮压条(99-10IV-73)	2	NEEDLE SPACER(99-10IVG-73)
3	GCN1574-2	钢皮压条(99-10IV-83)	2	NEEDLE SPACER(99-10IV-83)
3	GCN1815	钢皮压条(99-18G)	2	NEEDLE SPACER(99-18G)
3	GCN1815-1	钢皮压条(99-18G-133)	2	NEEDLE SPACER(99-18G-133)



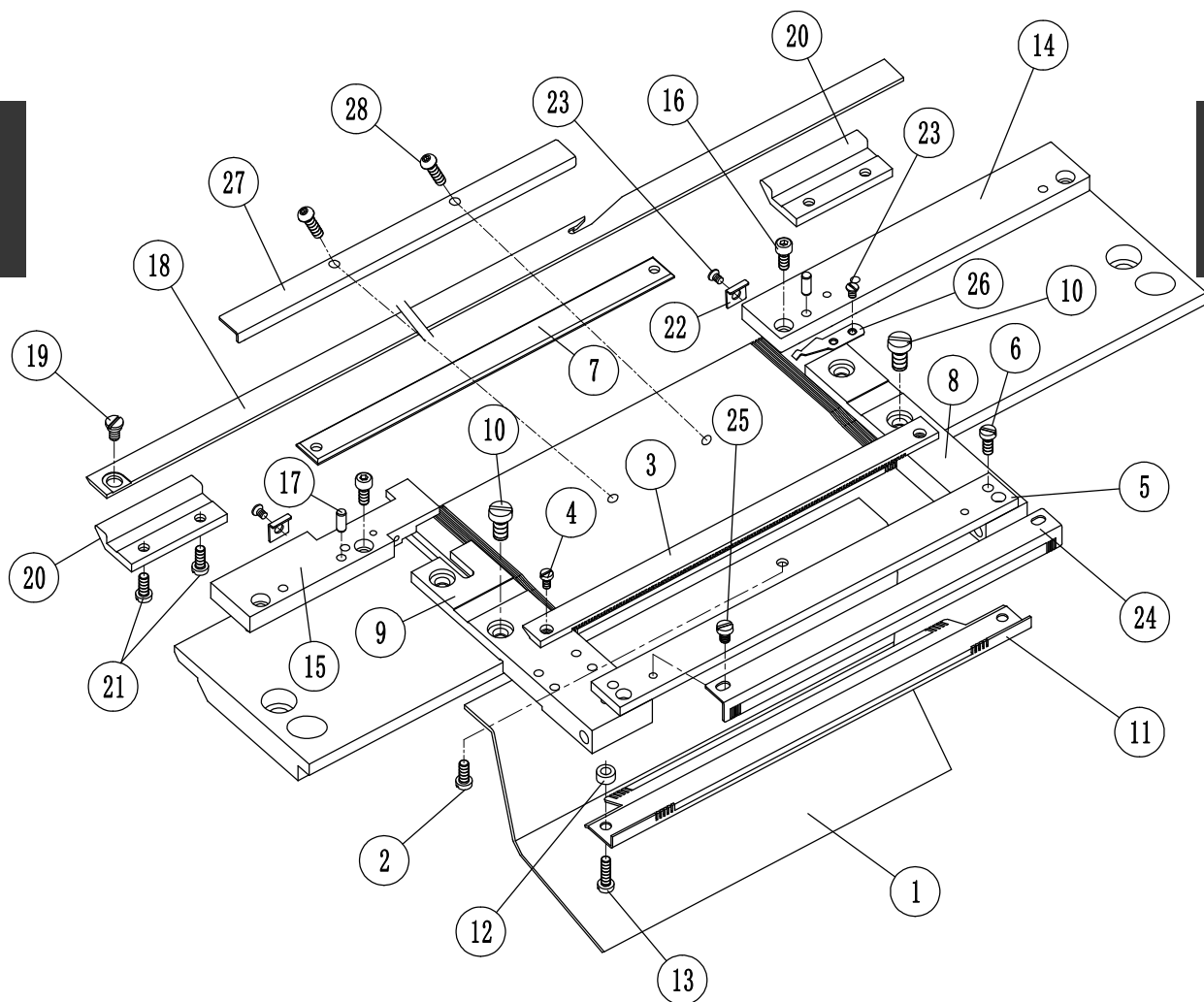
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
3	GDN0011	钢皮压条(99-10M)	2	NEEDLE SPACER(99-10G TERRY)
3	GMN1315	钢皮压条 (99-13M)	2	NEEDLE SPACER(99-13G TERRY)
3	GN0006	钢皮压条(99-7G)	2	NEEDLE SPACER(99-7G)
3	GN0807I	钢皮压条(99-8G)	2	NEEDLE SPACER(99-8G)
3	GN1469	钢皮压条(99-7M)	2	NEEDLE SPACER(99-7G TERRY)
3	GN2469	钢皮压条(99-7G-58)	2	NEEDLE SPACER(99-7G-58)
3	GN3469	钢皮压条(99-7G-63)	2	NEEDLE SPACER(99-7G-63)
4	SIS0020	一字螺丝(SM9/64X5X5.3X2)	2	SLOTTED SCREW(SM9/64*5*5.3*2)
5	GCN0104	压板条(99-15G)	2	PRESS STRIP(99-15G)
5	GCN0104-1	压板条(99-15G-113)	2	PRESS STRIP(99-15G-113)
5	GCN0104-2	压板条(99-15G-123)	2	PRESS STRIP(99-15G-123)
5	GCN02120I	压板条(99-21G)	2	PRESS STRIP(99-21G)
5	GCN12120I	压板条(99-21G-104)	2	PRESS STRIP(99-21G-104)
5	GCN1080	压板条(99-13G)	2	PRESS STRIP(99-13G)
5	GCN02415I	压板条(99-24G)	2	PRESS STRIP(99-24G)
5	GCN1080-1	压板条(99-13G-98)	2	PRESS STRIP(99-13G-98)
5	GCN1080-2	压板条(99-13G-113)	2	PRESS STRIP(99-13G-113)
5	GCN1578	压板条(99-10IV)	2	PRESS STRIP(99-10IV)
5	GCN1578-1	压板条(99-10IV-73)	2	PRESS STRIP(99-10IVG-73)
5	GCN1578-2	压板条(99-10IV-83)	2	PRESS STRIP(99-10IV-83)



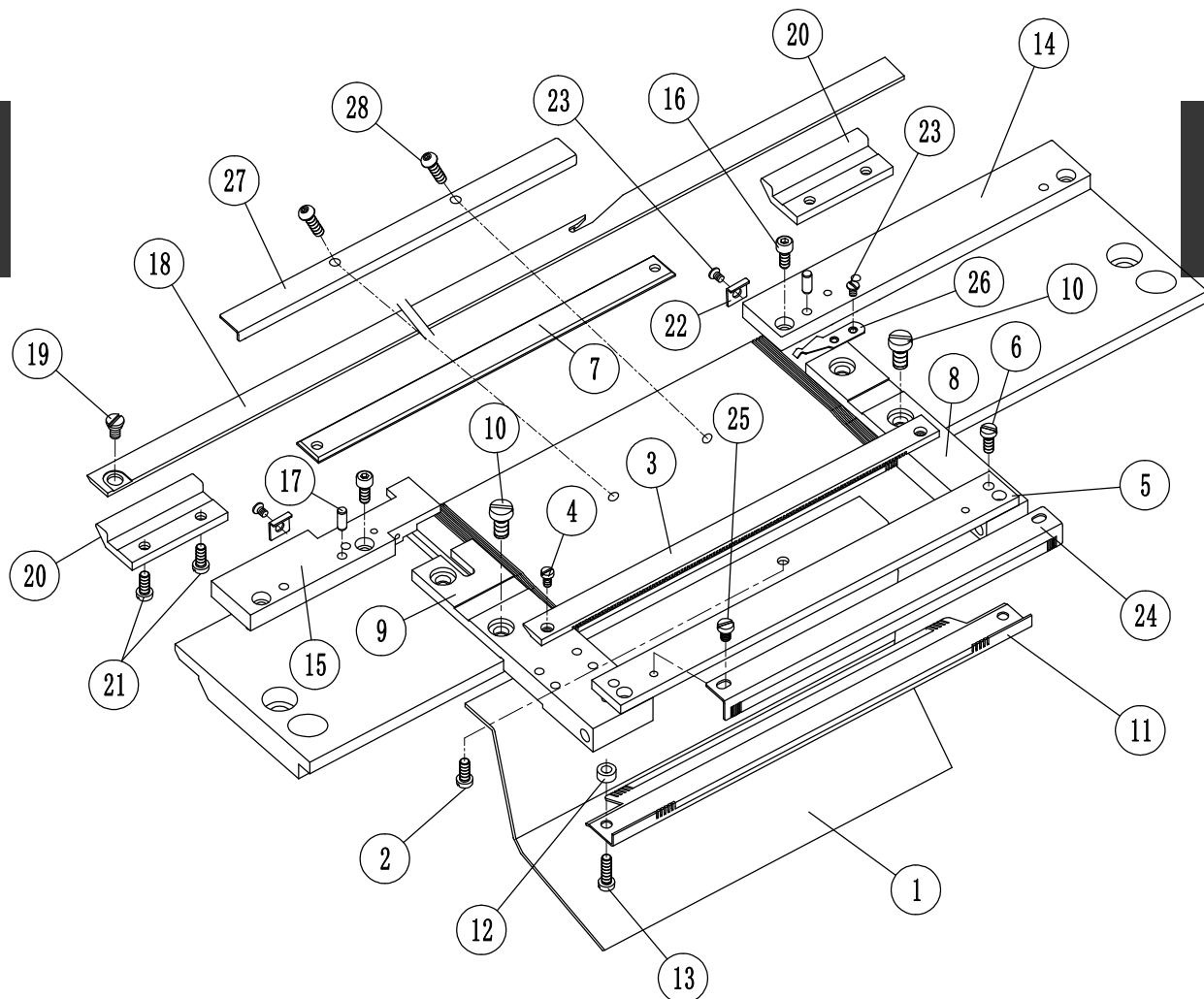
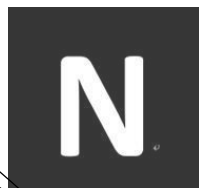
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
5	GCN1818	压板条(99-18G)	2	PRESS STRIP(99-18G)
5	GCN1818-1	压板条(99-18G-133)	2	PRESS STRIP(99-18G-133)
6	SIS0076	三角螺丝四(SM11/64X10X6X2)	2	TRI HEAD SCREW(SM11/64*10*6*2)
7	GCN0132	拦针条(99-普通10IV13G15G18G21G7G-52)	1	NEEDLE PRESSING PLATE(L=190)
7	GCN0132-1	拦针条(99-7G)	1	NEEDLE PRESSING PLATE(99-7G/L=170)
7	GCN0132-2	拦针条(99-13G15G特大码)	1	NEEDLE PRESSING PLATE(99-13G15GXL/L=210)
7	GCN0132-3	拦针条(99-10IV18G特大码)	1	NEEDLE PRESSING PLATE(99-10IVG18GXL/L=198)
7	GCN0132-5	拦针条(99-7G-63)	1	NEEDLE PRESSING PLATE(99-7G-63/L=230)
7	GCN0132-6	拦针条(99-10IVG13G15G18G)(超大码)	1	NEEDLE PRESSING PLATE(XL/L=225)
7	GCN0132-7	拦针条(99-13G-113)	1	NEEDLE PRESSING PLATE(99-13G-113/L=242.5)
7	GCN0132-8	拦针条(99-21G-104)	1	NEEDLE PRESSING PLATE(99-21G-104/L=142)
8	GCN0105	前右拦针板(99-普通10IV13G15G18G)	1	CONTROL JACK BRACKET-F/R(99-10IV13G15G18G)
8	GCN2105	前右拦针板(99-特大码10IV13G15G18G21G)	1	CONTROL JACK BRACKET-F/R(XL)
8	GN0021	前右拦针板(99-7G)	1	CONTROL JACK BRACKET-F/R(99-7G)
9	GCN3107	前左拦针板(99-普通10IV13G15G18G)	1	CONTROL JACK BRACKET-F/L(99-10IV13G15G18G)
9	GCN4107	前左拦针板(99-特大码10IV13G15G18G21G)	1	CONTROL JACK BRACKET-F/L(XL)
9	GN0020	前左(后右)拦针板(99-7G)	1	CONTROL JACK BRACKET-F/L(99-7G)



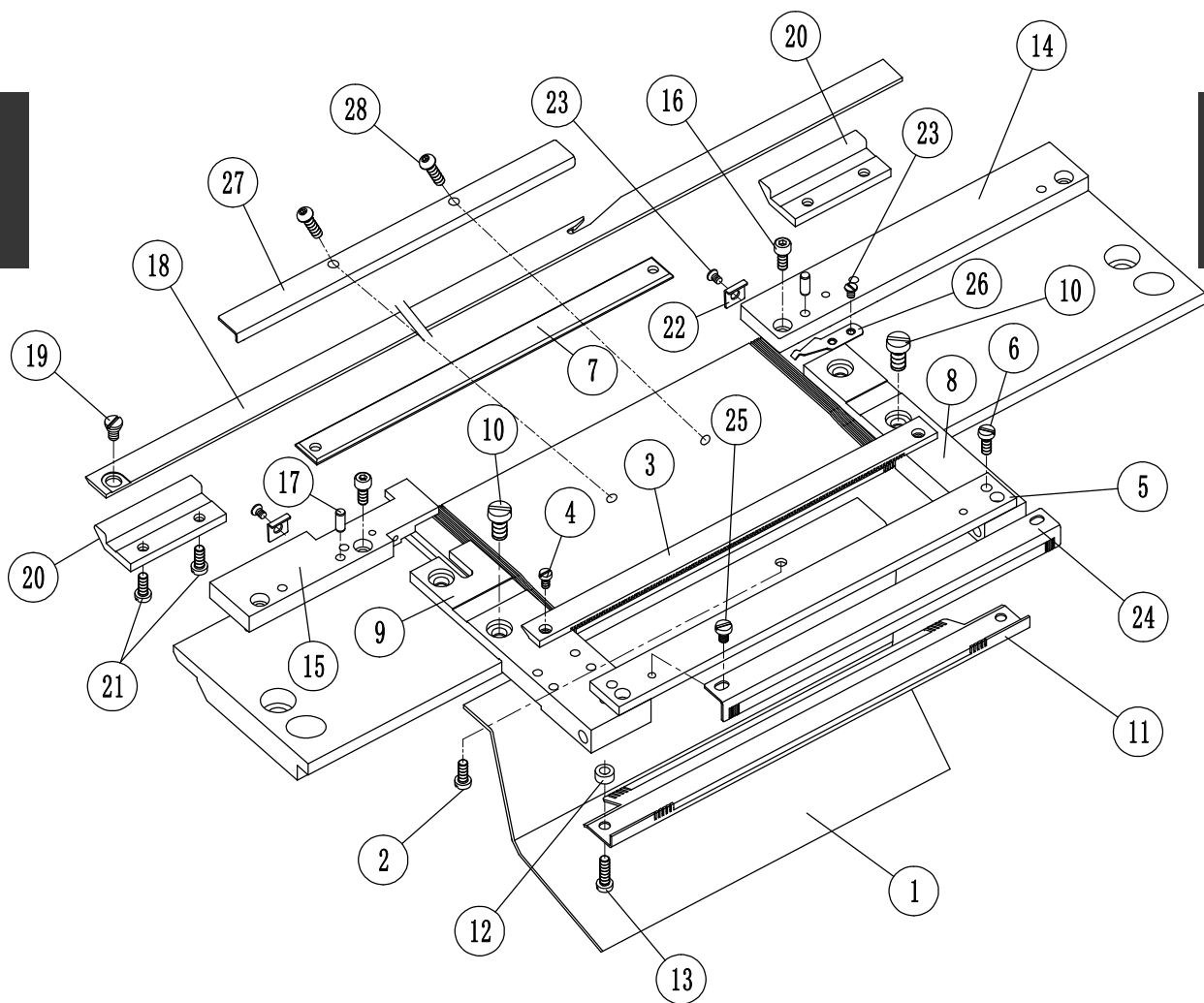
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No. PARTS No.			(QTY)	
9	GN1020	前左(后右)拦针板(99-10G)	1	CONTROL JACK BRACKET-F/L(99-10G)
10	SIS0610-1	一字螺丝(M6X10X9.5X1.9)	4	SLOTTED SCREW(M6*10*9.5*1.9)
11	GCN02409I	分隔栅(99-24G)	2	CONTROL JACK HOLDER PLATE(99-24G)
11	GCN02118I	分隔栅(99-21G)	2	CONTROL JACK HOLDER PLATE(99-21G)
11	GCN12118I	分隔栅(99-21G-104)	2	CONTROL JACK HOLDER PLATE(99-21G-104)
11	GCN1111I	分隔栅(99-15G)	2	CONTROL JACK HOLDER PLATE(99-15G)
11	GCN1111I-1	分隔栅(99-15G-113)	2	CONTROL JACK HOLDER PLATE(99-15G-113)
11	GCN1111I-2	分隔栅(99-15G-123)	2	CONTROL JACK HOLDER PLATE(99-15G-123)
11	GCN2821I	分隔栅(99-18G)	2	CONTROL JACK HOLDER PLATE(99-18G)
11	GCN2821I-1	分隔栅(99-18G-133)	2	CONTROL JACK HOLDER PLATE(99-18G-133)
11	GCN3083I	分隔栅(99-13G)	2	CONTROL JACK HOLDER PLATE(99-13G)
11	GCN3083I-1	分隔栅(99-13G-98)	2	CONTROL JACK HOLDER PLATE(99-13G-98)
11	GCN3083I-2	分隔栅(99-13G-113)	2	CONTROL JACK HOLDER PLATE(99-13G-113)
11	GCN6582I	分隔栅(99-10IV)	2	CONTROL JACK HOLDER PLATE(99-10IV)
11	GCN6582I-1	分隔栅(99-10IV-73)	2	CONTROL JACK HOLDER PLATE(99-10IVG-73)
11	GCN6582I-2	分隔栅(99-10IV-83)	2	CONTROL JACK HOLDER PLATE(99-10IV-83)
11	GDN0012	分隔栅(99-10M)	2	CONTROL JACK HOLDER PLATE(99-10G TERRY)
11	GMN1308	分隔栅(99-13M)	2	CONTROL JACK HOLDER PLATE(99-13G TERRY)
11	GN0019	分隔栅(99-7G)	2	CONTROL JACK HOLDER PLATE(99-7G)
11	GN0808I	分隔栅(99-8G)	2	CONTROL JACK HOLDER PLATE(99-8G)



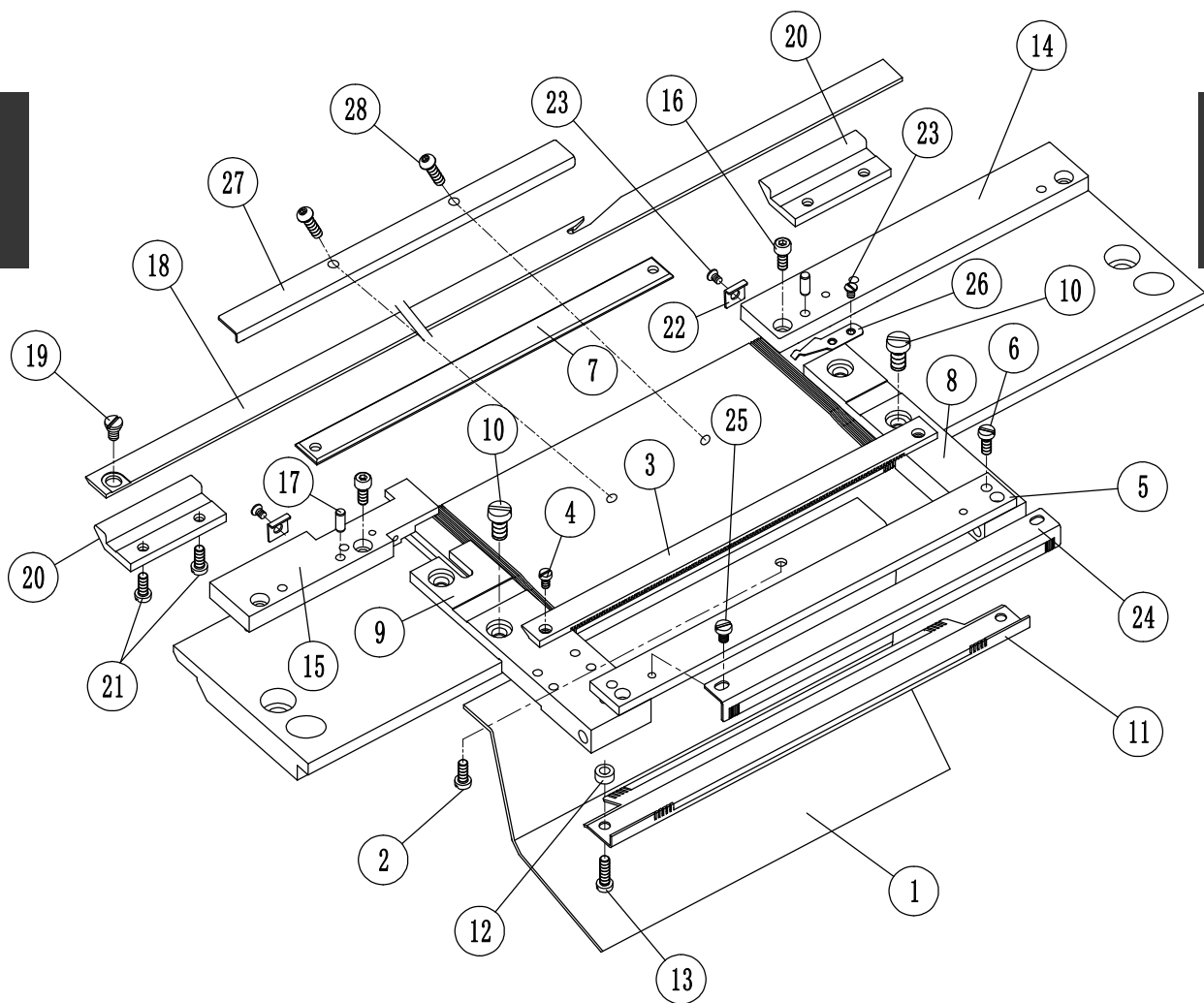
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
11	GN1475	分隔栅(99-7M)	2	CONTROL JACK HOLDER PLATE(99-7G TERRY)
11	GN1808I	分隔栅(99-8G-58G)	2	CONTROL JACK HOLDER PLATE(99-8G-58G)
11	GN2475	分隔栅(99-7G-58)	2	CONTROL JACK HOLDER PLATE(99-7G-58)
11	GN3475	分隔栅(99-7G-63)	2	CONTROL JACK HOLDER PLATE(99-7G-63)
12	SIS5232	垫圈	2	WASHER
13	SIS0081	六角螺丝	2	HEX HEAD SCREW
14	GCN1114I-1	前针板右镶条(99-普通10IV13G15G18G21G)	1	SINKER BED SET PLATE-F/R(99-10IV13G15G18G21G)
14	GCN1114I-2	前针板右镶条(99-特大码10IV13G15G18G)	1	SINKER BED SET PLATE-F/R(99-10IVG13G15G18GXL)
14	GDN1006I	前右镶条(99-10M)	1	SINKER BED SET PLATE-F/R(99-10G TERRY)
14	GMN1311	前右镶条 (99-13M)	1	SINKER BED SET PLATE-F/R(99-13G TERRY)
14	GN1420-1	前右镶条(99-7M)	1	SINKER BED SET PLATE-F/R(99-7G TERRY)
14	GN1563I-1	前右镶条(99-7G)	1	SINKER BED SET PLATE-F/R(99-7G)
15	GCN0116	前针板左镶条(99-10IV13G15G18G21G)	1	SINKER BED SET PLATE-F/L(99-10IV13G15G18G21G)
15	GDN1007I	前左镶条(99-10M)	1	SINKER BED SET PLATE-F/L(99-10G TERRY)
15	GMN1312	前左镶条 (99-13M)	1	SINKER BED SET PLATE-F/L(99-13G TERRY)
15	GN0026-1	前左镶条(99-7G)	1	SINKER BED SET PLATE-F/L(99-7G)
15	GN1479-1	前左镶条(99-7M)	1	SINKER BED SET PLATE-F/L(99-7G TERRY)



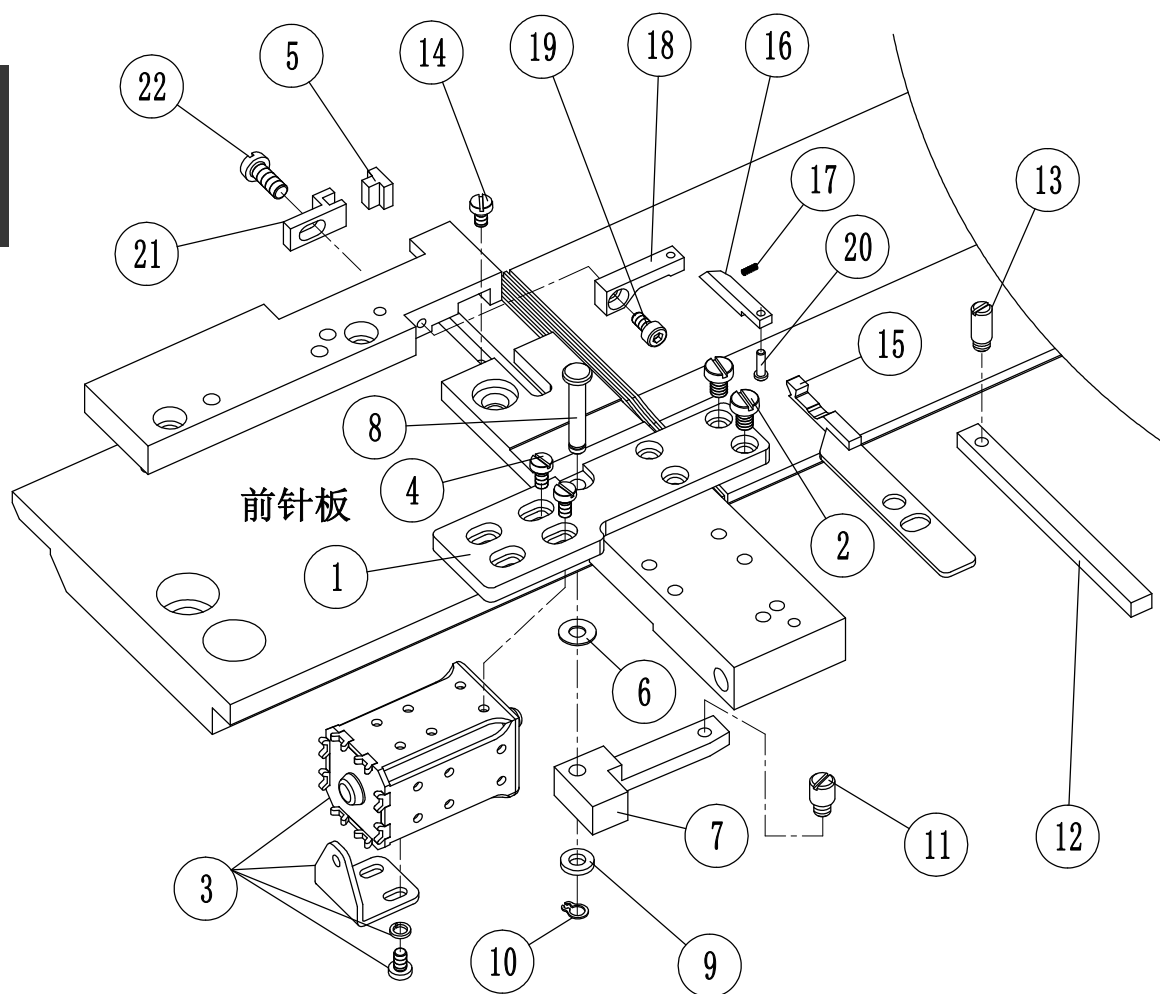
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
16	ESC0410	内六角螺丝(M4X10-12.9级)	8	CAP BOLT(M4*10-12.9)
17	EPT0412	圆柱销(硬)(Φ4X12)	8	ROUND PIN(Φ4*12)
18	GCN02411I	前叉刀(99-24G)	1	STITCH HOLDER-F(99-24G)
18	GCN02123I	前叉刀(99-21G低叉)	1	STITCH HOLDER-F(99-21G-D3)
18	GCN02123I-1	前叉刀(99-21G)	1	STITCH HOLDER-F(99-21G)
18	GCN12123	前叉刀(99-21G-104低叉)	1	STITCH HOLDER-F(99-21G-104-D3)
18	GCN1123I	前叉刀(99-18G)	1	STITCH HOLDER-F(99-18G)
18	GCN3089I	前叉刀(99-13G15G18G)	1	STITCH HOLDER-F(99-13G15G18G)
18	GCN3089I-1	前叉刀(99-13G15G18G特大码)	1	STITCH HOLDER-F(99-13G15G18GXL)
18	GCN3089I-2	前叉刀(99-13G低叉)	1	STITCH HOLDER-F(99-13G-D3)
18	GCN3089I-3	前叉刀(99-13G特大码低叉)	1	STITCH HOLDER-F(99-13GXL-D3)
18	N02-18-GMN2309	前叉刀(BXNJ-13M低叉)	1	STITCH HOLDER-F(BXNJ-13G TERRY-D3)
18	GCN3089I-4	前叉刀(99-15G-123)	1	STITCH HOLDER-F(99-15G-123)
18	GCN3089I-5	前叉刀(99-13G-113)	1	STITCH HOLDER-F(99-13G-113)
18	GCN3089I-6	前叉刀(99-13G-113低叉)	1	STITCH HOLDER-F(99-13G-113-D3)
18	GCN3123I	前叉刀(99-15G)	1	STITCH HOLDER-F(99-15G)
18	GCN3123I-1	前叉刀(99-15G18G低叉)	1	STITCH HOLDER-F(99-15G18G-D3)
18	GCN3123I-2	前叉刀(99-15G18G特大码低叉)	1	STITCH HOLDER-F(99-15G18GXL-D3)
18	GCN5588I	前叉刀(99-10IV)	1	STITCH HOLDER-F(99-10IV)
18	GCN5588I-1	前叉刀(99-10IV低叉)	1	STITCH HOLDER-F(99-10IV-D3)
18	GCN5588I-2	前叉刀(99-10IV固定剪刀)	1	STITCH HOLDER-F(99-10IV-FIXED CUTTER)
18	GCN5588I-3	前叉刀(99-10IV-83)	1	STITCH HOLDER-F(99-10IV-83)



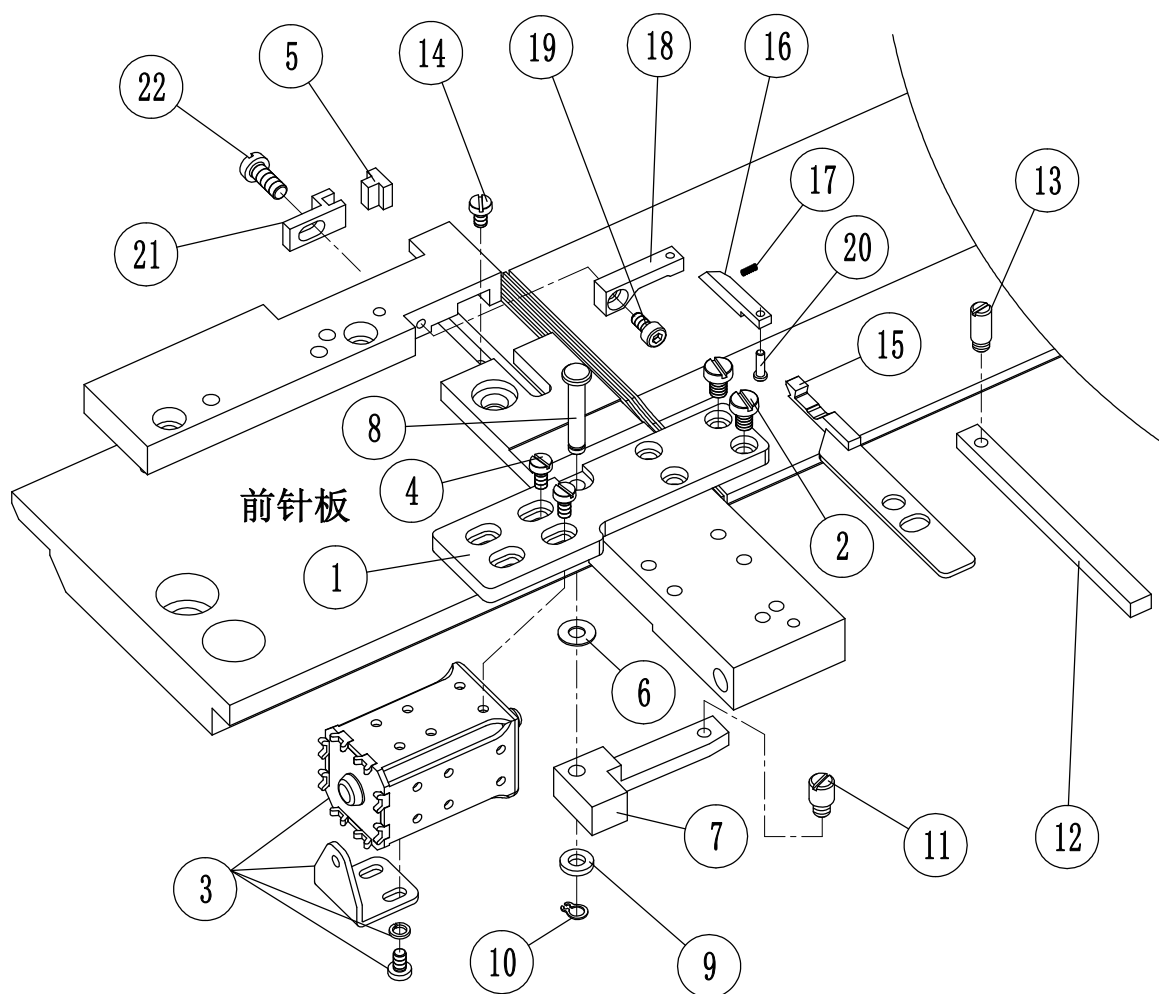
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
18	GDN1016I	前叉刀(99-10M)	1	STITCH HOLDER-F(99-10G TERRY)
18	GMN1309	前叉刀 (99-13M)	1	STITCH HOLDER-F(99-13G TERRY)
			1	
18	GN2030I	前叉刀(99-7G)	1	STITCH HOLDER-F(99-7G)
18	GN2030I-1	前叉刀(99-7G普通双剪刀)	1	STITCH HOLDER-F(99-7G-DOUBLE CUTTER)
18	GN2030I-2	前叉刀(99-7G-52双剪刀)	1	STITCH HOLDER-F(99-7G-52-DOUBLE CUTTER)
18	GN2030I-3	前叉刀(99-7G普通低叉)	1	STITCH HOLDER-F(99-7G-D3)
18	GN2030I-4	前叉刀(99-7G-52低叉)	1	STITCH HOLDER-F(99-7G-52-D3)
18	GN2030I-5	前叉刀(99-7G-58)	1	STITCH HOLDER-F(99-7G-58)
18	GN2482I	前叉刀(99-7M)	1	STITCH HOLDER-F(99-7G TERRY)
18	GN3030I	前叉刀(99-7G-63)	1	STITCH HOLDER-F(99-7G-63)
18	GN3482I	前叉刀(99-7M-58)	1	STITCH HOLDER-F(99-7G TERRY-58)
18	GN4482I	前叉刀(99-7M-63)	1	STITCH HOLDER-F(99-7G TERRY-63)
19	SIS0121	叉刀轴位螺丝(99-10IV13G15G18G21G)	2	STEPPED SCREW(99-10IV13G15G18G21G)
19	SIS8121I	叉刀轴位螺丝(99-7G)	2	STEPPED SCREW(99-7G)
20	GCN0035	叉刀拦块(99-10IV13G15G18G21G)	4	STITCH HOLDER SUPPORT(99-10IV13G15G18G21G)
20	GCN1035I	叉刀拦块(99-7G)	4	STITCH HOLDER SUPPORT(99-7G)
21	SIS0075	一字螺丝(SM11/64X6X6X2.5)	4	SLOTTED SCREW(SM11/64*6*6*2.5)
22	GCN0033	叉刀压片	4	STITCH HOLDER PRESSING PLATE
22	GCN0033-1	叉刀压片(毛圈暂用)	4	STITCH HOLDER PRESSING PLATE(TERRY)



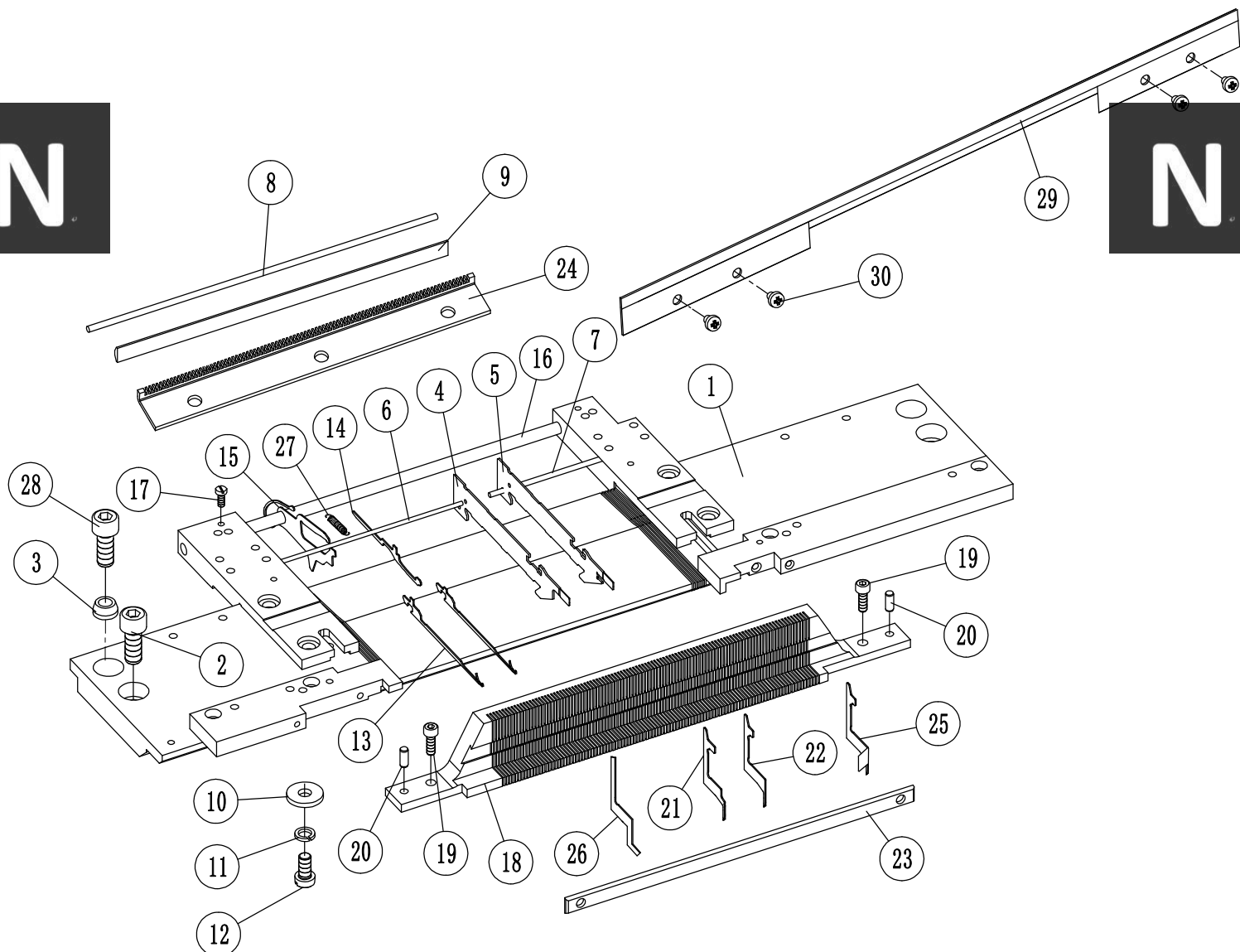
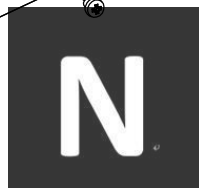
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
23	SIS0019	沉头螺丝 (SM9/64X4X6X0.2)	4	COUNTERSUNK SCREW(SM9/64*4*6*0.2)
23	SIS03042	一字螺丝 (M3X4X4.8X1.8)	4	SLOTTED SCREW(M3*4*4.8*1.8)
24	GCN02410I	栅片(99-24G)	2	CONTROL JACK HOLDER PLATE(99-24G)
24	GCN0110-1	栅片(99-15G)	2	CONTROL JACK HOLDER PLATE(99-15G)
24	GCN0110-2	栅片(99-15G-113)	2	CONTROL JACK HOLDER PLATE(99-15G-113)
24	GCN0110-3	栅片(99-15G-123)	2	CONTROL JACK HOLDER PLATE(99-15G-123)
24	GCN02119I	栅片(99-21G)	2	CONTROL JACK HOLDER PLATE(99-21G)
24	GCN12119I	栅片(99-21G-104)	2	CONTROL JACK HOLDER PLATE(99-21G-104)
24	GCN1083-1	栅片(99-13G)	2	CONTROL JACK HOLDER PLATE(99-13G)
24	GCN1083-2	栅片(99-13G-98)	2	CONTROL JACK HOLDER PLATE(99-13G-98)
24	GCN1083-3	栅片(99-13G-113)	2	CONTROL JACK HOLDER PLATE(99-13G-113)
24	GCN1582-1	栅片(99-10IV)	2	CONTROL JACK HOLDER PLATE(99-10IV)
24	GCN1582-2	栅片(99-10IV-73)	2	CONTROL JACK HOLDER PLATE(99-10IV-73)
24	GCN1582-3	栅片(99-10IV-83)	2	CONTROL JACK HOLDER PLATE(99-10IV-83)
24	GCN1821-1	栅片(99-18G)	2	CONTROL JACK HOLDER PLATE(99-18G)
24	GCN1821-2	栅片(99-18G-133)	2	CONTROL JACK HOLDER PLATE(99-18G-133)
25	SIS04052	一字螺丝 (M4X5X7X2.5)	4	SLOTTED SCREW(M4*5*7*2.5)
26	GCN0130	弹簧片	2	SPRING PLATE
27	GCN3036	手套前挡板(99-7G)	1	GLOVE GUIDE-F(99-7G)
27	GCN3036-1	手套前挡板(99-10IV)	1	GLOVE GUIDE-F(99-10IV)
28	EBSC0406	内六角圆头螺丝(M4X6-12.9级EG)	2	ROUND HEAD SCREW(M4*6-12.9EG)



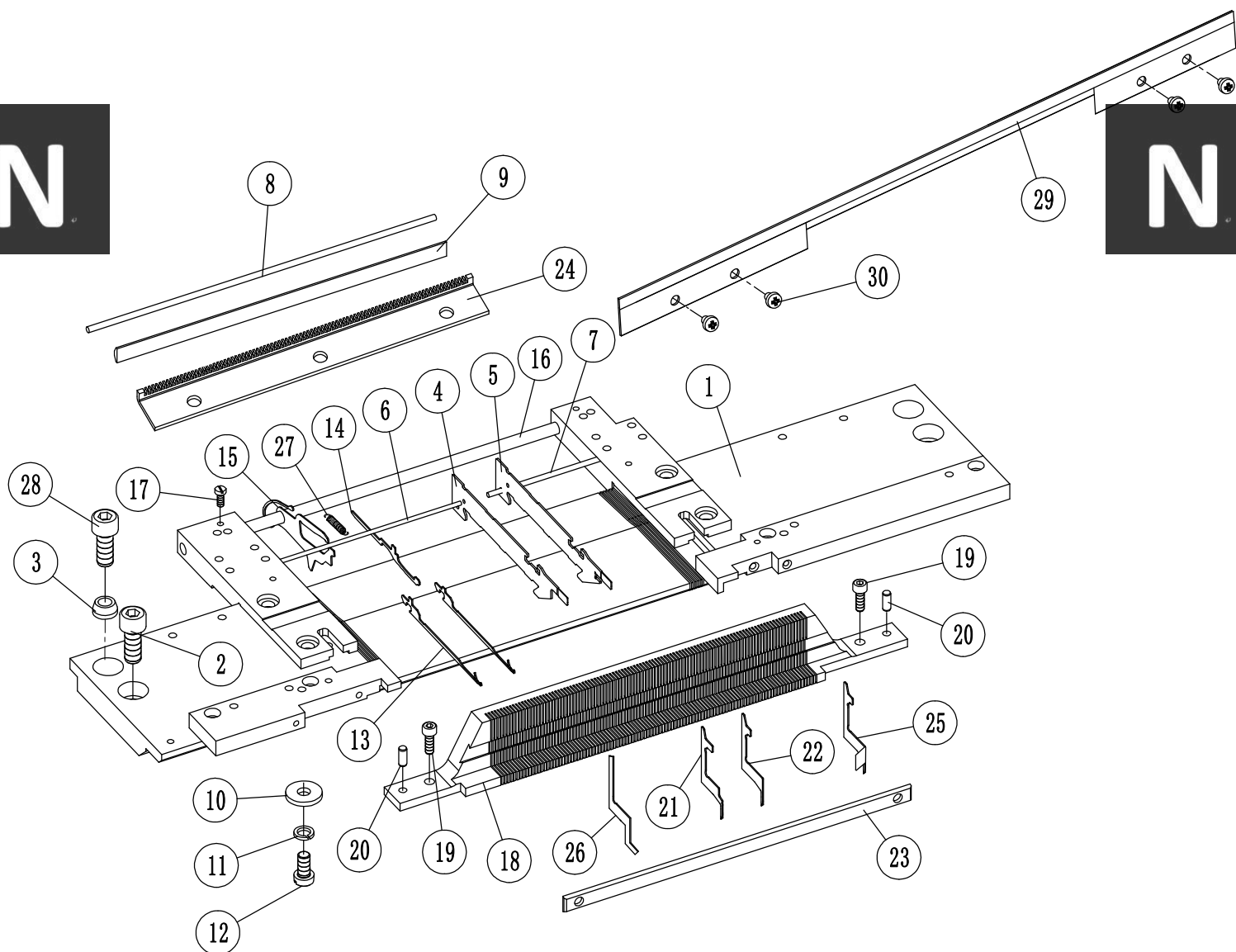
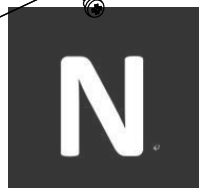
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GN1458	前拨杆座	1	SOLENOID SET PLATE-F
2	SIS0075	一字螺丝 (SM11/64X6X6X2.5)	4	SLOTTED SCREW(SM11/64*6*6*2.5)
3	GX1720I	小号电磁铁	1	SOLENOID
4	SIS03041	一字螺丝(M3X4X5.5X1.8)	4	SLOTTED SCREW(M3*4*5.5*1.8)
5	GN1750A	夹线片	1	YARN GUIDE PLATE
6	ELH04	平垫(Φ4)	1	FLAT WASHER(Φ4)
7	GN1459	前剪刀拨杆	1	CUTTER DRIVE LEVER-F
8	SIS4192	销钉	1	PIN WITH HEAD
9	SIS0501	挡圈	1	COLLAR
10	ERS04	外卡簧 (Φ4)	1	E-RING(Φ4)
11	N03-11-SIS0208	螺钉(M5)	1	LONG HEAD SCREW(M5)
12	GCN0020	剪刀顶条(99-10IV13G15G18G21G)	1	CUTTER SLIDE PLATE
12	GN1707	剪刀顶条(99-7G)	1	CUTTER SLIDE PLATE(99-7G)
13	SIS2153	螺钉(通用)	1	LONG HEAD SCREW(STANDARD)
14	SIS03051	一字螺丝(M3X5X4.8X2)	1	SLOTTED SCREW(M3*5*4.8*2)
14	SIS04053	一字螺丝(99-7G)(M4X5X5X3.6)	2	SLOTTED SCREW(99-7G(M4*5*5*3.6))
15	GCN0086	前左割刀(99-10IV13G15G18G21G)(2000IV反)	1	YARN CUTTER(2000IV-LH)
15	GCN0086-1	前左割刀(99-7G)(GW5004反)	1	YARN CUTTER(99-7G/GW5004-LH)
16	GCN0024	前左内剪刀(99-10IV13G15G18G21G)(1704IV反)	1	YARN CUTTER(FIXED)(1704IV-LH)



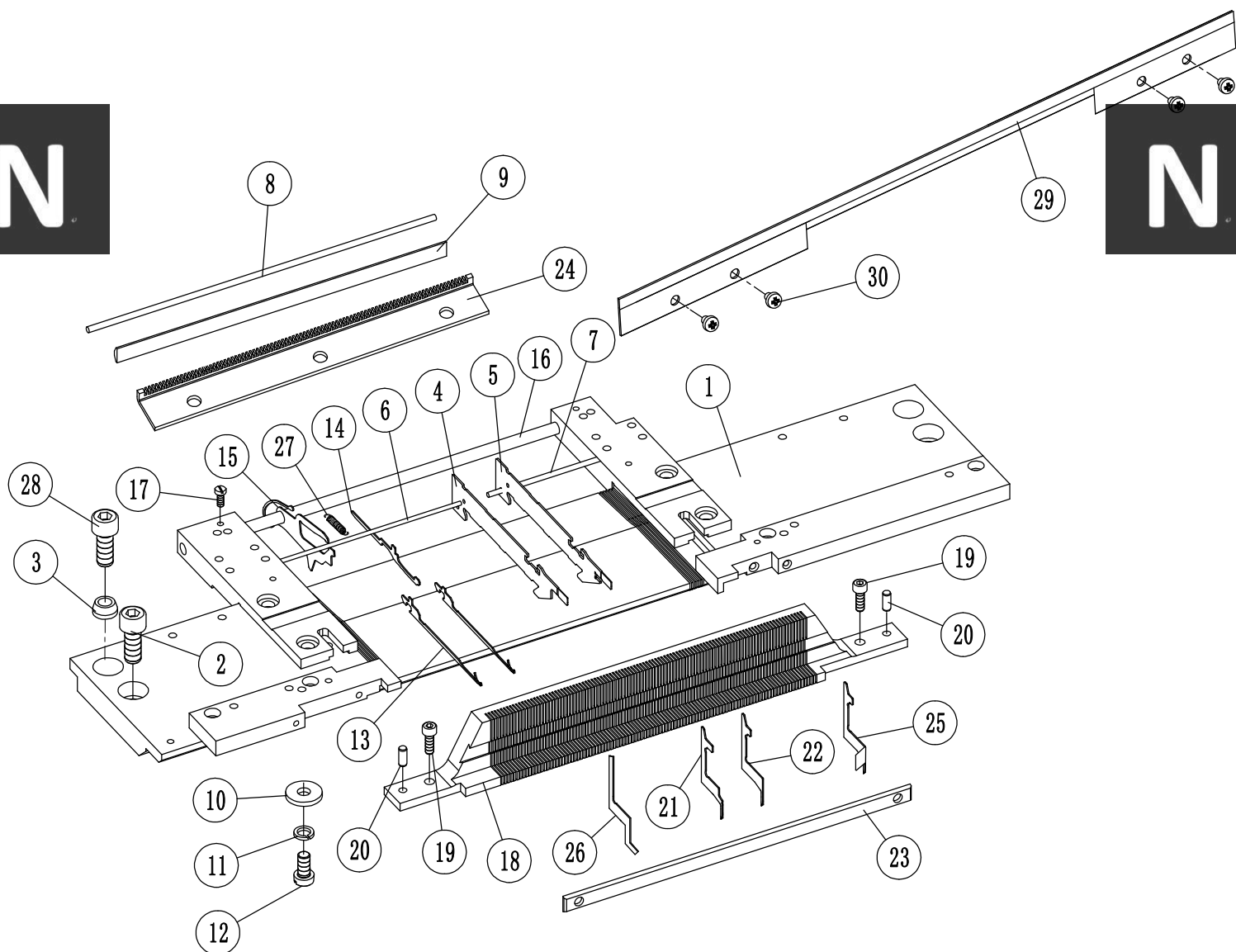
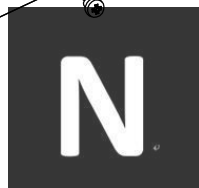
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
16	GCN0024-1	前左内剪刀(99-7G10G)毛圈(GN1704M)	1	YARN CUTTER(FIXED)(99-7G10G-TERRY)
17	SIS6321	剪刀压簧	1	PUSH SPRING
18	GCN0112	前剪刀座(99-10IV13G15G18G21G)	1	LOOPER BLOCK(99-10IV13G15G18G21G)
18	GN1746-1	前剪刀座(99-7G)	1	LOOPER BLOCK(99-7G)
19	ESC0306	内六角螺丝(M3X6-12.9级)	1	CAP BOLT(M3*6-12.9)
20	GCN0028	剪刀轴	1	PIN FOR FIXED CUTTER
20	GCN0028-1	割刀轴(99-7G)	1	PIN FOR FIXED CUTTER(99-7G)
21	GN1750	夹线座	1	YARN GUIDE BASE
22	SIS0075	一字螺丝(SM11/64X6X6X2.5)	1	SLOTTED SCREW(SM11/64*6*6*2.5)



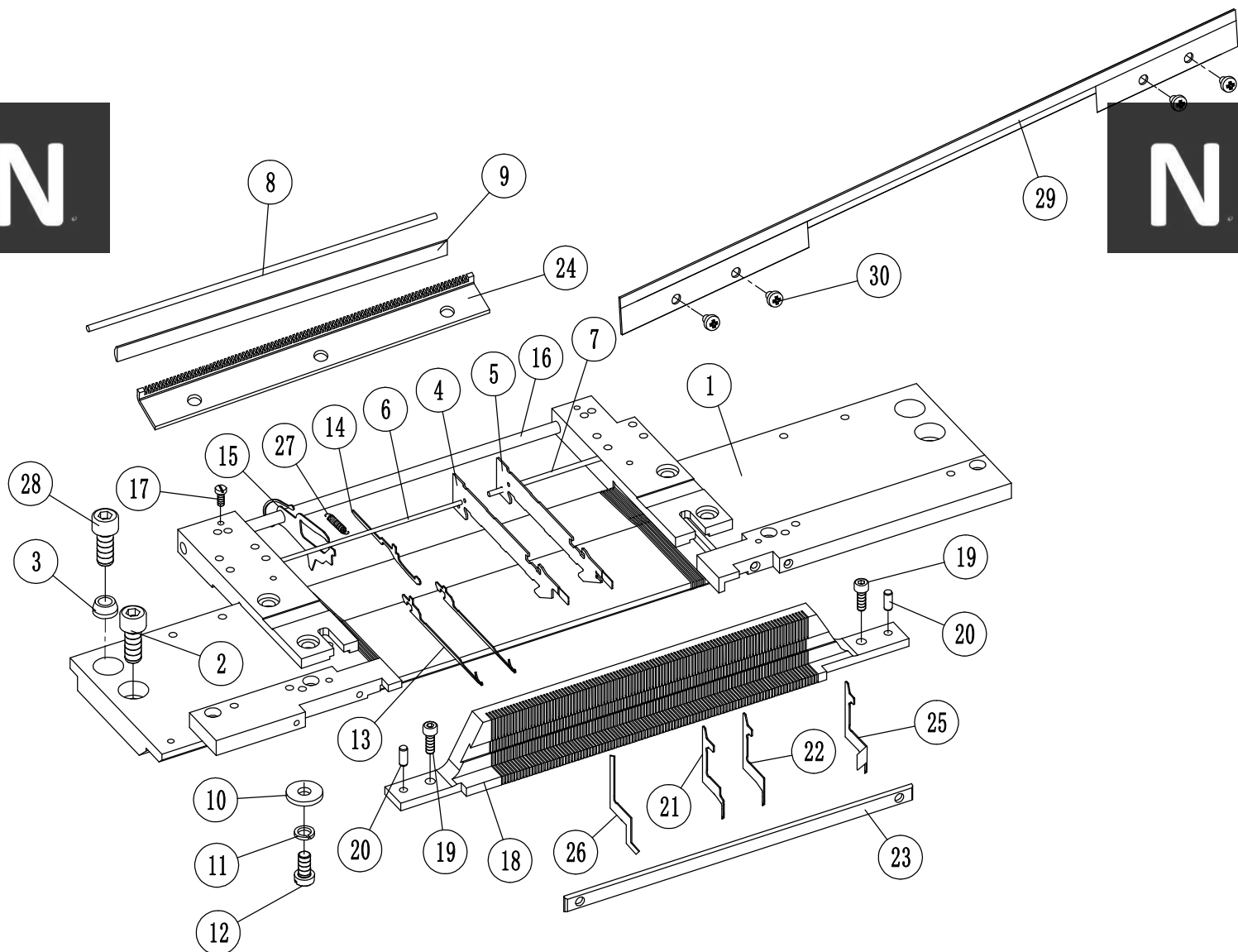
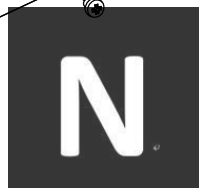
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-N04-XN1730	后针板(BXNJ-7G)	1	NEEDLE BED-B(BXNJ-7G)
1	BXNJ-N04-XN2467	后针板(BXNJ-7M)	1	NEEDLE BED-B(BXNJ-7G TERRY)
1	BXNJ-N04-XN3569	后针板(BXNJ-10IV)	1	NEEDLE BED-B(BXNJ-10IV)
1	BXNJ-N04-XN1005	后针板(BXNJ-10M)	1	NEEDLE BED-B(BXNJ-10G TERRY)
1	BXNJ-N04-XN4075	后针板(BXNJ-13G)	1	NEEDLE BED-B(BXNJ-13G)
1	BXNJ-N04-XN1304	后针板(BXNJ-13M)	1	NEEDLE BED-B(BXNJ-13G TERRY)
1	BXNJ-N04-XN4098	后针板(BXNJ-15G)	1	NEEDLE BED-B(BXNJ-15G)
1	BXNJ-N04-XN4812	后针板(BXNJ-18G)	1	NEEDLE BED-B(BXNJ-18G)
1	BXNJ-N04-XN02113	后针板(BXNJ-21G)	1	NEEDLE BED-B(BXNJ-21G)
1	BXNJ-N04-XN02402	后针板(BXNJ-24G)	1	NEEDLE BED-B(BXNJ-24G)
2	ESC0820	内六角螺丝(M8X20-8.8级)	2	CAP BOLT(M8*20-8.8)
3	BXNJ-N01-XN1156	定位套	2	LOCATING SLEEVE
4	GCN0083	钢皮(99-15G)	198	NEEDLE PLATE(99-15G)
4	GCN02121I	钢皮(99-21G)	302	NEEDLE PLATE(99-21G)
4	GCN1066	钢皮(99-13G)	168	NEEDLE PLATE(99-13G)
4	GCN1560	钢皮(99-10IV)	126	NEEDLE PLATE(99-10IV)
4	GCN1801	钢皮(99-18G)	236	NEEDLE PLATE(99-18G)
4	GMN1305	钢皮 (99-13M)	170	NEEDLE PLATE(99-13G TERRY)
4	GN0003	钢皮(99-7G)	82	NEEDLE PLATE(99-7G)
4	GN0804I	钢皮(99-8G)	88	NEEDLE PLATE(99-8G)
4	GCN02413I	钢皮(99-24G)	344	NEEDLE PLATE(99-24G)
5	GCN0084	带勾钢皮(99-15G)	12	HOOKED NEEDLE PLATE(99-15G)



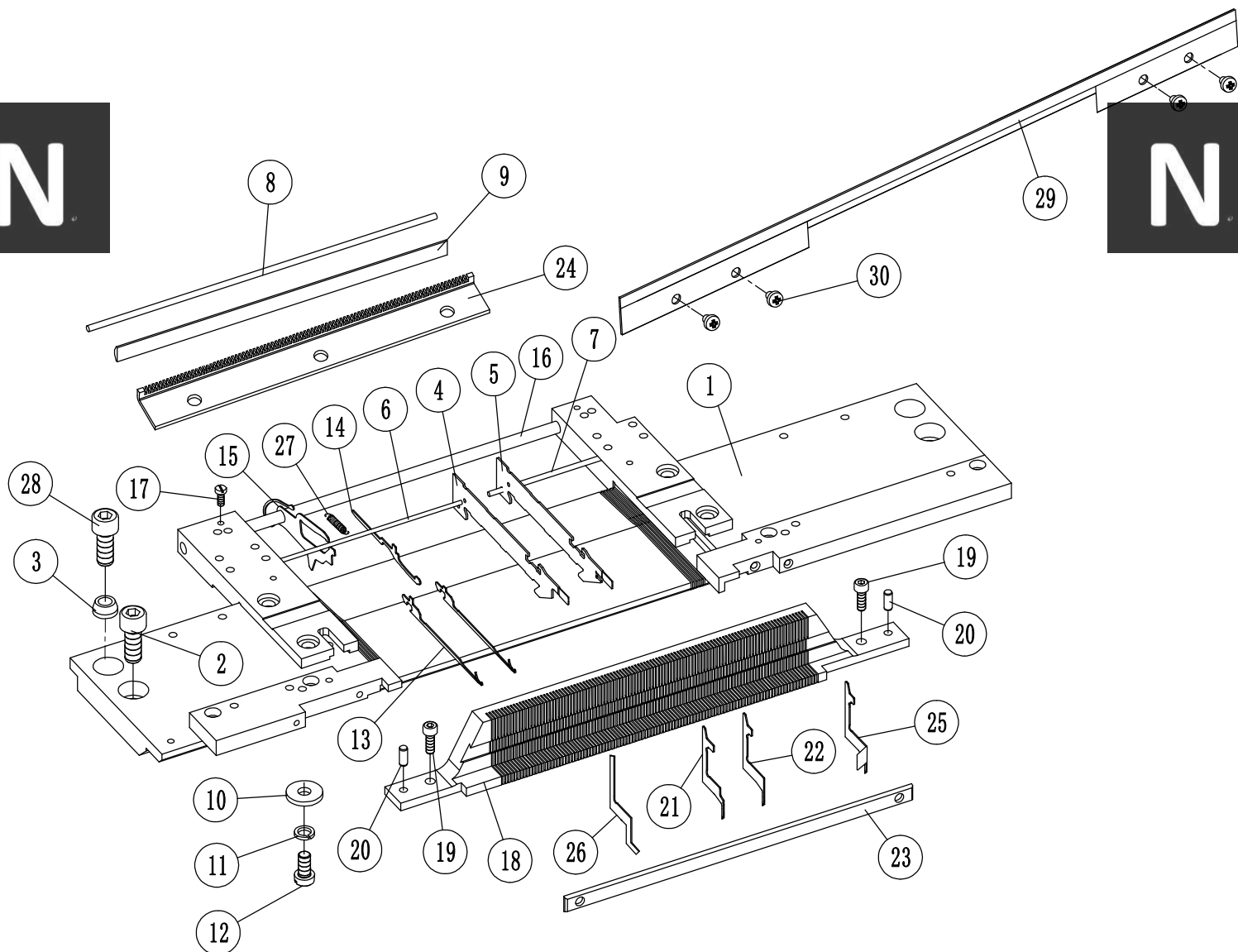
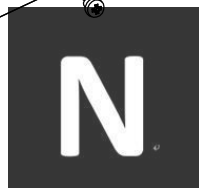
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
5	GCN02414I	带勾钢皮(99-24G)	12	HOOKEED NEEDLE PLATE(99-24G)
5	GCN02122I	带勾钢皮(99-21G)	12	HOOKEED NEEDLE PLATE(99-21G)
5	GCN1067	带勾钢皮(99-13G)	12	HOOKEED NEEDLE PLATE(99-13G)
5	GCN1561	带勾钢皮(99-10IV)	12	HOOKEED NEEDLE PLATE(99-10IV)
5	GCN1802	带勾钢皮(99-18G)	12	HOOKEED NEEDLE PLATE(99-18G)
5	GMN1306	带钩钢皮 (99-13M)	12	HOOKEED NEEDLE PLATE(99-13G TERRY)
5	GN0004	带勾钢皮(99-7G)	12	HOOKEED NEEDLE PLATE(99-7G)
5	GN0004-1	带勾钢皮(99-7G)	12	HOOKEED NEEDLE PLATE(99-7G)
5	GN0805I	带勾钢皮(99-8G)	12	HOOKEED NEEDLE PLATE(99-8G)
6	GCN0125	钢皮芯轴二(99-18G)(Φ2X174)	2	MANDREL(Φ2*174)
6	GCN0125-1	钢皮芯轴二(99-18G-133/21G)(Φ2X189.5)	2	MANDREL(Φ2*189.5)
6	GCN0194	钢皮芯轴二(99-15G)(Φ2X179)	2	MANDREL(Φ2*179)
6	GCN0194-1	钢皮芯轴二(99-15G-113)(Φ2X196.5)	2	MANDREL(Φ2*196.5)
6	GCN1094	钢皮芯轴二(99-13G)(Φ2X180.5)	2	MANDREL(Φ2*180.5)
6	GCN1094-1	钢皮芯轴二(99-13G-98)(Φ2X199)	2	MANDREL(Φ2*199)
6	GCN1094-2	钢皮芯轴二(99-13G-113)(Φ2×255)	2	MANDREL(Φ2*255)
6	GCN1591	钢皮芯轴二(99-10IV)(Φ2X176)	2	MANDREL(Φ2*176)
6	GCN1591-1	钢皮芯轴二(99-10IV-73)(Φ2X188.5)	2	MANDREL(Φ2*188.5)
6	GN0051	钢皮芯轴二(99-7G)(Φ2X160)	2	MANDREL(Φ2*160)
6	GN1468	钢皮芯轴二(99-7G-58)(Φ2X200.5)	2	MANDREL(Φ2*200.5)
6	GN2468	钢皮芯轴二(99-7G-63)(Φ2X217.5)	2	MANDREL(Φ2*217.5)



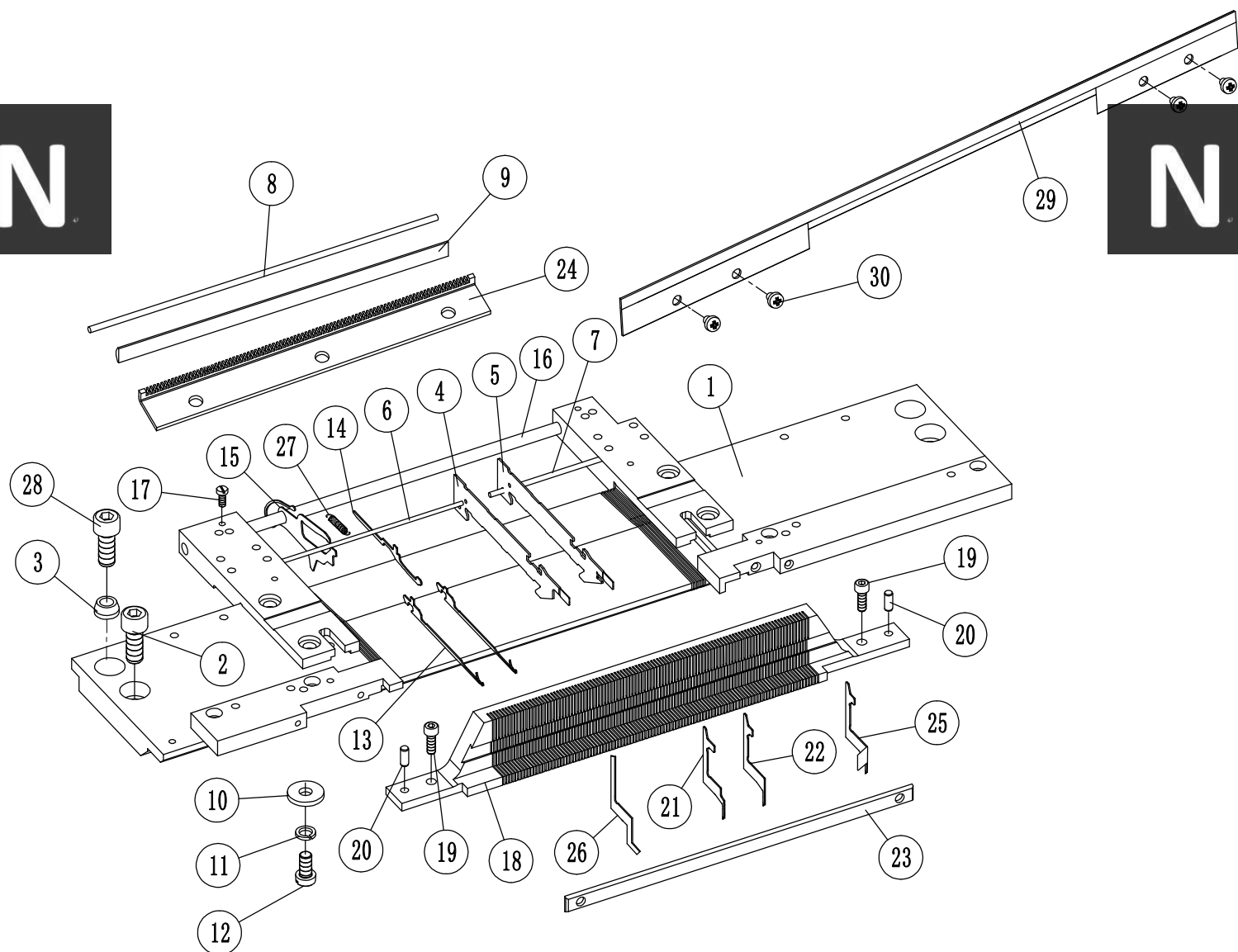
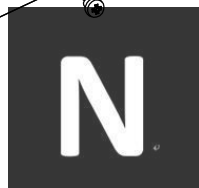
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
7	GN0007	钢皮芯轴(99-7G)(Φ2.5X185)	2	MANDREL(Φ2.5*185)
7	GN1546	钢皮芯轴(99-普通10IV13G15G18G)(Φ2.5X210)	2	MANDREL(Φ2.5*210)
7	GN1546-1	钢皮芯轴(99-特大码10IV13G15G18G21G)(Φ2.5X230)	2	MANDREL(Φ2.5*230)
7	GN1546-2	钢皮芯轴(99-10M)(Φ2.5X220)	2	MANDREL(Φ2.5*220)
7	GN1546-3	钢皮芯轴(Φ2.6X210)	2	MANDREL(Φ2.6*210)
7	GN1546-4	钢皮芯轴(99-7G-63)(Φ2.5X250)	2	MANDREL(Φ2.5*250)
8	GN0008	钢皮压紧条(99-7G)(Φ3X168)	2	WEDGE PRESS STRIP(Φ3*168)
8	GN1055	钢皮压紧条(99-普通10IV13G15G18G)(Φ3X186)	2	WEDGE PRESS STRIP(Φ3*186)
8	GN1055-1	钢皮压紧条(99-特大码10IV13G15G18G21G)(Φ3X205)	2	WEDGE PRESS STRIP(Φ3*205)
8	GN1055-2	钢皮压紧条(Φ3.2X186)	2	WEDGE PRESS STRIP(Φ3.2*186)
8	GN1055-3	钢皮压紧条(Φ3X191)	2	WEDGE PRESS STRIP(Φ3*191)
8	GN1055-4	钢皮压紧条(99-7G-63)(Φ3*230)	2	WEDGE PRESS STRIP(Φ3*230)
8	GN1055-5	钢皮压紧条(99-13G-113)(Φ3×255)	2	WEDGE PRESS STRIP(Φ3×255)
9	GN0009	压紧条(99-7G)	2	PRESS BAR(99-7G/L=165)
9	GN0009-1	压紧条(99-7G-63)	2	PRESS BAR(99-7G-63/L=230)
9	GN1056	压紧条(99-普通10IV13G15G18G)	2	PRESS BAR(L=185)
9	GN1056-1	压紧条(99-特大码10IV13G15G18G21G)	2	PRESS BAR(XL/L=212)
9	GN1056-2	压紧条(99-13G-113)	2	PRESS BAR(99-13G-113/L=255)
10	SIS0507	垫片	6	WASHER
11	ELS06	弹垫(Φ6)	3	WASHER(Φ6)
12	SIS0610-1	一字螺丝(M6X10X9.5X1.9)	3	SLOTTED SCREW(M6*10*9.5*1.9)
13	GCN00071	高勾针(99-15G)		HIGH NEEDLE(99-15G)



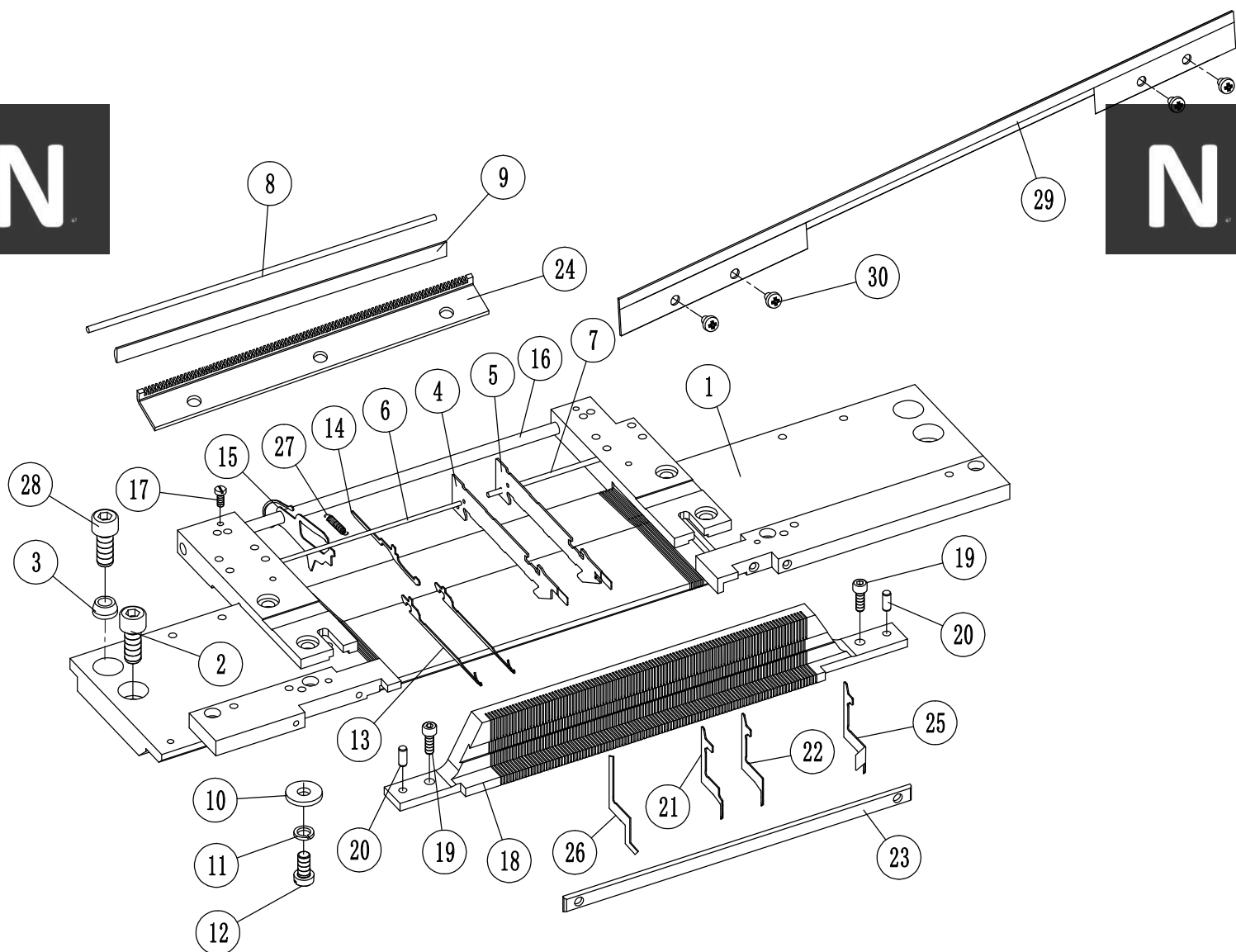
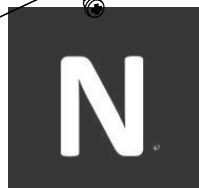
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
13	GCN02125I	高勾针(99-21G)		HIGH NEEDLE(99-21G)
13	GCN10021	高勾针(99-13G)		HIGH NEEDLE(99-13G)
13	GCN10521	高勾针(99-18G)		HIGH NEEDLE(99-18G)
13	GCN02417I	高勾针(99-24G)		HIGH NEEDLE(99-24G)
13	GCN1501	高勾针(99-10IV)		HIGH NEEDLE(99-10IV)
13	GDN0001	勾针(99-10M)		NEEDLE(99-10G TERRY)
13	GMN1316	勾针 (99-13M) 74.85MJ-13N		NEEDLE(99-13G TERRY)
13	GN0013	勾针(99-7G)		NEEDLE(99-7G)
13	GN14031	勾针99-7M)		NEEDLE(99-7G TERRY)
14	GCN1009I	针脚(99-10IV13G15G)		JACK(99-10IV13G15G)
14	GCN1010I	针脚(99-18G21G)		JACK(99-18G21G)
14	GN0015	针脚(99-7G)(精冲)		JACK(99-7G)
15	GCN1085I	鸟片(99-10IV13G15G)	103	CONTROL JACK(99-10IV13G15G)
15	GCN1185I	鸟片(99-18G21G)		CONTROL JACK(99-18G21G)
15	GMN1323	鸟片(99-13M)	46	CONTROL JACK(99-13G TERRY)
15	GN1017I	鸟片(99-7G)		CONTROL JACK(99-7G)
16	GCN0018	鸟片芯轴(普通)	2	JACK HOLDER ROD



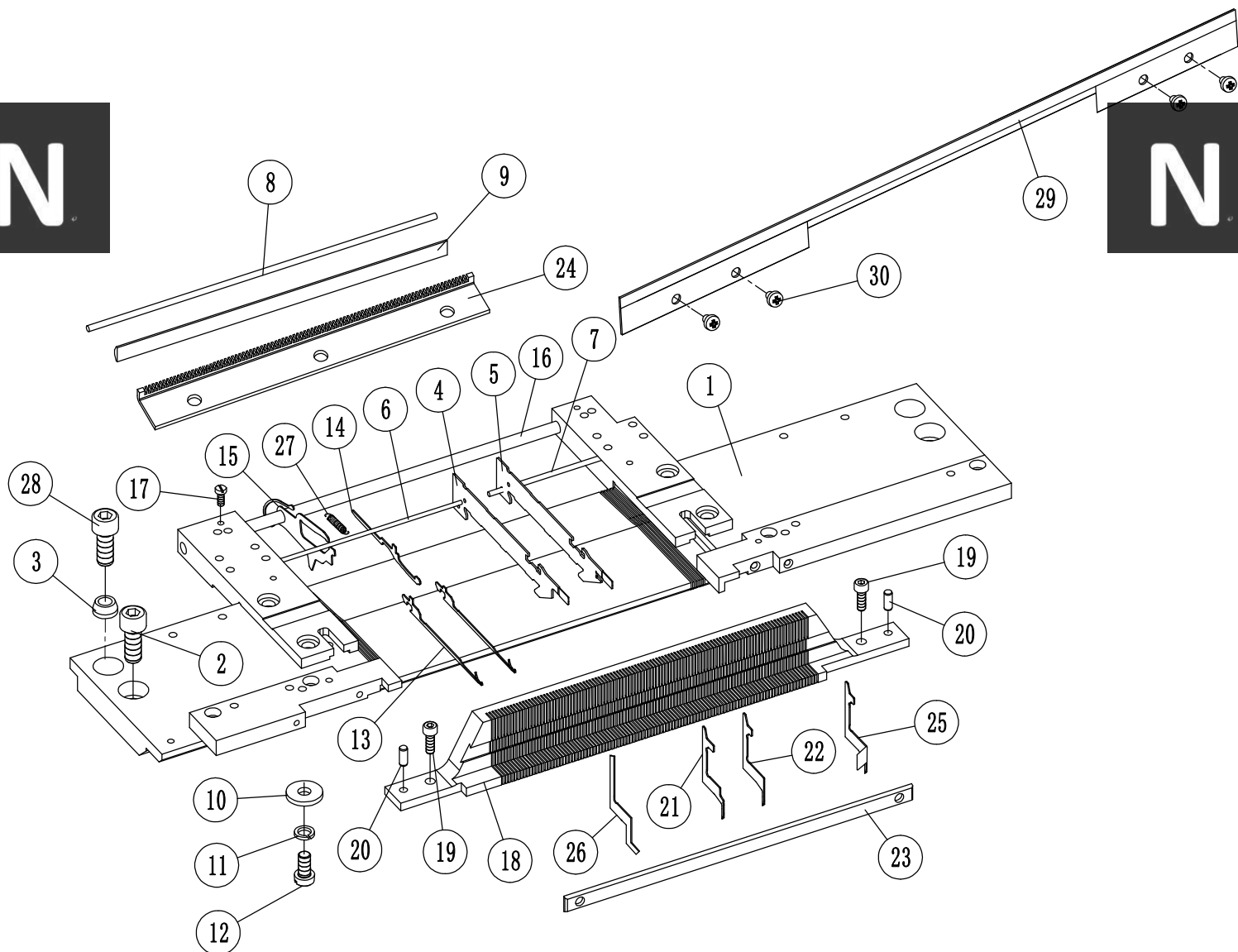
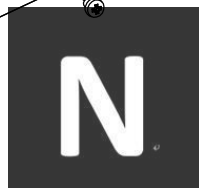
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
16	GCN0018-1	鸟片芯轴(特大码)	2	JACK HOLDER ROD(XL)
16	GCN0018-2	鸟片芯轴(99-7G-63)	2	JACK HOLDER ROD(99-7G-63)
17	SIS0001	一字螺丝 (SM9/64X6X4.4X2)	4	SLOTTED SCREW(SM9/64*6*4.4*2)
18	GCN0120	前后生克座(99-15G)	2	SINKER BED(99-15G)
18	GCN0120-1	前后生克座(99-15G-113)	2	SINKER BED(99-15G-113)
18	GCN02403I	前后生克座(99-24G)	2	SINKER BED(99-24G)
18	GCN0120-2	前后生克座(99-15G-123)	2	SINKER BED(99-15G-123)
18	GCN02114I	前后生克座(99-21G)	2	SINKER BED(99-21G)
18	GCN12114I	前后生克座(99-21G-104)	2	SINKER BED(99-21G-104)
18	GCN1086	前后生克座(99-13G)	2	SINKER BED(99-13G)
18	GCN1086-1	前后生克座(99-13G-98)	2	SINKER BED(99-13G-98)
18	GCN1086-2	前后生克座(99-13G-113)	2	SINKER BED(99-13G-113)
18	GCN1586	前后生克座(99-10IV)	2	SINKER BED(99-10IV)
18	GCN1586-1	前后生克座(99-10IV-73)	2	SINKER BED(99-10IVG-73)
18	GCN1586-2	前后生克座(99-10IV-83)	2	SINKER BED(99-10IV-83)
18	GCN1824	前后生克座(99-18G)	2	SINKER BED(99-18G)
18	GCN1824-1	前后生克座(99-18G-133)	2	SINKER BED(99-18G-133)
18	GDN1013	前后生克座(99-10M)	2	SINKER BED(99-10G TERRY)
18	GMN1307	前后生克座 (99-13M)	2	SINKER BED(99-13G TERRY)



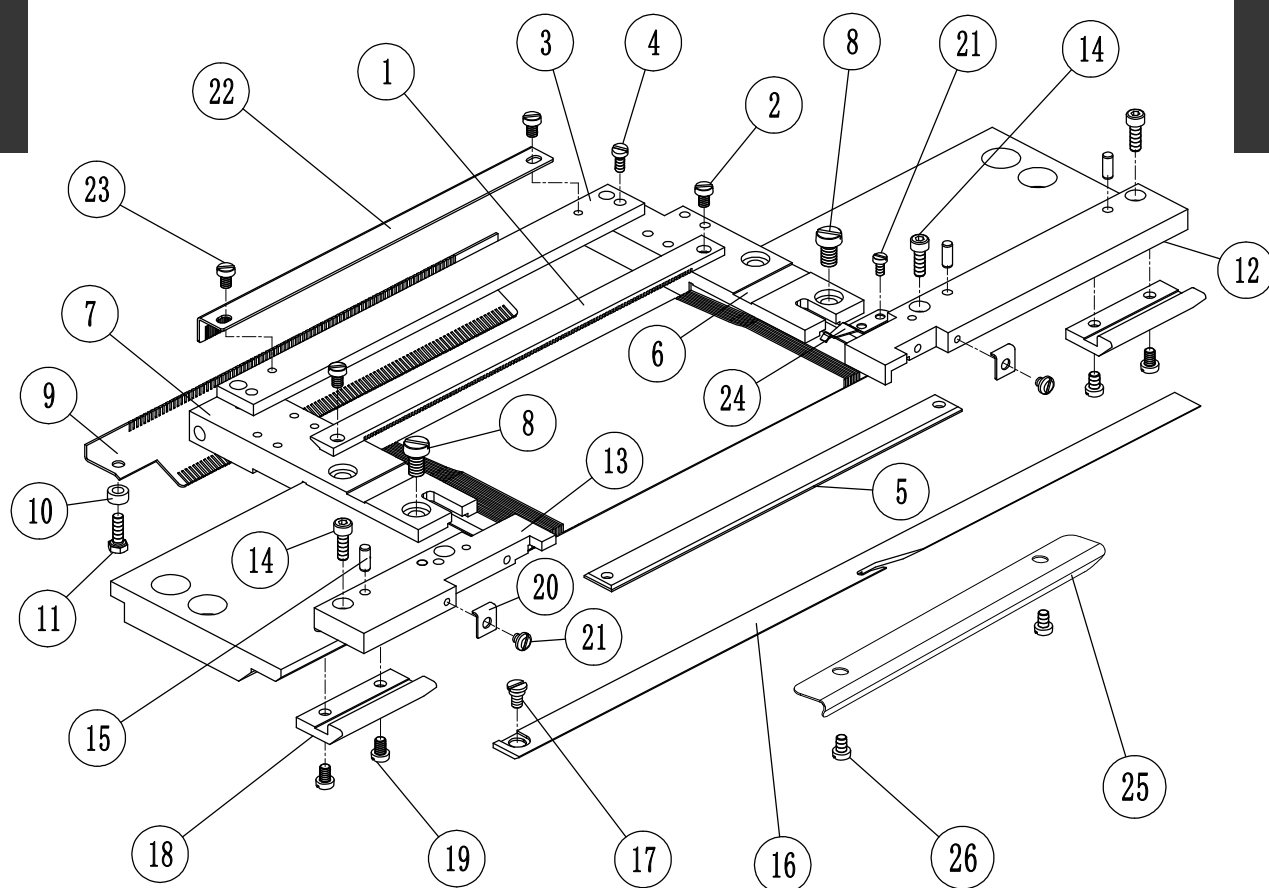
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
18	GN0564	前后生克座(99-7G)	2	SINKER BED(99-7G)
18	GN0805I-1	前后生克座(99-8G-58G)	2	SINKER BED(99-8G-58G)
18	GN0806I	前后生克座(99-8G)	2	SINKER BED(99-8G)
18	GN1476	前后生克座(99-7M)	2	SINKER BED(99-7G TERRY)
18	GN2476	前后生克座(99-7G-58)	2	SINKER BED(99-7G-58)
18	GN3476	前后生克座(99-7G-63)	2	SINKER BED(99-7G-63)
19	ESC0412	内六角螺丝(M4X12-12.9级)	2	CAP BOLT(M4*12-12.9)
20	EPT0408	圆柱销(硬)(Φ4X8)	2	ROUND PIN(Φ4*8)
21	DMJ590	生克片(99-10M)		SINKER(99-10G TERRY)
21	DMJ690	生克片(99-7M)		SINKER(99-7G TERRY)
21	DMJ690-1	生克片(99-7M)(带轴)		SINKER(99-7G TERRY-WITH PIN)
21	GCN0089	高生克片(99-15G)		HIGH SINKER(99-15G)
21	GCN02126I	高生克片(99-21G)		HIGH SINKER(99-21G)
21	GCN1068	高生克片(99-13G)		HIGH SINKER(99-13G)
21	GCN1170	高生克片(99-18G)		HIGH SINKER(99-18G)
21	GCN02416I	高生克片(99-24G)		HIGH SINKER(99-24G)
21	GCN1562	高生克片(99-10IV)		HIGH SINKER(99-10IV)
21	GMN1317	生克片 (99-13M) DMJ580		SINKER(99-13G TERRY-DMJ580)



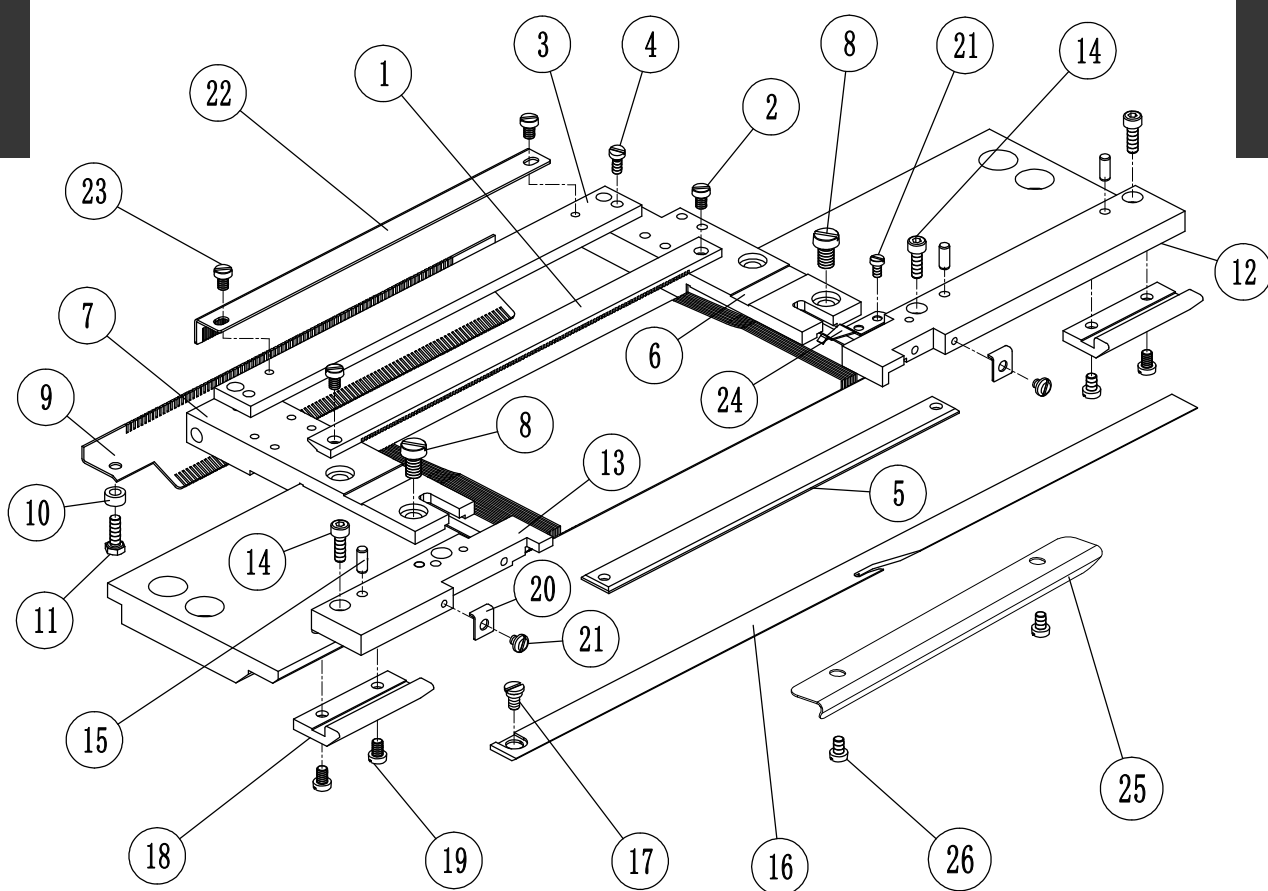
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
21	GN0022	高生克片(99-7G)		HIGH SINKER(99-7G)
22	GcN021271	低生克片(99-21G)		LOW SINKER(99-21G)
22	GcN1563	低生克片(99-10IV)		LOW SINKER(99-10IV)
22	GN0023	低生克片(99-7G)		LOW SINKER(99-7G)
23	GN0025	生克片拦条(99-7G)(L=178)	2	SINKER PRESSING PLATE(99-7G/L=178)
23	GN1418	生克片拦条(99-普通10IV13G15G18G)(L=202)	2	SINKER PRESSING PLATE(L=202)
23	GN1418-1	生克片拦条(99-10IV-83)(L=223)	2	SINKER PRESSING PLATE(99-10IV-83/L=223)
23	GN1418-2	生克片拦条(99-15G-123)(L=236)	2	SINKER PRESSING PLATE(99-15G-123/L=236)
23	GN1418-3	生克片拦条(99-21G)(L=212)	2	SINKER PRESSING PLATE(99-21G/L=212)
23	GN1418-4	生克片拦条(99-13G-113)(L=252)	2	SINKER PRESSING PLATE(99-13G-113/L=252)
23	GN1418-5	生克片拦条(99-15G-113)(L=219)	2	SINKER PRESSING PLATE(99-15G-113/L=219)
24	GcN1421	后针板压板(99-13G)	1	NEEDLE SPACER-B(99-13G)
24	GcN1421-1	后针板压板(99-13G-98)	1	NEEDLE SPACER-B(99-13G-98)
24	GcN1422	后针板压板(99-15G)	1	NEEDLE SPACER-B(99-15G)
24	GcN1422-1	后针板压板(99-15G-113)	1	NEEDLE SPACER-B(99-15G-113)
25	GcN0092	弯头生克片6045(99-13G15G)	1	BENT SINKER(99-13G15G)
25	GcN0092-1	弯头生克片(99-21G)	1	BENT SINKER(99-21G)
25	GcN0092-2	弯头生克片(99-18G)	1	BENT SINKER(99-18G)



序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
26	GCN0093	特殊生克片(99-13G15G双色)	1	SPECIAL SINKER(99-13G15G/2-COLOR)
27	GMN1318	拉簧 (99-13M)		PULL SPRING(99-13G TERRY)
27	SIS0603	鸟片拉簧(99-7G)		PULL SPRING(99-7G)
28	BXNJ-N01-EMSC0820	定位套螺丝	2	LOCATING SLEEVE SCREW
29	BXNJ-B06-XB1103	后护板 (BXNJ-7G)	1	CARRIAGE GUIDE RAIL COVER-B(BXNJ-7G)
29	BXNJ-B06-XB2103	后护板 (BXNJ-7M)	1	CARRIAGE GUIDE RAIL COVER-B(BXNJ-7G TERRY)
29	BXNJ-B06-XB5215	后护板 (BXNJ-10M)	1	CARRIAGE GUIDE RAIL COVER-B(BXNJ-10G TERRY)
29	BXNJ-B06-XB5213	后护板(BXNJ-10IV)	1	CARRIAGE GUIDE RAIL COVER-B(BXNJ-10IV)
29	BXNJ-B06-XB1213	后护板(BXNJ-13G)	1	CARRIAGE GUIDE RAIL COVER-B(BXNJ-13G)
29	BXNJ-B06-XB2213	后护板(BXNJ-15G)	1	CARRIAGE GUIDE RAIL COVER-B(BXNJ-15G)
29	BXNJ-B06-XB3213	后护板(BXNJ-18G)	1	CARRIAGE GUIDE RAIL COVER-B(BXNJ-18G)
29	BXNJ-B06-XB2129	后护板(BXNJ-21G)	1	CARRIAGE GUIDE RAIL COVER-B(BXNJ-21G)
29	BXNJ-B06-XB8213	后护板(BXNJ-13M)	1	CARRIAGE GUIDE RAIL COVER-B(BXNJ-13G TERRY)
29	BXNJ-B05-XB02407	后护板(BXNJ-24G)	1	CARRIAGE GUIDE RAIL COVER-B(BXNJ-24G)
30	ESN0405	十字螺丝 (M4*5)	4	PHILLIPS SCREW(M4*5)



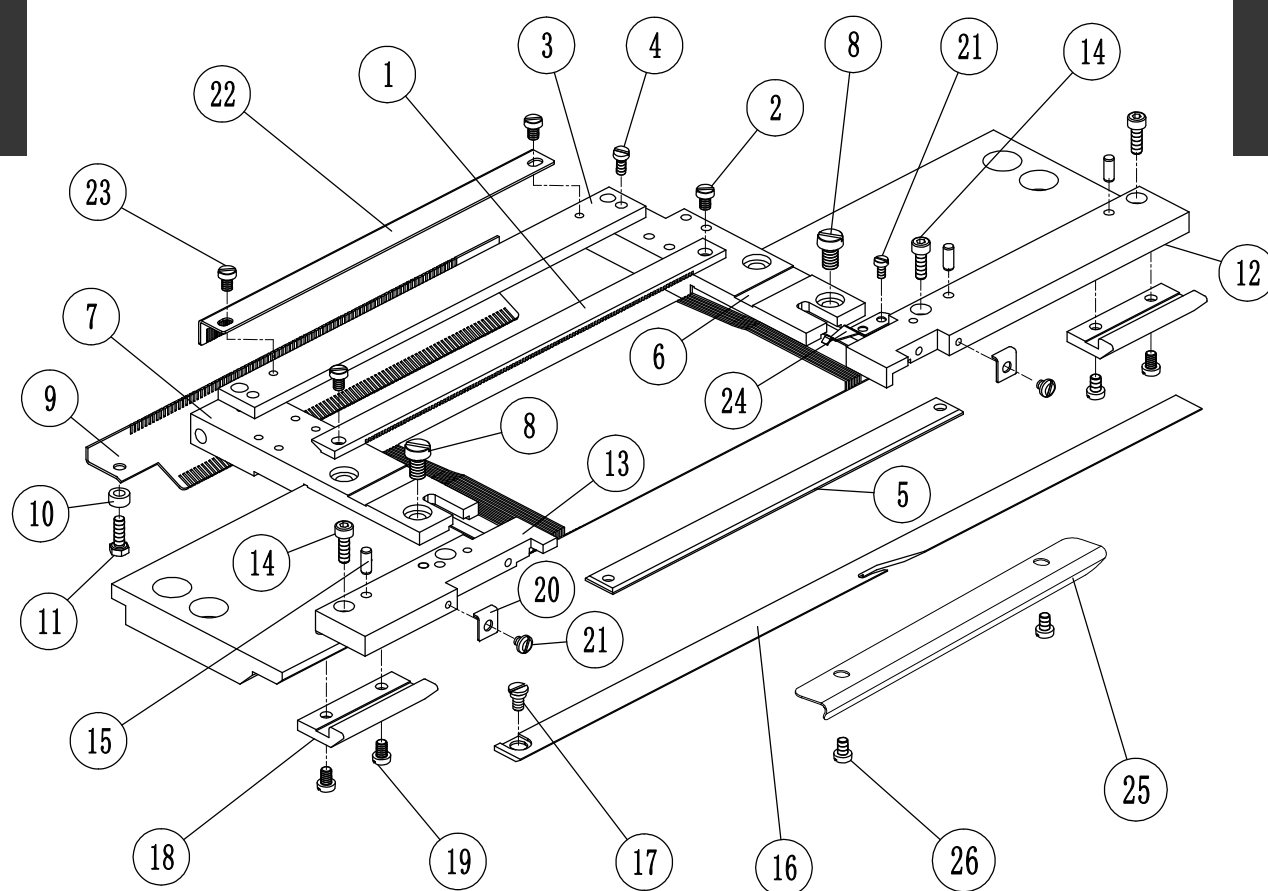
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GCN0101	钢皮压条(99-15G)	2	NEEDLE SPACER(99-15G)
1	GCN0101-1	钢皮压条(99-15G-113)	2	NEEDLE SPACER(99-15G-113)
1	GCN0101-2	钢皮压条(99-15G-123)	2	NEEDLE SPACER(99-15G-123)
1	GCN02115I	钢皮压条(99-21G)	2	NEEDLE SPACER(99-21G)
1	GCN12115I	钢皮压条(99-21G-104)	2	NEEDLE SPACER(99-21G-104)
1	GCN1078	钢皮压条(99-13G)	2	NEEDLE SPACER(99-13G)
1	GCN1078-1	钢皮压条(99-13G-98)	2	NEEDLE SPACER(99-13G-98)
1	GCN1078-2	钢皮压条(99-13G-113)	2	NEEDLE SPACER(99-13G-113)
1	GCN1574	钢皮压条(99-10IV)	2	NEEDLE SPACER(99-10IV)
1	GCN1574-1	钢皮压条(99-10IV-73)	2	NEEDLE SPACER(99-10IVG-73)
1	GCN02404I	钢皮压条(99-24G)	2	NEEDLE SPACER(99-24G)
1	GCN1574-2	钢皮压条(99-10IV-83)	2	NEEDLE SPACER(99-10IV-83)
1	GCN1815	钢皮压条(99-18G)	2	NEEDLE SPACER(99-18G)
1	GCN1815-1	钢皮压条(99-18G-133)	2	NEEDLE SPACER(99-18G-133)
1	GDN0011	钢皮压条(99-10M)	2	NEEDLE SPACER(99-10G TERRY)
1	GMN1315	钢皮压条 (99-13M)	2	NEEDLE SPACER(99-13G TERRY)
1	GN0006	钢皮压条(99-7G)	2	NEEDLE SPACER(99-7G)
1	GN0807I	钢皮压条(99-8G)	2	NEEDLE SPACER(99-8G)
1	GN1469	钢皮压条(99-7M)	2	NEEDLE SPACER(99-7G TERRY)
1	GN2469	钢皮压条(99-7G-58)	2	NEEDLE SPACER(99-7G-58)



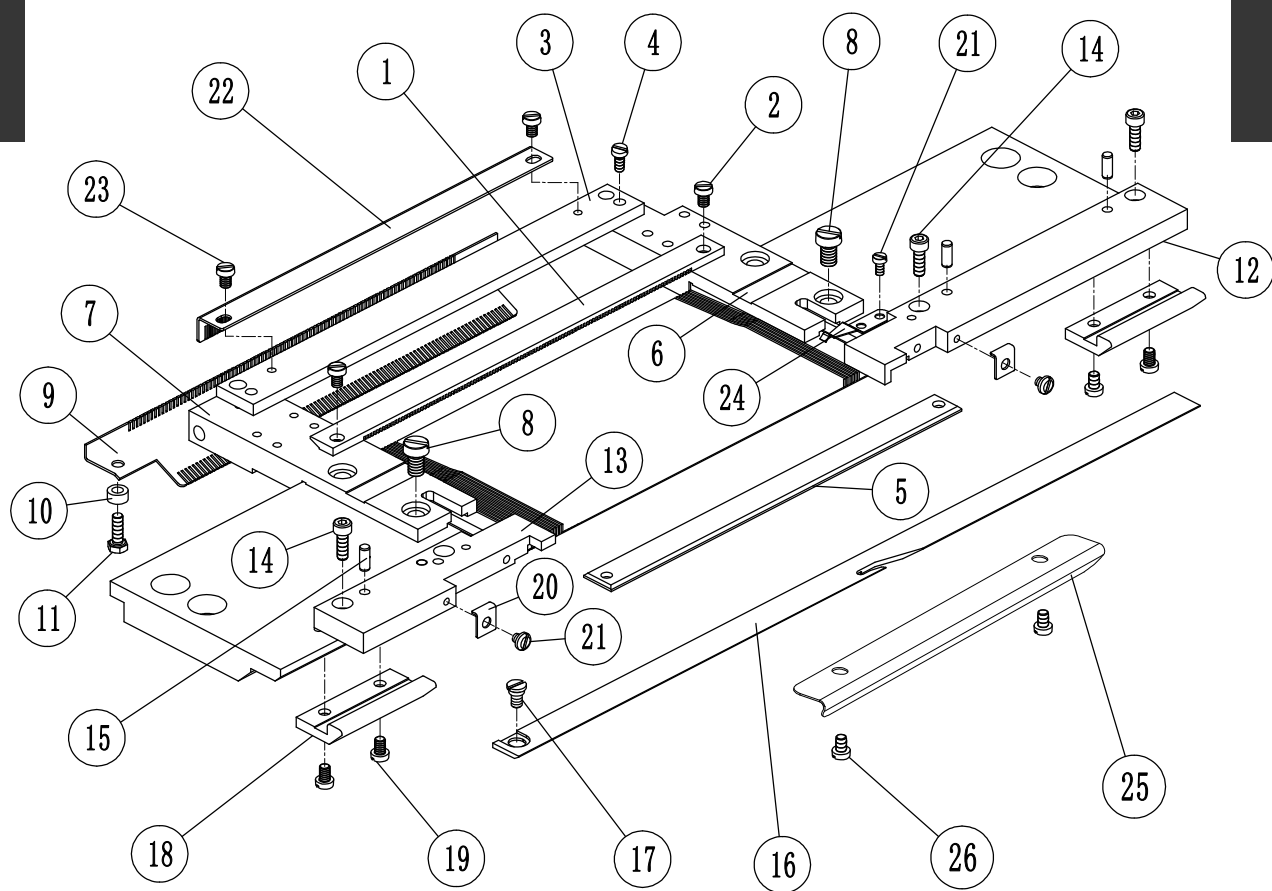
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
1	GN3469	钢皮压条(99-7G-63)	2	NEEDLE SPACER(99-7G-63)
2	SIS0020	一字螺丝(SM9/64X5X5.3X2)	2	SLOTTED SCREW(SM9/64*5*5.3*2)
3	GCN0104	压板条(99-15G)	2	PRESS STRIP(99-15G)
3	GCN0104-1	压板条(99-15G-113)	2	PRESS STRIP(99-15G-113)
3	GCN0104-2	压板条(99-15G-123)	2	PRESS STRIP(99-15G-123)
3	GCN02120I	压板条(99-21G)	2	PRESS STRIP(99-21G)
3	GCN12120I	压板条(99-21G-104)	2	PRESS STRIP(99-21G-104)
3	GCN1080	压板条(99-13G)	2	PRESS STRIP(99-13G)
3	GCN1080-1	压板条(99-13G-98)	2	PRESS STRIP(99-13G-98)
3	GCN1080-2	压板条(99-13G-113)	2	PRESS STRIP(99-13G-113)
3	GCN1578	压板条(99-10IV)	2	PRESS STRIP(99-10IV)
3	GCN1578-1	压板条(99-10IV-73)	2	PRESS STRIP(99-10IVG-73)
3	GCN1578-2	压板条(99-10IV-83)	2	PRESS STRIP(99-10IV-83)
3	GCN02415I	压板条(99-24G)	2	PRESS STRIP(99-24G)
3	GCN1818	压板条(99-18G)	2	PRESS STRIP(99-18G)
3	GCN1818-1	压板条(99-18G-133)	2	PRESS STRIP(99-18G-133)
4	SIS0076	三角螺丝四(SM11/64X10X6X2)	2	TRI HEAD SCREW(SM11/64*10*6*2)
5	GCN0132	拦针条(99-普通10IV13G15G18G21G7G-52)	1	NEEDLE PRESSING PLATE(L=190)
5	GCN0132-1	拦针条(99-7G)	1	NEEDLE PRESSING PLATE(99-7G/L=170)

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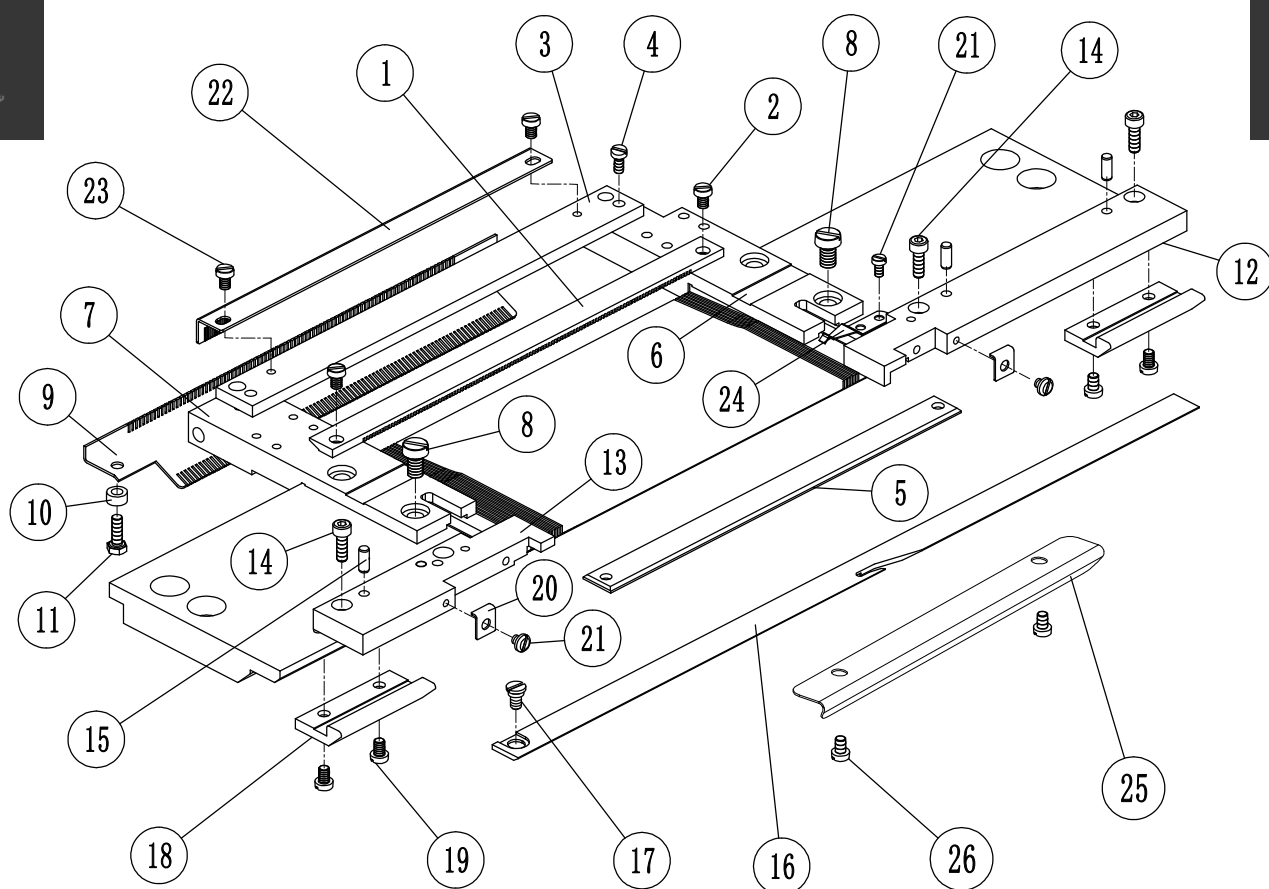
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
5	GCN0132-2	拦针条(99-13G15G特大码)	1	NEEDLE PRESSING PLATE(99-13G15GX/L=210)
5	GCN0132-3	拦针条(99-10IV18G特大码)	1	NEEDLE PRESSING PLATE(99-10IVG18GX/L=198)
5	GCN0132-5	拦针条(99-7G-63)	1	NEEDLE PRESSING PLATE(99-7G-63/L=230)
5	GCN0132-6	拦针条(99-10IVG13G15G18G)(超大码)	1	NEEDLE PRESSING PLATE(XL/L=225)
5	GCN0132-7	拦针条(99-13G-113)	1	NEEDLE PRESSING PLATE(99-13G-113/L=242.5)
5	GCN0132-8	拦针条(99-21G-104)	1	NEEDLE PRESSING PLATE(99-21G-104/L=142)
6	GCN4105	后右拦针板(99-普通10IV13G15G18G)	1	CONTROL JACK BRACKET-B/R(99-10IV13G15G18G)
6	GCN5105	后右拦针板(99-特大码10IV13G15G18G21G)	1	CONTROL JACK BRACKET-B/R(XL)
7	GCN3108	后左挡针板(99-普通10IV13G15G18G)	1	CONTROL JACK BRACKET-B/L(99-10IV13G15G18G)
7	GCN5108	后左拦针板(99-特大码10IV13G15G18G21G)	1	CONTROL JACK BRACKET-B/L(XL)
7	GN1708	后左拦针板(99-7G)	1	CONTROL JACK BRACKET-B/L(99-7G)
8	SIS0610-1	一字螺丝(M6X10X9.5X1.9)	4	SLOTTED SCREW(M6*10*9.5*1.9)
9	GCN02409I	分隔栅(99-24G)	2	CONTROL JACK HOLDER PLATE(99-24G)
9	GCN02118I	分隔栅(99-21G)	2	CONTROL JACK HOLDER PLATE(99-21G)
9	GCN12118I	分隔栅(99-21G-104)	2	CONTROL JACK HOLDER PLATE(99-21G-104)
9	GCN1111I	分隔栅(99-15G)	2	CONTROL JACK HOLDER PLATE(99-15G)
9	GCN1111I-1	分隔栅(99-15G-113)	2	CONTROL JACK HOLDER PLATE(99-15G-113)
9	GCN1111I-2	分隔栅(99-15G-123)	2	CONTROL JACK HOLDER PLATE(99-15G-123)



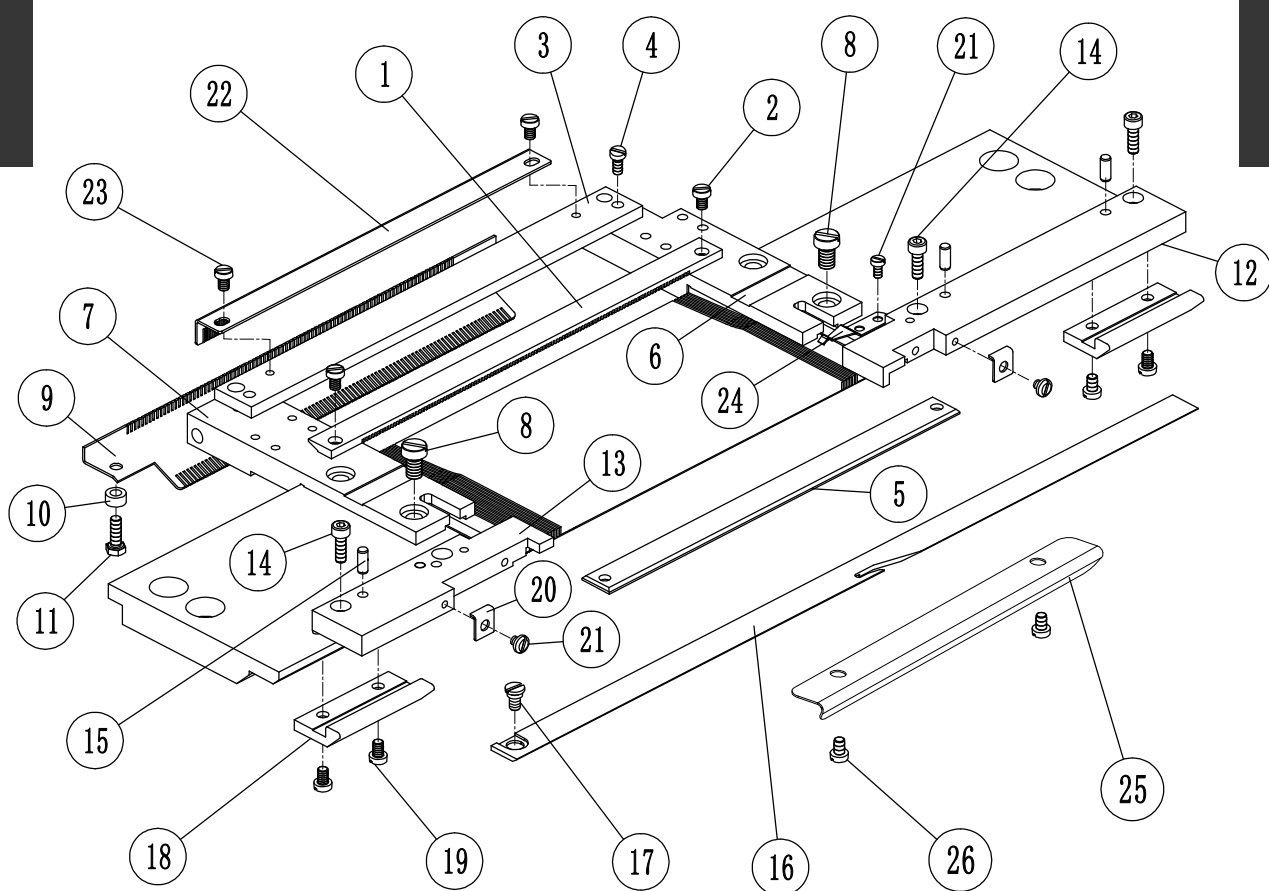
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No.	PARTS No.		(QTY)	
9	GCN2821I	分隔栅(99-18G)	2	CONTROL JACK HOLDER PLATE(99-18G)
9	GCN2821I-1	分隔栅(99-18G-133)	2	CONTROL JACK HOLDER PLATE(99-18G-133)
9	GCN3083I	分隔栅(99-13G)	2	CONTROL JACK HOLDER PLATE(99-13G)
9	GCN3083I-1	分隔栅(99-13G-98)	2	CONTROL JACK HOLDER PLATE(99-13G-98)
9	GCN3083I-2	分隔栅(99-13G-113)	2	CONTROL JACK HOLDER PLATE(99-13G-113)
9	GCN6582I	分隔栅(99-10IV)	2	CONTROL JACK HOLDER PLATE(99-10IV)
9	GCN6582I-1	分隔栅(99-10IV-73)	2	CONTROL JACK HOLDER PLATE(99-10IVG-73)
9	GCN6582I-2	分隔栅(99-10IV-83)	2	CONTROL JACK HOLDER PLATE(99-10IV-83)
9	GDN0012	分隔栅(99-10M)	2	CONTROL JACK HOLDER PLATE(99-10G TERRY)
9	GMN1308	分隔栅 (99-13M)	2	CONTROL JACK HOLDER PLATE(99-13G TERRY)
9	GN0019	分隔栅(99-7G)	2	CONTROL JACK HOLDER PLATE(99-7G)
9	GN0808I	分隔栅(99-8G)	2	CONTROL JACK HOLDER PLATE(99-8G)
9	GN1475	分隔栅(99-7M)	2	CONTROL JACK HOLDER PLATE(99-7G TERRY)
9	GN1808I	分隔栅(99-8G-58G)	2	CONTROL JACK HOLDER PLATE(99-8G-58G)
9	GN2475	分隔栅(99-7G-58)	2	CONTROL JACK HOLDER PLATE(99-7G-58)
9	GN3475	分隔栅(99-7G-63)	2	CONTROL JACK HOLDER PLATE(99-7G-63)
10	SIS5232	垫圈	1	WASHER
11	SIS0081	六角螺丝	2	HEX HEAD SCREW
12	GCN1115-1	后针板右镶条(99-普通10IV13G15G18G21G)	1	SINKER BED SET PLATE-B/R

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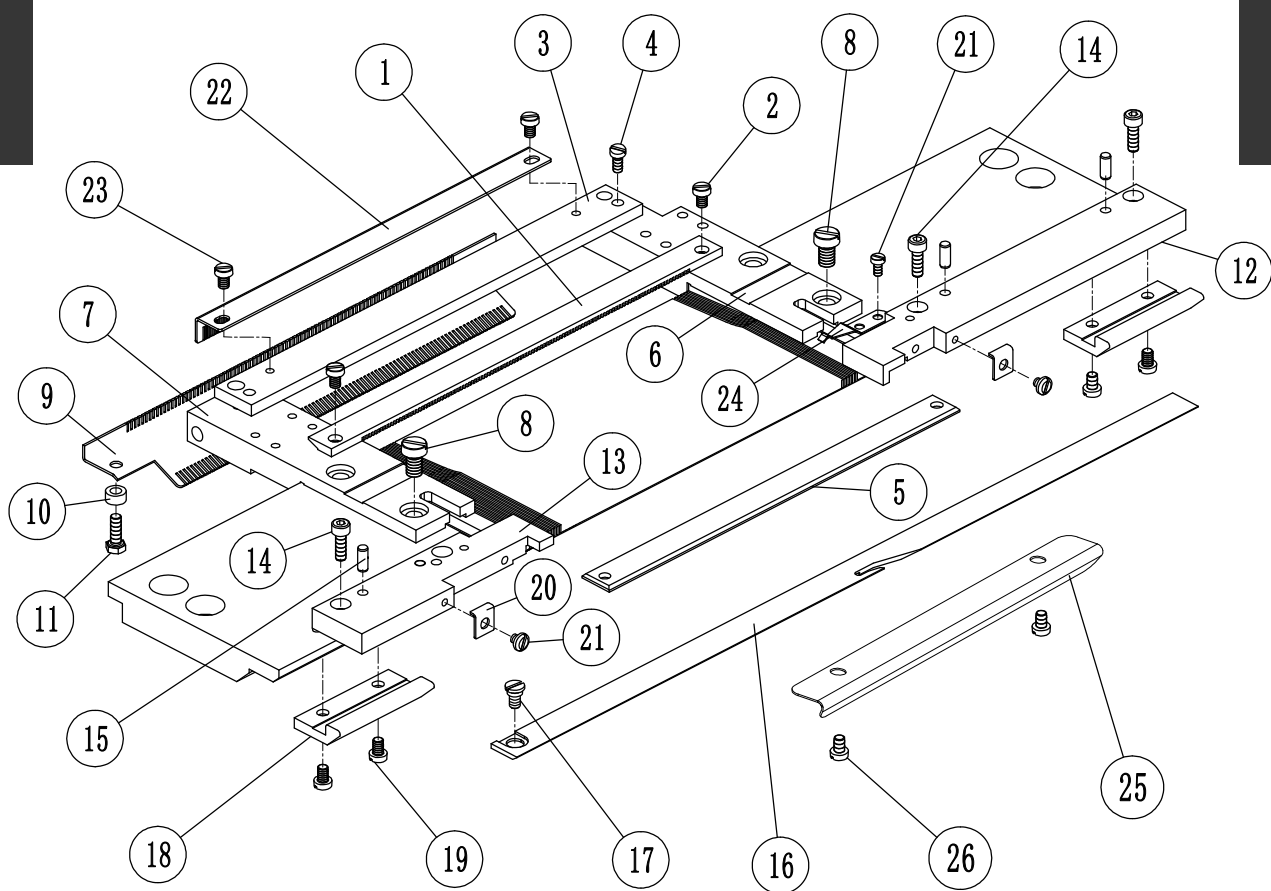
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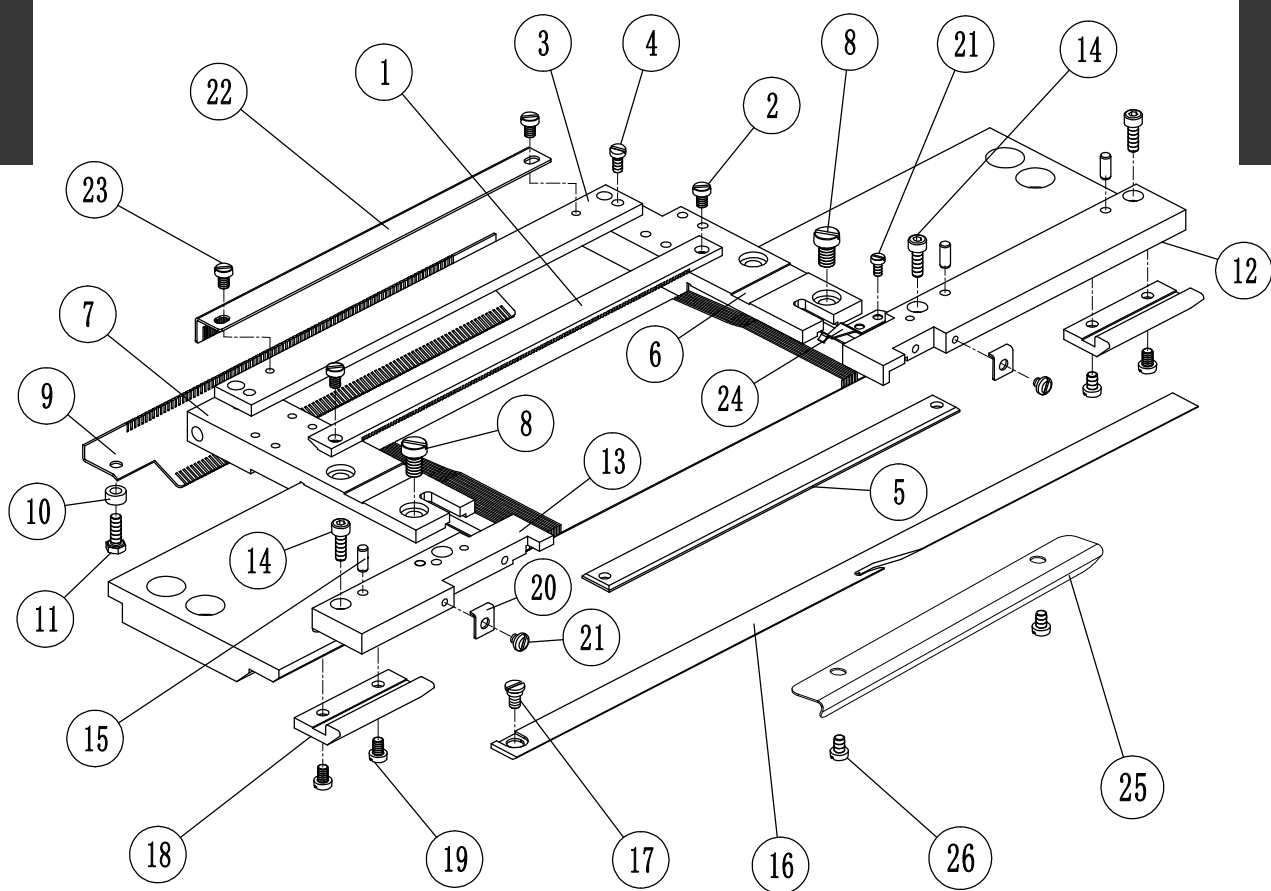
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
12	GCN1115-2	后针板右镶条(99-特大码10IV13G15G18G)	1	SINKER BED SET PLATE-B/R(XL)
12	GDN1008I	后右镶条(99-10M)(开口)	1	SINKER BED SET PLATE-B/R(99-10G TERRY)
12	GMN1313	后右镶条 (99-13M)	1	SINKER BED SET PLATE-B/R(99-13G TERRY)
12	GN1029I-1	后右镶条(99-7G)	1	SINKER BED SET PLATE-B/R(99-7G)
12	GN1422-1	后右镶条(99-7M)	1	SINKER BED SET PLATE-B/R(99-7G TERRY)
13	GCN0117	后针板左镶条(99-10IV13G15G18G21G)	1	SINKER BED SET PLATE-B/L
13	GDN1009I	后左镶条(99-10M)	1	SINKER BED SET PLATE-B/L(99-10G TERRY)
13	GMN1314	后左镶条 (99-13M)	1	SINKER BED SET PLATE-B/L(99-13G TERRY)
13	GN1480-1	后左镶条(99-7M)	1	SINKER BED SET PLATE-B/L(99-7G TERRY)
13	GN1717-1	后左镶条(99-7G)	1	SINKER BED SET PLATE-B/L(99-7G)
14	ESC0410	内六角螺丝(M4X10-12.9级)	4	CAP BOLT(M4*10-12.9)
15	EPT0412	圆柱销(硬)(Φ4X12)	4	ROUND PIN(Φ4*12)
16	GCN02412I	后叉刀(99-24G)	1	STITCH HOLDER-B(99-24G)
16	GCN02124I	后叉刀(99-21G低叉)	1	STITCH HOLDER-B(99-21G-D3)
16	GCN02124I-1	后叉刀(99-21G)	1	STITCH HOLDER-B(99-21G)
16	GCN12124	后叉刀(99-21G-104低叉)	1	STITCH HOLDER-B(99-21G-104-D3)
16	GCN1124I	后叉刀(99-18G)	1	STITCH HOLDER-B(99-18G)
16	GCN3090I	后叉刀(99-13G15G18G)	1	STITCH HOLDER-B(99-13G15G18G)
16	GCN3090I-1	后叉刀(99-13G15G18G特大码)	1	STITCH HOLDER-B(99-13G15G18GXL)



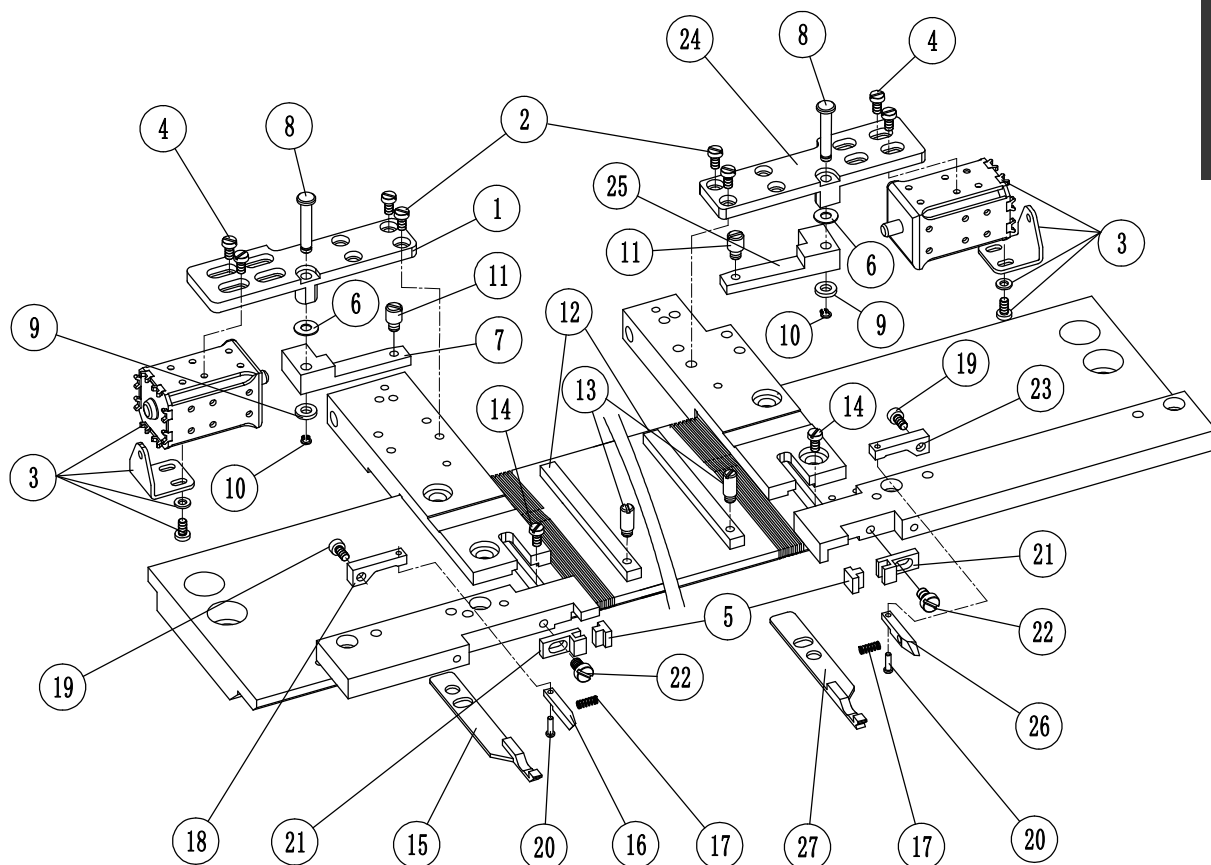
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No.	PARTS No.		(QTY)	
16	GCN3090I-2	后叉刀(99-13G低叉)	1	STITCH HOLDER-B(99-13G-D3)
16	GCN3090I-3	后叉刀(99-13G特大码低叉)	1	STITCH HOLDER-B(99-13GXL-D3)
16	GCN3090I-4	后叉刀(99-15G-123)	1	STITCH HOLDER-B(99-15G-123)
16	GCN3090I-5	后叉刀(99-13G-113)	1	STITCH HOLDER-B(99-13G-113)
16	GCN3090I-6	后叉刀(99-13G-113低叉)	1	STITCH HOLDER-B(99-13G-113-D3)
16	GCN3124I	后叉刀(99-15G)	1	STITCH HOLDER-B(99-15G)
16	GCN3124I-1	后叉刀(99-15G18G低叉)	1	STITCH HOLDER-B(99-15G18G-D3)
16	GCN3124I-2	后叉刀(99-15G18G特大码低叉)	1	STITCH HOLDER-B(99-15G18GXL-D3)
16	GCN5589I	后叉刀(99-10IV)	1	STITCH HOLDER-B(99-10IV)
16	GCN5589I-1	后叉刀(99-10IV低叉)	1	STITCH HOLDER-B(99-10IV-D3)
16	GCN5589I-2	后叉刀(99-10IV固定剪刀)	1	STITCH HOLDER-B(99-10IV-FIXED CUTTER)
16	GCN5589I-3	后叉刀(99-10IV-83)	1	STITCH HOLDER-B(99-10IV-83)
16	GDN1017I	后叉刀(99-10M)	1	STITCH HOLDER-B(99-10G TERRY)
16	GMN1310	后叉刀 (99-13M)	1	STITCH HOLDER-B(99-13G TERRY)
16	N05-16-GMN2310	后叉刀(BXNJ-13M低叉)	1	STITCH HOLDER-B(99-13G TERRY D3)
16	GN2031I	后叉刀(99-7G)	1	STITCH HOLDER-B(99-7G)
16	GN2031I-1	后叉刀(99-7G普通双剪刀)	1	STITCH HOLDER-B(99-7G-DOUBLE CUTTER)
16	GN2031I-2	后叉刀(99-7G-52双剪刀)	1	STITCH HOLDER-B(99-7G-52-DOUBLE CUTTER)
16	GN2031I-3	后叉刀(99-7G普通低叉)	1	STITCH HOLDER-B(99-7G-D3)
16	GN2031I-4	后叉刀(99-7G-52低叉)	1	STITCH HOLDER-B(99-7G-52-D3)



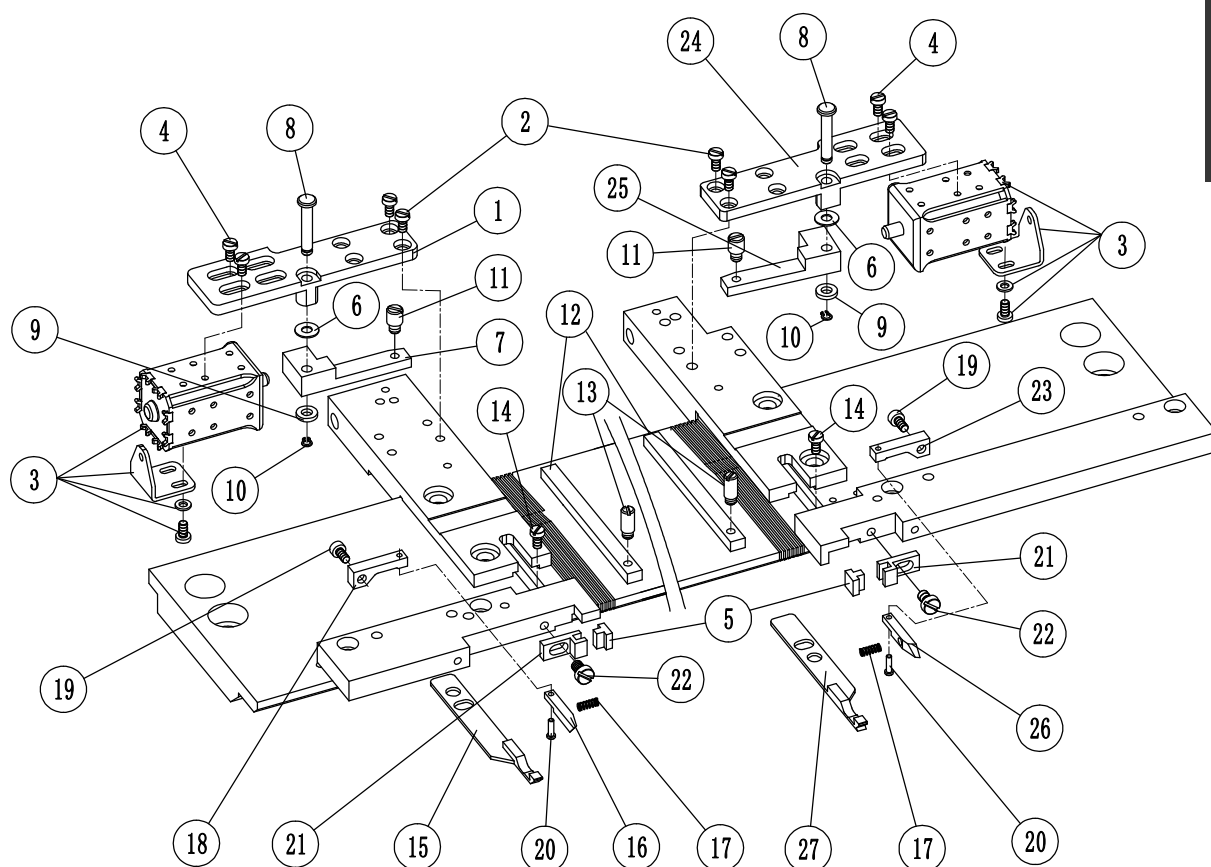
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
16	GN2031I-5	后叉刀(99-7G-58)	1	STITCH HOLDER-B(99-7G-58)
16	GN2481I	后叉刀(99-7M)	1	STITCH HOLDER-B(99-7G TERRY)
16	GN3031I	后叉刀(99-7G-63)	1	STITCH HOLDER-B(99-7G-63)
16	GN3481I	后叉刀(99-7M-58)	1	STITCH HOLDER-B(99-7G TERRY-58)
16	GN4481I	后叉刀(99-7M-63)	1	STITCH HOLDER-B(99-7G TERRY-63)
16				
17	SIS0121	叉刀轴位螺丝(99-10IV13G15G18G21G)	2	STEPPED SCREW(99-10IV13G15G18G21G)
17	SIS8121I	叉刀轴位螺丝(99-7G)	2	STEPPED SCREW(99-7G)
18	GCN0035	叉刀拦块(99-10IV13G15G18G21G)	4	STITCH HOLDER SUPPORT(99-10IV13G15G18G21G)
18	GCN1035I	叉刀拦块(99-7G)	4	STITCH HOLDER SUPPORT(99-7G)
19	SIS0075	一字螺丝 (SM11/64X6X6X2.5)	4	SLOTTED SCREW(SM11/64*6*6*2.5)
20	GCN0033	叉刀压片	4	STITCH HOLDER PRESSING PLATE
20	GCN0033-1	叉刀压片(毛圈暂用)	4	STITCH HOLDER PRESSING PLATE(TERRY)
21	SIS0019	沉头螺丝 (SM9/64X4X6X0.2)	4	COUNTERSUNK SCREW(SM9/64*4*6*0.2)
21	SIS03042	一字螺丝 (M3X4X4.8X1.8)	4	SLOTTED SCREW(M3*4*4.8*1.8)
22	GCN02410I	栅片(99-24G)	2	CONTROL JACK HOLDER PLATE(99-24G)
22	GCN0110-1	栅片(99-15G)	2	CONTROL JACK HOLDER PLATE(99-15G)
22	GCN0110-2	栅片(99-15G-113)	2	CONTROL JACK HOLDER PLATE(99-15G-113)
22	GCN0110-3	栅片(99-15G-123)	2	CONTROL JACK HOLDER PLATE(99-15G-123)
22	GCN02119I	栅片(99-21G)	2	CONTROL JACK HOLDER PLATE(99-21G)
22	GCN12119I	栅片(99-21G-104)	2	CONTROL JACK HOLDER PLATE(99-21G-104)
22	GCN1083-1	栅片(99-13G)	2	CONTROL JACK HOLDER PLATE(99-13G)



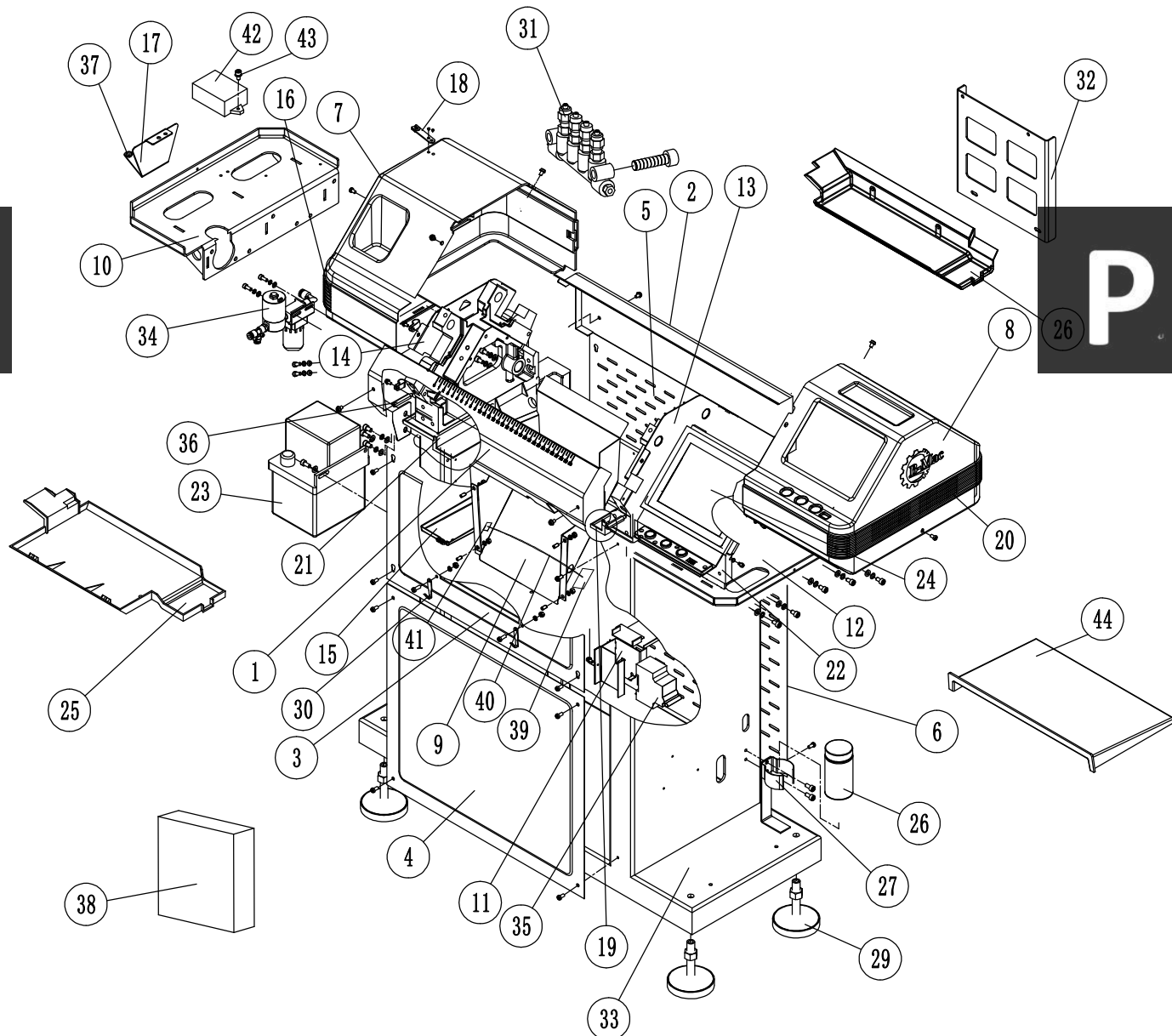
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
22	GCN1083-2	栅片(99-13G-98)	2	CONTROL JACK HOLDER PLATE(99-13G-98)
22	GCN1083-3	栅片(99-13G-113)	2	CONTROL JACK HOLDER PLATE(99-13G-113)
22	GCN1582-1	栅片(99-10IV)	2	CONTROL JACK HOLDER PLATE(99-10IV)
22	GCN1582-2	栅片(99-10IV-73)	2	CONTROL JACK HOLDER PLATE(99-10IVG-73)
22	GCN1582-3	栅片(99-10IV-83)	2	CONTROL JACK HOLDER PLATE(99-10IV-83)
22	GCN1821-1	栅片(99-18G)	2	CONTROL JACK HOLDER PLATE(99-18G)
22	GCN1821-2	栅片(99-18G-133)	2	CONTROL JACK HOLDER PLATE(99-18G-133)
23	SIS04052	一字螺丝 (M4X5X7X2.5)	2	SLOTTED SCREW(M4*5*7*2.5)
24	GCN0130	弹簧片	2	SPRING PLATE
25	GN3035I	手套滑板	1	GLOVE GUIDE
26	EBSC0406	内六角圆头螺丝(M4X6)	2	ROUND HEAD SCREW(M4*6-12.9EG)



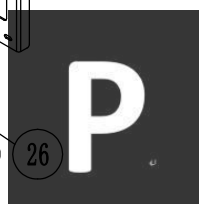
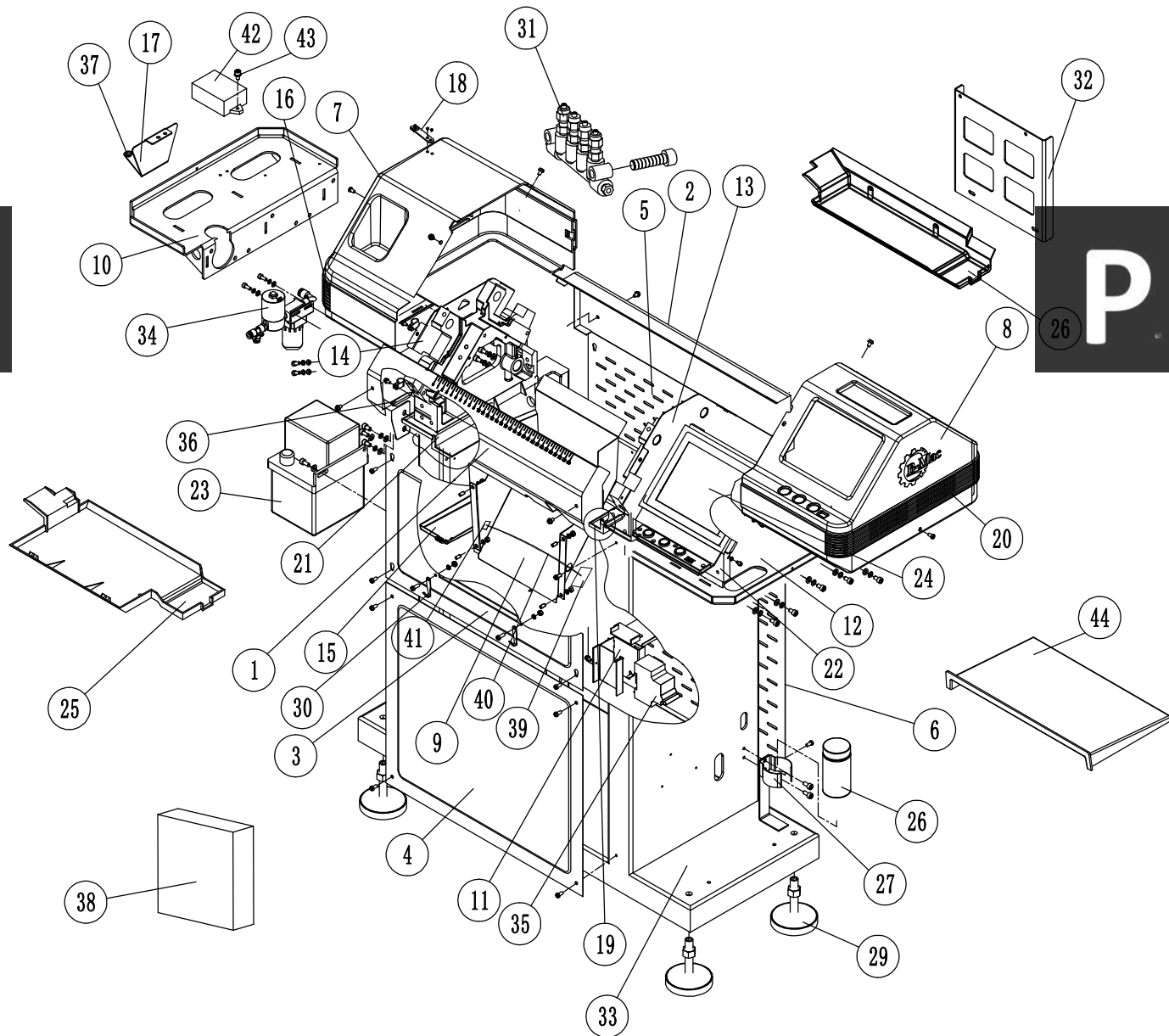
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GN1701	后拨杆座	1	SOLENOID SET PLATE-B
2	SIS0075	一字螺丝 (SM11/64X6X6X2.5)	4	SLOTTED SCREW(SM11/64*6*6*2.5)
3	GX1720I	小号电磁铁	1	SOLENOID
4	SIS03041	一字螺丝(M3X4X5.5X1.8)	4	SLOTTED SCREW(M3*4*5.5*1.8)
5	GN1750A	夹线片	1	YARN GUIDE PLATE
6	ELH04	垫片(Φ4)	1	FLAT WASHER(Φ4)
7	GN1702	后剪刀拨杆	1	CUTTER DRIVE LEVER-B
8	SIS4192	销钉	1	PIN WITH HEAD
9	SIS0501	挡圈	1	COLLAR
10	ERS04	外卡簧 (Φ4)	1	E-RING(Φ4)
11	SIS0208	螺钉(M5)	1	LONG HEAD SCREW(M5)
12	GCN0020	剪刀顶条(99-10IV13G15G18G21G)	1	CUTTER SLIDE PLATE(99-10IV13G15G18G21G)
12	GN1707	剪刀顶条(99-7G)	1	CUTTER SLIDE PLATE(99-7G)
13	SIS2153	螺钉	1	LONG HEAD SCREW(STANDARD)
14	SIS03051	一字螺丝(M3X5X4.8X2)	1	SLOTTED SCREW(M3*5*4.8*2)
14	SIS04053	一字螺丝(99-7G)(M4X5X5X3.6)	2	SLOTTED SCREW(99-7G)(M4*5*5*3.6))
15	GCN0087	橡筋割刀(99-10IV13G15G18G21G)(2000IV正)	1	ELASTIC YARN CUTTER(2000IV-RH)
15	XGNG011	橡筋割刀(99-7G)(GW5004)	1	ELASTIC YARN CUTTER(99-7G/GW5004)
15	XGNG012	橡筋割刀(99-10G)(GW5005)	1	ELASTIC YARN CUTTER(99-10G/GW5005)
16	GCN0025	橡筋内剪刀(99-10IV13G15G18G21G)(1704IV正)	1	ELASTIC YARN CUTTER(FIXED)(1704IV-RH)



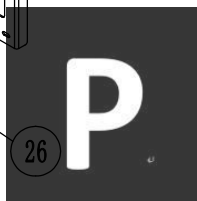
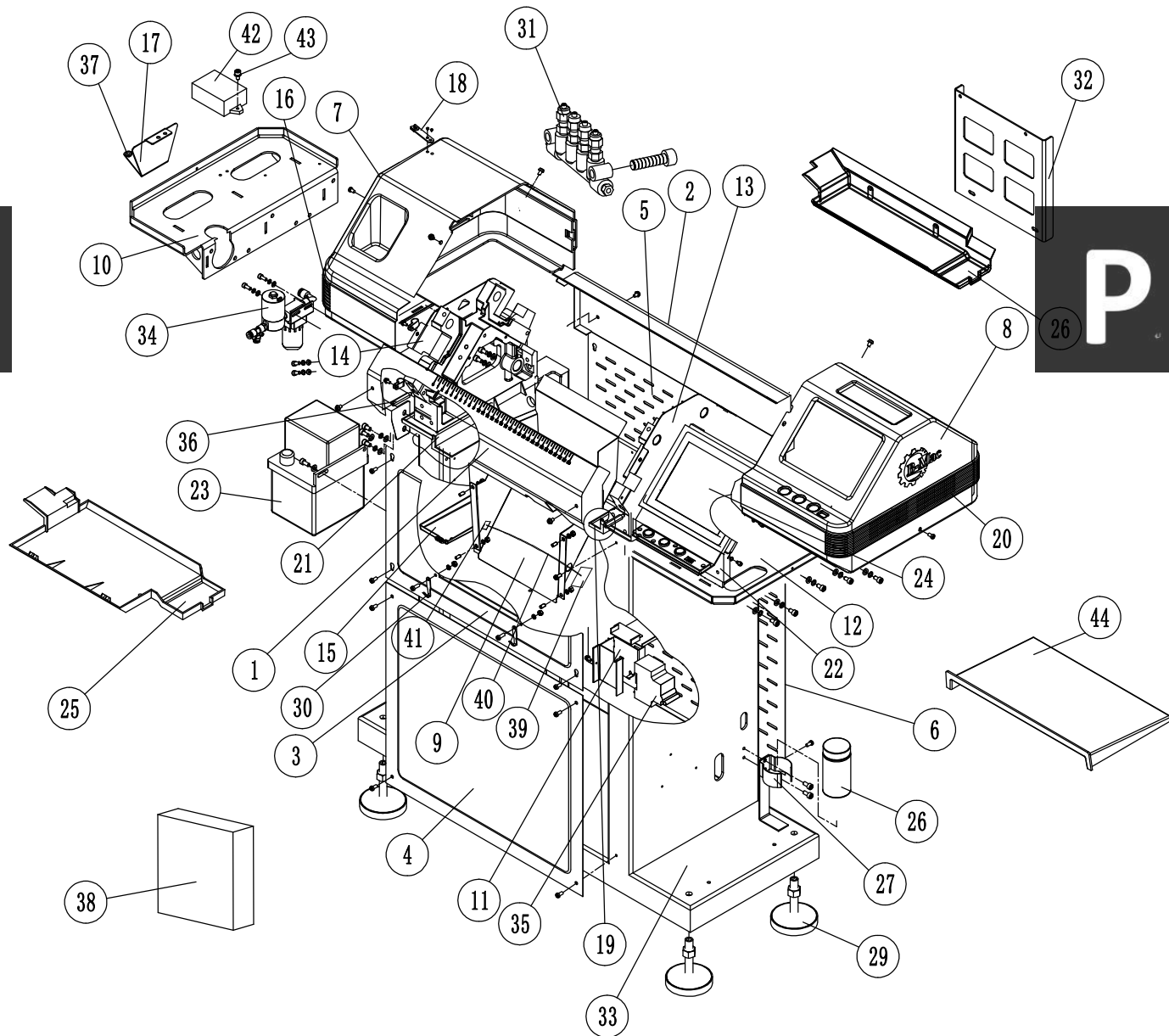
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
16	GN1704	橡筋内剪刀(99-7G)	1	ELASTIC YARN CUTTER(FIXED)(99-7G)
17	SIS6321	剪刀压簧	1	PUSH SPRING
18	GCN0113	后剪刀座(99-10IV13G15G18G21G)	1	LOOPER BLOCK(99-10IV13G15G18G21G)
18	GN1746	后剪刀座(99-7G)	1	LOOPER BLOCK(99-7G)
19	ESC0306	内六角螺丝(M3X6-12.9级)	1	CAP BOLT(M3*6-12.9)
20	GCN0028	剪刀轴	1	PIN FOR FIXED CUTTER
20	GCN0028-1	割刀轴(99-7G)	1	PIN FOR FIXED CUTTER(99-7G)
21	GN1750	夹线座	1	YARN GUIDE BASE
22	SIS0075	一字螺丝 (SM11/64X6X6X2.5)	1	SLOTTED SCREW(SM11/64*6*6*2.5)
23	GCN0112	前剪刀座(99-10IV13G15G18G21G)	1	LOOPER BLOCK(99-10IV13G15G18G21G)
23	GN1746-1	前剪刀座(99-7G)	1	LOOPER BLOCK(99-7G)
24	GN1458	前拨杆座	1	SOLENOID SET PLATE-F
25	GN1702	后剪刀拨杆	1	CUTTER DRIVE LEVER-B
26	GCN0024	前左内剪刀(99-10IV13G15G18G21G)(1704IV反)	1	YARN CUTTER(FIXED)(1704IV-LH)
26	GCN0024-1	前左内剪刀(99-7G10G)毛圈(GN1704M)	1	YARN CUTTER(FIXED)(99-7G10G-TERRY)
27	GCN0088	双色割刀(99-7G)(GW5004A)	1	COLOR YARN CUTTER(99-7G/GW5004A)
27	GCN0088-1	双色割刀(99-10IV13G15G18G21G)(GX2000-INX)	1	COLOR YARN CUTTER(GX2000-INX)
27	GCN0088-2	双色割刀(99-10G)(GW5004M)	1	COLOR YARN CUTTER(99-10G/GW5004M)



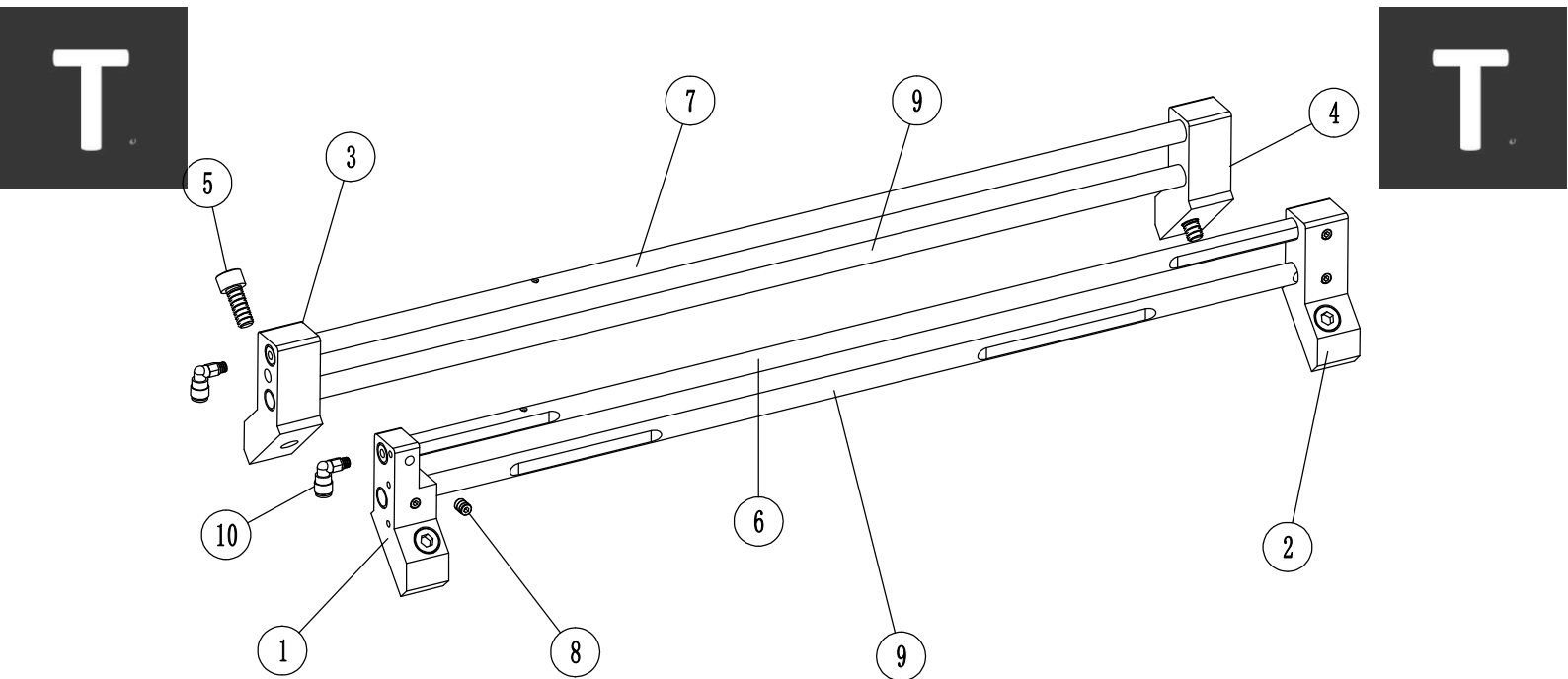
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJ-P01-XP0005	前小护板	1	CARRIAGE RAIL BRACKET COVER-F
2	BXNJ-P01-XP0026	后小护板	1	CARRIAGE RAIL BRACKET COVER-B
3	BXNJ-P01-XP0012	前上面板	1	MAIN COVER-F
4	BXNJ-P01-XP0013	前下面板	1	STAND COVER-F
5	BXNJ-P01-XP0014	后上面板	1	MAIN COVER-B
6	BXNJ-P01-XP0015	后下面板	1	STAND COVER-B
7	BXNJ-P01-XP0001	左罩壳	1	LEFT COVER
8	BXNJ-P01-XP0003	右罩壳	1	RIGHT COVER
9	BXNJ-P01-XP0016	漏斗	1	GLOVE GUIDE PANEL
10	BXNJ-P01-XP0019	左罩壳支撑板	1	LEFT COVER BASE
11	GCP2111I	空气开关盖板	1	CIRCUIT BREAKER COVER
12	BXNJ-P01-XP0020	右罩壳支撑板	1	RIGHT COVER BASE
13	BXNJ-P01-XP0018	右罩壳支架	1	RIGHT COVER BRACKET
13	BXNJ-P01-XP0118	右罩壳支架 (BXNJ-7G)	1	RIGHT COVER BRACKET(BXNJ-7G)
14	BXNJ-P01-XP0017	左罩壳支架	1	LEFT COVER BRACKET
14	BXNJ-P01-XP0117	左罩壳支架 (BXNJ-7G)	1	LEFT COVER BRACKET(BXNJ-7G)
15	BXNJ-P01-XP0024	中间油盘	1	OIL PAN
16	BXNJ-P01-XP0002	左罩壳装饰条	1	DECORATIVE TRIM
17	BXNJ-P01-XP0028	橡筋穿线片	1	ELASTIC YARN GUIDE
18	BXNJ-P01-XP0029	橡筋导线片	1	ELASTIC YARN GUIDE
19	BXNJ-P01-XP0009	右墙板油盘	1	OIL PAN
20	BXNJ-P01-XP0004	右罩壳装饰条	1	DECORATIVE TRIM
21	BXNJ-P01-XP0008	左墙板油盘	1	OIL PAN



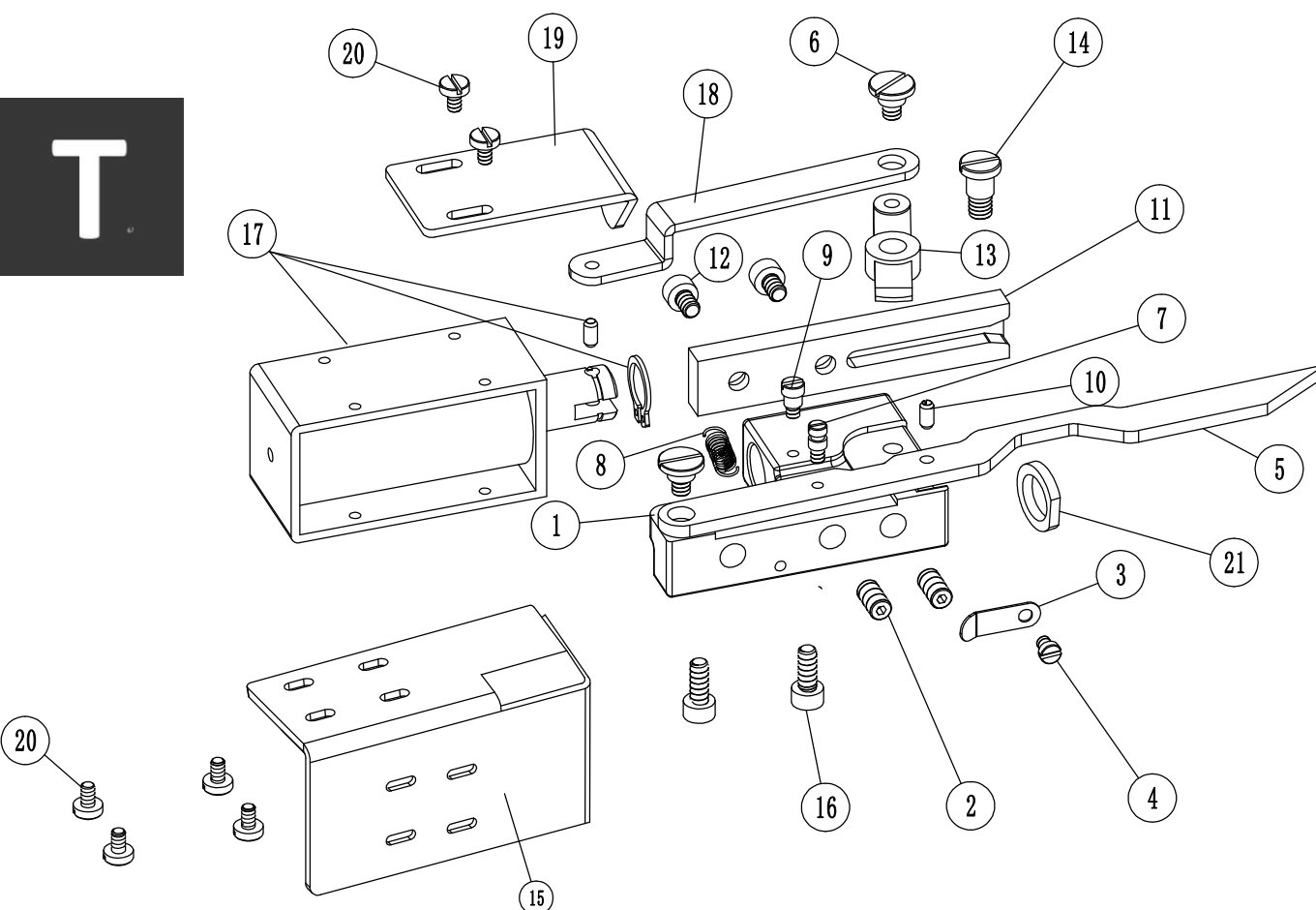
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
22	BXNJ-P01-XP0021	屏幕支撑块	1	TOUCH SCREEN BASE
23	GCP3123I	油泵	1	OIL PUMP
24	BXNJ-99-005	显示屏 (百翔)	1	TOUCH SCREEN
25	BXNJ-P01-XP0006	前滚筒油盘	1	OIL PAN
26	BXNJ-P01-XP0007	后滚筒油盘	1	OIL PAN
27	GCP2027	油瓶支架(塑料)	1	OIL BOTTLE HOLDER
28	GCP2026-2	大油瓶	1	OIL BOTTLE(THRU)
29	GCP2129I	机架支撑脚	4	SUPPORT FOOT
30	GCP2130I	挂钩	2	BASKET HANGER
31	GCP2131I	油排一(六通四排)	1	OIL MANIFOLD
31	GCP3131I	油排(六通四排)(B4)	1	OIL MANIFOLD(B4)
32	BXNJ-P01-XP0027	后滚筒油盘安装板	1	OIL PAN MOUNTING PLATE
33	BXNJ-P01-XP2002	机架	1	FRAME
34	AP2020F	塑料盒气阀(99-7G10IV)	1	PLASTIC VALVE(99-7G10IV)
34	WSYK01010	玻璃瓶气阀(99-13G15G18G21G)	1	GLASS VALVE(99-13G15G18G21G)
35	D24760	空气开关	1	CIRCUIT BREAKER
36	BXNJ-P01-XP0023	前支撑柱	2	SUPPORT POST
37	GA0044-2	瓷珠(直径8)	1	EYELET(DIA=8)
38	ZSD-GL10A040A-2	自制99闭环电控箱	1	ELECTRICAL CONTROL BOX
39	HWX-12	红外线板12V	1	IR BOARD



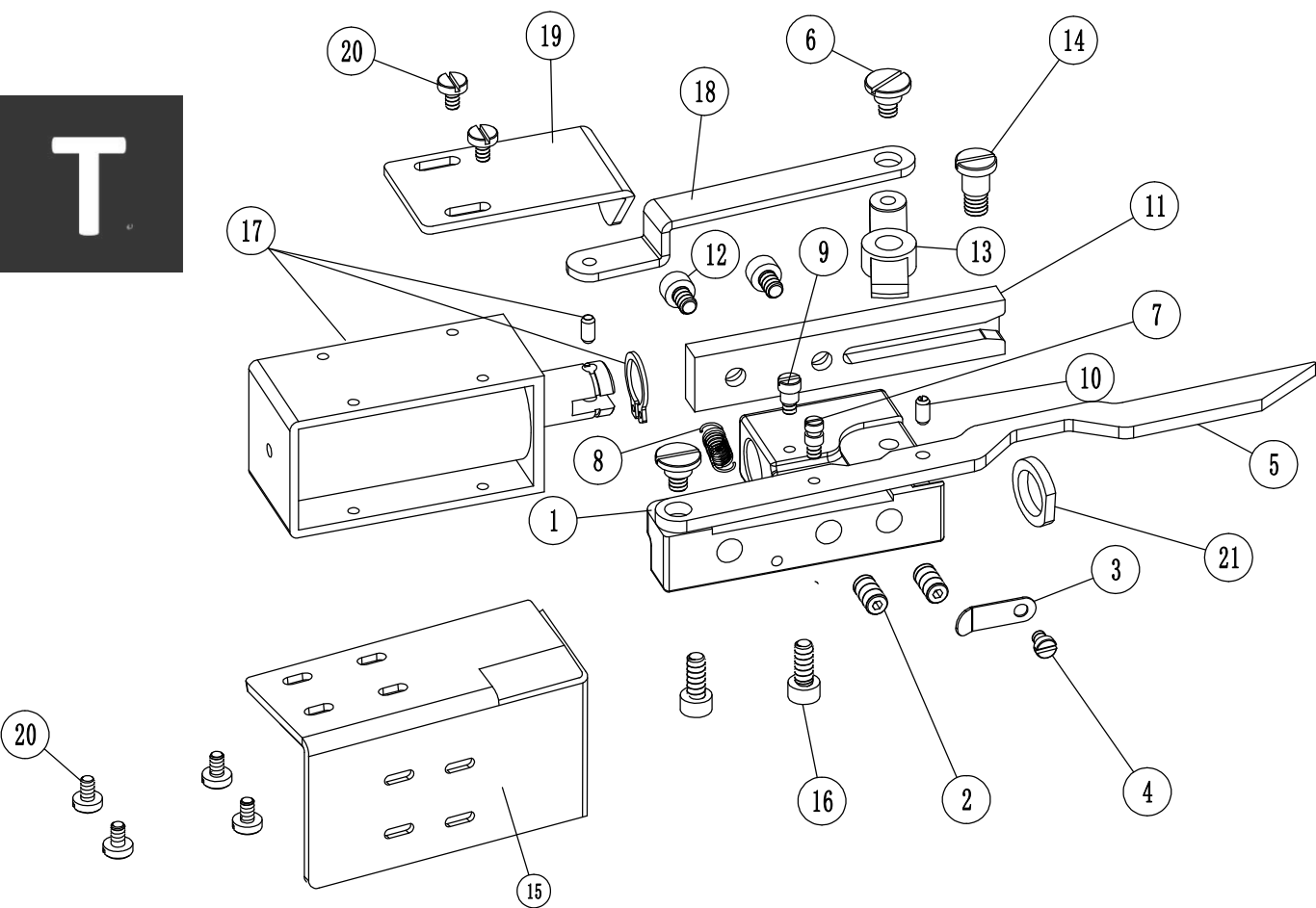
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
40	EL-ST-073	红外头线	1	IR HEAD CABLE
41	YX-BX-IRT-744	红外发射板	1	IR EMITTING BOARD
42	BXNJ-99-006	推式小盒子 (双层剪刀小盒子)	1	DOUBLE CUTTER CONTROL BOX
43	SESC0410	内六角螺丝三件套 (M4*10)	2	3-PIECE SCREW(M4*10)
44	BXNJ-P01-XP0024A	补充油盘	1	OIL PAN



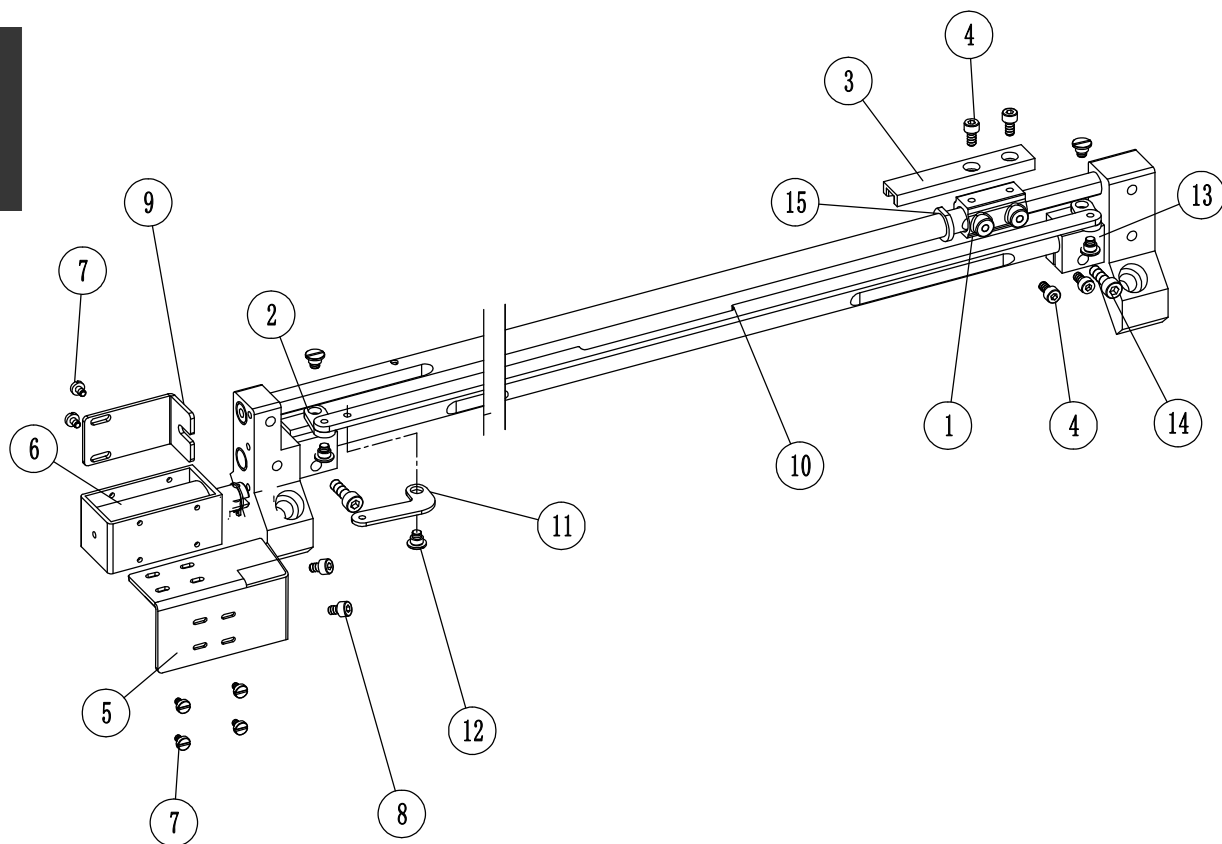
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GAT0010	左前梭子轴座(99-7M10M)	1	CARRIER CONTROL BRACKET-F/L(99-7G TERRY 10G TERRY)
1	GT1713	左前梭子轴座	1	CARRIER CONTROL BRACKET-F/L
2	GCT0001	右前梭子轴座(99-7M10M)	1	CARRIER CONTROL BRACKET-F/R(99-7G TERRY 10G TERRY)
2	GT1714	右前梭子轴座	1	CARRIER CONTROL BRACKET-F/R
3	GT1760	左后梭子轴座	1	CARRIER CONTROL BRACKET-B/L
4	GT1761	右后梭子轴座	1	CARRIER CONTROL BRACKET-B/R
5	ESC0820	内六角螺丝(M8X20-8.8级)	4	CAP BOLT(M8*20-8.8)
6	GT1504	前上梭子轴(超大码)	1	UPPER CARRIER RAIL-F(XL)
6	GT2772I	前上梭子轴	1	UPPER CARRIER RAIL-F
6	GT2772I-1	前上梭子轴 (特制)	1	UPPER CARRIER RAIL-F(HI-PERFORMANCE)
7	GT1505	后上梭子轴(超大码)	1	UPPER CARRIER RAIL-B(XL)
7	GT2774I	后上梭子轴	1	UPPER CARRIER RAIL-B
7	GT2774I-1	后上梭子轴 (特制)	1	UPPER CARRIER RAIL-B(HI-PERFORMANCE)
8	ESF0608	内六角紧定螺丝(M6X8-12.9级)	6或8	SET SCREW(M6*8-12.9)
9	GT1506	下梭子轴(超大码)	1或2	LOWER CARRIER RAIL(XL)
9	GT1774	下梭子轴	1或2	LOWER CARRIER RAIL
10	PL4-M5	油接头M5	2	ELBOW(M5)



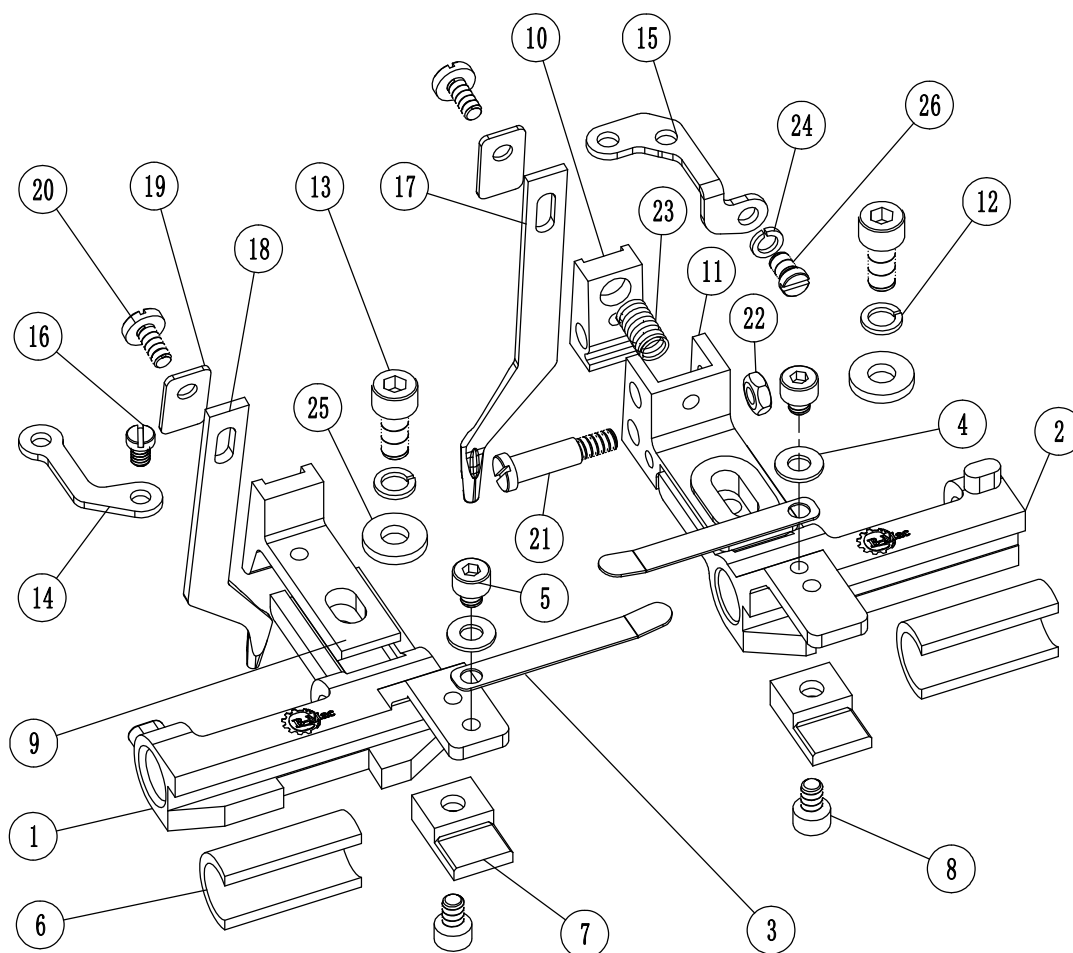
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
1	GCT2737I	左控制座(普通)	1	CONTROL LEVER BRACKET-LEFT
1	GCT2737I-1	左控制座(特大码)	1	CONTROL LEVER BRACKET-LEFT(XL)
2	ESF0510	内六角紧定螺丝(M5X10-12.9级)	2	SET SCREW(M5*10-12.9)
3	SIS6294	压线片	1	PLATE SPRING
4	SIS03042	一字螺丝(M3X4X4.8X1.8)	1	SLOTTED SCREW(M3*4*4.8*1.8)
5	GT3738I	拨杆	1	CONTROL LEVER
6	SIS1133	轴位螺丝	2	STEPPED SCREW
7	SIS0215	特制螺丝(M3)	1	HI-PERFORMANCE SCREW(M3)
8	SIS0605	拉簧	1	PULL SPRING
9	SIS0101	拉簧螺丝	1	STEPPED SCREW
10	EPR0306	弹性销(Φ3X6)	1	ROLL PIN(Φ3*6)
11	GT1739	定位块	1	CONTROL BLOCK
12	ESC0406	内六角螺丝(M4X6-12.9级)	2	CAP BOLT(M4*6-12.9)
13	GT1729	拨脚	1	DRIVE LEVER
14	SIS0127	轴位螺丝(M4)	1	STEPPED SCREW(M4)
14	SIS0127-1	轴位螺丝(M5)	1	STEPPED SCREW(M5)
15	BXNJ-T02-XT2091	电磁铁固定板	1	SOLENOID SET PLATE
16	ESC0410	内六角螺丝M4X10	2	CAP BOLT(M4*10-12.9)
17	SOLA0007I	中号电磁铁	1	SOLENOID



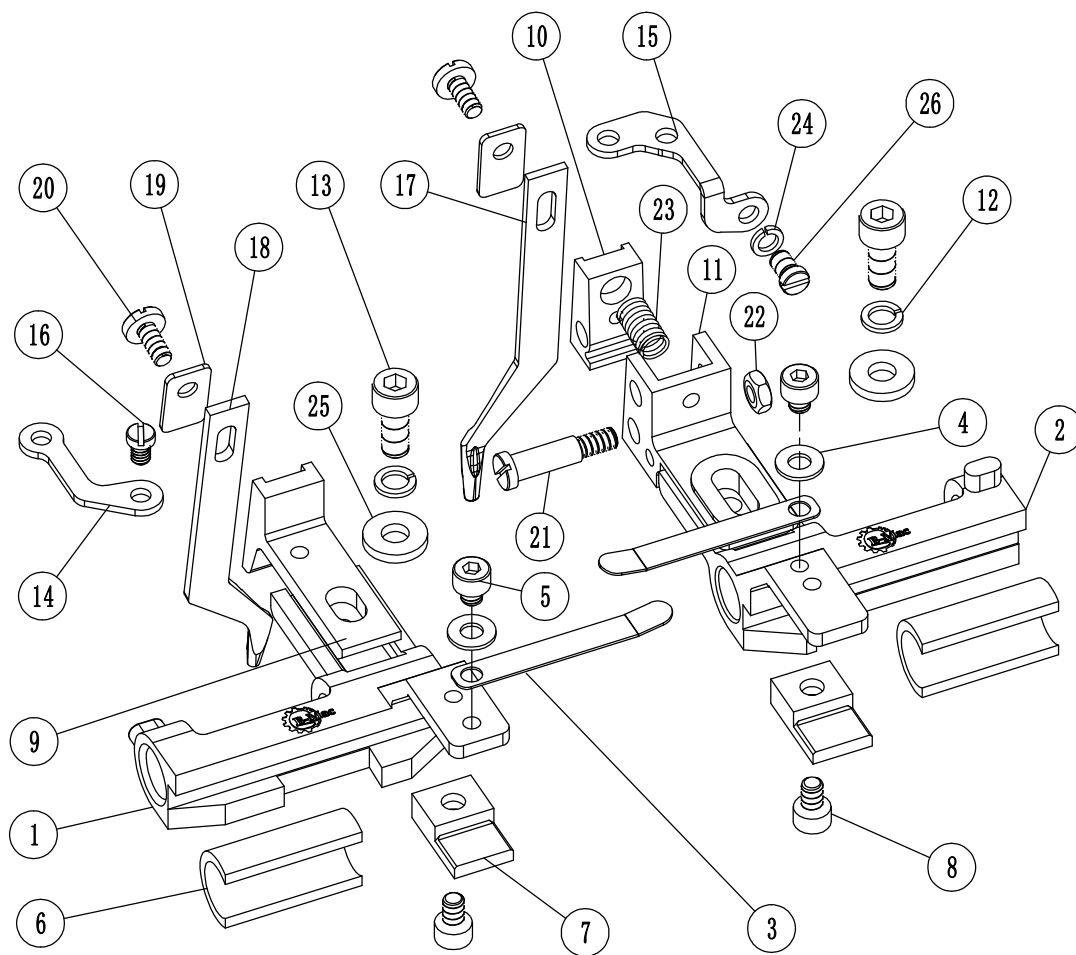
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
18	GT1313	电磁铁拉杆(99-10IV13G15G18G21G)	1	SOLENOID LINK(99-10IV13G15G18G21G)
18	GT1313-1	电磁铁拉杆(99-7G)	1	SOLENOID LINK(99-7G)
19	GAB0009	电磁铁挡板	1	PLUNGER STOPPER
20	SIS03053	一字螺丝(M3X5X6.5X2)	6	SLOTTED SCREW(M3*5*6.5*2)
21	GT1789A	塑料垫圈	1	INSULATING BUSH



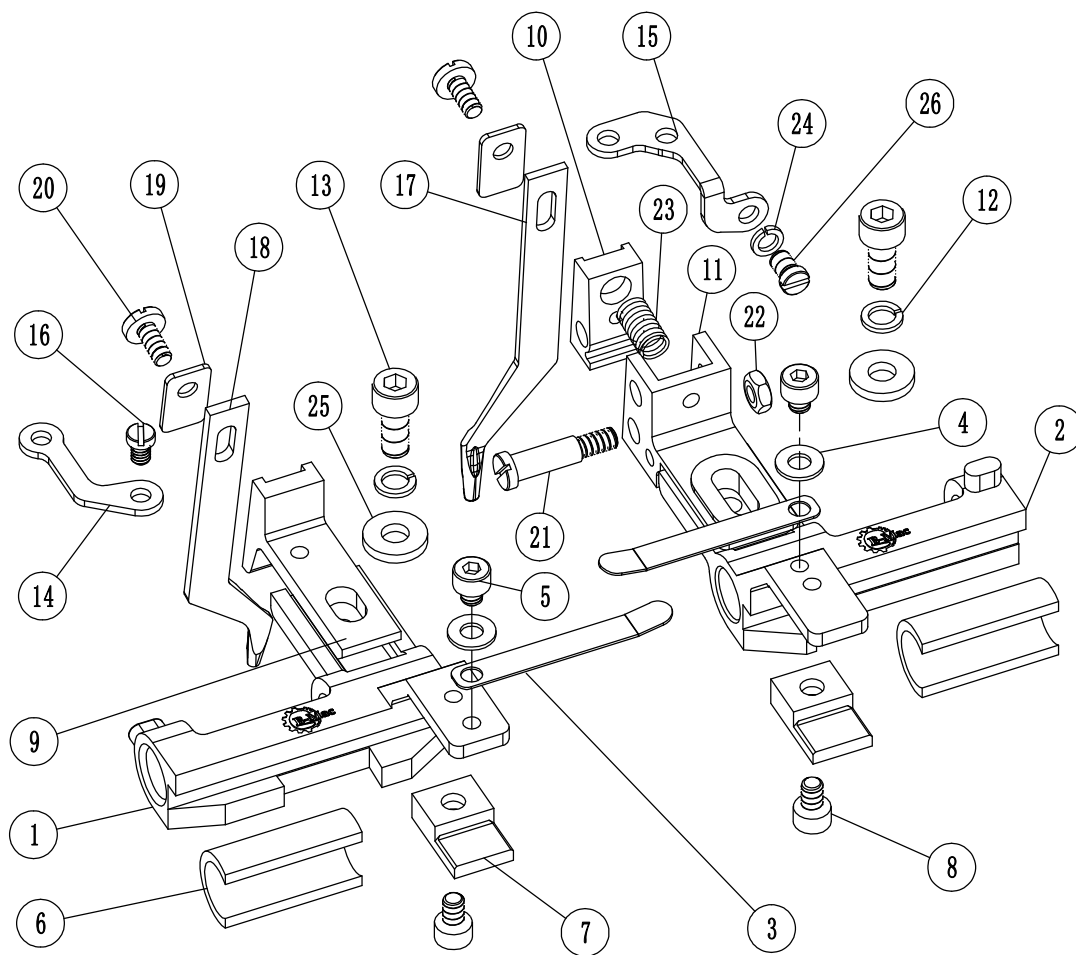
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GT1741-1	右控制座	1	CONTROL LEVER BRACKET-RIGHT
2	GCT0009	转动板	2	ROTATING PLATE
3	GT1739	定位块	1	CONTROL BLOCK
4	ESC0408	内六角螺丝(M4X8-12.9级)	4	CAP BOLT(M4*8-12.9)
5	BXNJ-T02-XT2091	电磁铁固定板	1	SOLENOID SET PLATE
6	SOLA0007I	中号电磁铁	1	SOLENOID
7	SIS03053	一字螺丝(M3X5X6.5X2)	6	SLOTTED SCREW(M3*5*6.5*2)
8	ESC0406	内六角螺丝(M4X6-12.9级)	2	CAP BOLT(M4*6-12.9)
9	GT1712	电磁铁挡板	1	PLUNGER STOPPER
10	GCT0008	连杆	1	LINK ROD
10	GCT0008-1	连杆(99-13G15G18G超大码)	1	LINK ROD(99-13G15G18GXL)
11	BXNJ-T03-XT0010	U3电磁铁拉板	1	SOLENOID LINK-U3
12	SIS1151	轴位螺丝	5	STEPPED SCREW
13	GCT0007	控制座	2	CONTROL BLOCK
14	ESC0516	内六角螺丝(M5X16-12.9级)	2	CAP BOLT(M5*16-12.9)
15	GT1789A	塑料垫圈	1	INSULATING BUSH



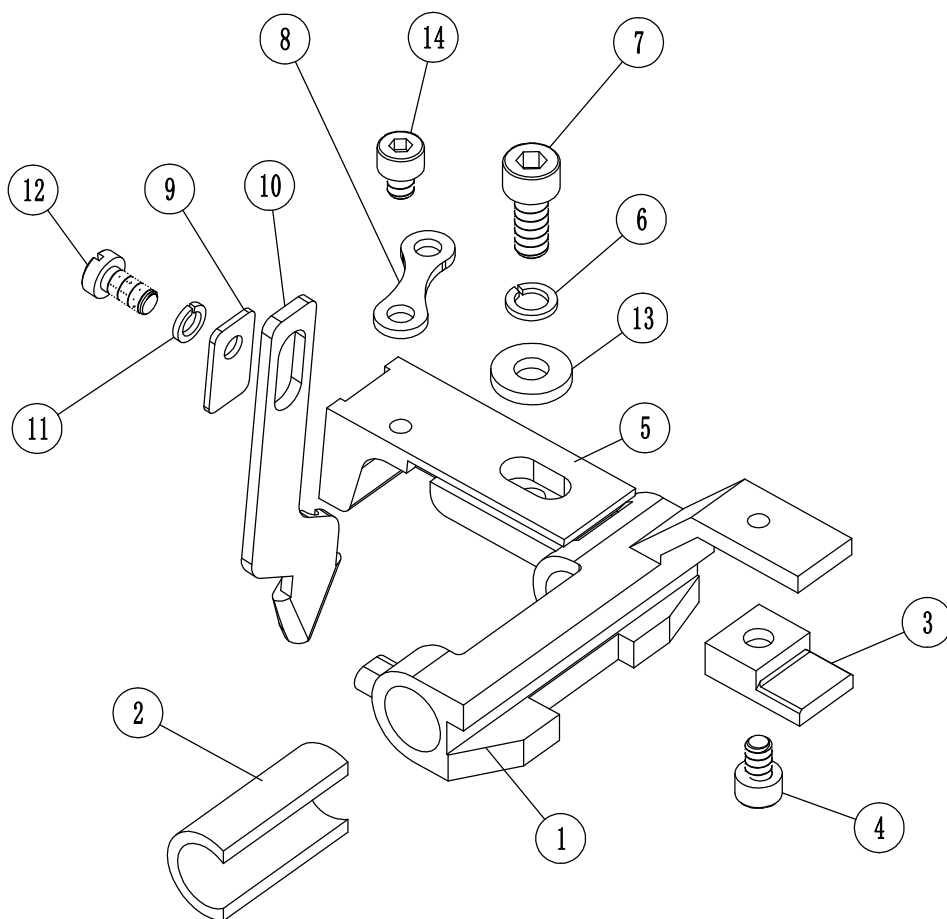
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GCT1003I	主梭子底座(99-13G15G18G)	1	PRINCIPAL YARN CARRIER(99-10IV/13/15/18/21G)
1	GCT1003I-1	主梭子底座(99-7M10M)	1	PRINCIPAL YARN CARRIER(99-7G10G TERRY)
1	GCT1003I-2	主梭子底座(99-18G21G)	1	PRINCIPAL YARN CARRIER(99-18G21G)
2	GCT1067I	副梭子底座(99-13G15G18G)	1	SECONDARY YARN CARRIER(99-13G15G18G)
2	GCT1067I-1	副梭子底座(99-7M10M)	1	SECONDARY YARN CARRIER(99-7G10G TERRY)
2	GCT1067I-2	副梭子底座(99-18G21G)	1	SECONDARY YARN CARRIER(99-18G21G)
2	GT1717	副梭子底座(99-7G10IV)	1	SECONDARY YARN CARRIER(99-7G10IV)
3	SIS6120	压线片	2	PLATE SPRING
4	ELH04	平垫(Φ4)	2	FLAT WASHER(Φ4)
5	ESC0405	内六角螺丝(M4X5-12.9级)	2	CAP BOLT(M4*5-12.9)
6	GT1418	长阻尼块	2	BRAKE FOR CARRIER
7	GT1719	弹簧座	2	CARRIER SUPPORTING PLATE
8	ESC0406	内六角螺丝(M4X6-12.9级)	2	CAP BOLT(M4*6-12.9)
9	GT1782	主梭子座	1	PRINCIPAL YARN FEEDER HOLDER
9	GT1782-1	主梭子座(99-7M10M)	1	PRINCIPAL YARN FEEDER HOLDER(99-7G10G TERRY)
10	GW6589-A	梭子连接块	1	LINK BLOCK
10	GW6589-A1	梭子活动块(99-7M10M)	1	LINK BLOCK(99-7G TERRY10G TERRY)
11	GW6589	副梭子座	1	SECONDARY YARN FEEDER HOLDER
11	GW6589M	梭子座(99-7M10M)	1	YARN FEEDER HOLDER(99-7G TERRY10G TERRY)
12	ELS05	弹垫(Φ4)	2	WASHER(Φ5)



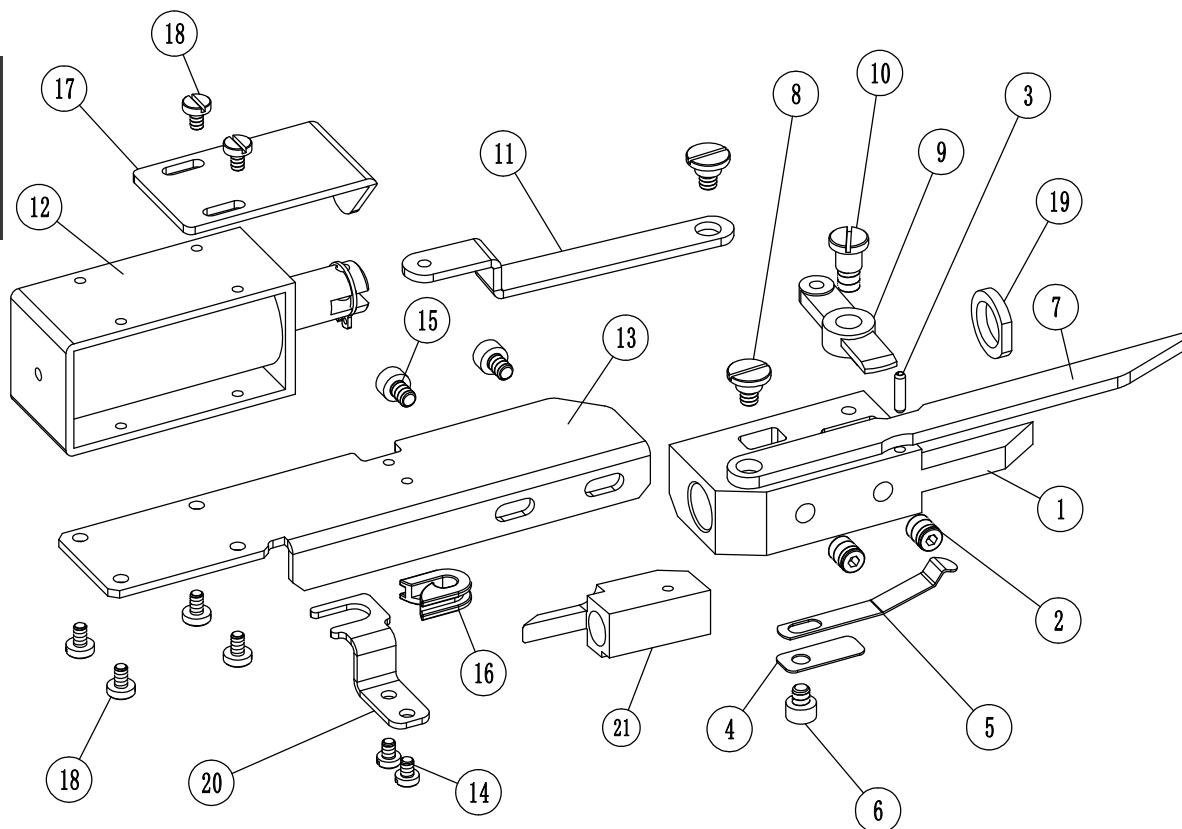
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
13	ESC0512	内六角螺丝(M5X12-12.9级)	2	CAP BOLT(M5*12-12.9)
14	GAT0025	主梭导线片	1	YARN GUIDE
14	GDT0001	主梭导线片(99-7M10M)	1	YARN GUIDE(99-7G TERRY10G TERRY)
15	GAT0025-2	导线片(双孔)	1	YARN GUIDE(2-HOLE)
16	SIS0020	一字螺丝(SM9/64X5X5.3X2)	1	SLOTTED SCREW(SM9/64*5*5.3*2)
17	GCT0006	副纱嘴(99-13G18G)(U2)(Φ1.0孔)	1	SECONDARY YARN FEEDER(99-13G18G)(U2Φ1.0)
17	GCT0006-1	副纱嘴(99-15G)(U2)(Φ1.2孔)	1	SECONDARY YARN FEEDER(99-15G)(U2Φ1.2)
17	GCT0016	特制副纱嘴(99-13G15G18G21G)(U2)(Φ1.0孔)	1	HI-PERFORMANCE SECONDARY YARN FEEDER(U2Φ1.0)
17	GCT0016-1	特制副纱嘴(99-13G15G18G21G)(U2)(Φ1.2孔)	1	HI-PERFORMANCE SECONDARY YARN FEEDER(U2Φ1.2)
17	GDT0003	副纱嘴(99-10M)	1	SECONDARY YARN FEEDER(99-10G TERRY)
17	GDT0003-1	特制副纱嘴(99-10M)	1	HI-PERFORMANCE SECONDARY YARN FEEDER(99-10G TERRY)
17	GT1756	去线纱嘴(99-7G10G)(去线)(Φ2.0孔)	1	SECONDARY YARN FEEDER(WT-RELEASE/Φ2.0)
18	GCT0005	主纱嘴(99-13G15G18G)(U2)(Φ1.0孔)	1	PRINCIPAL YARN FEEDER(99-13G15G18G)(U2Φ1.0)
18	GCT0005-1	主纱嘴(99-13G15G18G)(U2)(Φ1.5孔)	1	PRINCIPAL YARN FEEDER(99-13G15G18G)(U2Φ1.5)
18	GCT0005-2	主纱嘴(99-13G15G18G)(U2)(Φ1.2孔)	1	PRINCIPAL YARN FEEDER(99-13G15G18G)(U2Φ1.2)
18	GCT0015	特制主纱嘴(99-13G15G18G21G)(U2)(Φ1.0孔)	1	HI-PERFORMANCE PRINCIPAL YARN FEEDER(U2Φ1.0)
18	GCT0015-1	特制主纱嘴(99-13G15G18G21G)(U2)(Φ1.2孔)	1	HI-PERFORMANCE PRINCIPAL YARN FEEDER(U2Φ1.2)
18	GCT0015-2	特制主纱嘴(99-13G15G18G21G)(U2)(Φ1.5孔)	1	HI-PERFORMANCE PRINCIPAL YARN FEEDER(U2Φ1.5)
18	GT1420	主纱嘴(99-10M)	1	PRINCIPAL YARN FEEDER(99-10G TERRY)
18	GT1420-1	特制主纱嘴(99-10M)	1	HI-PERFORMANCE PRINCIPAL YARN FEEDER(99-10G TERRY)



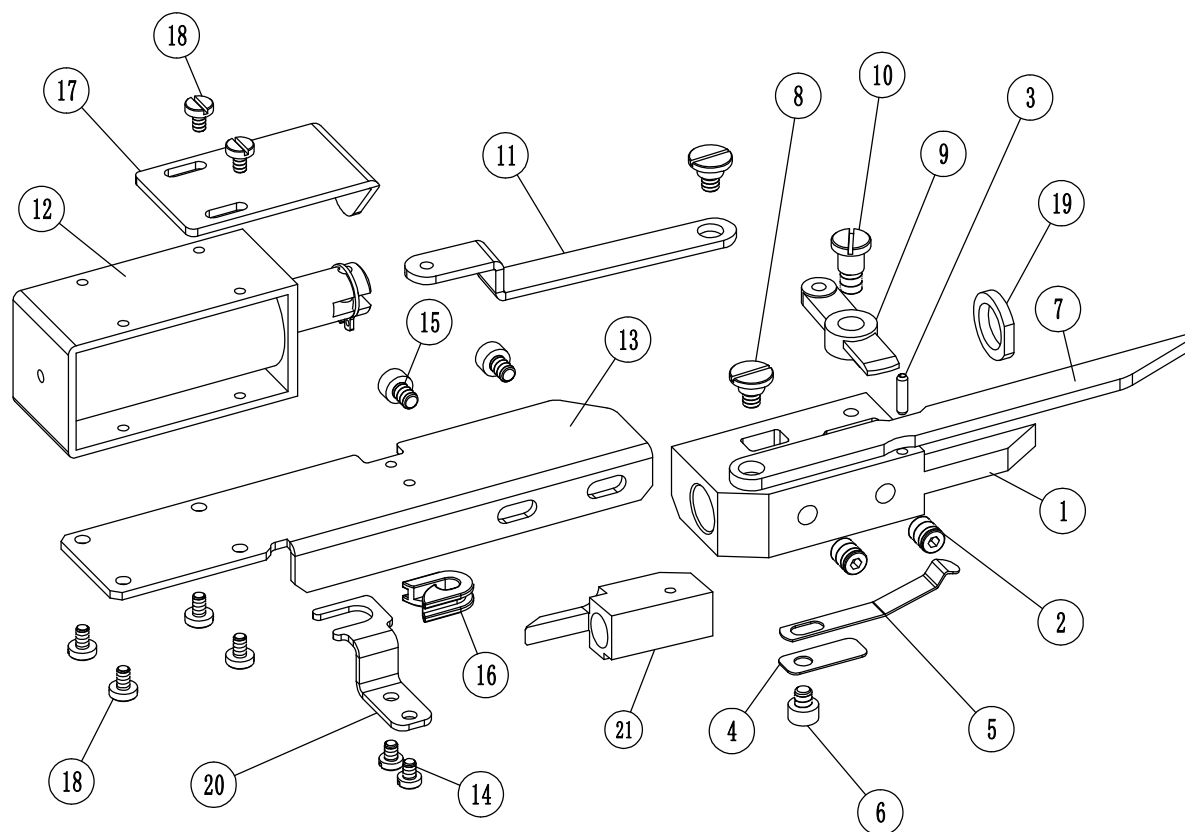
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
18	GT1752	主纱嘴(99-7G10G)(劳保)(Φ2.0孔)	1	PRINCIPAL YARN FEEDER(99-7G10G)(Φ2.0)
18	GT1784	主纱嘴(99-7M)	1	PRINCIPAL YARN FEEDER(99-7G TERRY)
19	GT1792	压片	2	YARN CUTTER PRESSING PLATE
20	SIS0002	一字螺丝(SM9/64X8X8X2)	2	SLOTTED SCREW(SM9/64*8*8*2)
21	SIS4212	轴位螺丝	1	STEPPED SCREW
22	EN04	六角螺母(M4)	1	NUT(M4)
23	T04-23-SIS0640A	压簧	1	PUSH SPRING
24	ELS04	弹垫(Φ4)	4	WASHER(Φ4)
25	GCB1096	垫片	2	WASHER
26	SIS04062	一字螺丝(M4X6X7X2.5)	1	SLOTTED SCREW(M4*6*7*2.5)



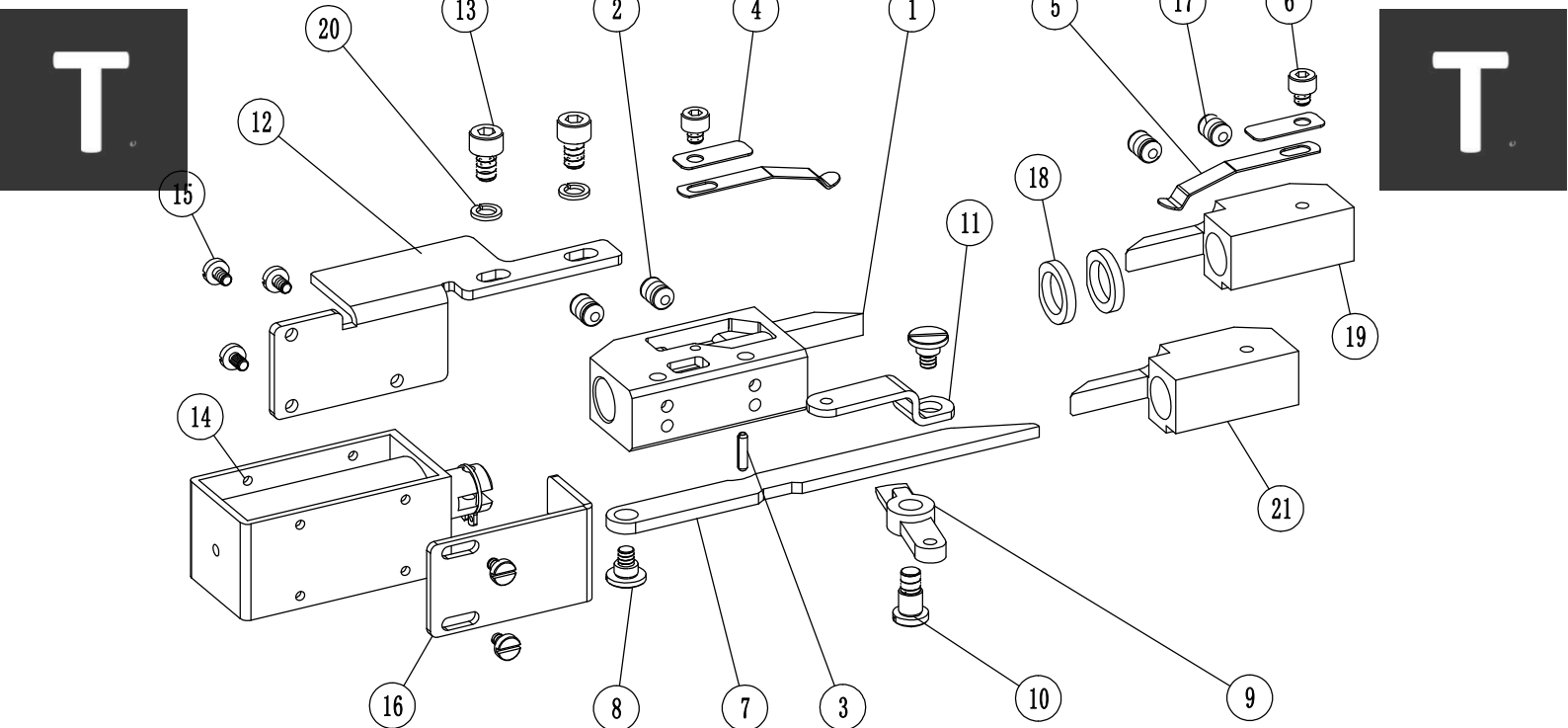
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GCT1023I	梭子底座(99-13G15G18G)	1	YARN CARRIER(99-13G15G18G)
1	GCT2716I	梭子底座(99-7G10IV)	1	YARN CARRIER(99-7G10IV)
2	GT1418	长阻尼块	1	BRAKE FOR CARRIER
3	GT1719	弹簧座	1	CARRIER SUPPORTING PLATE
4	ESC0406	内六角螺丝(M4X6-12.9级)	1	CAP BOLT(M4*6-12.9)
5	GT1718	梭子座(99-7G10IV)	1	YARN FEEDER HOLDER(99-7G10IV)
6	ELS05	弹垫(Φ5)	1	WASHER(Φ5)
7	ESC0512	内六角螺丝(M5X12-12.9级)	1	CAP BOLT(M5*12-12.9)
8	GT1790	导线片(99-7G10IV)	1	YARN GUIDE(99-7G10IV)
9	GT1792	压片	1	YARN CUTTER PRESSING PLATE
10	GT1786	劳保纱嘴(99-7G10IV)(Φ2.3孔)	1	YARN FEEDER(99-7G10IV)(Φ2.3)
10	GT1786-1	双孔纱嘴(99-7G主纱)(Φ2.3孔)	1	2-HOLE PLATING FEEDER(99-7G(Φ2.3))
10	GT1786-2	双孔纱嘴(99-10IV)(Φ1.7孔)	1	2-HOLE PLATING FEEDER(99-10IV(Φ1.7))
10	GT1786-4	双孔纱嘴(99-13G)(Φ1.2孔)	1	2-HOLE PLATING FEEDER(99-13G(Φ1.2))
10	GT1787	劳保纱嘴(99-13G15G18G)(Φ1.2孔)	1	YARN FEEDER(99-13G15G18G)(Φ1.2)
10	GT1787-1	劳保棉纱纱嘴(99-13G15G18G)(Φ1.5孔)	1	YARN FEEDER(99-13G15G18G)(Φ1.5)
11	ELS04	弹垫(Φ4)	2	WASHER(Φ4)
12	SIS04081	一字螺丝(M4X8X7X2.5)	1	COMBO HEAD SCREW(M4*8*7*2.5)
13	GCB1096	垫片	1	WASHER
14	ESC0405	内六角螺丝(M4X5-12.9级)	1	CAP BOLT(M4*5-12.9)



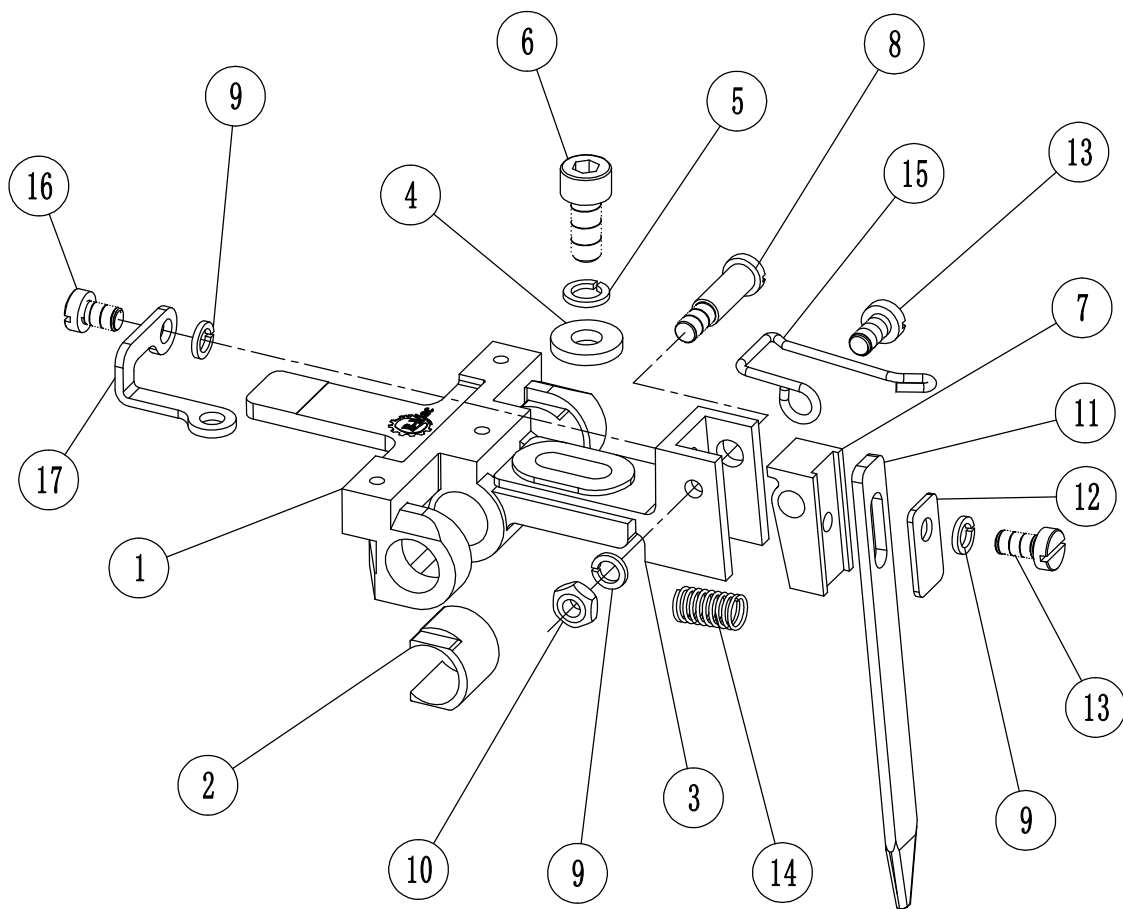
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GCT0025	定位杆座(99-13G15G18G21G)	1	CONTROL LEVER BASE(99-13G15G18G21G)
1	GCT0025-1	定位杆座(99-10IV)	1或2	CONTROL LEVER BASE(99-10IV)
1	GCT0025-2	定位杆座(99-7G10G)	1	CONTROL LEVER BASE(99-7G10G)
1	GCT0025-3	定位杆座(老款GT1730)(99-7G10G三色)	1	CONTROL LEVER BASE(99-7G10G/3-COLOR)
2	ESF0608	内六角紧定螺丝(M6X8-12.9级)	2	SET SCREW(M6*8-12.9)
3	EPR2510	弹性销(Φ2.5X10)	1	ROLL PIN(Φ2.5*10)
4	NT0059	压片	1	YARN CUTTER PRESSING PLATE
5	SIS0656	压线片	1	PLATE SPRING
6	SIS04041	一字螺丝(M4X4X7X2.5)	2	SLOTTED SCREW(M4*4*7*2.5)
7	GT2788	定位杆	1	CONTROL LEVER
8	SIS1133	轴位螺丝	2	STEPPED SCREW
9	GT1729	拨脚	1	DRIVE LEVER
10	SIS0127	轴位螺丝(M4)	1	STEPPED SCREW(M4)
10	SIS0127-1	轴位螺丝(M5)	1	STEPPED SCREW(M5)
11	BXNJ-T06-XT1313	热熔电磁铁拉板	1	SOLENOID LINK
12	SOLA0007I	中号电磁铁	1	SOLENOID
13	BXNJ-T06-XT2311	热熔(双色)电磁铁固定板	1	SOLENOID SET PLATE
14	SIS03041	一字螺丝(M3X4X5.5X1.8)	2	SLOTTED SCREW(M3*4*5.5*1.8)
15	ESC0406	内六角螺丝(M4X6-12.9级)	2	CAP BOLT(M4*6-12.9)



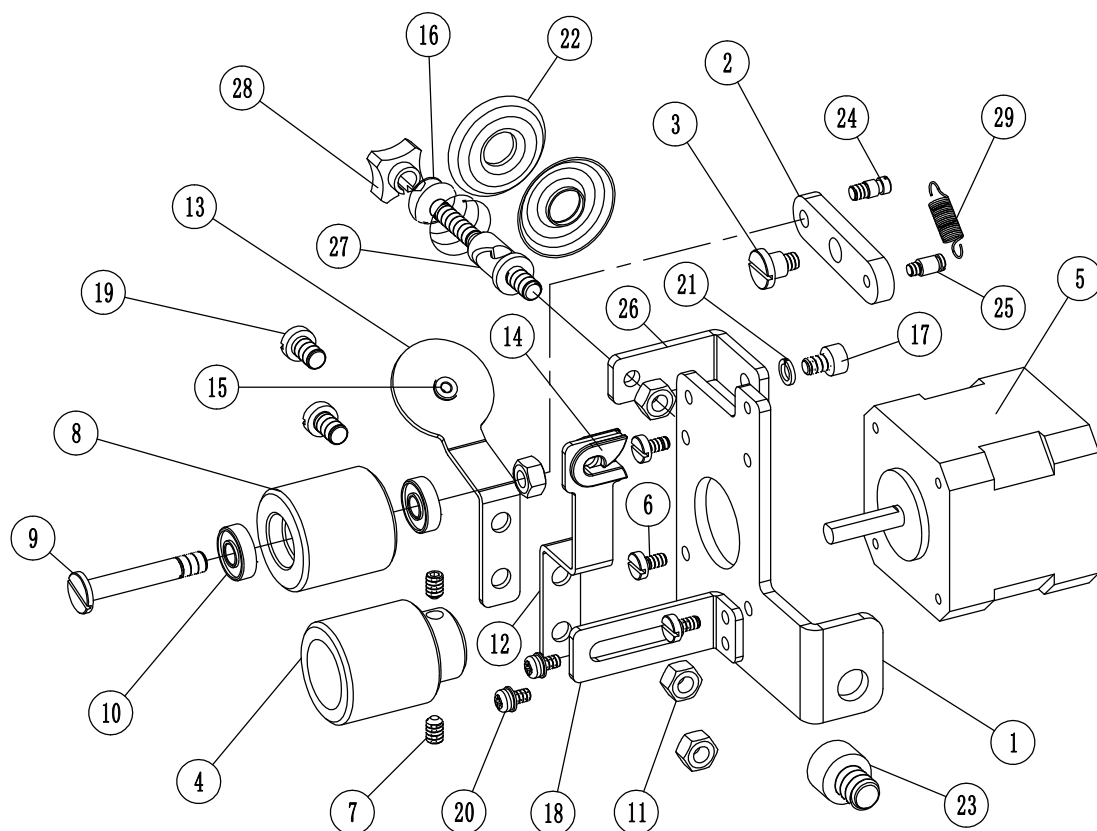
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
16	GA0072	小瓷珠	1	EYELET
17	GAB0009	电磁铁挡板	1	PLUNGER STOPPER
18	SIS03053	一字螺丝(M3X5X6.5X2)	6	SLOTTED SCREW(M3*5*6.5*2)
19	GT1789A	塑料垫圈	1	INSULATING BUSH
20	GT2312I	导纱器固定板	1	EYELET SET PLATE
21	GCT1507	控制块(99-13G15G18G21G)	1+	CONTROL BLOCK(99-13G15G18G21G)



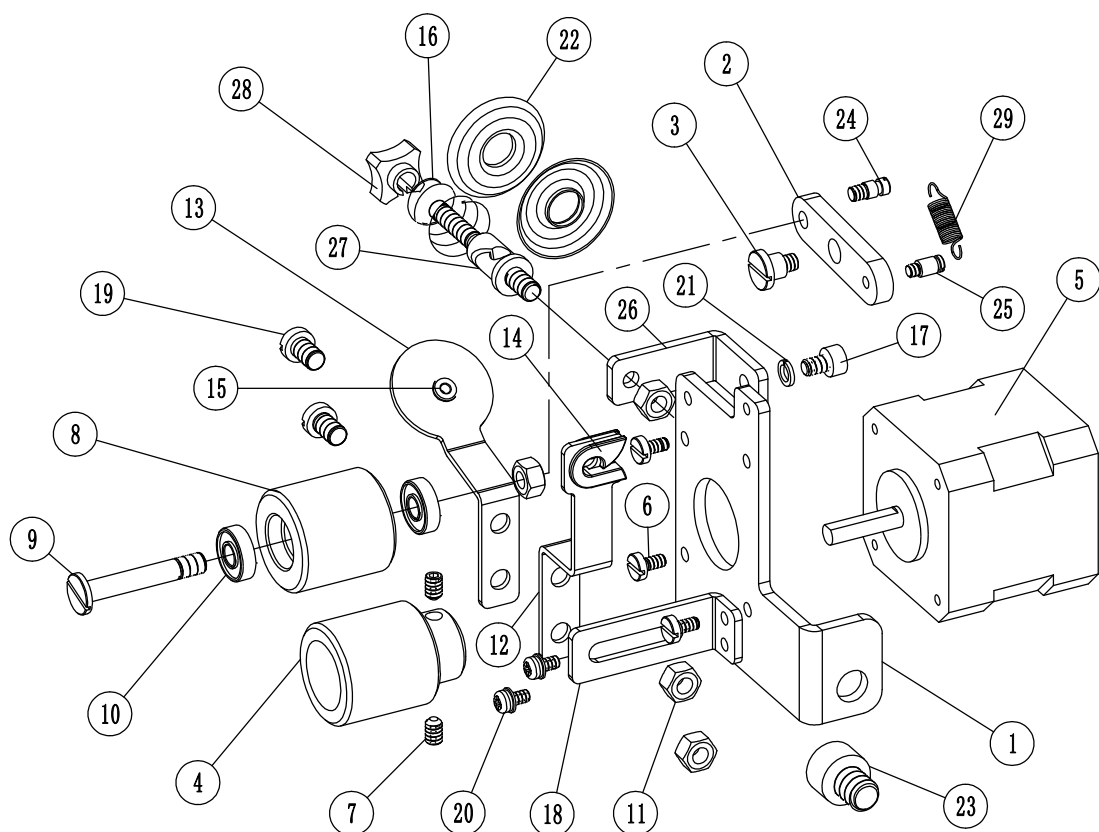
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GT1730	定位杆座	1	CONTROL LEVER BASE
2	ESF0608	内六角紧定螺丝(M6X8-12.9级)	2	SET SCREW(M6*8-12.9)
3	EPR2510	弹性销(Φ2.5X10)	1	ROLL PIN(Φ2.5*10)
4	NT0059	压片	2	YARN CUTTER PRESSING PLATE
5	SIS0656	压线片	2	PLATE SPRING
6	ESC0405	内六角螺丝(M4X5-12.9级)	2	CAP BOLT(M4*5-12.9)
7	GT2788	定位杆	1	CONTROL LEVER
8	SIS1133	轴位螺丝	2	STEPPED SCREW
9	GT1729	拨脚	1	DRIVE LEVER
10	SIS0127	轴位螺丝(M4)	1	STEPPED SCREW(M4)
10	SIS0127-1	轴位螺丝(M5)	1	STEPPED SCREW(M5)
11	GT1732	拉板	1	SOLENOID LINK
12	GT1733	橡胶电磁铁座	1	SOLENOID SET PLATE
13	ESC0508	内六角螺丝(M5X8-12.9级)	2	CAP BOLT(M5*8-12.9)
14	SOLA0007I	中号电磁铁	1	SOLENOID
15	SIS03053	一字螺丝(M3X5X6.5X2)	5	SLOTTED SCREW(M3*5*6.5*2)
16	GT1712	电磁铁挡板	1	PLUNGER STOPPER
17	ESF0606	内六角紧定螺丝(M6X6-12.9级)	2	SET SCREW(M6*6-12.9)
18	GT1789A	塑料垫圈	1	INSULATING BUSH
19	GT1736	控制块	1	CONTROL BLOCK
20	ELS05	弹垫(Φ5)	2	WASHER(Φ5)
21	GCT1507	控制块(99-13G15G18G21G)	1	CONTROL BLOCK(99-13G15G18G21G)



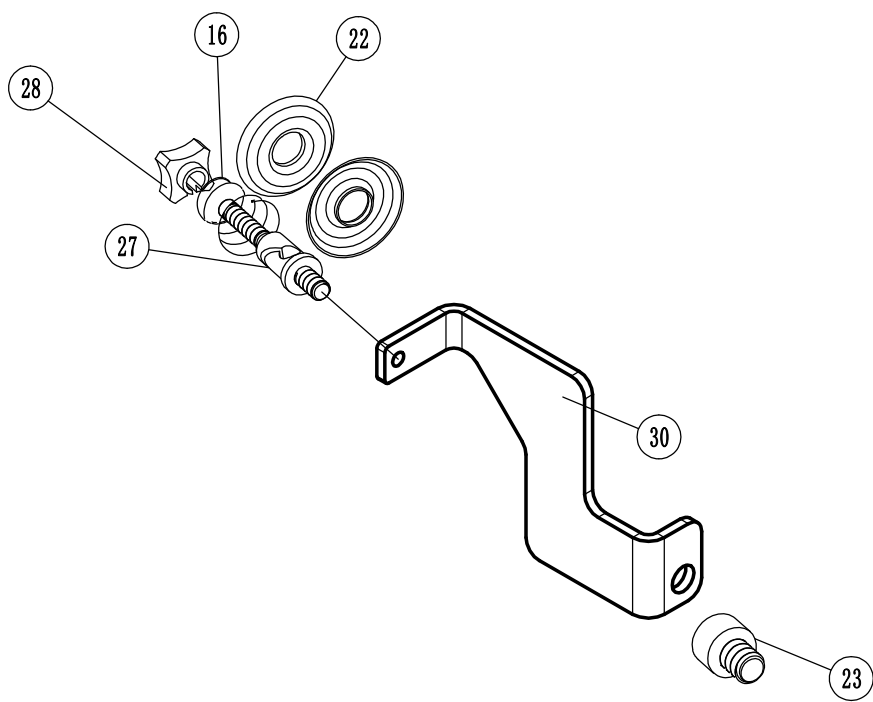
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GT1419	橡筋梭子底座(99-7M)	1	ELASTIC YARN CARRIER(99-7G TERRY)
1	GT2723I	橡筋梭子底座	1	ELASTIC YARN CARRIER
2	GT1715	短阻尼套	2	BRAKE FOR CARRIER
3	GT1724	橡筋梭子座	1	ELASTIC YARN FEEDER HOLDER
4	GCB1096	垫片	1	WASHER
5	ELS05	弹垫(Φ5)	1	WASHER(Φ5)
6	ESC0512	内六角螺丝(M5X12-12.9级)	1	CAP BOLT(M5*12-12.9)
7	GT1724A	梭子连接块	1	LINK BLOCK
8	SIS4212	轴位螺丝	1	STEPPED SCREW
9	ELS04	弹垫(Φ4)	3	WASHER(Φ4)
10	EN04	六角螺母(M4)	1	NUT(M4)
11	GT1726	橡筋纱嘴(99-7G10IV)(Φ1.6孔)	1	ELASTIC YARN FEEDER(99-7G10IV)(Φ1.6)
11	GT1728	橡筋纱嘴(99-13G15G)(Φ1.2孔)	1	ELASTIC YARN FEEDER(99-13G15G)(Φ1.2)
11	GT1728-1	橡筋纱嘴(99-18G21G)(Φ1.0孔)	1	ELASTIC YARN FEEDER(99-18G21G)(Φ1.0)
11	GT1728-2	特制橡筋纱嘴(99-13G15G18G21G)(Φ1.2孔)	1	HI-PERFORMANCE ELASTIC YARN FEEDER(Φ1.2)
12	GT1792	压片	1	YARN CUTTER PRESSING PLATE
13	SIS04081	一字螺丝(M4X8X7X2.5)	2	COMBO HEAD SCREW(M4*8*7*2.5)
14	T04-23-SIS0640A	压簧	1	PUSH SPRING
15	GT1766	导线钢丝	1	YARN GUIDE
16	SIS04062	一字螺丝(M4X6X7X2.5)	1	SLOTTED SCREW(M4*6*7*2.5)
17	GT1791	导线片	1	YARN GUIDE



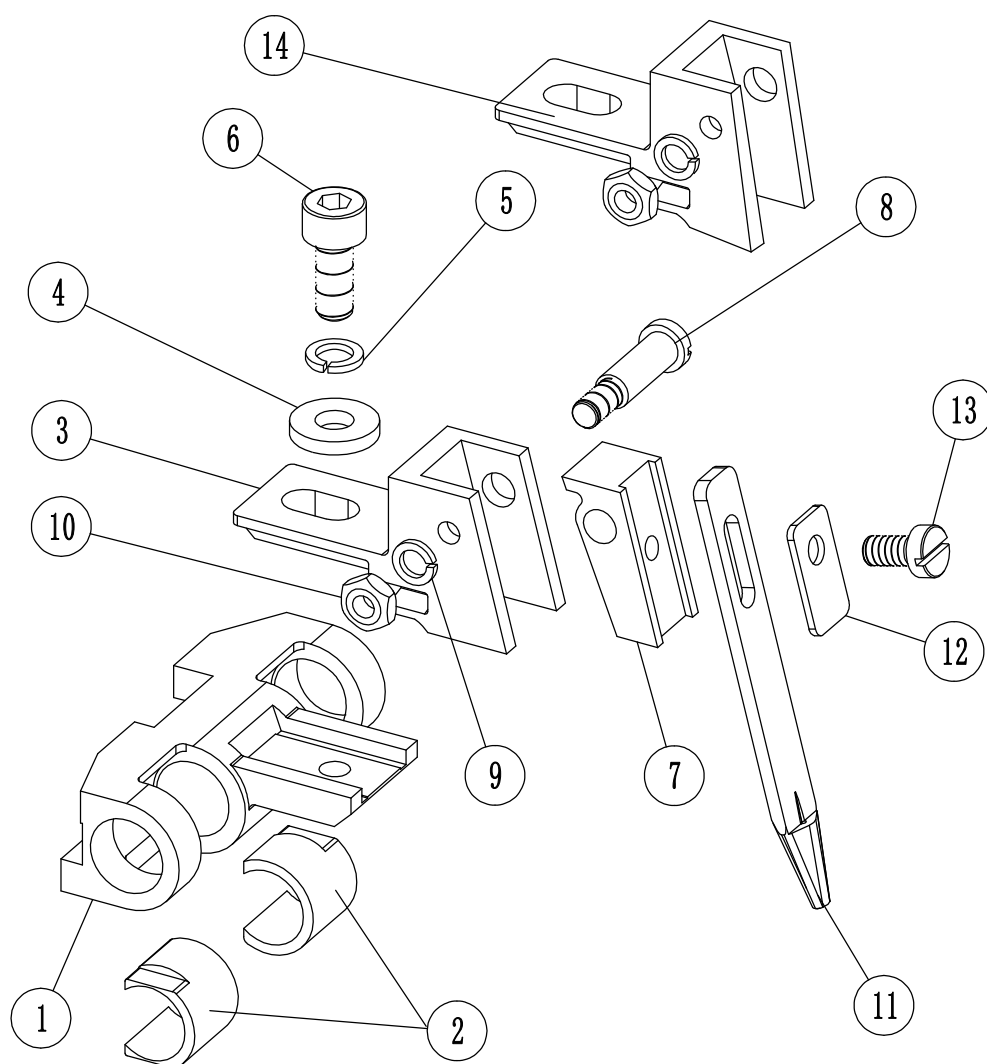
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GCT1169I	橡筋输送电机固定板	1	ELASTIC MOTOR BASE
2	GCT1170I	橡筋滚轮固定板	1	ELASTIC ROLLER BASE
3	SIS0124	轴位螺丝	1	STEPPED SCREW
4	GCT0171I	输送轮一	1	FEED ROLLER
4	GCT0171I-1	输送轮芯一	1	FEED ROLLER SHAFT
5	BJ4240I	橡筋步进电机	1	ELASTIC MOTOR
6	SIS03062	一字螺丝(M3X6X6.5X2)	3	SLOTTED SCREW(M3*6*6.5*2)
7	ESF0406	内六角紧定螺丝(M4X6-12.9级)	2	SET SCREW(M4*6-12.9)
8	GCT0172I	输送轮二	1	FEED ROLLER
8	GCT0172I-1	输送轮芯二	1	FEED ROLLER SHAFT
9	SIS3322I-1	橡筋输送螺丝	1	FEED ROLLER SCREW
10	EJB695	轴承(695)	2	BEARING(695)
11	EN05	六角螺母(M5)	4	NUT(M5)
12	GCT1174I	橡筋导线片一	1	YARN GUIDE PLATE
13	GCT2174I	橡筋导线片二	1	YARN GUIDE PLATE
14	GA0072	小瓷珠	1	EYELET
15	GCT0408	穿线瓷珠	1	YARN GUIDE EYELET
16	XGAG014-1	压簧	1	PUSH SPRING
17	ESC0406	内六角螺丝(M4X6-12.9级)	1	CAP BOLT(M4*6-12.9)
18	GCT0175I	固定板	1	SET PLATE



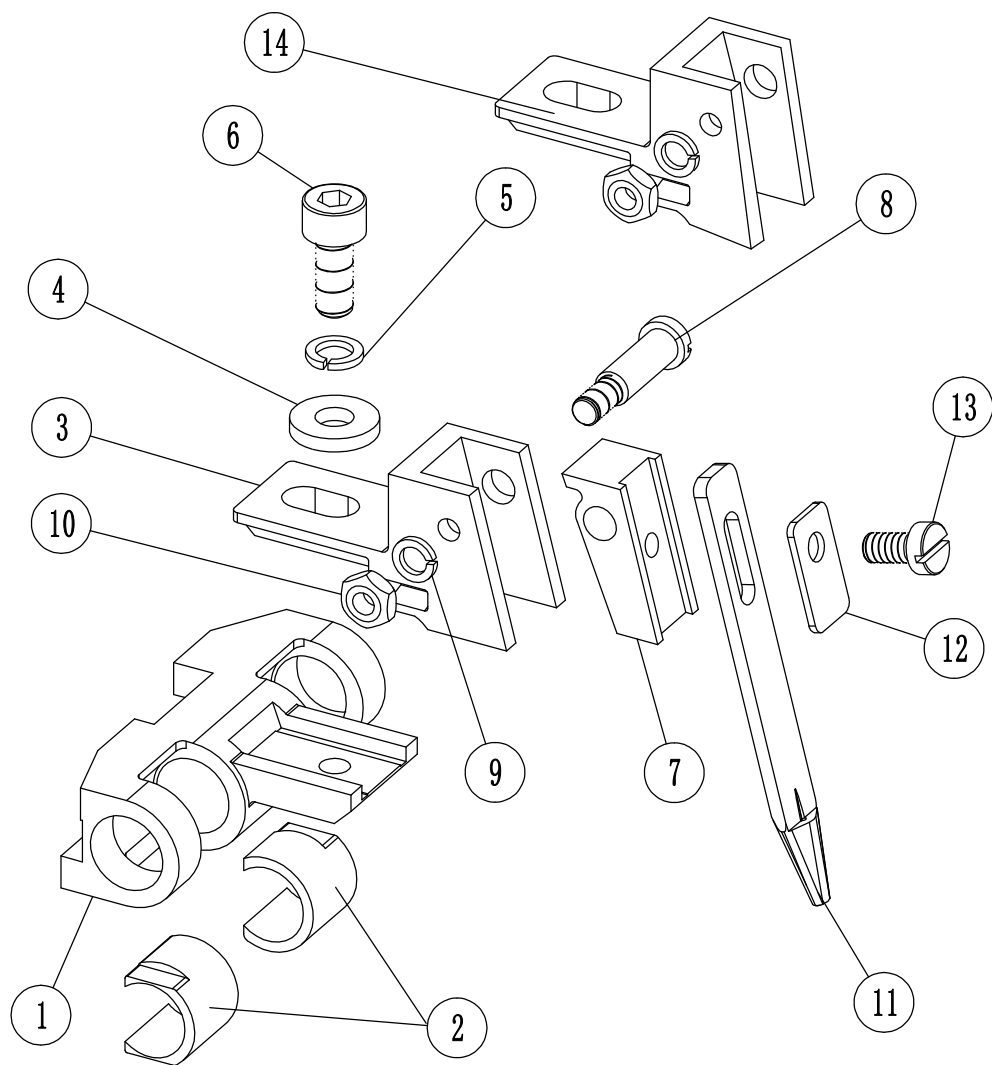
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
19	SIS05081	一字螺丝(M5X8X8X3)	2	SLOTTED SCREW(M5*8*8*3)
20	ESC0306	内六角螺丝(M3X6-12.9级)	2	CAP BOLT(M3*6-12.9)
21	ELS04	弹垫(Φ4)	1	WASHER(Φ4)
22	XGAG014-2	压线盘	2	TENSION DISK WASHER
23	ESC0810	内六角螺丝(M8X10-8.8级)	1	CAP BOLT(M8*8-8.8)
24	SIS0215-1	拉簧螺丝(M3.5)(9/64)	1	STEPPED SCREW(M3.5(9/64))
25	SIS2121	拉簧螺丝	1	STEPPED SCREW
26	GCT6651I	夹线器支架	1	TENSION DISK BASE
27	XGAG014	夹线器轴	1	TENSION DISK PIN
28	XGAG014-3	蓝色塑料螺母	1	PLASTIC NUT(BLUE)
29	SIS0606	拉簧	1	PULL SPRING



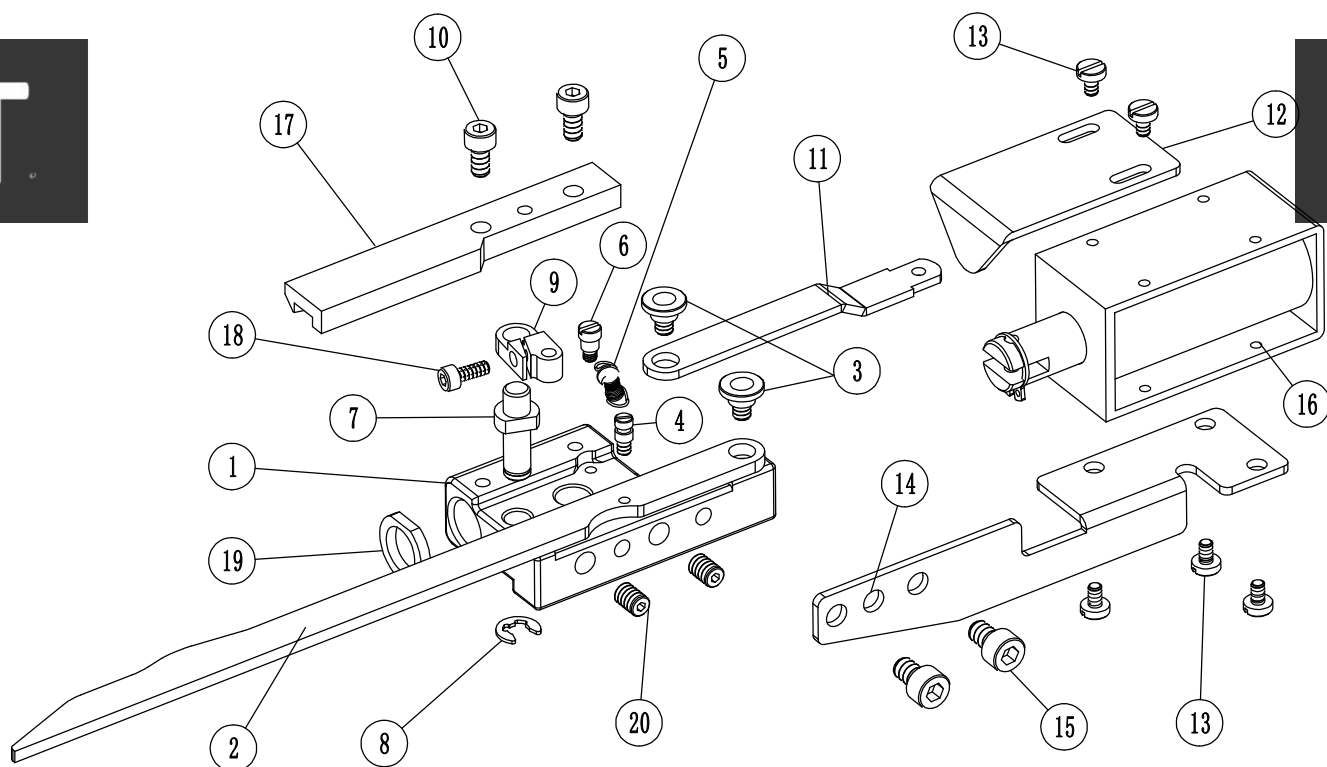
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
30		夹线器支架改	1	TENSION DISK BASE



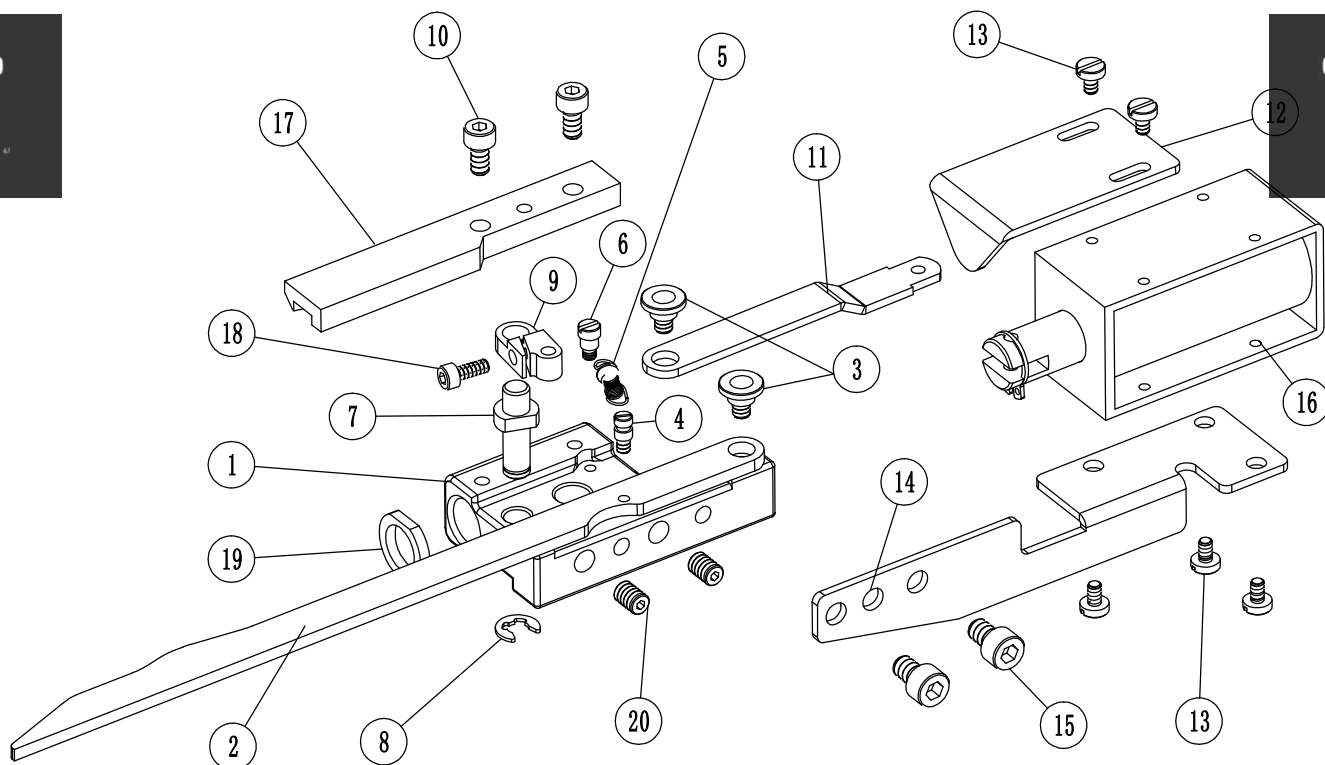
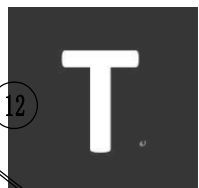
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GCT0024	双色梭子连接座(99-13G15G18G21G)	1	COLOR YARN CARRIER(99-13G15G18G21G)
1	GCT0024-1	双色梭子连接座(99-10IV)	1或2	COLOR YARN CARRIER(99-10IV)
1	GCT0024-2	双色梭子连接座(99-7M10M)	1或2	COLOR YARN CARRIER(99-7G TERRY10G TERRY)
1	GT1722	双色梭子连接座(99-7G10G)	1或2	COLOR YARN CARRIER(99-7G10G)
1	GT1748	三色梭子连接座(99-7G10G)	1或2	3-COLOR YARN CARRIER(99-7G10G)
2	GT1715	短阻尼套	2	BRAKE FOR CARRIER
3	GT1720	双色梭子座	1	COLOR YARN FEEDER HOLDER
3	BXNJ-T04-XT0007	双色主梭子座	1	COLOR YARN FEEDER HOLDER
4	GCB1096	垫片	1	WASHER
5	ELS05	弹垫(Φ5)	1	WASHER(Φ5)
6	ESC0512	内六角螺丝M5X12	1	CAP BOLT(M5*12-12.9)
7	GT1720A	双色梭子连接块	1	LINK BLOCK
7	BXNJ-T04-XT0009	双色梭子连接块(BXNJ-7M10M)	1	LINK BLOCK(BXNJ-7G10G TERRY)
8	SIS4212	轴位螺丝	1	STEPPED SCREW
9	ELS04	弹垫(Φ4)	1	WASHER(Φ4)
10	EN04	六角螺母(M4)	1	NUT(M4)



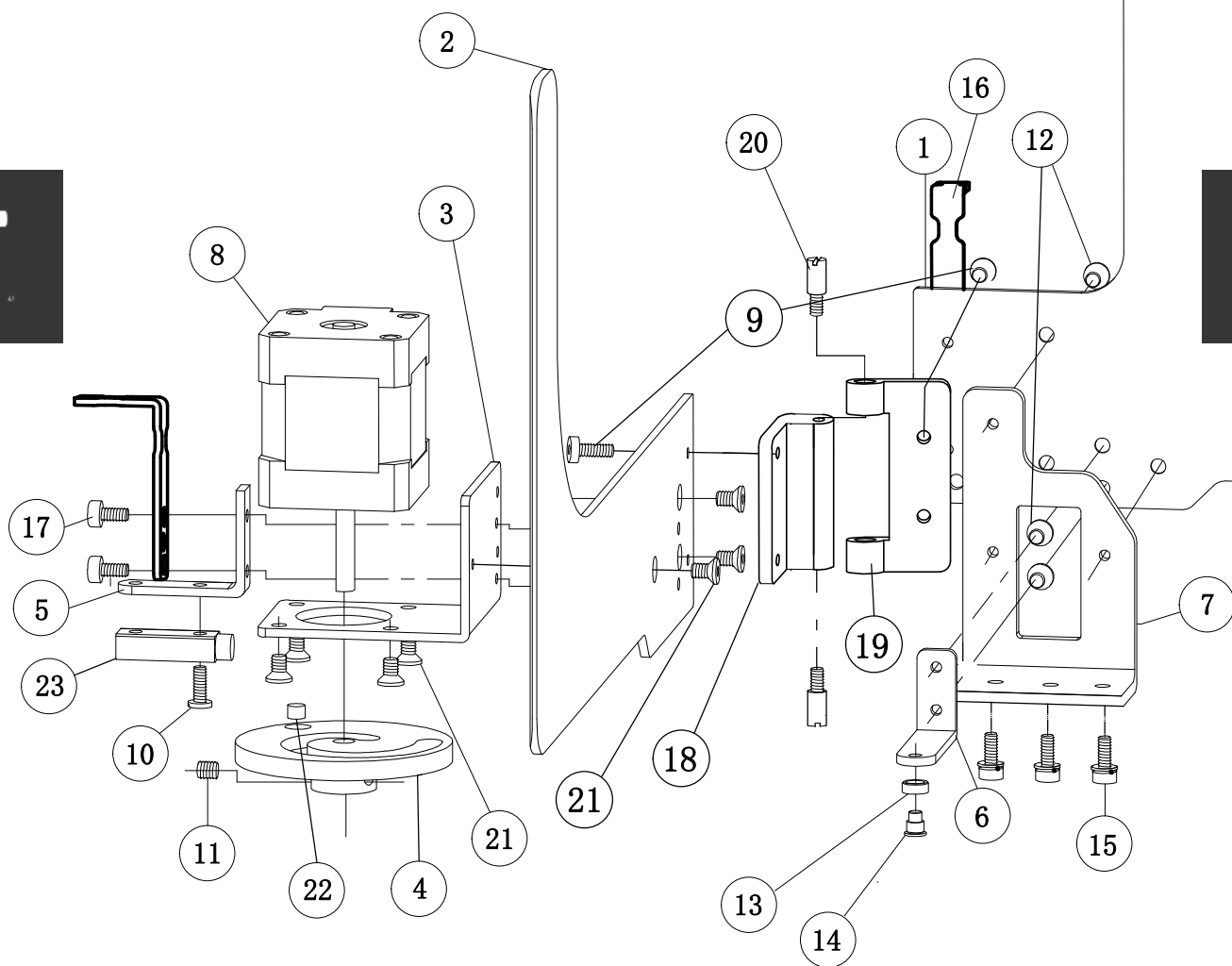
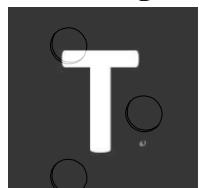
序号 零件图号		零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
11	GT1764	双色纱嘴(99-7G10IV)(热熔)(Φ1.6孔)	1	COLOR YARN FEEDER(99-7G10IV)(Φ1.6)
11	GT1764-1	双色双孔纱嘴(99-7G)(Φ2.3孔)	1	2-HOLE PLATING FEEDER(99-7G)(Φ2.3)
11	GT1764-2	双色双孔纱嘴(99-10G)(Φ1.5孔)	1	2-HOLE PLATING FEEDER(99-10G)(Φ1.5)
11	GT1765	双色纱嘴(99-13G15G18G21G)(热熔)(Φ1.2孔)	1	COLOR YARN FEEDER(99-13G15G18G21G)(Φ1.2)
11	GT1765-1	特制双色纱嘴(99-13G15G18G21G)(热熔)Φ1.2孔	1	HI-PERFORMANCE COLOR YARN FEEDER(Φ1.2)
12	GT1792	压片	1	YARN CUTTER PRESSING PLATE
13	SIS04081	一字螺丝(M4X8X7X2.5)	1	COMBO HEAD SCREW(M4*8*7*2.5)
14	BXNJ-T04-XT0008	双色副梭子座(BXNJ-7M10M)	1	COLOR YARN FEEDER HOLDER(BXNJ-7G10G TERRY)



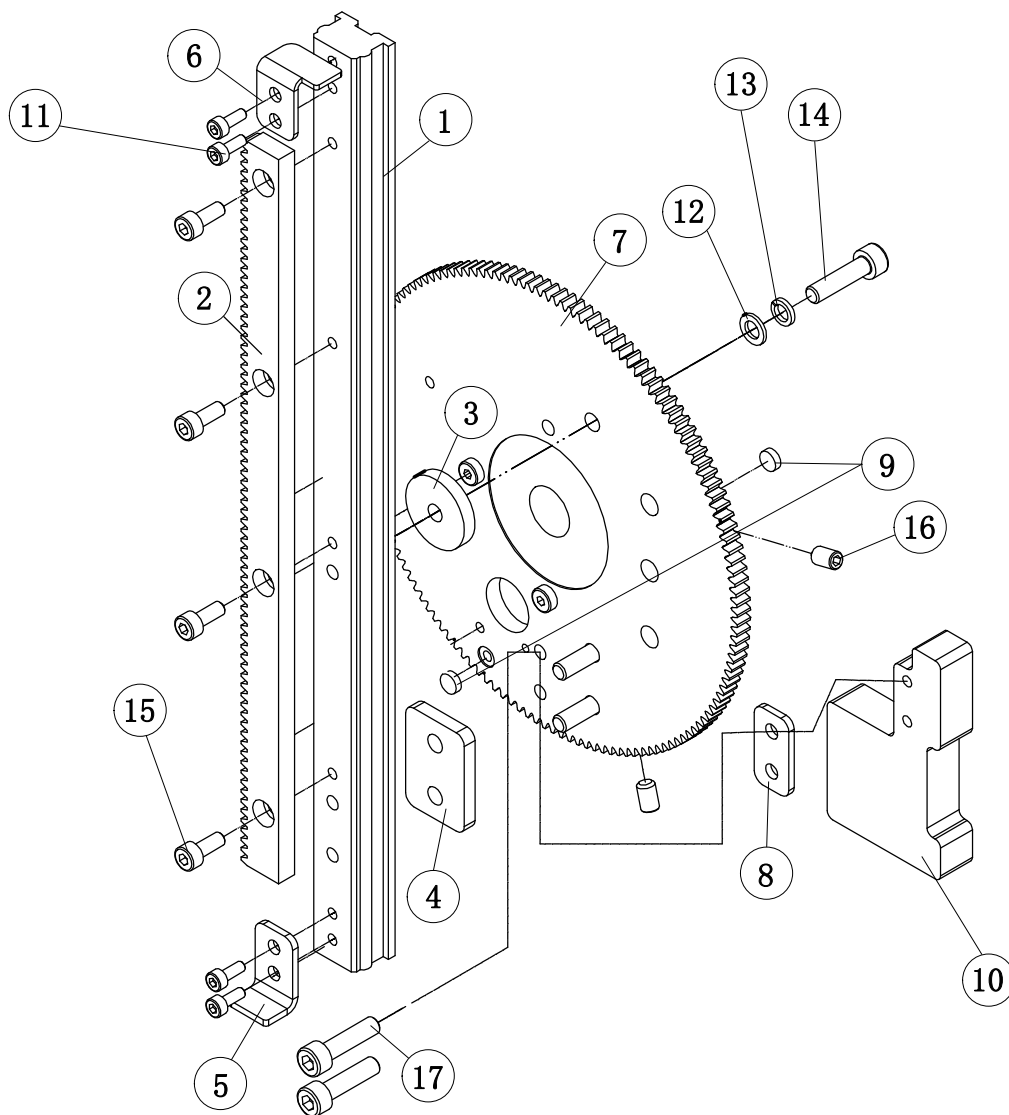
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	GC1741	右控制座	1	CONTROL LEVER BRACKET-RIGHT
1	GC1741-2	右控制座(三色去线)	1	CONTROL LEVER BRACKET-RIGHT(3-COLOR/WT-RELEASE)
2	GT1742-1	拨杆(99-13G15G18G21G)	1	CONTROL LEVER(99-13G15G18G21G)
2	GT1742-2	拨杆(99-7G10IV)	1	CONTROL LEVER(99-7G10IV)
2	GT1743	拨杆(去线)	1	CONTROL LEVER(WT-RELEASE)
3	SIS1133	轴位螺丝	2	STEPPED SCREW
4	SIS0215	特制螺丝(M3)	1	HI-PERFORMANCE SCREW(M3)
5	SIS0605	拉簧	1	PULL SPRING
6	SIS0101	拉簧螺丝	1	STEPPED SCREW
7	GT1745	转轴(去线)	1	SHANK(WT-RELEASE)
7	GT1746	转轴(双色)	1	SHANK(2-COLOR)
8	ERE05	开口挡圈(Φ5)	1	E-RING(Φ5)
9	GT1704	夹紧块(双色)	1	CLAMP BLOCK(2-COLOR)
9	GT1704-1	夹紧块(去线)	1	CLAMP BLOCK(WT-RELEASE)
10	ESC0408	内六角螺丝(M4X8-12.9级)	2	CAP BOLT(M4*8-12.9)
11	GT1705	电磁铁拉板(双色)	1	SOLENOID LINK(2-COLOR)
11	GT1705-1	电磁铁拉板(去线)	1	SOLENOID LINK(WT-RELEASE)
12	GAB0009	电磁铁挡板	1	PLUNGER STOPPER
13	SIS03053	一字螺丝(M3X5X6.5X2)	5	SLOTTED SCREW(M3*5*6.5*2)
14	GT1750	电磁铁固定板(三色)	1	SOLENOID SET PLATE(3-COLOR)



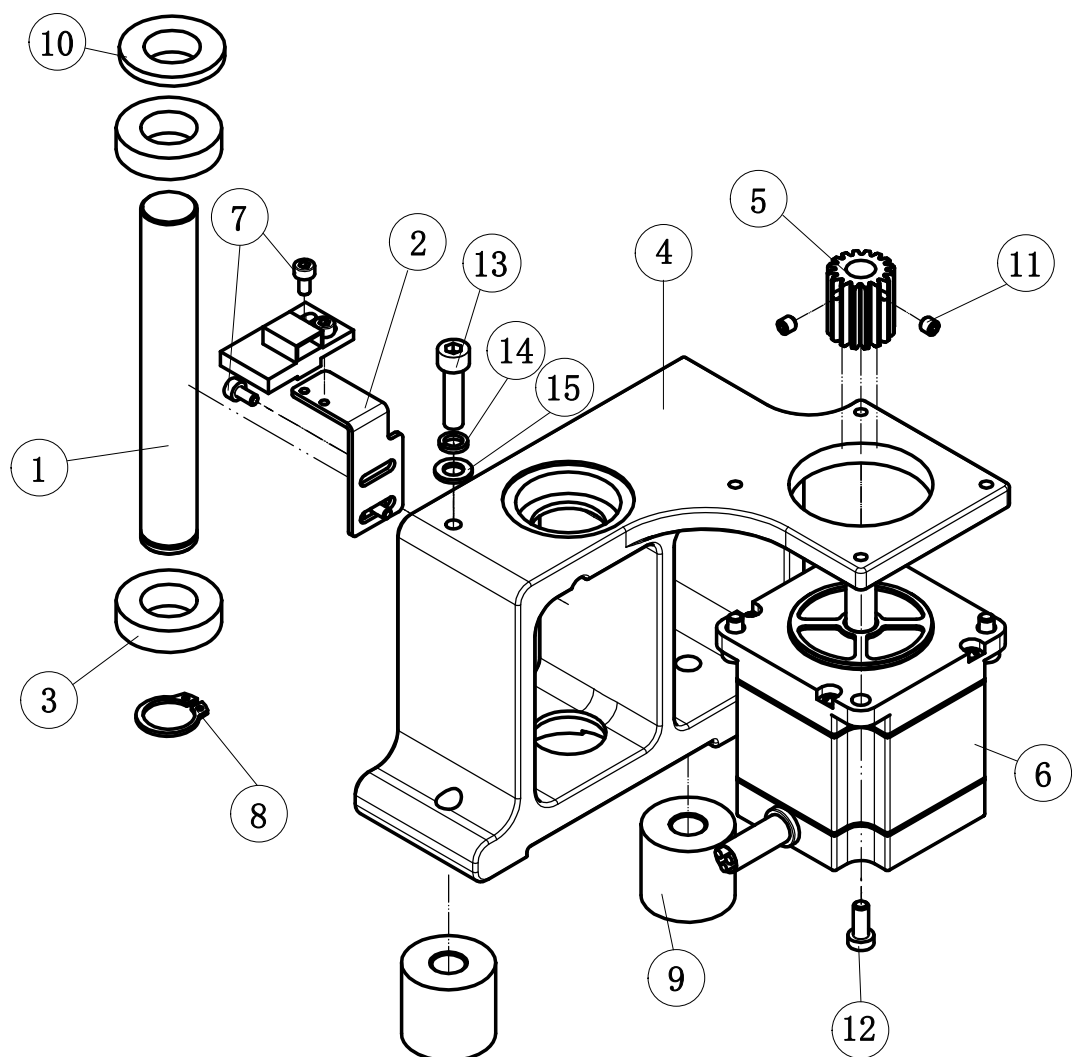
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
14	GT1751	电磁铁固定板(双色)	1	SOLENOID SET PLATE(2-COLOR)
15	ESC0508	内六角螺丝(M5X8-12.9级)	2	CAP BOLT(M5*8-12.9)
16	SOLA0007I	中号电磁铁	1	SOLENOID
17	GT1744	定位块(双色)	1	CONTROL BLOCK(2-COLOR)
18	ESC0410	内六角螺丝(M4X10-12.9级)	1	CAP BOLT(M4*10-12.9)
19	GT1789A	塑料垫圈	1	INSULATING BUSH
20	ESF0508	内六角紧定螺丝(M5X8-12.9级)	2	SET SCREW(M5*8-12.9)



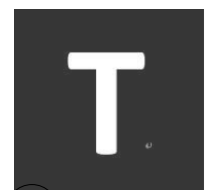
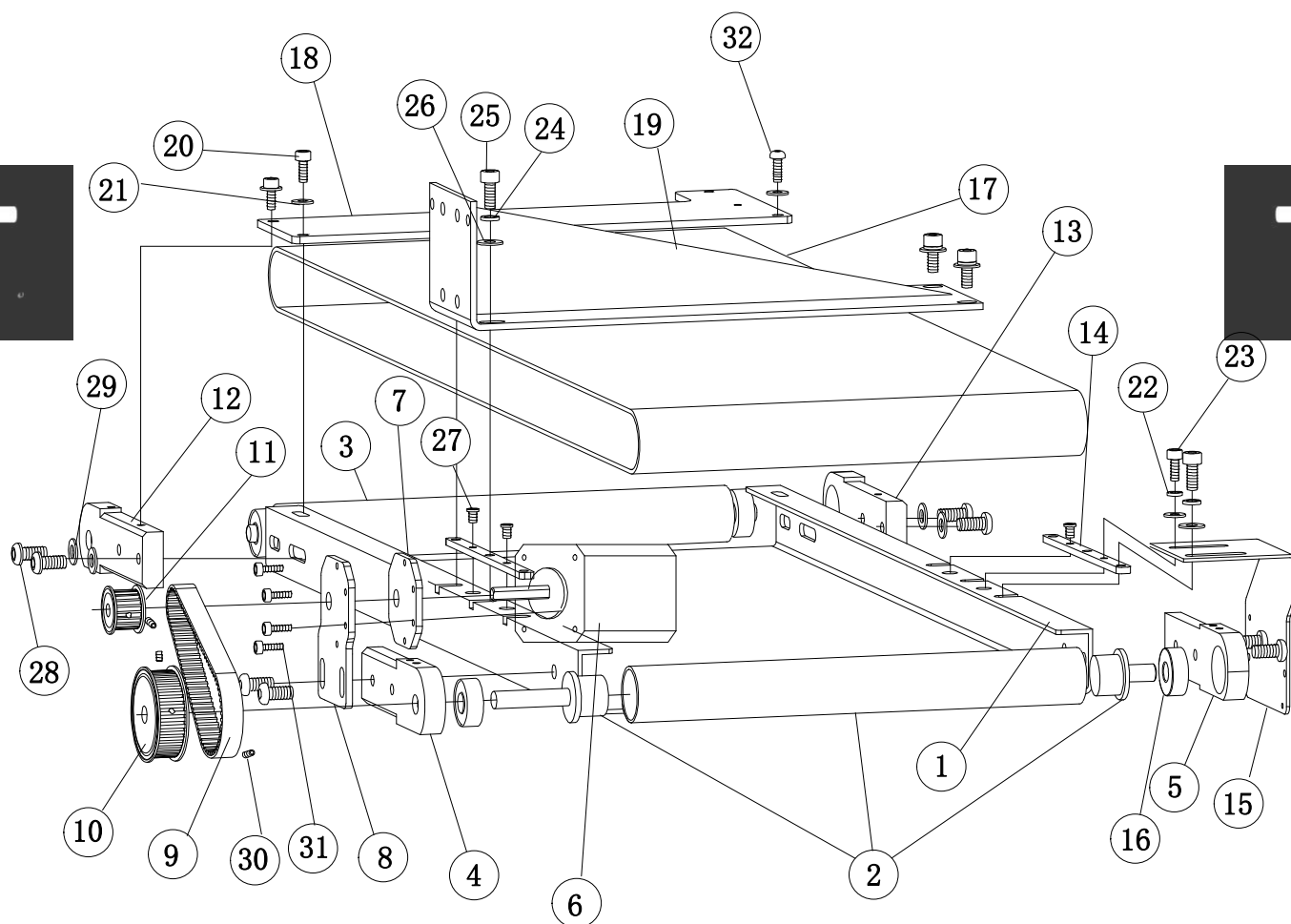
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJZDJ17	前手套夹板	1	GLOVE CLAMP PLATE-F
2	BXNJZDJ18	后手套夹板	1	GLOVE CLAMP PLATE-B
3	T-BXZDJ003	35电机座一	1	MOTOR BASE
4	T-BXZDJ004	夹手套凸轮	1	GLOVE CLAMP CAM
5	T-BXZDJ005	凸轮信号固定板	1	CAM SIGNAL SET PLATE
6	BXNJZDJ22	长手套夹板连接片	1	CLAMP LINK
7	BXNJZDJ21	升降连接片	1	LIFT LINK
8	T-BXZDJ-BJ3521I-1	夹手套电机	1	GLOVE CLAMP MOTOR
9	ESC0306	内六角螺丝 (M3*6-12.9级)	4	CAP BOLT(M3*6-12.9)
10	SIS03082	一字螺丝 (M3*8*5.5*1.2)	1	SLOTTED SCREW(M3*8*5.5*1.2)
11	ESF0404	内六角紧定螺丝 (M4*4-12.9级)	2	SET SCREW(M4*4-12.9)
12	ESCC0306	内六角沉头螺丝 (M3*6-10.9级)	7	COUNTERSUNK SCREW(M3*6-10.9)
13	SIS040625	滚套	1	ROLLER BUSH
14	SIS4290-2	滚套销 (STK)	1	ROLLER PIN(STK)
15	ESC0512	内六角螺丝 (M5*12-12.9级)	2	CAP BOLT(M5*12-12.9)
16	BXNJZDJ23	扎线架	1	WIRE BRACKET
17	BXTH-BXC01-05Z	长方形感应器 (霍尔)	1	SENSOR(L=150mm)
18	BXNJZDJ19	夹手套铰链一	1	GLOVE CLAMP HINGE
19	BXNJZDJ20	夹手套铰链二	1	GLOVE CLAMP HINGE
20	SIS16B47	合页轴位螺丝	2	STEPPED SCREW
21	ESCC0305	内六角沉头螺丝 (M3*5-10.9级)	5	COUNTERSUNK SCREW(M3*5-10.9)
22	CT0602	磁铁	1	MAGNET(1.9-2.0)
23	BXTH-BXC01-05Z-1	长方形感应器 (霍尔) 压手套零位用 (线长75mm)	1	SENSOR(L=75mm)



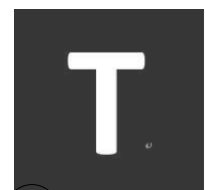
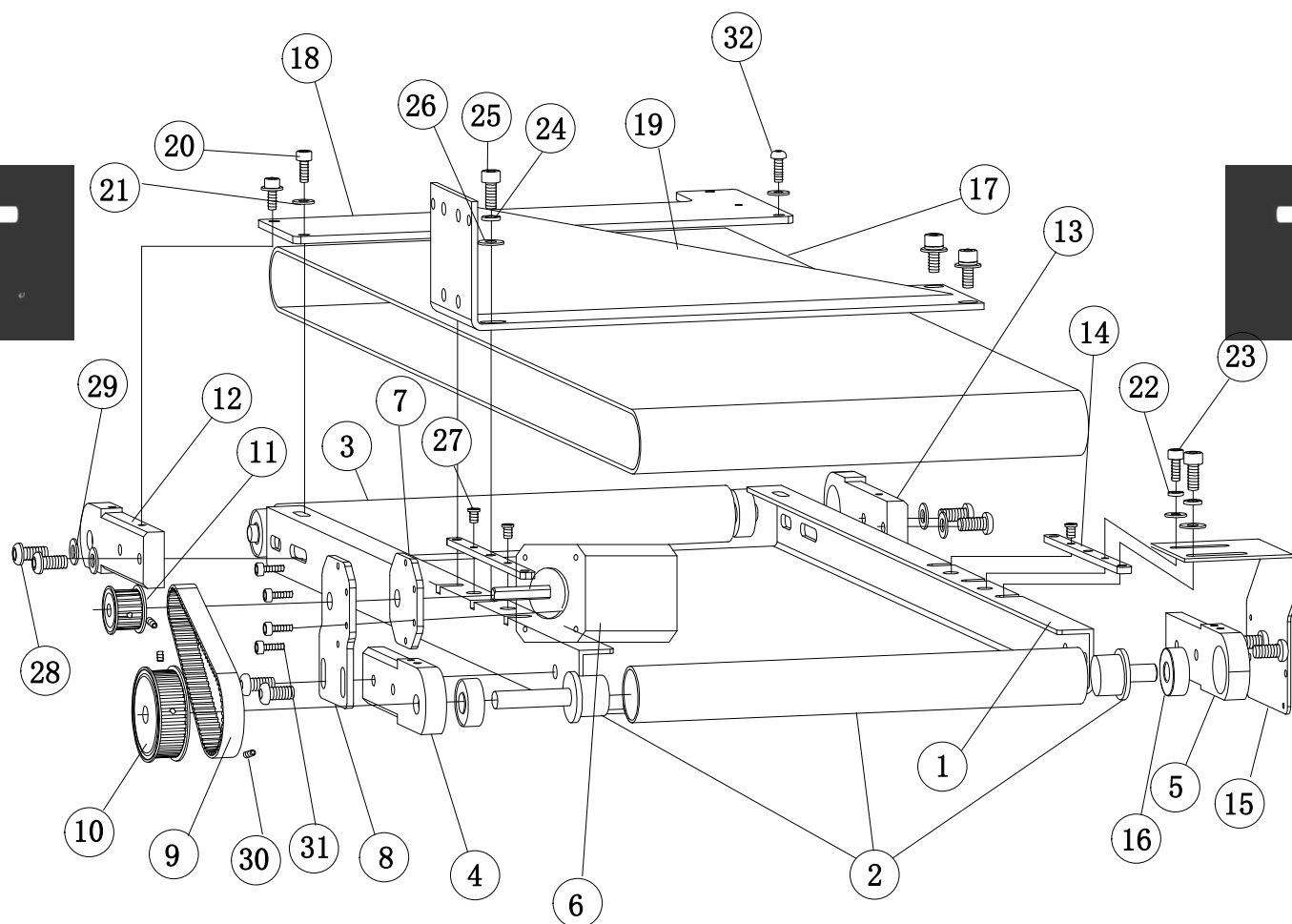
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJZDJ01	导轨	1	GUIDE RAIL
2	BXNJZDJ02	升降齿条	1	LIFT RACK
3	BXNJZDJ03	圆形导轨垫片	1	GUIDE RAIL PAD
4	BXNJZDJ04	方形导轨垫片	1	GUIDE RAIL PAD
5	BXNJZDJ05	下限位板	1	LOWER LIMIT PLATE
6	BXNJZDJ06	上限位板	1	UPPER LIMIT PLATE
7	T-BXZDJ020	翻转大齿轮	1	LARGE TURNING GEAR
8	BXNJZDJ16	配重块垫片	1	WEIGHT BLOCK PAD
9	CT0602	磁铁	2	MAGNET(1.9-2.0)
10	BXNJZDJ15	配重块	1	WEIGHT BLOCK
11	ESC0308	内六角螺丝 (M3*8-12.9级)	4	CAP BOLT(M3*8-12.9)
12	ELH05	平垫Φ5	3	FLAT WASHER(Φ5)
13	ELS05	弹垫Φ5	3	WASHER(Φ5)
14	ESC0520	内六角螺丝 (M5*20-12.9级)	3	CAP BOLT(M5*20-12.9)
15	T-BXZDJ015	传动蜗轮	1	DRIVE WORM WHEEL
16	ESF0406	内六角紧定螺丝 (M4*6-12.9级)	1	SET SCREW(M4*6-12.9)
17	ESC0412	内六角螺丝 (M4*12-12.9级)	2	CAP BOLT(M4*12-12.9)



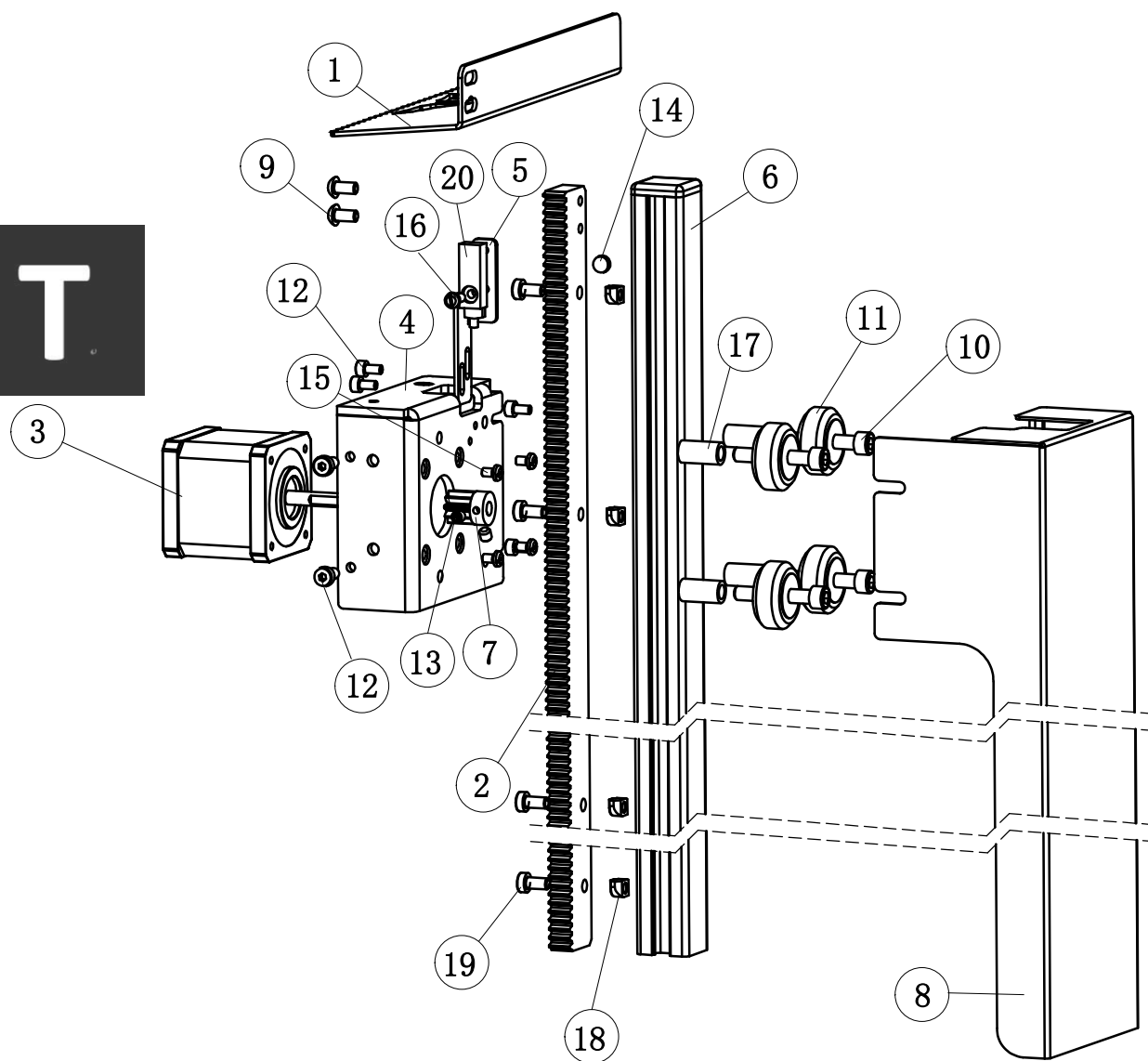
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	T-BXZDJ023	翻转轴 (Φ15)	1	TURNING SHAFT(Φ15)
2	T-BXZDJ027	翻转信号板	1	TURNING SIGNAL PLATE
3	EJB6902	轴承6902	2	BEARING(6902)
4	T-BXZDJ025	翻转箱	1	TURNING BOX
5	T-BXZDJ026	翻转小齿轮	1	SMALL TURNING GEAR
6	T-BXZDJ-BJ5756I	翻转电机	1	TURNING MOTOR
7	ESC0306	内六角螺丝 (M3*6-12.9级)	4	CAP BOLT(M3*6-12.9)
8	ERS14	外卡簧Φ14	1	E-RING(Φ14)
9	BXNJZDJ14	衬套二	2	BUSH
10	ELH152115	补偿垫片15*21*1.5	1	ADJUSTING WASHER(15*21*1.5)
11	ESF0406	内六角紧定螺丝 (M4*6-12.9级)	4	SET SCREW(M4*6-12.9)
12	ESC0410	内六角螺丝 (M4*10-12.9级)	4	CAP BOLT(M4*10-12.9)
13	ESC0514	内六角螺丝 (M5*14-12.9级)	1	CAP BOLT(M5*14)
14	ELS05	弹垫Φ5	1	WASHER(Φ5)
15	ELH05	平垫Φ5	1	FLAT WASHER(Φ5)



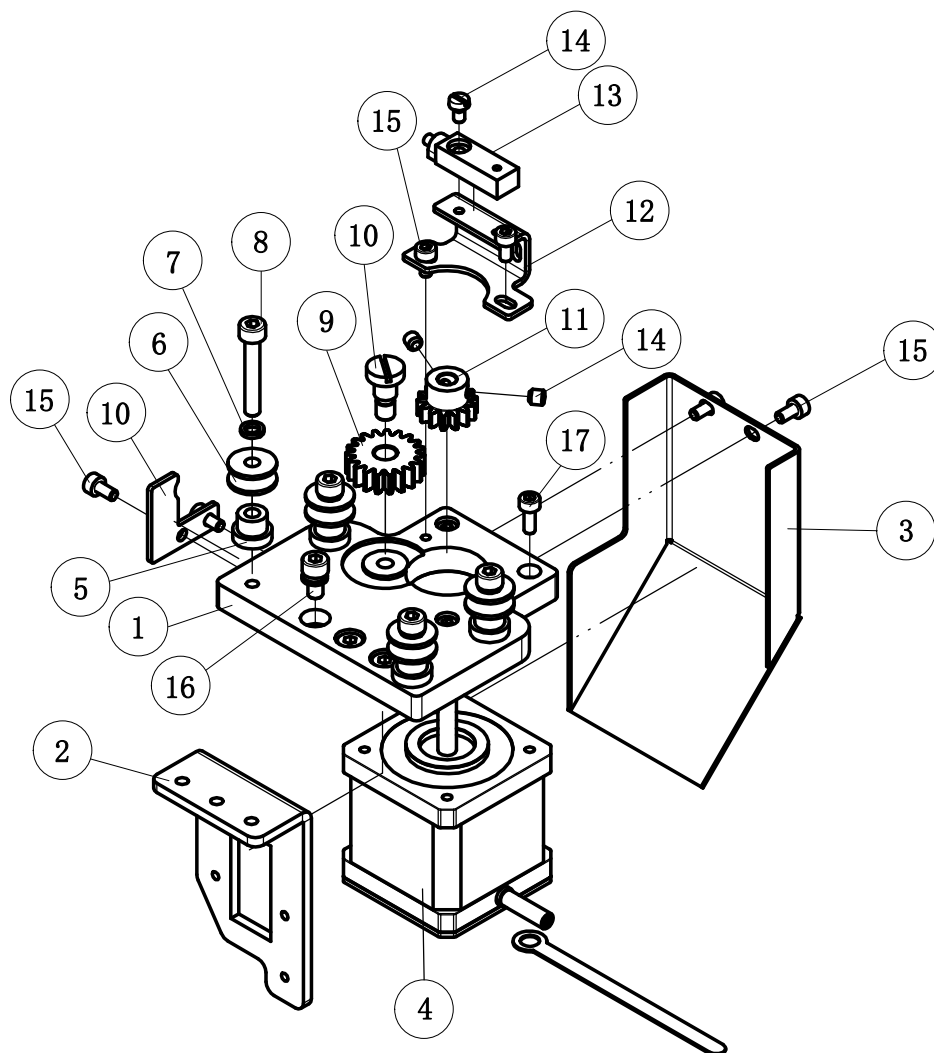
序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
1	BXZDJ025	输送带衬板	1	CONVEYOR LINER PLATE
2	BXZDJ027	输送带主动滚轴	1	CONVEYOR DRIVE ROLLER
3	BXZDJ028	输送带从动滚轴	1	CONVEYOR DRIVEN ROLLER
4	BXZDJ037	固定左轴座	1	FIXED SHAFT SEAT-LEFT
5	BXZDJ038	固定右轴座	1	FIXED SHAFT SEAT-RIGHT
6	BXNJZDJ-BJ4258	42步进电机	1	CONVEYOR MOTOR(T-STK)
7	BXZDJ024	输送带电机转接板二	1	CONVEYOR MOTOR ADAPTER PLATE
8	BXZDJ023	输送带电机转接板一	1	CONVEYOR MOTOR ADAPTER PLATE
9	BXZDJ021	输送带电机同步带 (3M长222宽10)	1	CONVEYOR MOTOR TIMING BELT
10	BXZDJ019	从动同步轮 (HTD-3M-40T-11)	1	DRIVEN TIMING PULLEY(HTD-3M-40T-11)
11	BXZDJ020	主动同步轮 (HTD-3M-20T-11)	1	DRIVE TIMING PULLEY(HTD-3M-20T-11)
12	BXZDJ040	调节右轴座	1	ADJUST SHAFT SEAT-RIGHT
13	BXZDJ039	调节左轴座	1	ADJUST SHAFT SEAT-LEFT
14	BXZDJ026-1	衬板固定板	2	LINER FIXING PLATE
15	T-BXZDJ042-1	输送带红外接收器安装板	1	IR RECEIVER MOUNTING PLATE
16	EJB608	轴承	4	BEARING
17	BXZDJ018	输送带 (1200X218X2)	1	CONVEYOR BELT(1200X218X2)
18	T-BXZDJ032	输送带左支撑板	1	CONVEYOR SUPPORT PLATE-LEFT
19	T-BXZDJ033	输送带右支撑板	1	CONVEYOR SUPPORT PLATE-RIGHT
20	ESC0410	内六角螺丝 (M4*10-12.9级)	2	CAP BOLT(M4*10-12.9)



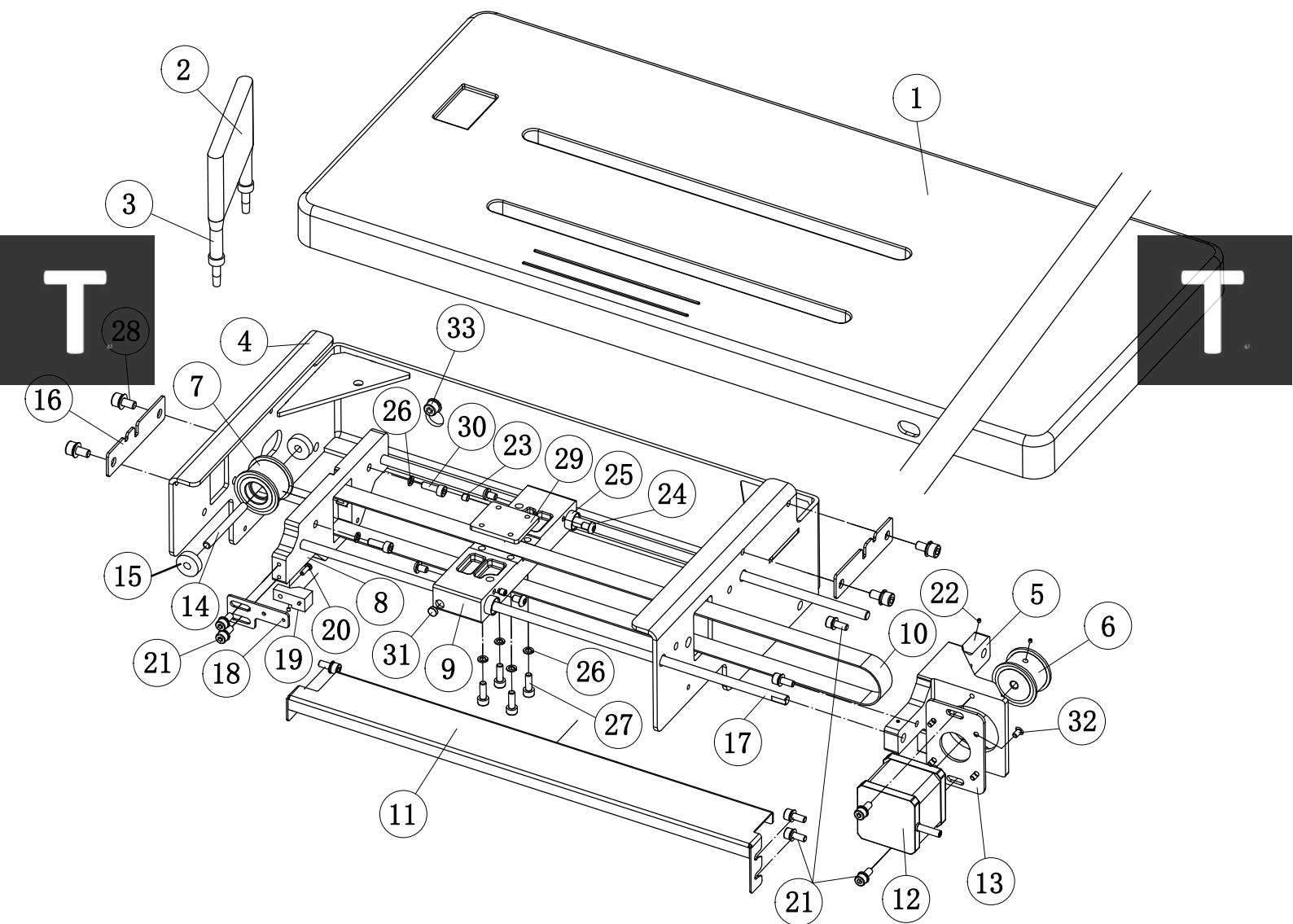
序号	零件图号	零件名称	个数
No.	PARTS No.		(QTY)
21	ELH04	平垫 (Φ4)	4
22	ELS04	弹垫 (Φ4)	1
23	ESC0412	内六角螺丝 (M4*12-12.9级)	1
24	ELS05	弹垫 (Φ5)	5
25	ESC0512	内六角螺丝 (M5*12-12.9级)	5
26	ELH05	平垫 (Φ5)	5
27	EPN0404	十字平头螺丝 (M4*4)	3
28	EBSC0612	内六角圆头螺丝 (M6*12-12.9级EG)	8
29	ELH06	平垫 (Φ6)	4
30	ESF0404	内六角紧定螺丝 (M4*4-12.9级)	4
31	ESC0310	内六角螺丝 (M3*10-12.9级)	4
32	EBSC0410	内六角圆头螺丝 (M4*10-12.9级EG)	1
		FLAT WASHER(Φ4)	
		WASHER(Φ4)	
		CAP BOLT(M4*12-12.9)	
		WASHER(Φ5)	
		CAP BOLT(M5*12-12.9)	
		FLAT WASHER(Φ5)	
		FLAT HEAD SCREW(M4*4)	
		ROUND HEAD SCREW(M6*12-12.9EG)	
		FLAT WASHER(Φ6)	
		SET SCREW(M4*4-12.9)	
		CAP BOLT(M3*10-12.9)	
		ROUND HEAD SCREW(M4*10-12.9EG)	



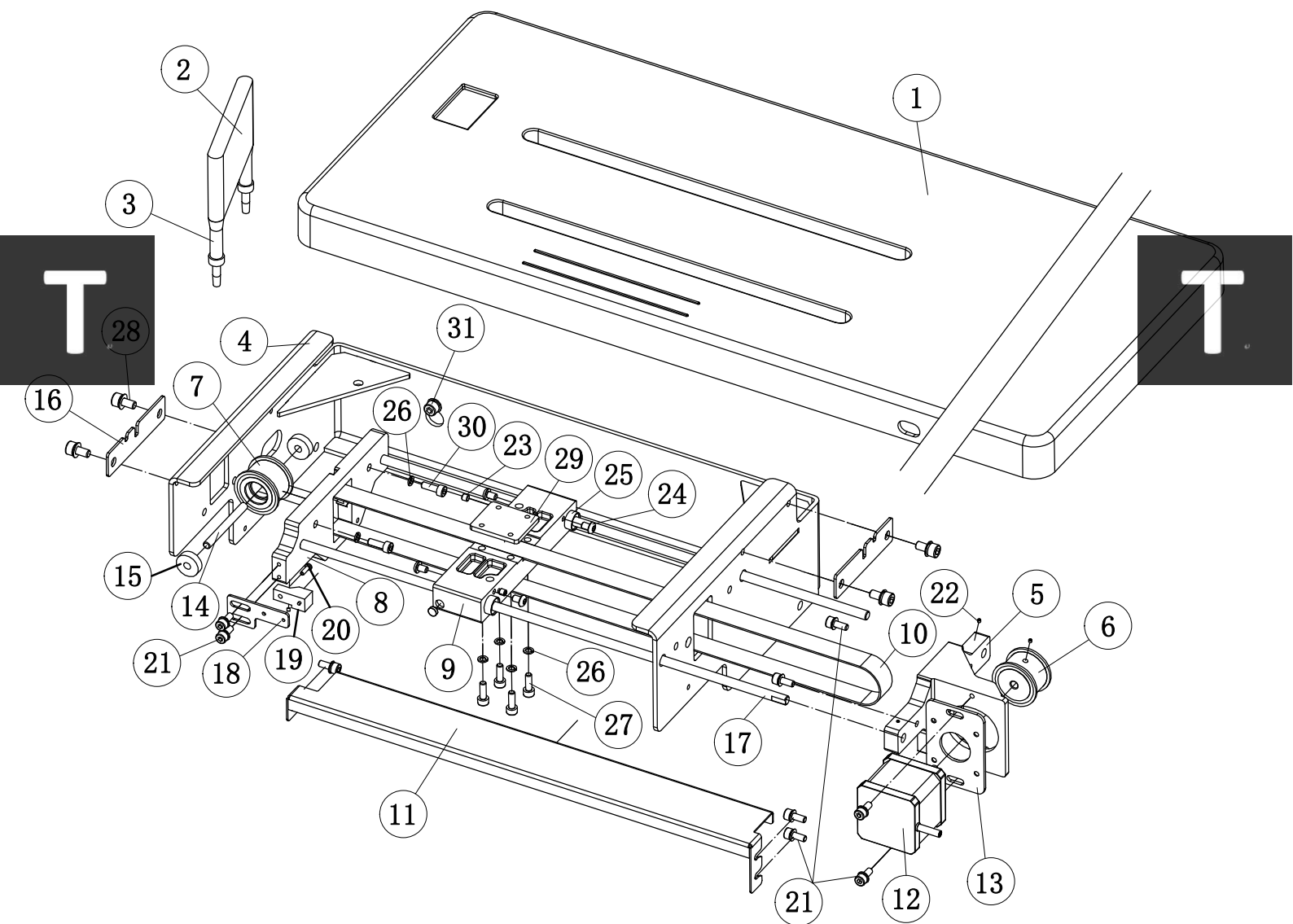
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	T-BXZDJ029	压手套板	1	GLOVE PRESS PLATE
2	T-BXZDJ061	压手套齿条	1	GLOVE PRESS RACK(L=410)
3	T-BXZDJ-BJ4240I	橡筋步进电机	1	LIFT MOTOR
4	T-BXZDJ063	压手套电机固定板	1	GLOVE PRESS MOTOR BASE
5	T-BXZDJ064	传感器固定件	1	SENSOR FIXING PLATE
6	T-BXZDJ068	压手套型材	1	GLOVE PRESS PROFILE
7	BXTH-B07-02	电机齿轮	1	MOTOR GEAR
8	T-BXZDJ069	压手套机构外壳	1	GLOVE PRESS HOUSING
9	ESC0408	内六角螺丝 (M4*8-12.9级)	2	CAP BOLT(M4*8-12.9)
10	ESC0530	内六角螺丝 (M5*30-12.9级)	4	CAP BOLT(M5*30-12.9)
11	T-BXZDJ065	铝型材滚轮	4	PROFILE ROLLER
12	ESC0306	内六角螺丝 (M3*6-12.9级)	4	CAP BOLT(M3*6-12.9)
13	ESF0404	内六角紧定螺丝 (M4*4-12.9级)	2	SET SCREW(M4*4-12.9)
14	CT0602	磁铁	1	
15	SIS03052	一字螺丝 (M3*5*5.5*1.8)	4	SLOTTED SCREW(M3*5*5.5*1.8)
16	SIS03081	十一字螺丝 (M3*8*5.5*2)	1	COMBO HEAD SCREW(M3*8*5.5*2)
17	T-BXZDJ062	滚轮垫	4	ROLLER PAD
18	T-BXZDJ067	20内固定滑块	4	SLIDER
19	ESC0406	内六角紧定螺丝 (M4*6-12.9级)	4	SET SCREW(M4*6-12.9)
20	BXTH-BXC01-05Z-1	长方形感应器 (霍尔)	1	SENSOR(L=75mm)



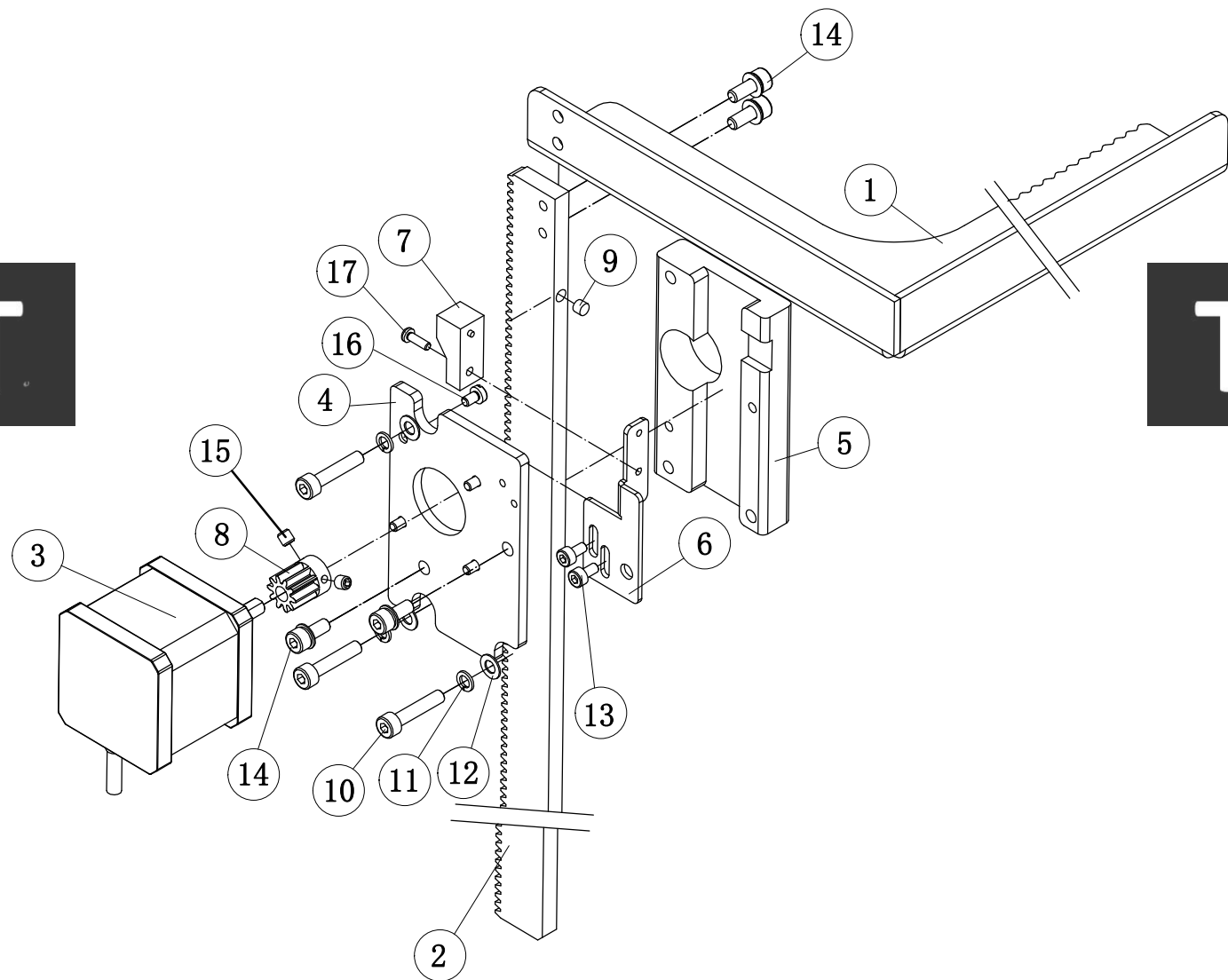
序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJZDJ07	滑块	1	SLIDER
2	BXNJZDJ21	升降连接片	1	LIFT LINK
3	BXNJZDJ27	线罩	1	WIRE COVER
4	T-BXZDJ-BJ4240I	升降电机	1	LIFT MOTOR
5	BXNJZDJ08	衬套一	4	BUSH
6	GCB5960I	导轨轴承SG10	4	BEARING
7	ELS04	弹垫 (Φ4)	4	WASHER(Φ4)
8	ESC0425	内六角螺丝 (M4*25-12.9级)	4	CAP BOLT(M4*25-12.9)
9	BXNJZDJ10	圆柱齿轮 (19*1)	1	GEAR(19*1)
10	BXNJZDJ11	齿轮轴位螺丝	1	STEPPED SCREW
11	BXNJZDJ09	齿轮 (1模14齿)	1	GEAR
12	BXNJZDJ12	磁感应座	1	MAGNETIC SENSOR BASE
13	BXTH-BXC01-05Z	长方形感应器 (霍尔)	1	SENSOR(L=150mm)
14	SIS03081	一字螺丝 (M3*8*5.5*2)	1	COMBO HEAD SCREW(M3*8*5.5*2)
15	ESC0306	内六角螺丝 (M3*6-12.9级)	6	CAP BOLT(M3*6-12.9)
16	SESC0410	内六角三件套螺丝 (M4*10)	3	3-PIECE SCREW(M4*10)
17	ESC0308	内六角螺丝 (M3*8-12.9级)	3	CAP BOLT(M3*8-12.9)



序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
1	BXNJZDJ77	平台板	1	PALLET
2	BXNJZDJ84	手套推板	1	GLOVE PUSH PLATE
3	BXNJZDJ91	手套推杆	2	GLOVE PUSH ROD
4	BXNJZDJ76	支撑板	1	SUPPORT PLATE
5	BXNJZDJ81	右导轨安装板	1	GUIDE RAIL MOUNTING PLATE-RIGHT
6	BXNJZDJ62	主同步轮	1	MAIN TIMING PULLEY
7	BXNJZDJ56	从动带轮	1	DRIVEN TIMING PULLEY
8	BXNJZDJ79	左导轨安装板	1	GUIDE RAIL MOUNTING PLATE-LEFT
9	BXNJZDJ82	直线轴承座	1	LINEAR BEARING PLATE
10	3M0934	同步带	1	TIMING BELT (L=867)
11	BXNJZDJ88	同步带防尘罩	1	TIMING BELT COVER
12	BXNJZDJ-BJ4258	42步进电机	1	CONVEYOR MOTOR
13	BXNJZDJ61	电机安装板	1	MOTOR BASE
14	BXNJZDJ87	从动轮轴	1	DRIVEN TIMING PULLEY PIN
15	EJB625	轴承	2	BEARING
16	BXNJZDJ92	平台板垫片	2	WASHER
17	BXNJZDJ65	导向杆	2	DIRECTOR
18	BXNJZDJ80	零位安装板	1	SENSOR FIXING PLATE
19	SDT-105	磁感应器	1	MAGNETIC SENSOR
20	ESN02508	十字螺丝	1	PHILLIPS SCREW
21	SESC0410	内六角三件套螺丝(M4*10)	9	3-PIECE SCREW(M4*10)
22	ESF0406	内六角紧定螺丝	4	SET SCREW(M4*6-12.9)
23	ESF0404	内六角紧定螺丝	2	SET SCREW(M4*4-12.9)



序号 No.	零件图号 PARTS No.	零件名称	个数 (QTY)	PARTS NAME
24	EBSC0408	内六角圆头螺丝	4	ROUND HEAD SCREW (M4*8)
25	LM6LUU	直线轴承	2	LINEAR BEARING
26	ELS04	弹垫	6	WASHER(Φ4)
27	ESC0412	内六角螺丝	4	CAP BOLT(M4*12-12.9)
28	SESC0510	内六角三件套螺丝	4	3-PIECE SCREW(M5*10)
29	BXNJZDJ83	皮带压板	1	TIMING BELT PRESSING PLATE
30	ESC0416	内六角螺丝	2	CAP BOLT(M4*16-12.9)
31	CT0602	磁铁	1	MAGNET
32	ESCC0306	内六角沉头螺丝	4	COUNTERSUNK SCREW
33	SESC0514	内六角三件套螺丝	2	3-PIECE SCREW(M5*14)



序号	零件图号	零件名称	个数	PARTS NAME
No.	PARTS No.		(QTY)	
1	BXNJZDJ78	手套压板	1	GLOVE PRESS PLATE
2	BXNJZDJ90	齿条	1	GLOVE PRESS RACK
3	T09-05-BJ4240I	橡胶步进电机	1	LIFT MOTOR
4	BXNJZDJ89	齿条盒盖板	1	RACK HOUSING COVER
5	BXNJZDJ85	压手套齿条盒	1	RACK HOUSING
6	BXNJZDJ86	压手套零位板	1	SENSOR FIXING PLATE
7	SDT-105	磁感应器	1	MAGNETIC SENSOR
8	BXTH-B07-02	电机齿轮	1	MOTOR GEAR
9	CT0403	磁铁	1	MAGNET
10	ESC0420	内六角螺丝	3	CAP BOLT(M4*20-12.9)
11	ELS04	弹垫	3	WASHER(Φ4)
12	ELH04	平垫	3	FLAT WASHER(Φ4)
13	ESC0306	内六角螺丝	2	CAP BOLT(M3*6-12.9)
14	SESC0410	内六角三件套螺丝	4	3-PIECE SCREW(M4*10)
15	ESF0404	内六角紧定螺丝	2	SET SCREW(M4*4-12.9)
16	SIS03053	一字螺丝	4	SLOTTED SCREW
17	ESN02508	十字螺丝	1	PHILLIPS SCREW

地址：浙江省绍兴市越城区马山街道益丰路7号

Add: No.7 Yifeng Road, Mashan street, Yuecheng District, Shaoxing city,
Zhejiang , China, 312000

电话 Tel: +86-575-88222868/88222852

传真 Fax: +86-575-88222860

Website: www.zjbxtech.com

Email: tony@zjbxtech.com

WhatsApp: +86-13757511097

